Historic Preservation Services
Community Development & Neighborhood Services
281 North College Avenue
P.O. Box 580
Fort Collins, CO 80522.0580

970.224.6078
preservation@fcgov.com
fcgov.com/historicpreservation

CERTIFICATE OF APPROPRIATENESS
ISSUED: May 15, 2024
EXPIRATION: May 15, 2025

Katherine Herr
426 E. Oak St.
Fort Collins, CO 80524

Dear Katherine Herr:

As you are aware, on Wednesday evening the Historic Preservation Commission gave Final Design Review approval for the work you are proposing for the Hottel/Hoffman House & Ash Pit, at 426 E. Oak St..

More specifically, the Commission approved:

1. Construction of a carriage house at the rear of the property (includes demolition of non-contributing accessory structure)

Applicable Code Standard	Summary of Code Requirement and Analysis	Standard Met (Y/N)
SOI #1	*A property will be used as it was historically or be given a new use that requires minimal change to its distinctive materials, features, spaces, and spatial relationships.* **The property is retaining its residential use, which is proposed to be expanded through a carriage house.**	**Y**
SOI #2	*The historic character of a property will be retained and preserved. The removal of distinctive materials or alteration of features, spaces, and spatial relationships that characterize a property will be avoided.* **The 1886 Hottel/Hoffman House is significant for both its history and its architecture. The home is associated with two individuals involved with the milling industry in Fort Collins. The house's first resident, Andrew Hottel, arrived in Fort Collins in 1876 and worked for sixteen years at the Lindell Mill. He left Fort Collins in 1892 to work as a manager at the Lamar Milling and Elevator in Lamar, Colorado, and the property passed to John Hoffman. Hoffman also worked for**	**Y**

	the Lindell Mill, and he lived in this house with his wife, Frances Coy, daughter of John Coy. Soon after buying this house, Hoffman built and operated the Hoffman Feed Mill on Riverside Avenue. He enlarged the mill and expanded its use to include flour processing in 1900. He and his family lived in this house until John's death in 1955. **The house also has significance for its architecture. It is a well-preserved and locally rare example of a two-story, wood-frame Italianate residence. It has character-defining features like the highly decorative carpentry elements, such as the cornice brackets, the circular design elements on the window lintels, as well as the narrow double-hung wood windows, unusual dormers, and steeply pitched gables.** **Additionally, the c. 1890 ash pit is a contributing feature on this property. This brick, concrete-coated structure is dome-shaped and about three feet high and about four feet wide. It is a locally rare example of a once-common part of domestic life, trash incineration, and is the only known extant example of this form of ash pit in the city.** **Because the proposed carriage house is situated at the rear of the property and is unlikely to physically impact the historic features on the property or disrupt the relationship between the house and ash pit, this standard is met.** **The accessory building at the rear of this property was specifically excluded from the Landmark designation of this property, and so its removal still meets this standard.**	
SOI #3	*Each property will be recognized as a physical record of its time, place, and use. Changes that create a false sense of historical development, such as adding conjectural features or elements from other historic properties, will not be undertaken.* . **Because of the differentiation of the proposed carriage house from the historic house, through the use of modern materials like the cementatious siding and trim, for example, the proposed alterations avoid creating a false sense of historical development on the property.**	**Y**
SOI #4	*Changes to a property that have acquired historic significance in their own right will be retained and preserved.* **The accessory structure that is proposed for demolition is not a contributing feature on this property, and so this standard is met.**	**Y**

SOI #5	*Distinctive materials, features, finishes, and construction techniques or examples of craftsmanship that characterize a property will be preserved.* **Because of its location on the rear of the lot, it is unlikely that the construction of the proposed new carriage house would harm the historic house or ash pit; however, a Plan of Protection shall be submitted prior to building permit issuance to ensure that contractors are aware of the location of the ash pit to prevent any accidental damage.**	**Y (see condition below)**
SOI #6	*Deteriorated historic features will be repaired rather than replaced. Where the severity of deterioration requires replacement of a distinctive feature, the new feature will match the old in design, color, texture, and, where possible, materials. Replacement of missing features will be substantiated by documentary and physical evidence.*	**N/A**
SOI #7	*Chemical or physical treatments, if appropriate, will be undertaken using the gentlest means possible. Treatments that cause damage to historic materials will not be used.*	**N/A**
SOI #8	*Archeological resources will be protected and preserved in place. If such resources must be disturbed, mitigation measures will be undertaken.* **There is not reason to believe that there is a likelihood of uncovering archaeological resources during any excavation needed for the proposed carriage house, however, the property owners should note this requirement, and should any archaeological resources be uncovered, contact Historic Preservation Services immediately for assistance.**	**Y**
SOI #9	*New additions, exterior alterations, or related new construction shall not destroy historic materials that characterize the property. The new work shall be differentiated from the old and shall be compatible with the massing, size, scale, and architectural features to protect the historic integrity of the property and its environment.* **Again, although damage is unlikely, a Plan of Protection is required prior to building permit issuance to ensure that contractors are aware of the location of the ash pit to prevent any accidental damage (Historic Preservation Services staff will provide a template form).** **The design of the proposed carriage house is compatible with the existing historic house because several elements of the historic house have been carried over, such as the gabled roof form, one-over-one windows and the form of the back porch with its hipped roof and square columns. The proposed structure is located at the very rear of the lot, and although it**	**Y (see condition below)**

	would not be entirely hidden behind the existing house, the depth of the lot and the shorter height of the proposed structure make its visual impact from the street minimal. Choices like the use of a modern cladding material with a slight variation in reveal and the shallower pitch of roof clearly identify the proposed structure as new construction.	
SOI #10	*New additions and adjacent or related new construction will be undertaken in such a manner that, if removed in the future, the essential form and integrity of the historic property and its environment would be unimpaired.* **Because the proposed carriage house is not attached to the historic house, it could easily be removed in the future without disrupting the house or ash pit.**	**Y**

The Commission placed the following condition(s) on the approval:

1. The applicant shall submit a Plan of Protection for the historic resources on site prior to building permit issuance.

The Commission found that the proposed work meets the criteria and standards in Chapter 14, Article IV of the Fort Collins Municipal Code. Notice of the approved application has been forwarded to building and zoning staff to facilitate the processing of any permits that are needed for the work.

Please note that all ensuing work must conform to the approved plans. Any non-conforming alterations are subject to stop-work orders, denial of Certificate of Occupancy, and restoration requirements and penalties.

If the approved work is not completed prior to the expiration date noted above, you may apply for an extension by contacting staff at least 30 days prior to expiration. Extensions may be granted for up to 12 additional months, based on a satisfactory staff review of the extension request.

You may appeal this decision within two weeks by submitting a written notice of appeal to the City Clerk within fourteen (14) calendar days of this decision. Grounds and process for appeals are enumerated in Chapter 2, Division 3 of the Fort Collins Municipal Code.

If you have any questions regarding this approval, or if I may be of any assistance, please do not hesitate to contact staff at preservation@fcgov.com or at (970) 224-6078.

Sincerely,

Jim Rose, Chair
Historic Preservation Commission

Design Review Application
Historic Preservation Division

Fill this form out for all applications regarding designated historic buildings within the city limits of the City of Fort Collins. Review is required for these properties under Chapter 14, Article IV of the Fort Collins Municipal Code.

Applicant Information

Katherine Herr	9702324727	9702324727
Applicant's Name	Daytime Phone	Evening Phone
426 E. Oak St. Fort Collins	CO	80524
Mailing Address (for receiving application-related correspondence)	State	Zip Code
katherine.acott@gmail.com		
Email		

Property Information (put N/A if owner is applicant)

N/A		
Owner's Name	Daytime Phone	Evening Phone
Mailing Address (for receiving application-related correspondence)	State	Zip Code
Email		

Project Description

Provide an overview of your project. Summarize work elements, schedule of completion, and other information as necessary to explain your project.

The proposal is to build a carriage house on the alley side (north side) of the lot, and to plan for a future separate detached garage.

The reason to build the carriage house is that Amanda Acott, Katherine's daughter, is special-needs and requires 24/7/365 home care. Katherine has been providing that care, and a day will come when that is no longer sustainable and a live-in assistant will be required.

The carriage house will be a 2 bedroom / 2 bath unit with a standard kitchen.

The following attachments are REQUIRED:

- ■ Complete Application for Design Review
- ■ Detailed Scope of Work (and project plans, if available)
- ■ Color photos of existing conditions

Reminders:
Complete application would need all of checklist items as well as both pages of this document.

Detailed scope of work should include measurements of existing and proposed.

Please note: if the proposal includes partial or full demolition of an existing building or structure, a separate demolition application may need to be approved.

Additional documentation may be required to adequately depict the project, such as plans, elevations, window study, or mortar analysis. If there is insufficient documentation on the property, the applicant may be required to submit an intensive-level survey form (at the applicant's expense).

This page is NA. See accompanying architectural plans.

Detail of Proposed Rehabilitation Work (*Required)

If your project includes multiple features (e.g. roof repair and foundation repair), you must describe each feature separately and provide photographs and other information on each feature.

Feature A Name:	
Describe property feature and its condition:	Describe proposed work on feature:
Feature B Name:	
Describe property feature and its condition:	Describe proposed work on feature:

Use Additional Worksheets as needed.

Required Additional information

The following items must be submitted with this completed application. Digital submittals preferred for photographs, and for other items where possible.

- ☑ At least one current photo for each side of the house. Photo files or prints shall be named/labeled with applicant name and elevation. For example, smitheast.jpg, smithwest.jpg, etc. If submitted as prints, photos shall be labeled
- ☐ Photos for each feature as described in the section "Detail of Proposed Rehabilitation Work." Photo files or prints shall be named or labeled with applicant name and feature letter. For example, smitha1.jpg, smitha2.jpg, smithb.jpg, smithc.jpg, etc.

Depending on the nature of the project, one or more of the following items shall be submitted. Your contractor should provide these items to you for attachment to this application.

- ☑ Drawing with dimensions.
- ☑ Product specification sheet(s).
- ☑ Description of materials included in the proposed work.
- ☐ Color sample(s) or chip(s) of all proposed paint colors.

□ **Partial or full demolition** is a part of this project.
Partial demolition could include scopes such as taking off existing rear porches to create space for a new addition or removing an existing wall or demolishing a roof. If you are taking away pieces of the existing residence, you are likely undergoing some partial demolition.

Signature of Owner _____ Date 2024.04.22

Signed by Christopher Herr on behalf of Katherine Herr

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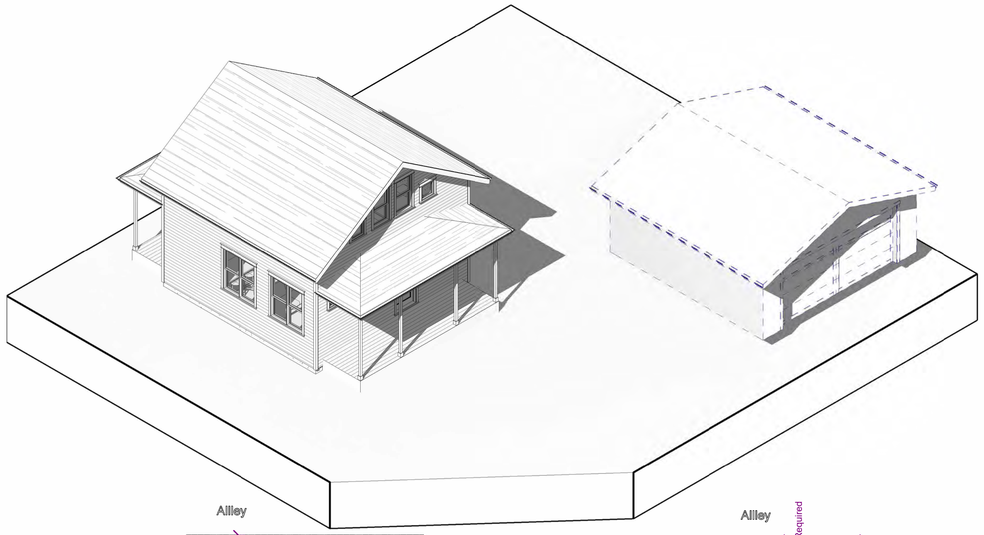
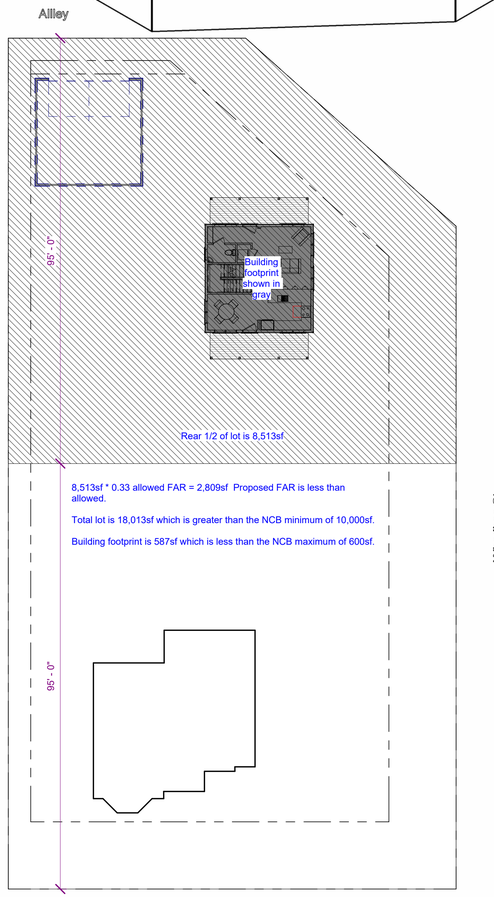
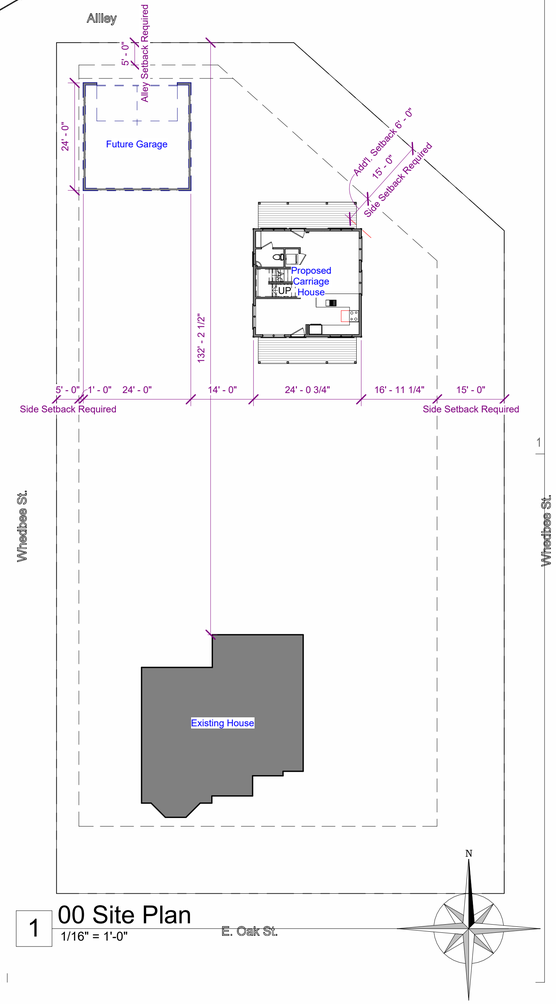




2 Site Area Calculations
1/16" = 1'-0"



1 00 Site Plan
1/16" = 1'-0"

Herr ADU

Katherine Herr

428 E. Oak St.
Fort Collins, CO 80524
Project Number: 426

christopher HERR ARCHITECTS
303.247.0451 | www.christopherherr.com
1442 Pearl Street Suite 209 Boulder, Colorado 80302

No.	Date	Description
Revision Schedule		
Project Issue Date:	2024.04.22	
Project Status:	Concept	

Site Plans

A1.00

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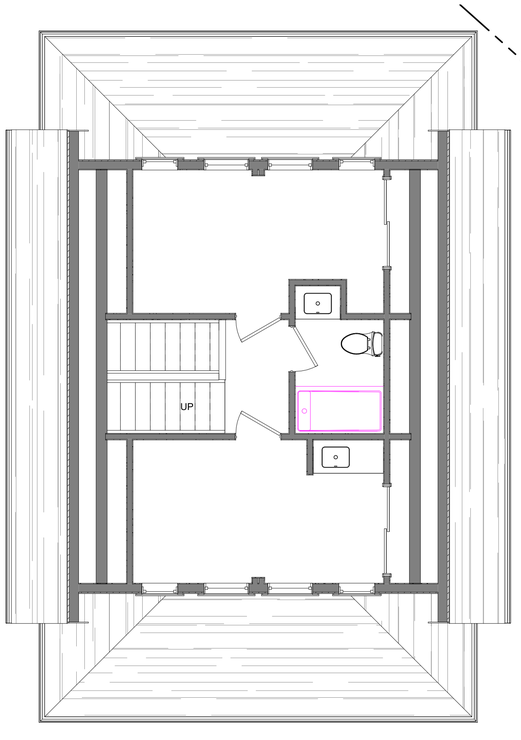
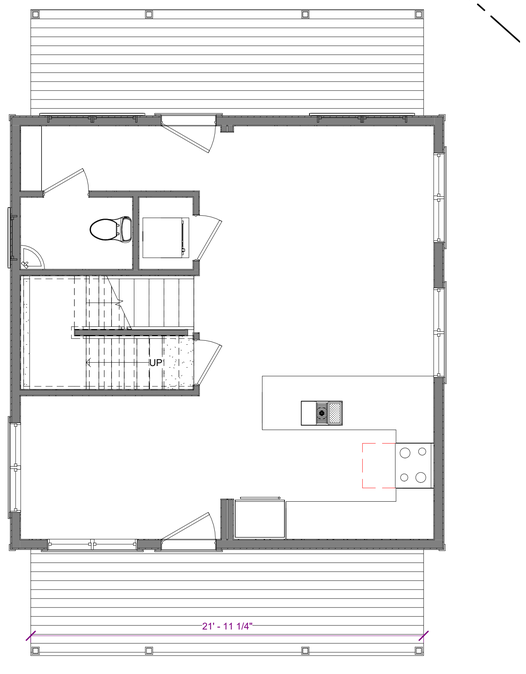
Follow manufacturer installation instructions and industry best practices, typical. Advise design team in a timely manner if clarifications are required.

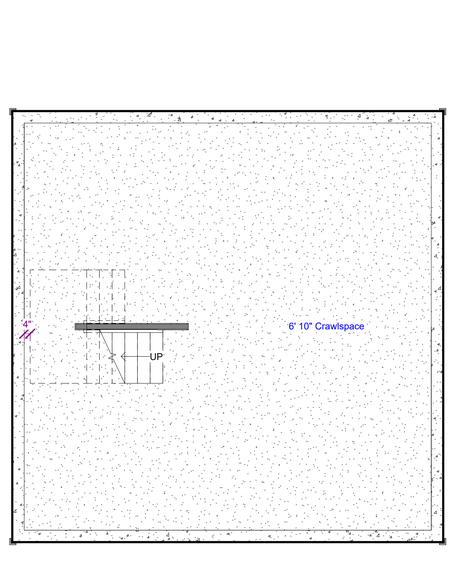
Keynote Legend	
Key Value	Keynote Text



3 03 Upper Floor Plan
1/4" = 1'-0"



2 02 Main Floor Plan
1/4" = 1'-0"



1 01 Lower Floor Plan
1/4" = 1'-0"

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d | c | b | a |

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A1.01

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Katherine Herr

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No.	Date	Description
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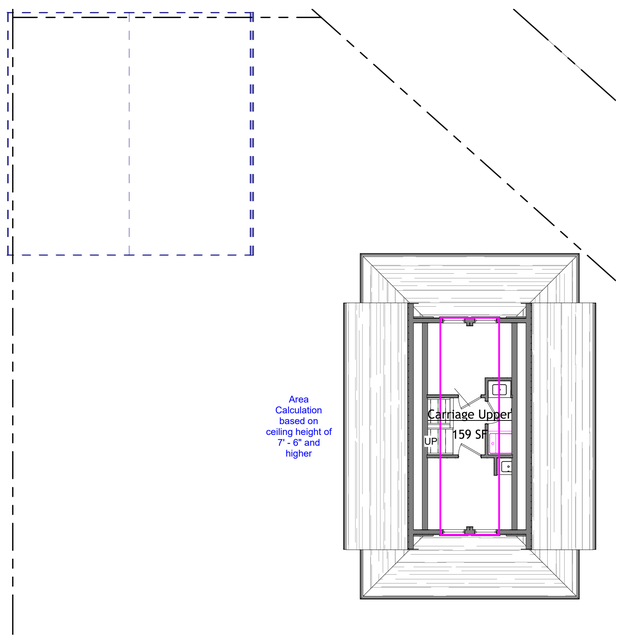
Project Status: Concept

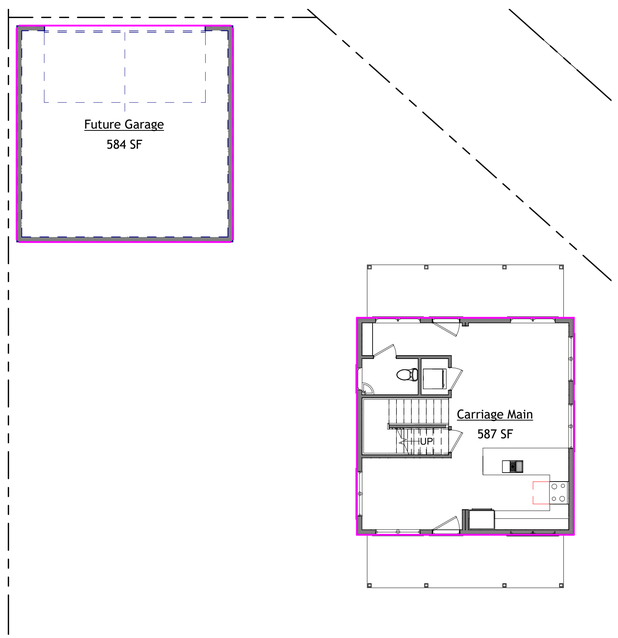
Plans

A1.01

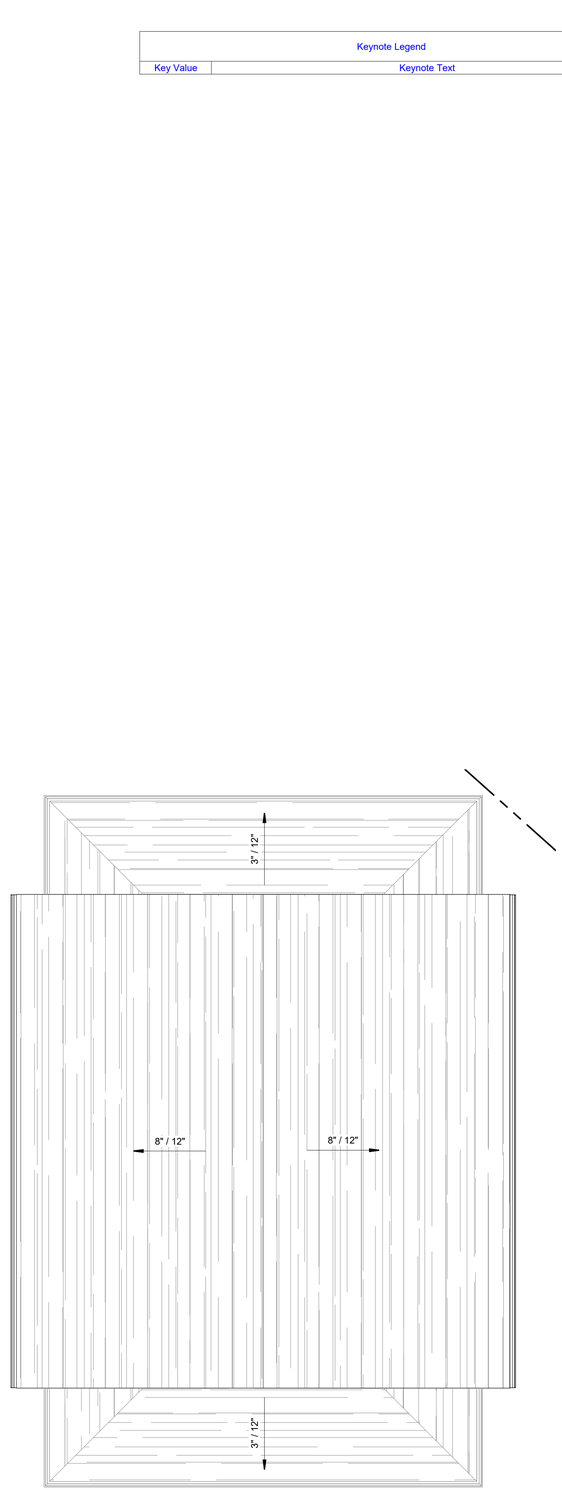
Keynote Legend	
Key Value	Keynote Text



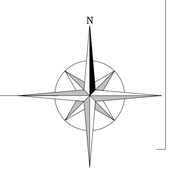
3 Area Upper
1/8" = 1'-0"



2 Area Main
1/8" = 1'-0"



1 Roof Plan
1/4" = 1'-0"



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A1.02

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No.	Date	Description
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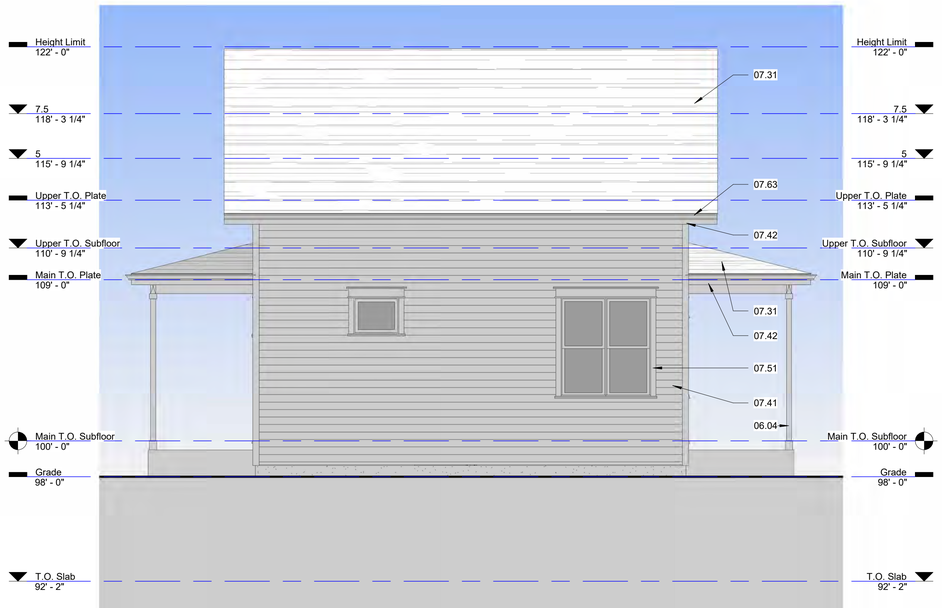
Project Status: Concept

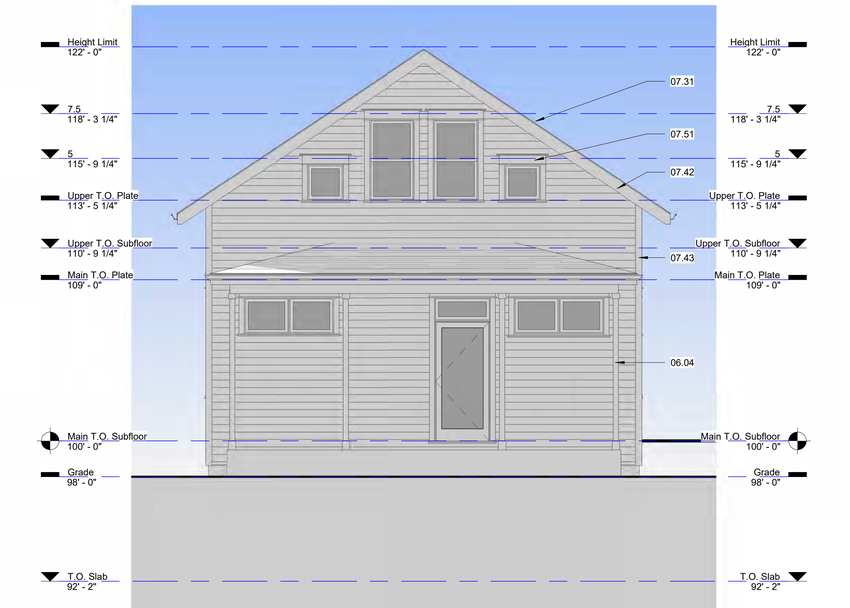
Roof and Area Plans

A1.02

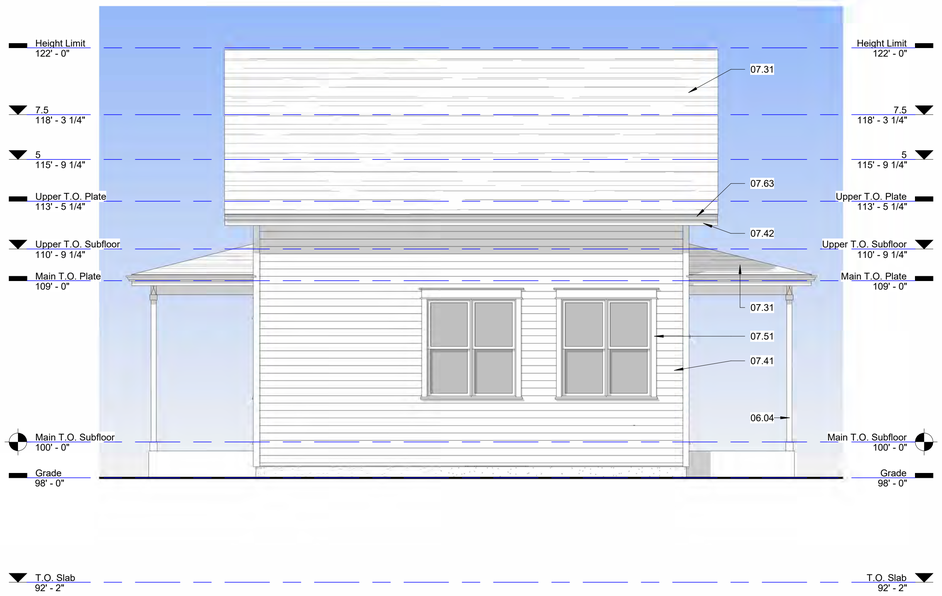
Keynote Legend	
Key Value	Keynote Text
06.04	4x4 Column, painted
07.31	Asphalt shingle roof
07.41	Cementitious lap siding, 6" exposure, painted
07.42	Cementitious 4/4 x 8 fascia, painted
07.43	Cementitious 4/4 x 4 corner board, painted
07.51	Cementitious window trim, 6/4 sill, 4/4 x 4 jamb casing, 6/4 x 1 parting stop, 5/4 x 6 head casing, 6/4 x2 drip cap, all painted
07.63	Gutter, 5" K style, standard color



4 West
1/4" = 1'-0"



2 North
1/4" = 1'-0"



3 East
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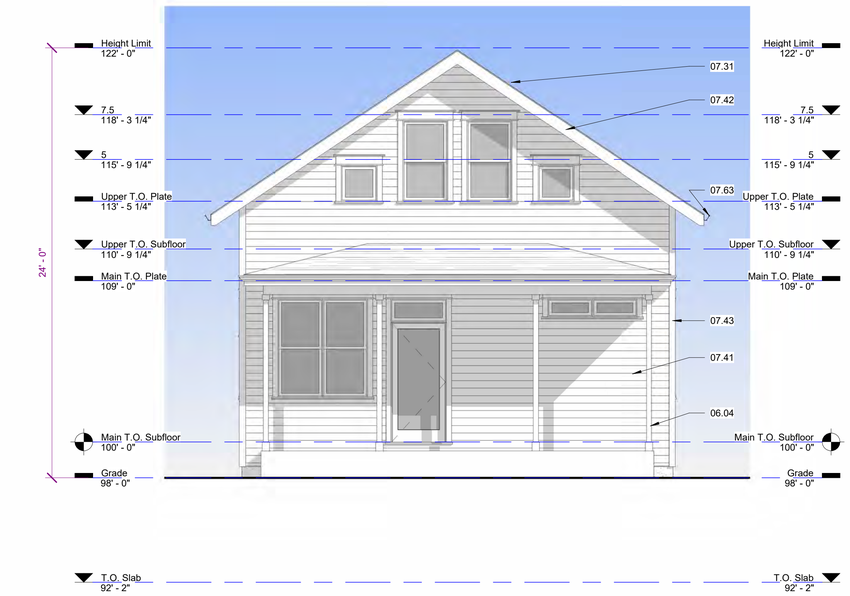

1 South
1/4" = 1'-0"

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A2.01

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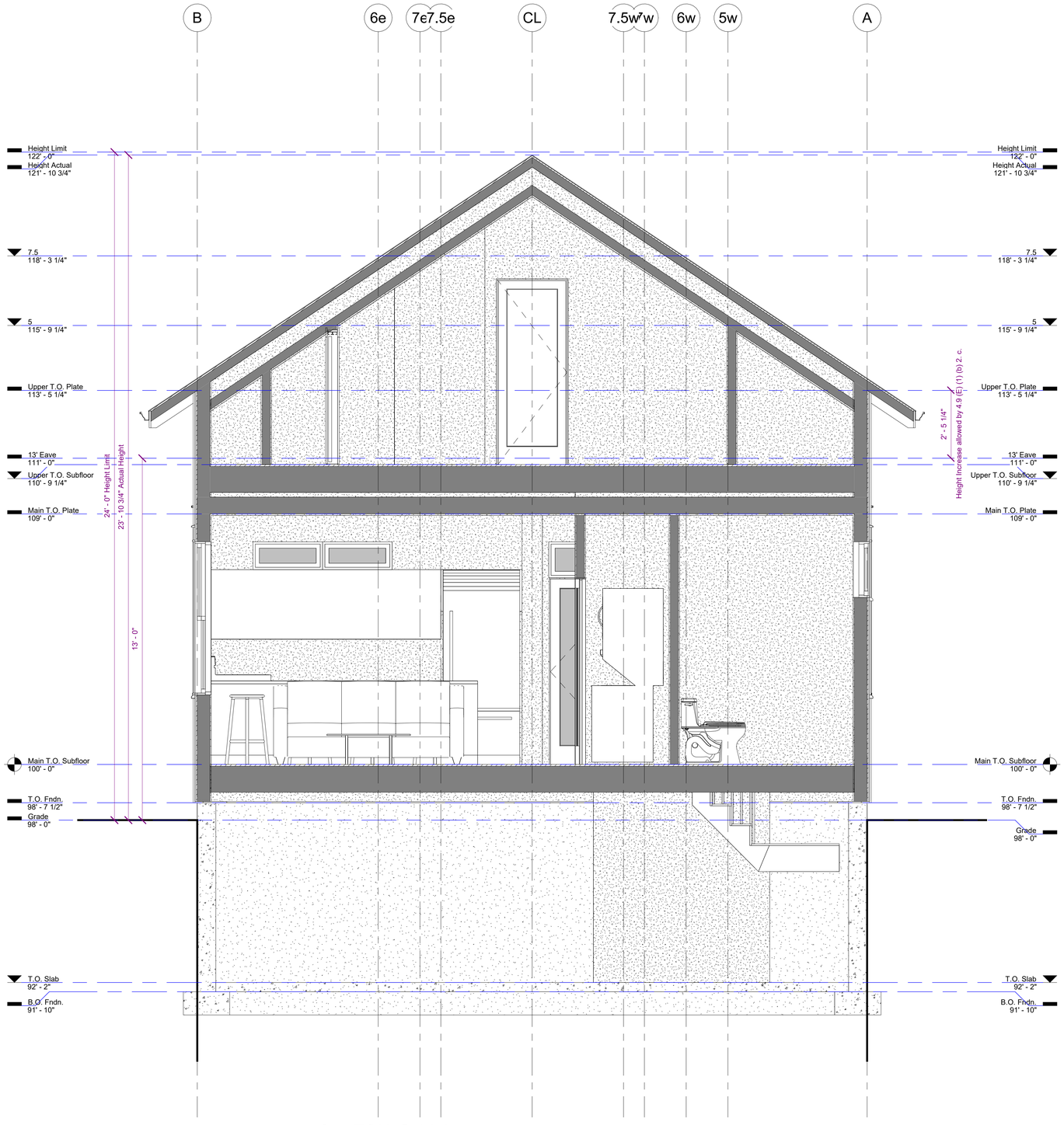
Elevations

A2.01



1 Cut E/W @ Living
1/2" = 1'-0"

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No.	Date	Description

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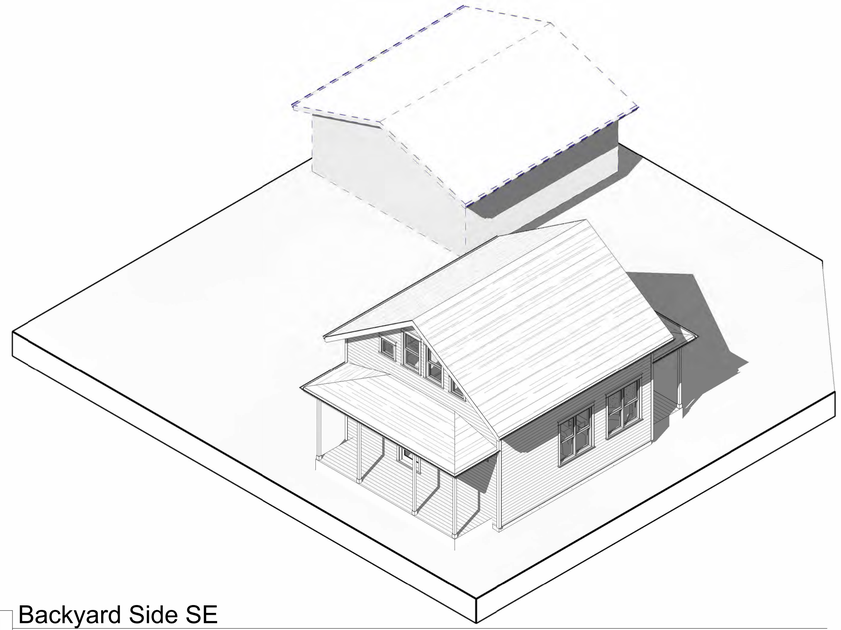
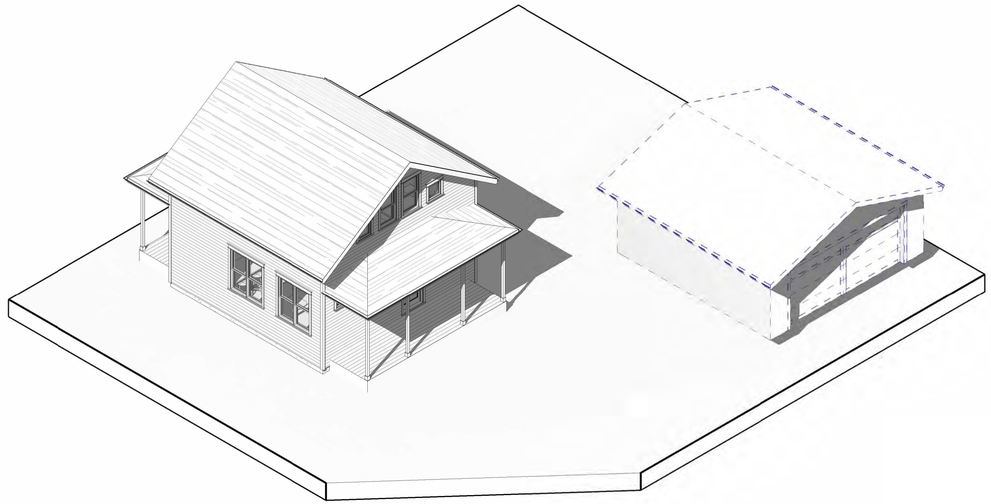
Sections - Transverse

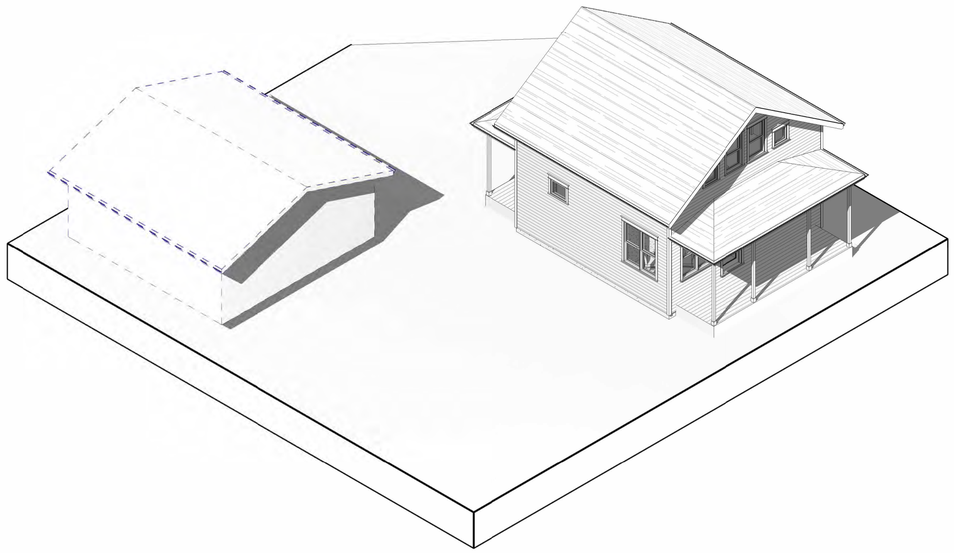
A3.01



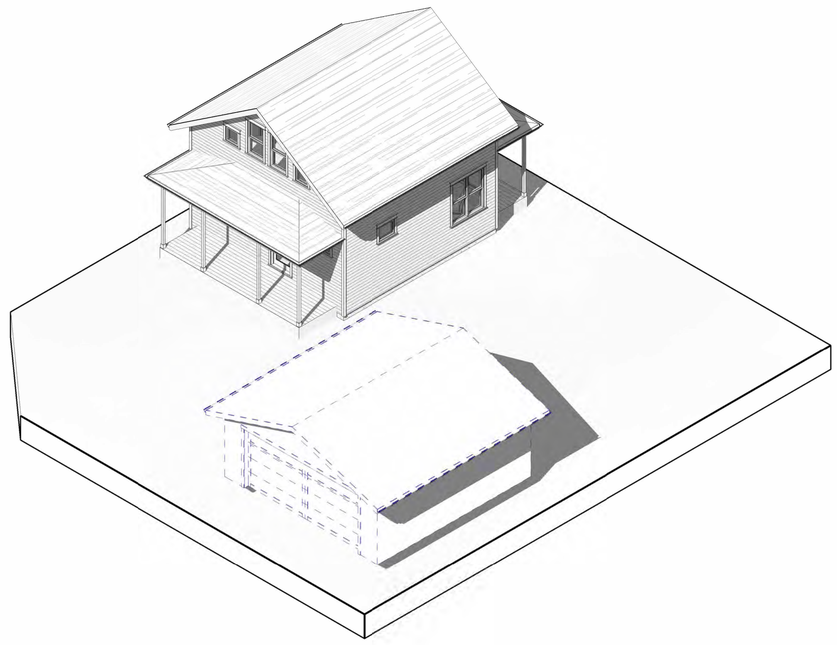
4 Backyard Side SE



3 Alley Side NE



2 Backyard Side SW



1 Alley Side NW

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3D Views

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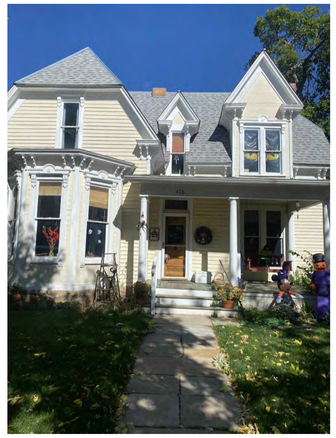
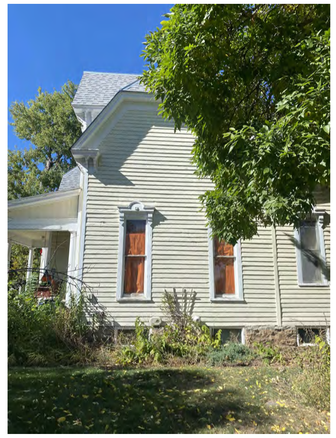


South (Front / Oak)



East (Side / Whedbee)

North (Backyard)

West (Side / Interior Lot Line)

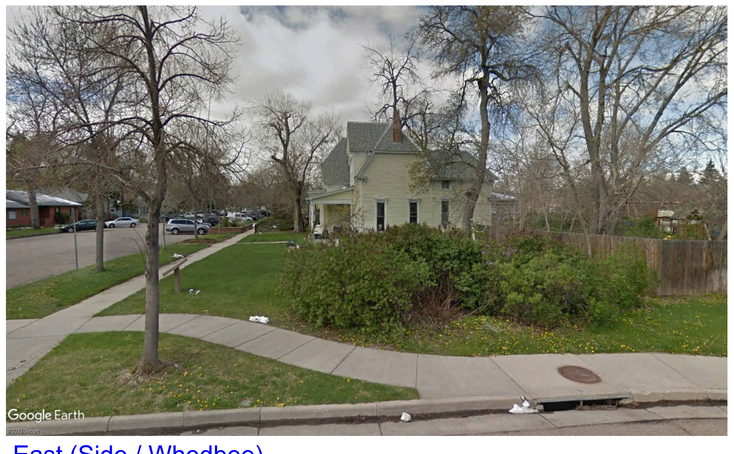
1 Existing House Photographs

South (Front / Oak)

South (Front / Oak)

Southeast (Corner of Oak and Whedbee)

Southeast (Corner of Oak and Whedbee)



East (Side / Whedbee)

2 Street View Existing House Images

Follow manufacturer installation instructions and industry best practices, typical. Advise design team in a timely manner if clarifications are required.

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Existing House Photographs

P1.01

P1.01

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1442 Pearl Street, Suite 209 Boulder, Colorado 80302

Front Bay Window in-plane siding, 5" exposure

East Side lap siding, 5" exposure

North Side lap siding, 5" exposure

1 Existing Siding Exposures

Follow manufacturer installation instructions and industry best practices, typical. Advise design team in a timely manner if clarifications are required.

Herr ADU

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Existing Siding Exposure

P1.02

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426

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A MODERN LOOK
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PARTNER OF THE YEAR
Sustained Excellence

Andersen Corporation, including its subsidiaries, has been named a 2021 ENERGY STAR Partner of the Year – Sustained Excellence Award winner, the highest honor given by ENERGY STAR, for continued leadership in protecting the environment through superior energy efficiency achievements.

AMERICA'S MOST LOVED BRAND OF WINDOWS & DOORS.*

You want to give your customers a home they love, and we're here to make that easy for you. That's why we're proud to offer you products that rate #1 in quality and performance,** and to be the #1 trusted and recommended window and door brand** by pros.

100 SERIES PRODUCTS

The best way to give your customers a modern look that's within budget and lasts† The 100 Series product line is made from our proprietary Fibrex® material that's energy efficient, environmentally responsible and stronger than vinyl.

*2020 Andersen brand surveys of U.S. realtors, contractors and builders.
**2020 Andersen brand surveys of U.S. contractors, builders and architects. †See the limited warranty for details.

PERFORMANCE

100 Series products simply perform like modern windows and doors should. They're made from our proprietary Fibrex® material, which is extremely low maintenance and blocks thermal transfer 700 times better than aluminum to help your customers save money on heating and cooling costs.

ATTRACTIVE CORNER SEAMS

Low-visibility corner seams for a cleaner and more modern look.

COLORS THAT LAST

Durable factory-finished interiors and exteriors never need painting and won't fade, flake, blister or peel,* even in extreme cold or heat.

ATTRACTIVE MATTE INTERIORS

Premium matte finish isn't shiny like vinyl and is available in white, Sandtone, dark bronze and black.**

ENERGY EFFICIENT IN EVERY CLIMATE

Energy-efficient 100 Series products are available with options that make them ENERGY STAR® certified throughout the U.S. so they can help reduce heating and cooling bills.

Visit **andersenwindows.com/energystar** for more information and to verify that the product with your glass option is certified in your area.

ASK ABOUT ENERGY STAR

DESIGNED FOR PERFORMANCE

100 Series products are designed to meet or exceed performance requirements in all 50 states† See pages 103-104 for details.

PG50†† PERFORMANCE OPTIONAL PERFORMANCE UPGRADE
100SHS4066 DPUP +50/-50
(AAMA/WDMA/CSA 101/I.S.2/A440-08 & -11)

EASY TO OPERATE FOR YEARS TO COME

All 100 Series products are tested to the extreme to deliver years* of smooth, reliable operation.

SUPERIOR WEATHER RESISTANCE

Our weather-resistant construction seals out drafts, wind and water so well that your reputation is protected whatever the weather.

QUALITY SO SOLID, THE WARRANTY IS TRANSFERABLE*

Many other window and door warranties end when a home is sold, but our coverage — 20 years on glass, 10 years on non-glass parts — transfers from each owner to the next. And because it's not prorated, the coverage offers full benefits year after year, owner after owner. So it can add real value when you decide to sell your home.

OWNER2OWNER® LIMITED WARRANTY

*Visit andersenwindows.com/warranty for details.
**Products with Sandtone, dark bronze and black interiors have matching exteriors.
†See your local code official for code requirements in your area.
††100SHS4066 DPUP IG +50/50 (AAMA/WDMA/CSA 101/I.S.2/A440-08 & -11). Optional PG50 performance grade upgrade is available for most sizes. For more information, visit andersenwindows.com/100series.
"ENERGY STAR" is a registered trademark of the U.S. Environmental Protection Agency.

DURABILITY

Think vinyl, only stronger. The proprietary Fibrex® material in our 100 Series products has all the benefits of vinyl while holding up better to weather and wear. This way, your customers' windows and doors are better protected from warping and cracking, even in tough climates*.

FIBREX® MATERIAL 12X THICKER FINISH THAN PAINTED VINYL**

The finish on 100 Series products has superior scratch resistance compared to painted vinyl windows** so they'll look beautiful for years to come.

FIBREX® MATERIAL 2X STRONGER THAN VINYL

Fibrex material retains its stability and rigidity in all climates, delivering exceptional durability. It makes our 100 Series products rigid and strong so the weathertight seals stay weathertight.

FIBREX® MATERIAL WITHSTANDS 150° TEMPERATURES

100 Series products can withstand temperatures up to 150°F, even for dark colors, meaning they won't warp due to sun exposure.

*See the limited warranty for details.
**When 100 Series products were tested against five leading competitors' painted vinyl window products.

FIBREX® MATERIAL

Developed by Andersen, Fibrex material is a revolutionary structural composite material that blends the very best attributes of vinyl and wood. Fibrex material saves on natural resources because it's composed of 40% reclaimed wood fiber by weight. Special polymer formulations surround and fill each wood fiber, enabling top performance. The result is a material that provides uncommon value and enhances the quality of any project. In use for over two decades in Andersen® products, Fibrex material has proven its strength and durability in all types of climates.

REVOLUTIONARY BUILDING MATERIAL

- Twice as strong as vinyl so weathertight seals stay weathertight
- Blocks thermal transfer nearly 700 times better than aluminum to help reduce heating and cooling bills
- Retains its stability and rigidity in all climates for exceptional durability
- Offers superior scratch resistance compared to painted vinyl*

ENVIRONMENTALLY RESPONSIBLE

- Since Andersen developed the highly sustainable Fibrex material, reuse of waste wood fiber has prevented the harvesting of nearly 90 million board feet of timber
- 100 Series products can help builders earn LEED® points in three key categories: Energy & Atmosphere, Materials & Resources and Indoor Environmental Quality
- 100 Series products meet or exceed California Section 01350 Specification, a California indoor emission standard — one of the toughest in the country
- Like all Andersen products, 100 Series products are designed to last** and help reduce future waste streams

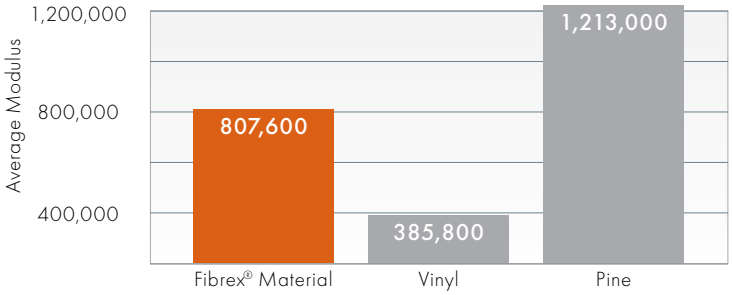
See how Andersen created Fibrex material at **andersenwindows.com/fibrex**.

*Visit andersenwindows.com/warranty for details.
**When tested against five leading competitors' painted vinyl window products.

STABLE & PREDICTABLE

Fibrex® material is twice as stiff as vinyl. This strength makes it a better choice over time.

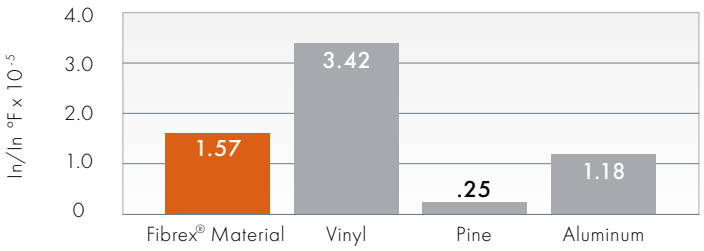
Stiffness



DURABLE & RELIABLE

All materials expand and contract when exposed to extreme temperatures. In these types of conditions, Fibrex material performs twice as well as vinyl, which can bow and crack over time.

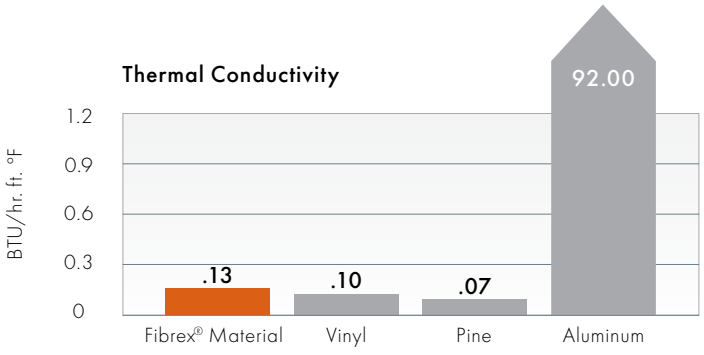
Thermal Expansion



EXCELLENT INSULATOR

The built-in thermal qualities of Fibrex material mean that less heat and cold get transferred through the product into your customers' homes. As an insulator, it's on par with vinyl and far superior to aluminum.

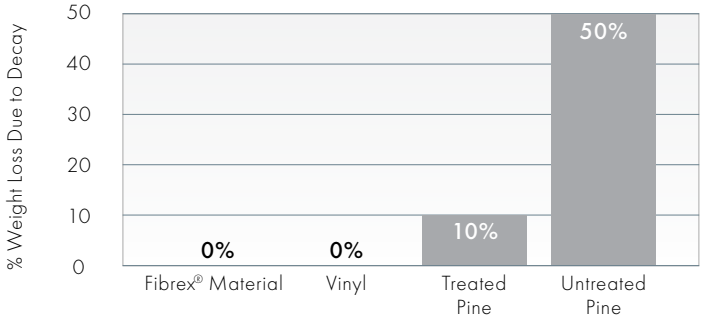
Thermal Conductivity



MOISTURE RESISTANT

Because Fibrex material combines wood fiber and a special polymer formula, water has a tough time penetrating. The result is an increased resistance to rot.

Decay of Materials



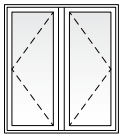
HEAT RESISTANT

Fibrex material can withstand temperatures in excess of 150°F, even for dark colors, making it a great fit for your projects in hot climates.

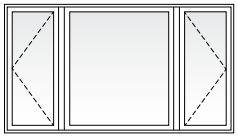
WINDOW & DOOR TYPES

CASEMENT & AWNING WINDOWS

Casement windows are hinged on the side and open outward to the left or right, while awning windows are hinged at the top and open outward. Both are also available as non-operating stationary windows.



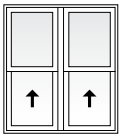
Twin Casement



Picture With Flanking Casements

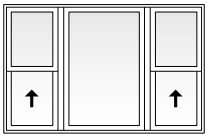
SINGLE-HUNG WINDOWS

Single-hung windows feature a fixed upper sash with an operable lower sash that slides up and down.
For convenience, the hardware locks automatically when the window is closed. An arch single-hung is also available to add architectural interest.



Twin Single-Hung

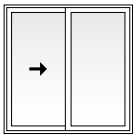
Arch Single-Hung



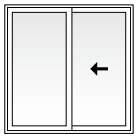
Picture With Flanking Single-Hungs

GLIDING WINDOWS

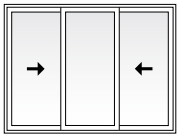
Gliding windows have one stationary sash and one operating sash that glides horizontally. A three-sash configuration, where two sash glide past a fixed center sash, is also available.



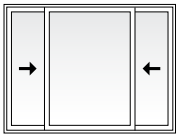
Gliding
Active-Stationary



Gliding
Stationary-Active



Gliding
Active-Stationary-Active, 1:1:1 Sash Ratio



Gliding
Active-Stationary-Active, 1:2:1 Sash Ratio

CUSTOM SIZES

Available in custom sizes to fit all projects.

PICTURE, TRANSOM & SPECIALTY WINDOWS

Choose from a variety of shapes to make a signature statement or provide a delicate lighting accent. Shapes include picture, transom, half circle, quarter circle, circle, Springline™ and arch windows. Custom shapes are also available, including unequal leg arch, trapezoid, pentagon, octagon and triangle windows.

GLIDING PATIO DOORS

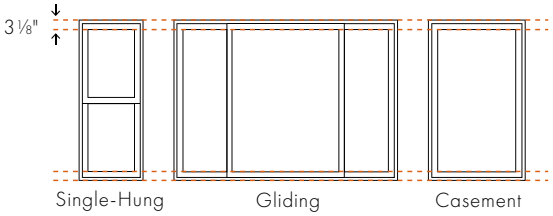
Patio doors feature one stationary panel and one operating panel that glides smoothly on adjustable rollers. They feature a multi-point locking system for enhanced security and an optional exterior keyed lock for convenience. Sidelights and transoms are also available.

FIBREX® MATERIAL

STRONG ON PERFORMANCE.

NEW CONSTRUCTION

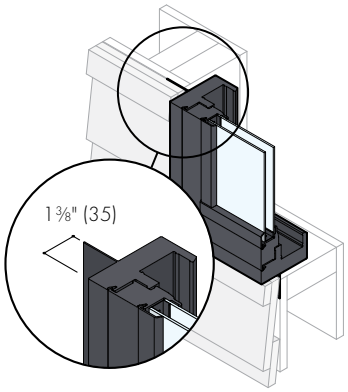
You'll find a 100 Series window or door to match any project from commercial to residential — no matter the location. And with uniform sight lines, it's easy to specify 100 Series products for the entire project.



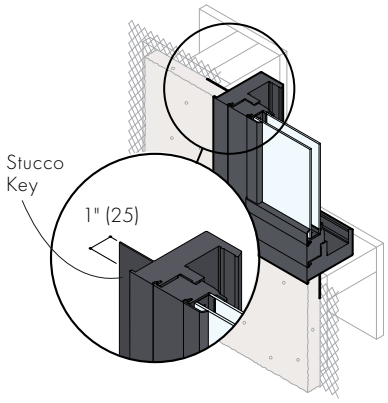
- 3 ⅛" (79) uniform sight lines allow for easy specification.
- An extension jamb attachment flange is available for easy application of extension jambs on the job site.
- Single-hung drywall pass-through windows have an upper sash that can be easily removed on the job site after the window is installed. With both sash removed, drywall can easily fit through upper floor windows.

FRAME TYPES: 1⅜" Flange Setback or 1" Flange Setback With Stucco Key

For new construction, both frames have an integral installation flange that makes installation into a new opening easy and helps make sure the windows and doors are weathertight. For stucco exteriors, choose the frame with the stucco key to eliminate gaps that can result from the natural contraction of exterior stucco.



1⅜" (35) Flange Setback



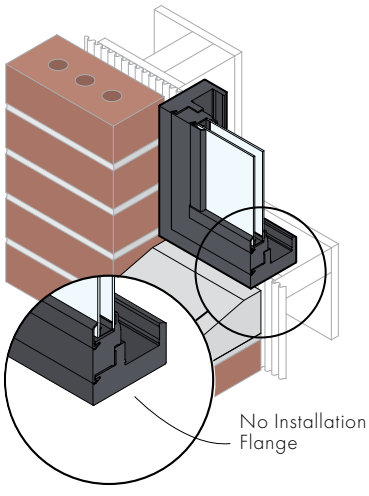
1" (25) Flange Setback With Stucco Key

REMODELING & REPLACEMENT

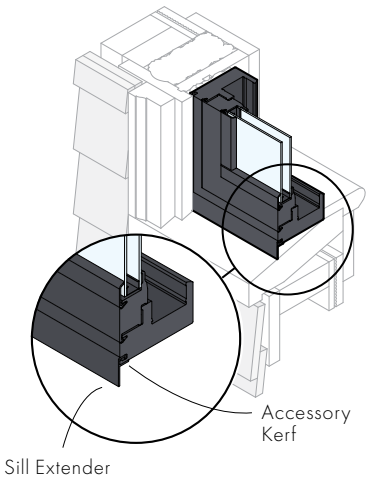
Whether you're adding or updating, Andersen® 100 Series windows and patio doors enhance any project with a variety of styles, shapes and colors, with custom sizing in ⅛" (3) increments. The no-flange frame options include pre-drilled, through-the-jamb installation holes and installation screws to save you time.

FRAME TYPES: No Flange or Insert

The no flange frame allows for full removal of an existing window in situations where the frame is rotten or damaged. The no flange window is then installed into the existing rough opening. The insert frame provides fast and easy window replacement when installing the window into an existing window frame without disturbing the interior or exterior trim, saving time and money. The exterior accessory kerf allows for convenient finishing of the window. An exterior sill extender is available to fill the gap at the sill. Exterior frame extenders and a head expander are also available.



No Flange



Insert

Dimensions in parenthesis are in millimeters.

EXTERIOR & INTERIOR COLORS

100 Series windows and patio doors come in five exterior colors, including dark bronze and black – colors that are darker and richer than those of most vinyl windows. The interiors feature a premium matte finish for an attractive appearance.

EXTERIOR COLORS

White | Sandtone | Terratone | Dark Bronze | Black

INTERIOR COLORS

White | Sandtone* | Dark Bronze* | Black*

*Products with Sandtone, dark bronze and black interiors have matching exteriors.
Printing limitations prevent exact duplication of colors. See your Andersen supplier for actual color samples.

HARDWARE

Casement & Awning Windows

Antique Brass | Black | Dark Bronze
Sandtone | Satin Nickel | White

Folding handles avoid interference with window treatments.

Single-Hung & Gliding Windows

Standard Lock

Optional Lift/Pull

Hardware color matches the window's interior color. Shown in white.

Optional Metal Slim Line Lock

Antique Brass | Black | **Dark Bronze**
Sandtone | Satin Nickel | White

Both lock styles automatically engage when window is closed.

Bold name denotes finish shown.

Gliding Patio Doors

Standard Handle

TULSA

Exterior handle matches the door's exterior color. Interior handle matches the door's interior color. Dark bronze exterior and white interior shown.

Optional Handle

AFTON

Antique Brass | Black
Bright Brass | **Satin Nickel**

Optional auxiliary foot lock is available to secure the gliding panel and provides an extra measure of security when the door is in a locked position. See page 92.

Bold name denotes finish shown.

Printing limitations prevent exact replication of colors and finishes. See your Andersen supplier for actual color and finish samples.

GLASS OPTIONS

Andersen has the glass you need to get the performance you want, with options for every climate, project and customer. Check with your supplier for the selections that meet ENERGY STAR® requirements in your area.

GLASS		ENERGY		LIGHT	
		U-Factor How well a product prevents heat from escaping.	Solar Heat Gain Coefficient How well a product blocks heat caused by sunlight.	Visible Light Transmittance How much visible light comes through a product.	UV Protection How well a product blocks ultraviolet rays.
SmartSun™	Thermal control similar to tinted glass, with visible light transmittance similar to Low-E glass.	●●●○	●●●●	●●◐○	●●●●
SmartSun with HeatLock® Coating	Applied to the room-side surface, it reflects heat back into the home and improves U-Factor values.	●●●◐	●●●●	●●○○	●●●●
Low-E	Outstanding overall performance for climates where both heating and cooling costs are a concern.	●●●○	●●●○	●●●○	●●●○
Low-E with HeatLock Coating	Applied to the room-side surface, it reflects heat back into the home and improves U-Factor values.	●●●◐	●●●○	●●◐○	●●●○
Sun	Outstanding thermal control in southern climates where less solar heat gain is desired.	●●●○	●●●●	●○○○	●●●○
PassiveSun®	Ideal for northern, passive solar construction applications where solar heat gain is desired.	●●◐○	●○○○	●●●○	●●◐○
PassiveSun with HeatLock Coating	Applied to the room-side surface, it reflects heat back into the home and improves U-Factor values.	●●●○	●○○○	●●◐○	●●◐○
Clear Dual-Pane	High visibility with basic thermal performance.	●○○○	○○○○	●●●●	○○○○

Center of glass performance only. Ratings based on glass options as of January 2022. Visit andersenwindows.com/energystar for ENERGY STAR map and NFRC total unit performance data.

HEATLOCK TECHNOLOGY

Applied to the room-side glass surface, HeatLock coating reflects heat back into the home for improved performance.

TIME-SAVING FILM

We protect our products during delivery and construction with translucent film on the glass that peels away for a virtually spotless window.

For more details on our glass options, visit **andersenwindows.com/glass**.

ASK ABOUT ENERGY STAR

ADDITIONAL GLASS OPTIONS

Tempered safety glass is standard on patio doors and required for larger window sizes.

Patterned glass lets in light while obscuring vision and adds a unique, decorative touch. Cascade and Reed patterns can be ordered with either a vertical or horizontal orientation.


Cascade


Fern


Obscure


Reed


Satin Etch

GLASS SPACER OPTIONS

In addition to stainless steel glass spacers, black glass spacers are now available as a standard offering to provide another way to customize project designs and achieve a contemporary style. Black glass spacers blend in with the color of the window or door for a sleek design, or serve as a shadow line.

Add full divided light grilles, and the grille spacer bar between the glass will match the selected glass spacer color.

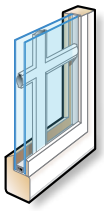

Black


Stainless Steel

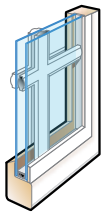
"ENERGY STAR" is a registered trademark of the U.S. Environmental Protection Agency.

GRILLE OPTIONS

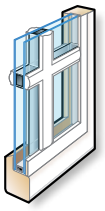
Grilles for Andersen® 100 Series windows and patio doors are available in a wide variety of patterns to complement virtually any style of home. Plus, they have options for easy cleaning and architectural authenticity many vinyl windows can't match.



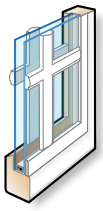
Finelight grilles-between-the-glass



Finelight grilles-between-the-glass with permanent exterior grilles



Permanent exterior and permanent interior grilles with spacer



Permanent exterior and permanent interior grilles with no spacer

FINELIGHT™ GRILLES BETWEEN-THE-GLASS

Make glass easy to clean and have an elegant, sculpted profile. Choose a two-sided color scheme to match both the interior and exterior of the window or patio door. Also available with exterior grilles to provide architectural style and detail.

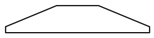
FULL DIVIDED LIGHT

Permanently applied to the exterior and interior of the window, with a spacer between the glass.

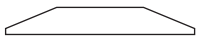
SIMULATED DIVIDED LIGHT

Permanently applied to the exterior and interior of the window, with no spacer between the glass.

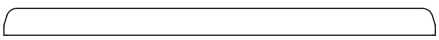
Grille Bar Widths Actual width shown.



¾" (19) width grille bar for windows.

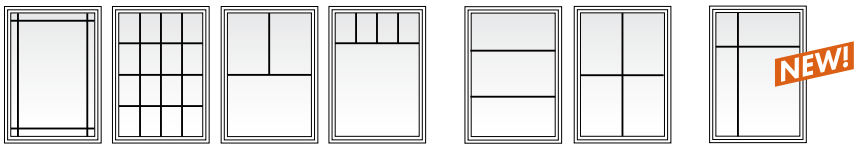


1" (25) width grille bar for patio doors.



A 2 ¼" (57) width profile is available for most units to simulate a meeting rail or a multi-unit combination, such as a transom over a window or patio door.

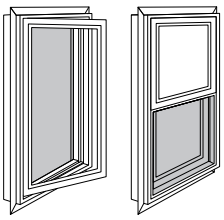
Grille Patterns



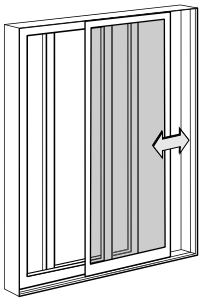
Prairie A | Colonial | Tall Fractional | Short Fractional | Specified Equal Light* | Custom

To see all of the standard patterns available for a specific window or door, refer to the detailed product sections in this product guide or contact your Andersen supplier.

INSECT SCREEN OPTIONS



Insect screens for venting windows have a fiberglass screen mesh. Optional TruScene® insect screens are made with a micro-fine stainless steel mesh, providing 50% greater clarity than our conventional insect screens. Insect screen frames for casement and awning windows are color matched to the product interior and for single-hung and gliding windows are matched to the product exterior.

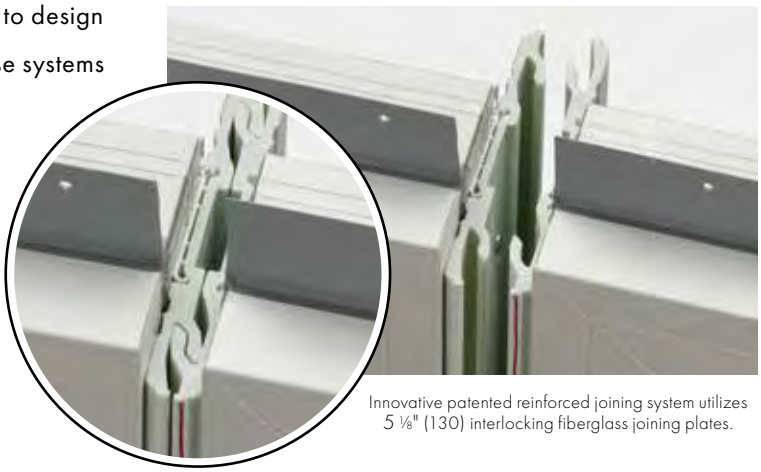


Gliding insect screens for 2-panel gliding patio doors have a fiberglass screen mesh. Insect screen frames for doors are color matched to the product exterior.

*Specify number of same-size rectangles across or down.
Dimensions in parentheses are in millimeters.

AN EASIER WAY TO BUILD BIGGER VIEWS

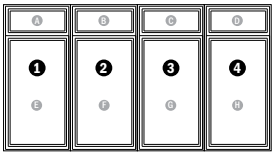
Our unique reinforced joining systems make it easier for you to design and install large window combinations in your projects. These systems use strong, fiberglass construction and can be joined at our factory, on the job site, or even within a rough opening — wherever works best for you. This way you can easily and confidently build bigger views for your customers. Non-reinforced joining options include factory-joined combinations or field joining kits. For more information, visit **andersenwindows.com/joining**.



Innovative patented reinforced joining system utilizes 5 ⅛" (130) interlocking fiberglass joining plates.

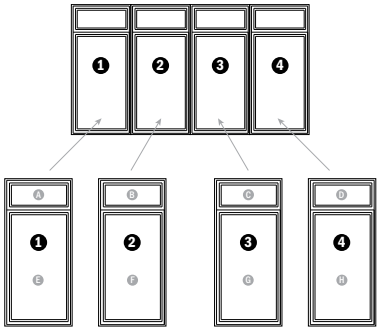
Reinforced Factory-Joined Combinations

Eliminate the need for job site assembly and receive fully joined, factory-assembled window combinations to fit rough openings up to 12' (3658) x 8' (2438) or 8' (2438) x 12' (3658).

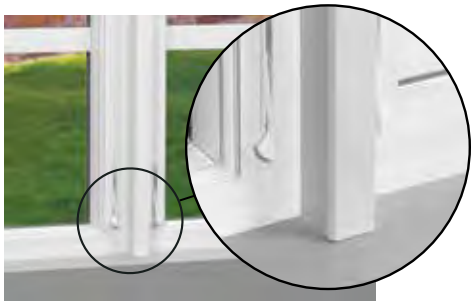


Reinforced Easy Connect Joining System

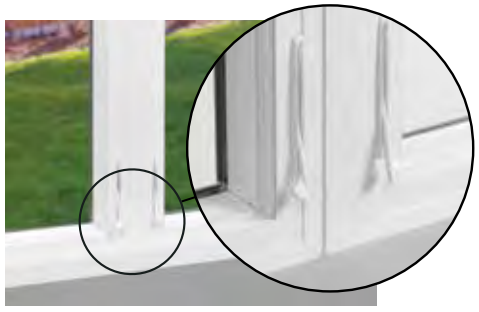
Receive lighter, easier-to-handle, pre-assembled smaller combinations that join as you install them into the rough opening, making it easier to install large combinations. In fact, most contractors surveyed said they could reduce the number of installers by 50% using the Andersen Easy Connect Joining System.*



Reinforced & Non-Reinforced Interiors



Appearance of a reinforced join.



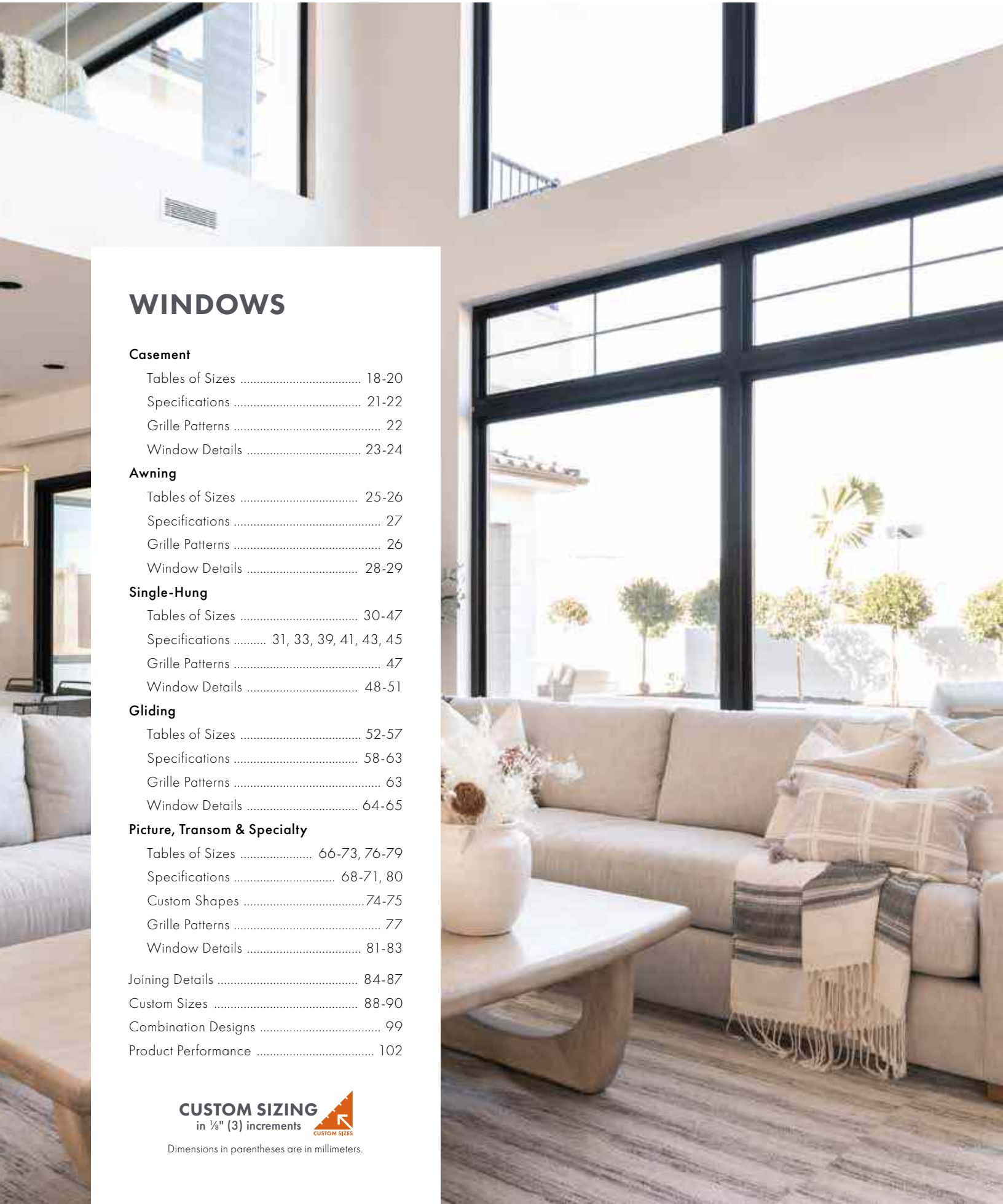
Appearance of a non-reinforced join.

	ASSEMBLY	READY TO INSTALL	NUMBER OF INSTALLERS*	HALLMARK CERTIFIED**	TESTED TO AAMA 450	PERFORMANCE	COMBINATION SIZE LIMITATIONS
REINFORCED FACTORY-JOINED COMBINATIONS	FACTORY	●	MORE	●	●	EXTENSIVE UNIT COMBINATION SIZE OPTIONS AVAILABLE CERTIFIED TO PG50**	MAX. JOIN LENGTH: 12' MAX. JOINED COMBINATION: 12' x 8' or 8' x 12' 96 sq. ft. or 8.92 m^2
REINFORCED JOINING KITS	JOB SITE		MORE	●	●	EXTENSIVE UNIT COMBINATION SIZE OPTIONS AVAILABLE CERTIFIED TO PG50**	MAX. JOIN LENGTH: 12' MAX. JOINED COMBINATION: 16' x 9' or 12' x 12' 144 sq. ft. or 13.34 m^2
REINFORCED FACTORY-PREPPED EASY CONNECT JOINING SYSTEM	IN THE OPENING	●	FEWER	●	●	EXTENSIVE UNIT COMBINATION SIZE OPTIONS AVAILABLE CERTIFIED TO PG50**	MAX. JOIN LENGTH: 12' MAX. JOINED COMBINATION HEIGHT: 16' NO MAXIMUM WIDTH
NON-REINFORCED FACTORY-JOINED COMBINATIONS	FACTORY	●	MORE	●	●	EXTENSIVE UNIT COMBINATION SIZE OPTIONS AVAILABLE CERTIFIED UP TO PG50**	MAX. JOIN LENGTH: 8' MAX. JOINED COMBINATION: 12' x 8' or 8' x 12' 96 sq. ft. or 8.92 m^2
NON-REINFORCED JOINING KITS	JOB SITE		MORE	●	●	EXTENSIVE UNIT COMBINATION SIZE OPTIONS AVAILABLE CERTIFIED UP TO PG50**	MAX. JOIN LENGTH: 8' MAX. JOINED COMBINATION: 12' x 8' or 8' x 12' 96 sq. ft. or 8.92 m^2

*69% of 156 builders/general contractors in a 2018 survey said they could reduce the number of installers by half using the Easy Connect Joining System when comparing the installation of a 12' (3658) wide x 8' (2438) high pre-assembled window combination unit with four 3' (914) wide x 8' (2438) high window combination units.

**When installed according to Andersen installation instructions.

Dimensions in parentheses are in millimeters.



WINDOWS

CUSTOM SIZING
in ⅛" (3) increments

CUSTOM SIZES

Dimensions in parentheses are in millimeters.

FEATURES

CASEMENT & AWNING

FRAME

Ⓐ The frame is constructed with Fibrex® composite material. This construction produces a rigid frame.

Ⓑ Durable, low-maintenance finish won't fade, flake, blister or peel.*

Concealed receiving brackets mounted on the hinge side of the frame keep the sash tightly secured within the window frame when closed.

Ⓒ Four frame options are available. See "Common Features" for details.

SASH

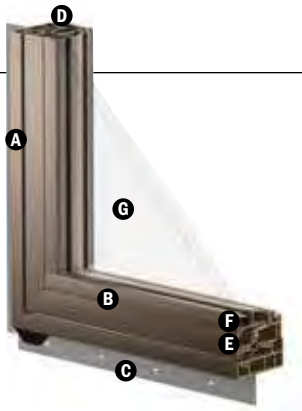
Ⓓ Fibrex material construction provides long-lasting performance.* The sash, finished with a durable capping, provides maximum protection and a matte, low-maintenance finish.

Ⓔ The dual weatherstrip system combines both an exterior watershed design and a bulb weatherstrip seal between the sash and frame. The result is a long-lasting,* energy-efficient barrier against wind, water and dust.

GLASS

Ⓕ A glazing bead and silicone provide superior weathertightness and durability.

Ⓖ See "Common Features" for details.



HARDWARE

Sash operator provides almost effortless opening and closing, regardless of window size. Long-lasting stainless steel hinge channels are used at the head and sill to provide easy operation.

Single-Action Casement Lock

A single-action lock easily releases all concealed locking points on the casement sash. The color or finish of the lock hardware matches the handle.

Awning Sash Locks

Awning sash locks provide an added measure of security and weathertightness. Awning hardware style and color options are compatible with 100 Series casement windows to ensure a consistent appearance when used in combination designs.

SINGLE-HUNG

FRAME

Ⓐ The frame is constructed with Fibrex composite material. This construction produces a rigid frame.

Ⓑ A durable, side-loaded balancer provides for easy sash opening and closing. The lower sash can be removed without the use of tools.

Ⓒ Durable, low-maintenance finish won't fade, flake, blister or peel.*

Ⓓ Four frame options are available. See "Common Features" for details.

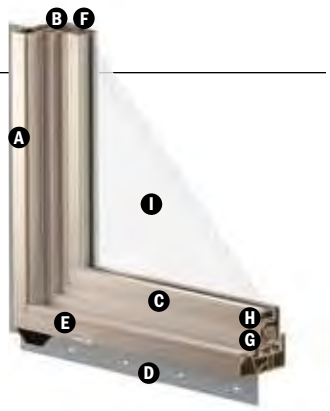
Ⓔ Weep holes are located on the exterior nose of the sill for proper water management.

SASH

The lower sash has a meeting rail cover with a unique raised profile design, allowing the sash to be opened and closed easily.

Ⓕ Fibrex material construction provides long-lasting performance.* The sash, finished with a durable capping, provides maximum protection and a matte, low-maintenance finish.

Ⓖ Dual felt weatherstrip provides a long-lasting,* energy-efficient barrier against wind, water and dust.



GLASS

Ⓗ A glazing bead and silicone provide superior weathertightness and durability.

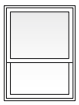
Ⓘ See "Common Features" for details.

HARDWARE

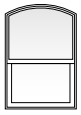
Sash Lock

The sash lock engages automatically when the lower sash is closed. The standard sash lock matches the window's interior color.

ADDITIONAL SASH & SHAPE OPTIONS



Reverse Cottage Sash



Arch Single-Hung

COMMON FEATURES

FRAME

Four frame options include:

- 1 3/8" (35) flange setback for siding applications. An integral rigid vinyl flange helps seal the unit to the structure.
- 1" (25) flange setback with stucco key. An integral rigid vinyl flange helps seal the unit to the structure.
- No-flange option for window replacement in an existing framed opening.
- Insert option for window replacement in an existing window frame.

*Visit andersenwindows.com/warranty for details.

**Products with Sandtone, dark bronze and black interiors have matching exteriors.

Dimensions in parentheses are in millimeters.

Printing limitations prevent exact duplications of colors. See your Andersen supplier for actual color samples.

GLASS

High-Performance options include:

- Low-E SmartSun™ glass
- Low-E SmartSun HeatLock® glass
- Low-E glass
- Low-E HeatLock glass
- Low-E Sun glass
- Low-E PassiveSun® glass
- Low-E PassiveSun HeatLock glass
- Clear Dual-Pane glass

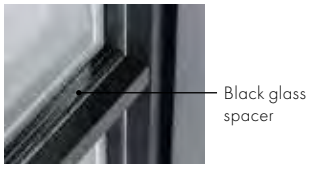
Tempered laminated and other glass options are available. Contact your Andersen supplier.

A removable translucent film helps shield the glass from damage during delivery and construction, and simplifies finishing at the job site.

Patterned Glass

Patterned glass options are available. See page 12 for more details.

Glass Spacers



Glass spacers are now available in black, in addition to stainless steel, to provide more ways to customize project designs and achieve a contemporary look. (E-Series window is shown above.)

Performance Grade (PG) Upgrades

Optional performance grade upgrades are available for select sizes allowing units to achieve PG50. Performance Grade (PG) ratings are more comprehensive than Design Pressure (DP) ratings for measuring product performance. Choosing the PG50 upgrade doesn't change the appearance of the unit.

COLOR OPTIONS

EXTERIOR COLORS

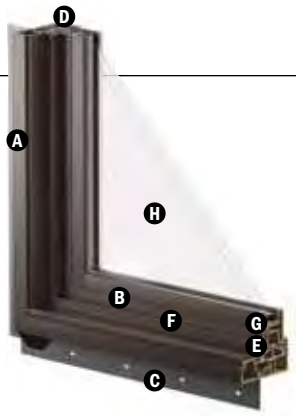
White | Sandtone | Terratone

Dark Bronze | Black

INTERIOR COLORS

White | Sandtone**

Dark Bronze** | Black**



GLIDING

FRAME

Ⓐ The frame is constructed with Fibrex® composite material. This construction produces a rigid frame.

Ⓑ Durable, low-maintenance finish won't fade, flake, blister or peel.*

Ⓒ Four frame options are available. See "Common Features" for details.

SASH

The operating sash has a meeting stile cover with a unique raised profile design, allowing the sash to be opened and closed easily.

Ⓓ Fibrex material construction provides long-lasting performance.* The sash, finished with a durable capping, provides maximum protection and a matte, low-maintenance finish.

Ⓔ Dual felt weatherstrip provides a long-lasting,* energy-efficient barrier against wind, water and dust.

Ⓕ Operating sash has four metal rollers mounted at the bottom for easy, smooth travel over the sill.

GLASS

Ⓖ A glazing bead and silicone provide superior weathertightness and durability.

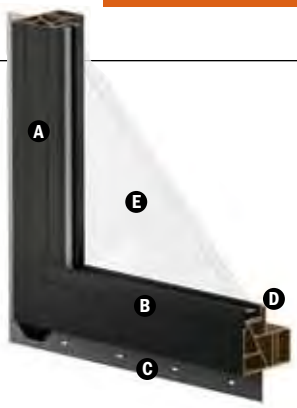
Ⓗ See "Common Features" for details.

HARDWARE

Sash Lock

The sash lock engages automatically when the operable sash is closed. The standard sash lock matches the window's interior color.

PICTURE, TRANSOM & SPECIALTY



FRAME

Ⓐ The frame is constructed with Fibrex composite material. This construction produces a rigid frame.

Ⓑ Durable, low-maintenance finish won't fade, flake, blister or peel.*

Ⓒ Four frame options are available. See "Common Features" for details.

GLASS

Ⓓ A glazing bead and silicone provide superior weathertightness and durability.

Ⓔ See "Common Features" for details.

SHAPES

Along with rectangular windows, half circle, quarter circle, circle, Springline™ and arch windows are available in both standard and custom sizes. Custom windows are also available in unequal leg arch, trapezoid, pentagon, octagon and triangle shapes.

HARDWARE

Casement & Awning

Antique Brass | Black
Dark Bronze | Sandtone
Satin Nickel | White

Folding handles avoid interference with window treatments.

Single-Hung & Gliding

Standard Lock | Optional Lift/Pull

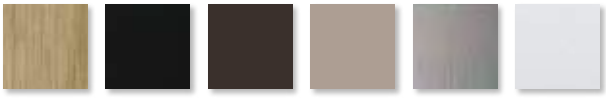
Hardware color matches the window's interior color.

Optional Slim Line Metal Lock

Antique Brass | Black | **Dark Bronze**
Sandtone | Satin Nickel | White

Bold name denotes color or finish shown.

HARDWARE FINISHES



Antique Brass | Black | Dark Bronze | Sandtone | Satin Nickel | White

ACCESSORIES Sold Separately

HARDWARE

Window Opening Control Device

A window opening control device is available for casement, single-hung and gliding windows, which limits sash travel to less than 4" (102) when the window is first opened. Available factory applied, or as a field-applied kit in stone, white and black.

Vent Limiter for Awning Windows

A vent limiter is available for awning windows, which prevents opening the sash more than 4" (102). Available factory applied or as a field-applied kit.

GRILLES

Grilles are available in a variety of configurations. See page 13 for details.

INSECT SCREENS

Conventional Insect Screens

Insect screens have charcoal gray fiberglass screen mesh. For casement and awning windows, frames are color matched to the product interior. For single-hung and gliding windows, stainless steel springs hold the insect screen tightly to the window frame, and their frames are available in colors to match the product exterior.

TruScene® Insect Screens

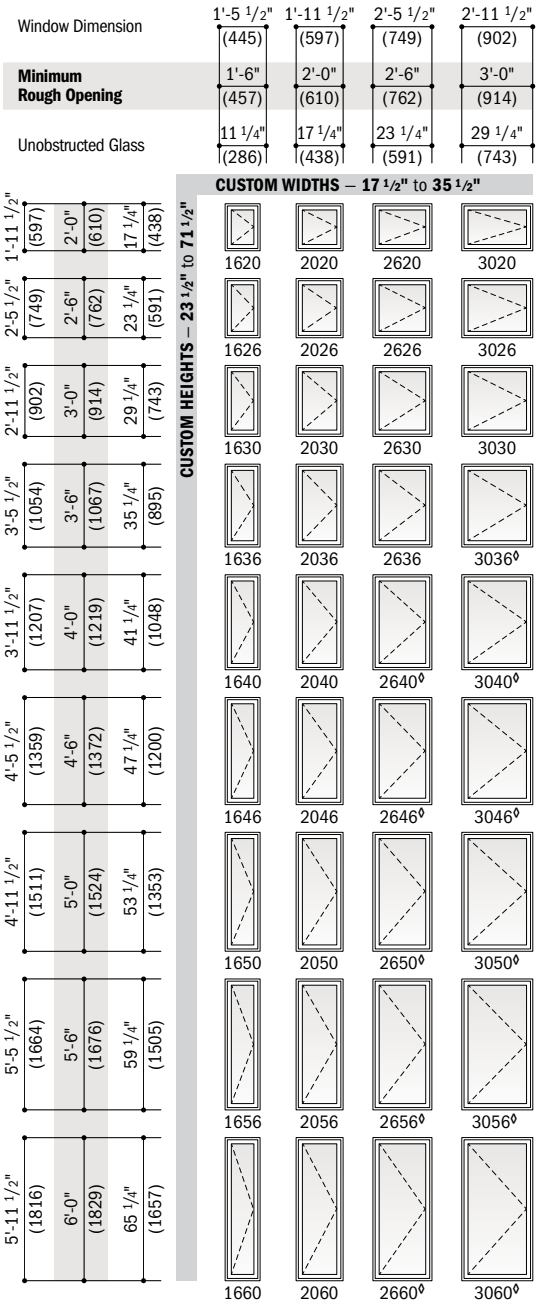
Andersen® TruScene insect screens let in over 25% more fresh air** and provide 50% greater clarity than conventional Andersen insect screens, all while keeping out unwanted small insects. For casement and awning windows, the frame color matches the product interior. For single-hung and gliding windows, the frame color matches the product exterior.

*Visit andersenwindows.com/warranty for details.
**TruScene insect screens let in over 25% more fresh air than standard Andersen fiberglass insect screens.

Dimensions in parentheses are in millimeters.
Printing limitations prevent exact replication of colors and finishes. See your Andersen supplier for actual color and finish samples.

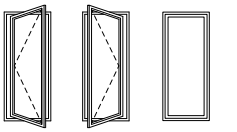
Table of Casement Window Sizes

Scale 1/8" (3) = 1'-0" (305) – 1:96



Custom-size windows are available in 1/8" (3) increments.

See page 88 for custom sizes and specifications.



Choose left, right or stationary as viewed from the exterior. Right venting shown in table.

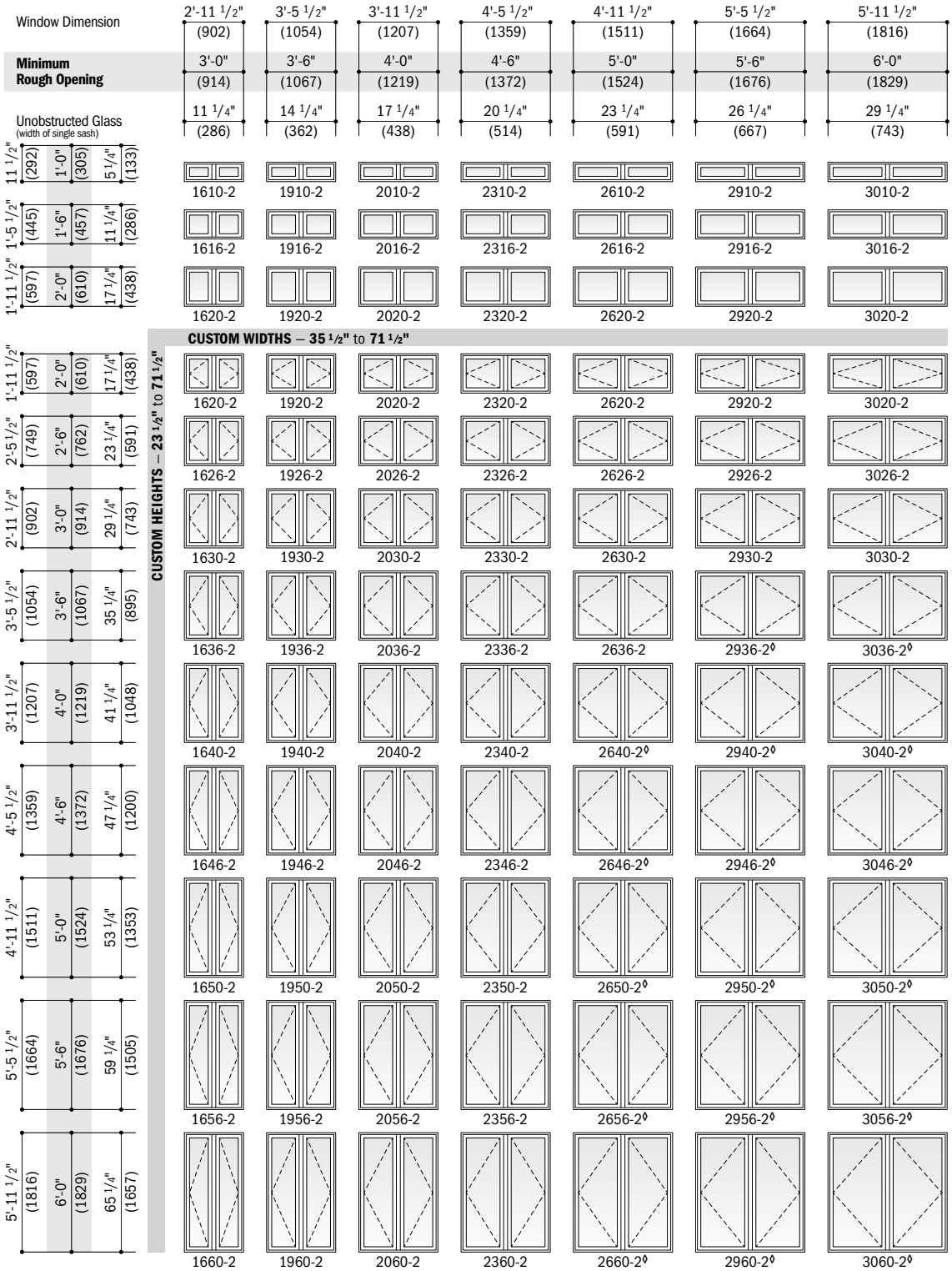
Details shown on pages 23-24.

Grille patterns shown on page 22.

• "Window Dimension" always refers to outside frame-to-frame dimension.
• "**Minimum Rough Opening**" **dimensions may need to be increased to allow for use of building wraps, flashing, sill panning, brackets, fasteners or other items. See page 110 for more details.**
• Dimensions in parentheses are in millimeters.
◊ Meetss or exceed clear opening area of 5.7 sq.ft. or 0.53 m², clear opening width of 20" (508) and clear opening height of 24" (610). See table on page 21.

Table of Twin Casement Window Sizes

Scale 1/8" (3) = 1'-0" (305) – 1:96



Custom-size windows are available in 1/8" (3) increments. See page 88 for custom sizes and specifications.

Choose left, right or stationary as viewed from the exterior. In addition to venting shown, other standard configurations are available. Windows have one continuous outer frame.

Twin transoms are also shown. See pages 70-71 for more information.

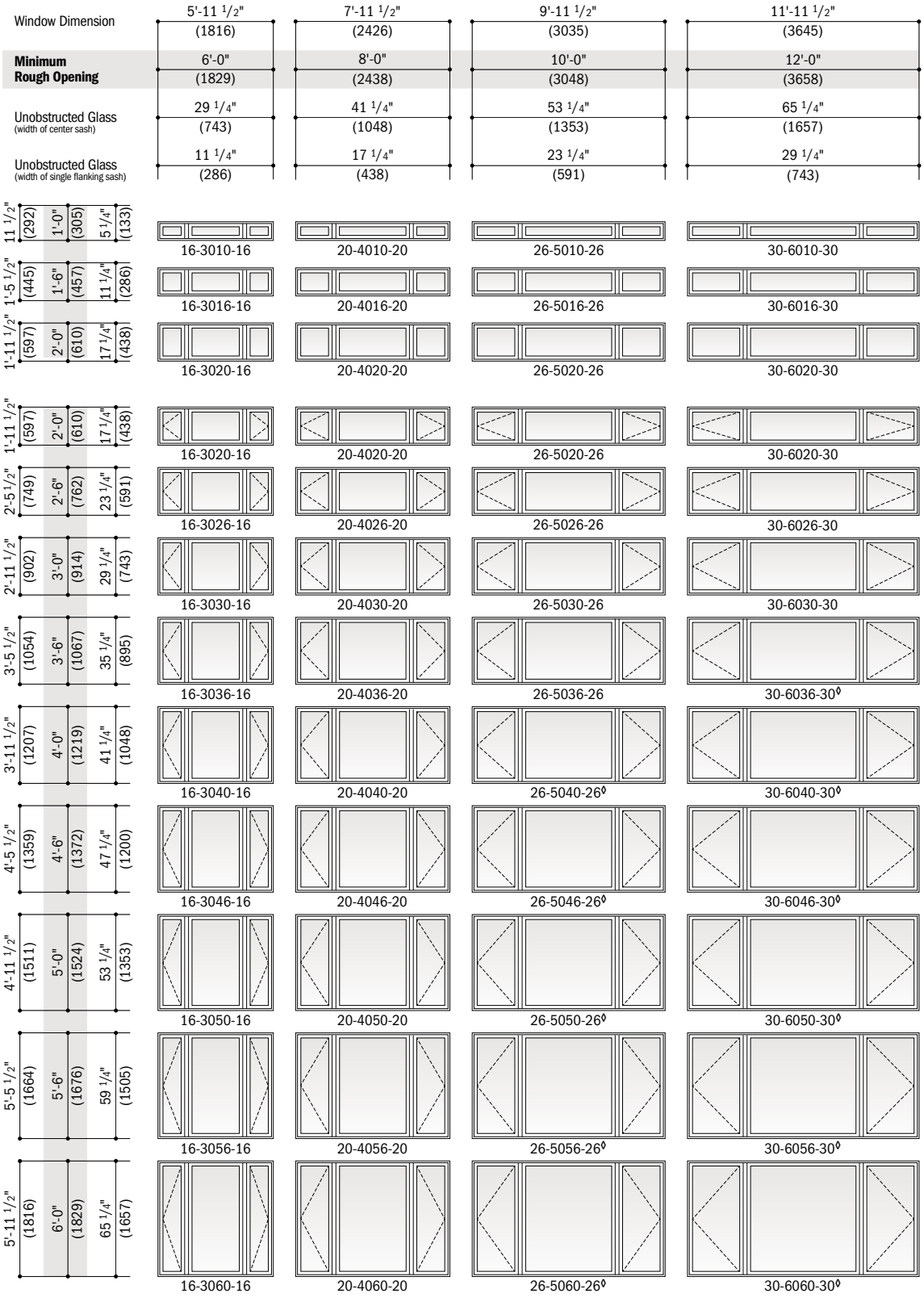
Details shown on pages 23-24. Grille patterns shown on page 22.

- "Window Dimension" always refers to outside frame-to-frame dimension.
- **"Minimum Rough Opening" dimensions may need to be increased to allow for use of building wraps, flashing, sill panning, brackets, fasteners or other items. See page 110 for more details.**
- Dimensions in parentheses are in millimeters.

◊Meets or exceed clear opening area of 5.7 sq. ft. or 0.53 m², clear opening width of 20" (508) and clear opening height of 24" (610). See table on pages 21-22.

Table of Sizes – Picture Window With Flanking Casements

Scale ⅛" (3) = 1'-0" (305) – 1:96



Choose left, right or stationary as viewed from the exterior. In addition to venting shown, other standard configurations are available. Windows have one continuous outer frame.

Transoms are also shown. See pages 70-71 for more information.

Details shown on pages 23-24. Grille patterns shown on page 22.

- "Window Dimension" always refers to outside frame-to-frame dimension.
- "**Minimum Rough Opening**" **dimensions may need to be increased to allow for use of building wraps, flashing, sill panning, brackets, fasteners or other items. See page 110 for more details.**
- Dimensions in parentheses are in millimeters.

◊Meets or exceed clear opening area of 5.7 sq.ft. or 0.53 m², clear opening width of 20" (508) and clear opening height of 24" (610).

Casement Window Opening and Area Specifications

Window Number	Clear Opening Area Sq. Ft./(m²)	Clear Opening in Full Open Position: Width Inches/(mm)	Clear Opening in Full Open Position: Height Inches/(mm)	Glass Area Sq. Ft./(m²)	Vent Area Sq. Ft./(m²)	Top of Subfloor to Top of Inside Sill Stop Inches/(mm)	Overall Window Area Sq. Ft./(m²)	Hinge Type
1620	0.67 (0.06)	5 3/8" (137)	17 13/16" (452)	1.35 (0.13)	1.46 (0.14)	61 9/16" (1564)	2.86 (0.27)	wash mode
1626	0.89 (0.08)	5 3/8" (137)	23 13/16" (605)	1.82 (0.17)	1.95 (0.18)	55 9/16" (1411)	3.59 (0.33)	wash mode
1630	1.12 (0.10)	5 3/8" (137)	29 13/16" (757)	2.29 (0.21)	2.44 (0.23)	49 9/16" (1259)	4.31 (0.40)	wash mode
1636	1.34 (0.12)	5 3/8" (137)	35 13/16" (909)	2.75 (0.26)	2.94 (0.27)	43 9/16" (1106)	5.04 (0.47)	wash mode
1640	1.57 (0.15)	5 3/8" (137)	41 13/16" (1062)	3.22 (0.30)	3.43 (0.32)	37 9/16" (954)	5.77 (0.54)	wash mode
1646	1.79 (0.17)	5 3/8" (137)	47 13/16" (1214)	3.69 (0.34)	3.92 (0.36)	31 9/16" (802)	6.50 (0.60)	wash mode
1650	2.02 (0.19)	5 3/8" (137)	53 13/16" (1367)	4.16 (0.39)	4.41 (0.41)	25 9/16" (649)	7.23 (0.67)	wash mode
1656	2.24 (0.21)	5 3/8" (137)	59 13/16" (1519)	4.63 (0.43)	4.90 (0.46)	19 9/16" (497)	7.96 (0.74)	wash mode
1660	2.47 (0.23)	5 3/8" (137)	65 13/16" (1671)	5.10 (0.47)	5.40 (0.50)	13 9/16" (344)	8.69 (0.81)	wash mode
2020	1.41 (0.13)	11 3/8" (289)	17 13/16" (452)	2.07 (0.19)	2.20 (0.20)	61 9/16" (1564)	3.84 (0.36)	wash mode
2026	1.88 (0.18)	11 3/8" (289)	23 13/16" (605)	2.79 (0.26)	2.94 (0.27)	55 9/16" (1411)	4.81 (0.45)	wash mode
2030	2.36 (0.22)	11 3/8" (289)	29 13/16" (757)	3.50 (0.33)	3.69 (0.34)	49 9/16" (1259)	5.79 (0.54)	wash mode
2036	2.83 (0.26)	11 3/8" (289)	35 13/16" (909)	4.22 (0.39)	4.43 (0.41)	43 9/16" (1106)	6.77 (0.63)	wash mode
2040	3.31 (0.31)	11 3/8" (289)	41 13/16" (1062)	4.94 (0.46)	5.17 (0.48)	37 9/16" (954)	7.75 (0.72)	wash mode
2046	3.78 (0.35)	11 3/8" (289)	47 13/16" (1214)	5.66 (0.53)	5.91 (0.55)	31 9/16" (802)	8.73 (0.81)	wash mode
2050	4.26 (0.40)	11 3/8" (289)	53 13/16" (1367)	6.38 (0.59)	6.65 (0.62)	25 9/16" (649)	9.71 (0.90)	wash mode
2056	4.73 (0.44)	11 3/8" (289)	59 13/16" (1519)	7.10 (0.66)	7.40 (0.69)	19 9/16" (497)	10.69 (0.99)	wash mode
2060	5.21 (0.48)	11 3/8" (289)	65 13/16" (1671)	7.82 (0.73)	8.14 (0.76)	13 9/16" (344)	11.67 (1.08)	wash mode
2620	2.15 (0.20)	17 3/8" (442)	17 13/16" (452)	2.79 (0.26)	2.94 (0.27)	61 9/16" (1564)	4.81 (0.45)	wash mode
2626	2.88 (0.27)	17 3/8" (442)	23 13/16" (605)	3.75 (0.35)	3.94 (0.37)	55 9/16" (1411)	6.04 (0.56)	wash mode
2630	3.60 (0.33)	17 3/8" (442)	29 13/16" (757)	4.72 (0.44)	4.93 (0.46)	49 9/16" (1259)	7.27 (0.68)	wash mode
2636	4.33 (0.40)	17 3/8" (442)	35 13/16" (909)	5.69 (0.53)	5.92 (0.55)	43 9/16" (1106)	8.50 (0.79)	wash mode
2640 ◊	6.30 (0.59)	21 11/16" (551)	41 13/16" (1062)	6.66 (0.62)	6.91 (0.64)	37 9/16" (954)	9.73 (0.90)	widest clear opening
2646 ◊	7.21 (0.67)	21 11/16" (551)	47 13/16" (1214)	7.63 (0.71)	7.90 (0.73)	31 9/16" (802)	10.96 (1.02)	widest clear opening
2650 ◊	8.11 (0.75)	21 11/16" (551)	53 13/16" (1367)	8.60 (0.80)	8.90 (0.83)	25 9/16" (649)	12.19 (1.13)	widest clear opening
2656 ◊	9.02 (0.84)	21 11/16" (551)	59 13/16" (1519)	9.57 (0.89)	9.89 (0.92)	19 9/16" (497)	13.42 (1.25)	widest clear opening
2660 ◊	9.92 (0.92)	21 11/16" (551)	65 13/16" (1671)	10.54 (0.98)	10.88 (1.01)	13 9/16" (344)	14.65 (1.36)	widest clear opening
3020	2.89 (0.27)	23 3/8" (594)	17 13/16" (452)	3.50 (0.33)	3.69 (0.34)	61 9/16" (1564)	5.79 (0.54)	wash mode
3026	3.87 (0.36)	23 3/8" (594)	23 13/16" (605)	4.72 (0.44)	4.93 (0.46)	55 9/16" (1411)	7.27 (0.68)	wash mode
3030	4.84 (0.45)	23 3/8" (594)	29 13/16" (757)	5.94 (0.55)	6.17 (0.57)	49 9/16" (1259)	8.75 (0.81)	wash mode
3036 ◊	5.82 (0.54)	23 3/8" (594)	35 13/16" (909)	7.16 (0.67)	7.41 (0.69)	43 9/16" (1106)	10.23 (0.95)	wash mode
3040 ◊	6.79 (0.63)	23 3/8" (594)	41 13/16" (1062)	8.38 (0.78)	8.65 (0.80)	37 9/16" (954)	11.71 (1.09)	wash mode
3046 ◊	7.77 (0.72)	23 3/8" (594)	47 13/16" (1214)	9.60 (0.89)	9.90 (0.92)	31 9/16" (802)	13.19 (1.23)	wash mode
3050 ◊	8.74 (0.81)	23 3/8" (594)	53 13/16" (1367)	10.82 (1.00)	11.14 (1.03)	25 9/16" (649)	14.67 (1.36)	wash mode
3056 ◊	9.72 (0.90)	23 3/8" (594)	59 13/16" (1519)	12.04 (1.12)	12.38 (1.15)	19 9/16" (497)	16.15 (1.50)	wash mode
3060 ◊	10.69 (0.99)	23 3/8" (594)	65 13/16" (1671)	13.25 (1.23)	13.62 (1.27)	13 9/16" (344)	17.63 (1.64)	wash mode

- "Top of Subfloor to Top of Inside Sill Stop" is calculated based upon a structural header height of 6'-10 1/2" (2096).
- Dimensions in parentheses are in millimeters or square meters.

◊ Meets or exceed clear opening area of 5.7 sq.ft. or 0.53 m², clear opening width of 20" (508) and clear opening height of 24" (610).

Twin Casement Window Opening and Area Specifications

Window Number	Clear Opening Area Sq. Ft./(m²)	Clear Opening in Full Open Position: Width Inches/(mm)	Clear Opening in Full Open Position: Height Inches/(mm)	Glass Area Sq. Ft./(m²)	Vent Area Sq. Ft./(m²)	Top of Subfloor to Top of Inside Sill Stop Inches/(mm)	Overall Window Area Sq. Ft./(m²)	Hinge Type
1620-2	0.67 (0.06)	5 3/8" (137)	17 13/16" (452)	2.70 (0.25)	2.92 (0.27)	61 9/16" (1564)	5.79 (0.54)	wash mode
1626-2	0.89 (0.08)	5 3/8" (137)	23 13/16" (605)	3.63 (0.34)	3.90 (0.36)	55 9/16" (1411)	7.27 (0.68)	wash mode
1630-2	1.12 (0.10)	5 3/8" (137)	29 13/16" (757)	4.57 (0.42)	4.89 (0.45)	49 9/16" (1259)	8.75 (0.81)	wash mode
1636-2	1.34 (0.12)	5 3/8" (137)	35 13/16" (909)	5.51 (0.51)	5.87 (0.55)	43 9/16" (1106)	10.23 (0.95)	wash mode
1640-2	1.57 (0.15)	5 3/8" (137)	41 13/16" (1062)	6.45 (0.60)	6.86 (0.64)	37 9/16" (954)	11.71 (1.09)	wash mode
1646-2	1.79 (0.17)	5 3/8" (137)	47 13/16" (1214)	7.38 (0.69)	7.84 (0.73)	31 9/16" (802)	13.19 (1.23)	wash mode
1650-2	2.02 (0.19)	5 3/8" (137)	53 13/16" (1367)	8.32 (0.77)	8.82 (0.82)	25 9/16" (649)	14.67 (1.36)	wash mode
1656-2	2.24 (0.21)	5 3/8" (137)	59 13/16" (1519)	9.26 (0.86)	9.81 (0.91)	19 9/16" (497)	16.15 (1.50)	wash mode
1660-2	2.47 (0.23)	5 3/8" (137)	65 13/16" (1671)	10.20 (0.95)	10.79 (1.00)	13 9/16" (344)	17.63 (1.64)	wash mode
1920-2	1.04 (0.10)	8 3/8" (213)	17 13/16" (452)	3.41 (0.32)	3.66 (0.34)	61 9/16" (1564)	6.77 (0.63)	wash mode
1926-2	1.39 (0.13)	8 3/8" (213)	23 13/16" (605)	4.60 (0.43)	4.90 (0.45)	55 9/16" (1411)	8.50 (0.79)	wash mode
1930-2	1.74 (0.16)	8 3/8" (213)	29 13/16" (757)	5.79 (0.54)	6.13 (0.57)	49 9/16" (1259)	10.23 (0.95)	wash mode
1936-2	2.09 (0.19)	8 3/8" (213)	35 13/16" (909)	6.98 (0.65)	7.36 (0.68)	43 9/16" (1106)	11.96 (1.11)	wash mode
1940-2	2.44 (0.23)	8 3/8" (213)	41 13/16" (1062)	8.16 (0.76)	8.60 (0.80)	37 9/16" (954)	13.69 (1.27)	wash mode
1946-2	2.79 (0.26)	8 3/8" (213)	47 13/16" (1214)	9.35 (0.87)	9.83 (0.91)	31 9/16" (802)	15.42 (1.43)	wash mode
1950-2	3.14 (0.29)	8 3/8" (213)	53 13/16" (1367)	10.54 (0.98)	11.06 (1.03)	25 9/16" (649)	17.15 (1.59)	wash mode
1956-2	3.49 (0.32)	8 3/8" (213)	59 13/16" (1519)	11.73 (1.09)	12.30 (1.14)	19 9/16" (497)	18.88 (1.75)	wash mode
1960-2	3.84 (0.36)	8 3/8" (213)	65 13/16" (1671)	12.91 (1.20)	13.53 (1.26)	13 9/16" (344)	20.61 (1.91)	wash mode
2020-2	1.41 (0.13)	11 3/8" (289)	17 13/16" (452)	4.13 (0.38)	4.40 (0.41)	61 9/16" (1564)	7.75 (0.72)	wash mode

- "Top of Subfloor to Top of Inside Sill Stop" is calculated based upon a structural header height of 6'-10 1/2" (2096).
- Dimensions in parentheses are in millimeters or square meters.

◊ Meets or exceed clear opening area of 5.7 sq.ft. or 0.53 m², clear opening width of 20" (508) and clear opening height of 24" (610).

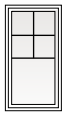
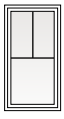
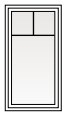
continued on next page

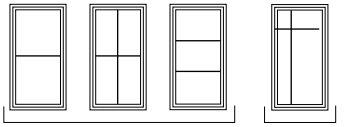
Twin Casement Window Opening and Area Specifications *(continued)*

Window Number	Clear Opening Area Sq. Ft./(m^2)	Clear Opening in Full Open Position Width Inches/(mm)	Clear Opening in Full Open Position Height Inches/(mm)	Glass Area Sq. Ft./(m^2)	Vent Area Sq. Ft./(m^2)	Top of Subfloor to Top of Inside Sill Stop Inches/(mm)	Overall Window Area Sq. Ft./(m^2)	Hinge Type
2026-2	1.88 (0.18)	11 3/8" (289)	23 13/16" (605)	5.57 (0.52)	5.89 (0.55)	55 9/16" (1411)	9.73 (0.90)	wash mode
2030-2	2.36 (0.22)	11 3/8" (289)	29 13/16" (757)	7.01 (0.65)	7.37 (0.68)	49 9/16" (1259)	11.71 (1.09)	wash mode
2036-2	2.83 (0.26)	11 3/8" (289)	35 13/16" (909)	8.45 (0.78)	8.86 (0.82)	43 9/16" (1106)	13.69 (1.27)	wash mode
2040-2	3.31 (0.31)	11 3/8" (289)	41 13/16" (1062)	9.88 (0.92)	10.34 (0.96)	37 9/16" (954)	15.67 (1.46)	wash mode
2046-2	3.78 (0.35)	11 3/8" (289)	47 13/16" (1214)	11.32 (1.05)	11.82 (1.10)	31 9/16" (802)	17.65 (1.64)	wash mode
2050-2	4.26 (0.40)	11 3/8" (289)	53 13/16" (1367)	12.76 (1.19)	13.31 (1.24)	25 9/16" (649)	19.63 (1.82)	wash mode
2056-2	4.73 (0.44)	11 3/8" (289)	59 13/16" (1519)	14.20 (1.32)	14.79 (1.37)	19 9/16" (497)	21.61 (2.01)	wash mode
2060-2	5.21 (0.48)	11 3/8" (289)	65 13/16" (1671)	15.63 (1.45)	16.27 (1.51)	13 9/16" (344)	23.59 (2.19)	wash mode
2320-2	1.78 (0.17)	14 3/8" (366)	17 13/16" (452)	4.85 (0.45)	5.15 (0.48)	61 9/16" (1564)	8.73 (0.81)	wash mode
2326-2	2.38 (0.22)	14 3/8" (366)	23 13/16" (605)	6.54 (0.61)	6.88 (0.64)	55 9/16" (1411)	10.96 (1.02)	wash mode
2330-2	2.98 (0.28)	14 3/8" (366)	29 13/16" (757)	8.23 (0.76)	8.61 (0.80)	49 9/16" (1259)	13.19 (1.23)	wash mode
2336-2	3.58 (0.33)	14 3/8" (366)	35 13/16" (909)	9.91 (0.92)	10.35 (0.96)	43 9/16" (1106)	15.42 (1.43)	wash mode
2340-2	4.18 (0.39)	14 3/8" (366)	41 13/16" (1062)	11.60 (1.08)	12.08 (1.12)	37 9/16" (954)	17.65 (1.64)	wash mode
2346-2	4.78 (0.44)	14 3/8" (366)	47 13/16" (1214)	13.29 (1.23)	13.81 (1.28)	31 9/16" (802)	19.88 (1.85)	wash mode
2350-2	5.38 (0.50)	14 3/8" (366)	53 13/16" (1367)	14.98 (1.39)	15.55 (1.44)	25 9/16" (649)	22.11 (2.05)	wash mode
2356-2	5.98 (0.56)	14 3/8" (366)	59 13/16" (1519)	16.66 (1.55)	17.28 (1.61)	19 9/16" (497)	24.34 (2.26)	wash mode
2360-2	6.58 (0.61)	14 3/8" (366)	65 13/16" (1671)	18.35 (1.70)	19.02 (1.77)	13 9/16" (344)	26.56 (2.47)	wash mode
2620-2	2.15 (0.20)	17 3/8" (442)	17 13/16" (452)	5.57 (0.52)	5.89 (0.55)	61 9/16" (1564)	9.71 (0.90)	wash mode
2626-2	2.88 (0.27)	17 3/8" (442)	23 13/16" (605)	7.51 (0.70)	7.87 (0.73)	55 9/16" (1411)	12.19 (1.13)	wash mode
2630-2	3.60 (0.33)	17 3/8" (442)	29 13/16" (757)	9.45 (0.88)	9.86 (0.92)	49 9/16" (1259)	14.67 (1.36)	wash mode
2636-2	4.33 (0.40)	17 3/8" (442)	35 13/16" (909)	11.38 (1.06)	11.84 (1.10)	43 9/16" (1106)	17.15 (1.59)	wash mode
2640-2 ◊	6.30 (0.59)	21 11/16" (551)	41 13/16" (1062)	13.32 (1.24)	13.82 (1.28)	37 9/16" (954)	19.63 (1.82)	widest clear opening
2646-2 ◊	7.21 (0.67)	21 11/16" (551)	47 13/16" (1214)	15.26 (1.42)	15.81 (1.47)	31 9/16" (802)	22.11 (2.05)	widest clear opening
2650-2 ◊	8.11 (0.75)	21 11/16" (551)	53 13/16" (1367)	17.20 (1.60)	17.79 (1.65)	25 9/16" (649)	24.59 (2.28)	widest clear opening
2656-2 ◊	9.02 (0.84)	21 11/16" (551)	59 13/16" (1519)	19.13 (1.78)	19.77 (1.84)	19 9/16" (497)	27.06 (2.51)	widest clear opening
2660-2 ◊	9.92 (0.92)	21 11/16" (551)	65 13/16" (1671)	21.07 (1.96)	21.76 (2.02)	13 9/16" (344)	29.54 (2.74)	widest clear opening
2920-2	2.52 (0.23)	20 3/8" (518)	17 13/16" (452)	6.29 (0.58)	6.63 (0.62)	61 9/16" (1564)	10.69 (0.99)	wash mode
2926-2	3.37 (0.31)	20 3/8" (518)	23 13/16" (605)	8.48 (0.79)	8.86 (0.82)	55 9/16" (1411)	13.42 (1.25)	wash mode
2930-2	4.22 (0.39)	20 3/8" (518)	29 13/16" (757)	10.66 (0.99)	11.10 (1.03)	49 9/16" (1259)	16.15 (1.50)	wash mode
2936-2 ◊	6.08 (0.57)	24 1/2" (621)	35 13/16" (909)	12.85 (1.19)	13.33 (1.24)	43 9/16" (1106)	18.88 (1.75)	widest clear opening
2940-2 ◊	5.92 (0.55)	20 3/8" (518)	41 13/16" (1062)	15.04 (1.40)	15.56 (1.45)	37 9/16" (954)	21.61 (2.01)	wash mode
2946-2 ◊	6.77 (0.63)	20 3/8" (518)	47 13/16" (1214)	17.23 (1.60)	17.80 (1.65)	31 9/16" (802)	24.34 (2.26)	wash mode
2950-2 ◊	7.62 (0.71)	20 3/8" (518)	53 13/16" (1367)	19.41 (1.80)	20.03 (1.86)	25 9/16" (649)	27.06 (2.51)	wash mode
2956-2 ◊	8.47 (0.79)	20 3/8" (518)	59 13/16" (1519)	21.60 (2.01)	22.27 (2.07)	19 9/16" (497)	29.79 (2.77)	wash mode
2960-2 ◊	9.32 (0.87)	20 3/8" (518)	65 13/16" (1671)	23.79 (2.21)	24.50 (2.28)	13 9/16" (344)	32.52 (3.02)	wash mode
3020-2	2.89 (0.27)	23 3/8" (594)	17 13/16" (452)	7.01 (0.65)	7.37 (0.68)	61 9/16" (1564)	11.67 (1.08)	wash mode
3026-2	3.87 (0.36)	23 3/8" (594)	23 13/16" (605)	9.45 (0.88)	9.86 (0.92)	55 9/16" (1411)	14.65 (1.36)	wash mode
3030-2	4.84 (0.45)	23 3/8" (594)	29 13/16" (757)	11.88 (1.10)	12.34 (1.15)	49 9/16" (1259)	17.63 (1.64)	wash mode
3036-2 ◊	5.82 (0.54)	23 3/8" (594)	35 13/16" (909)	14.32 (1.33)	14.82 (1.38)	43 9/16" (1106)	20.61 (1.91)	wash mode
3040-2 ◊	6.79 (0.63)	23 3/8" (594)	41 13/16" (1062)	16.76 (1.56)	17.31 (1.61)	37 9/16" (954)	23.59 (2.19)	wash mode
3046-2 ◊	7.77 (0.72)	23 3/8" (594)	47 13/16" (1214)	19.20 (1.78)	19.79 (1.84)	31 9/16" (802)	26.56 (2.47)	wash mode
3050-2 ◊	8.74 (0.81)	23 3/8" (594)	53 13/16" (1367)	21.63 (2.01)	22.27 (2.07)	25 9/16" (649)	29.54 (2.74)	wash mode
3056-2 ◊	9.72 (0.90)	23 3/8" (594)	59 13/16" (1519)	24.07 (2.24)	24.76 (2.30)	19 9/16" (497)	32.52 (3.02)	wash mode
3060-2 ◊	10.69 (0.99)	23 3/8" (594)	65 13/16" (1671)	26.51 (2.46)	27.24 (2.53)	13 9/16" (344)	35.50 (3.30)	wash mode

• "Top of Subfloor to Top of Inside Sill Stop" is calculated based upon a structural header height of 6'-10 1/2" (2096).
• Dimensions in parentheses are in millimeters or square meters.
◊ Meets or exceed clear opening area of 5.7 sq. ft. or 0.53 m^2, clear opening width of 20" (508) and clear opening height of 24" (610).

Grille Patterns

	Prairie A	Colonial	Simulated Meeting Rail	Modified Colonial	Tall Fractional	Short Fractional
Casement						



Specified Equal Light Examples

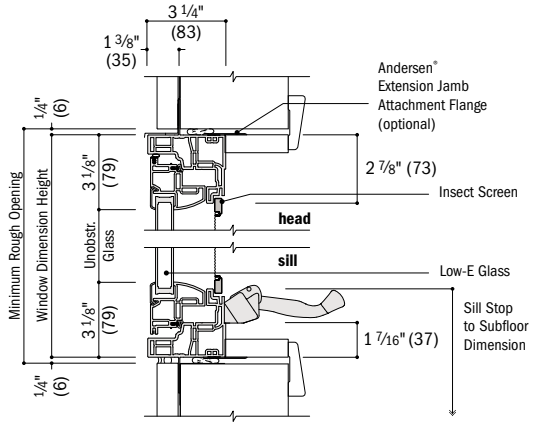
Custom Example

Number of lights and overall pattern varies with window size. Patterns shown may not be available for all sizes. Specified equal light and custom patterns are also available. For specified equal light, specify number of same-size rectangles across or down. For more information on divided light, see page 13 or visit **andersenwindows.com/grilles**.

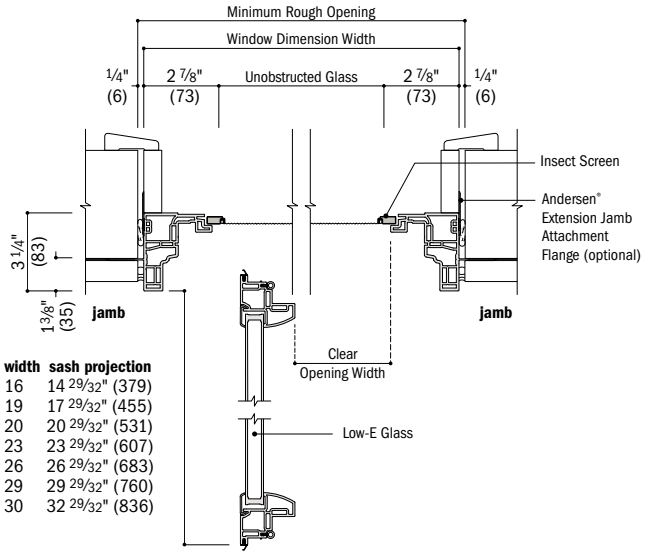
Casement Window Details – New Construction

Scale 1 1/2" (38) = 1'-0" (305) – 1:8

1 3/8" flange setback

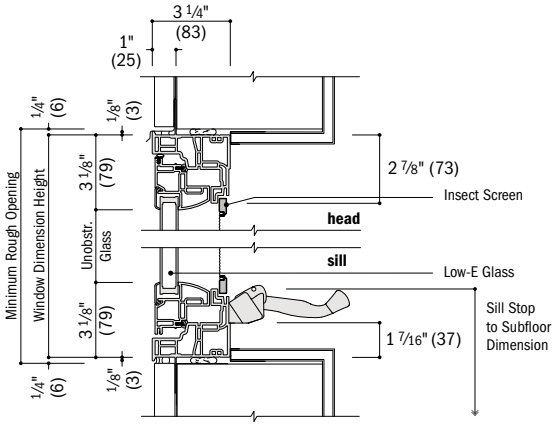


Vertical Section

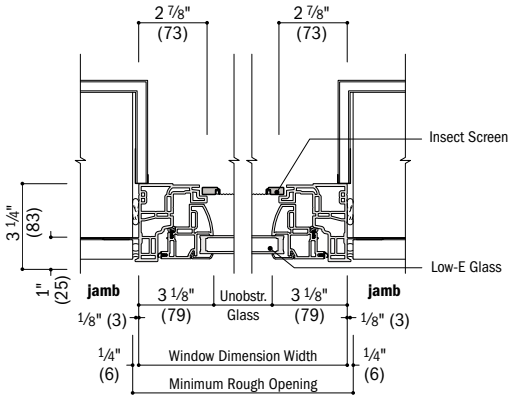


Horizontal Section

1" flange setback with stucco key

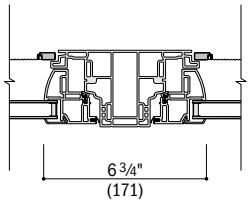


Vertical Section
Stucco Exterior

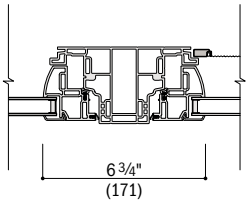


Horizontal Section
Stucco Exterior

integrals



Horizontal Section
Twin Casement



Horizontal Section
Picture With Flanking Casement

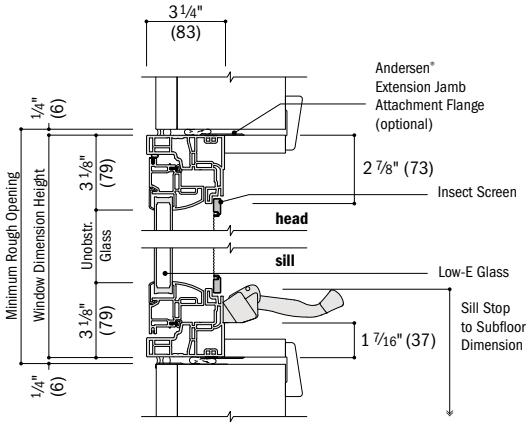
See pages 85-87 for joining details.

- Drip cap is required to complete window installation as shown but may not be included with the window. Use of drip cap is recommended for proper installation.
- Light-colored areas are parts included with window. Dark-colored areas are additional Andersen® parts required to complete window assembly as shown.
- **Minimum rough openings may need to be increased to allow for use of building wraps, flashing, sill panning, brackets, fasteners or other items. See installation information on page 110.**
- Details are for illustration only and are not intended to represent product installation methods or materials. Refer to product installation instructions at andersenwindows.com.
- Dimensions in parentheses are in millimeters.

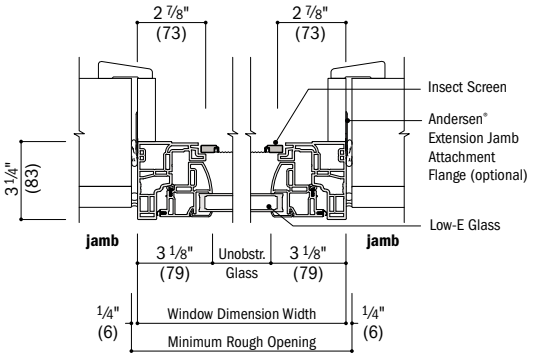
Casement Window Details – Replacement

Scale 1 1/2" (38) = 1'-0" (305) – 1:8

no flange

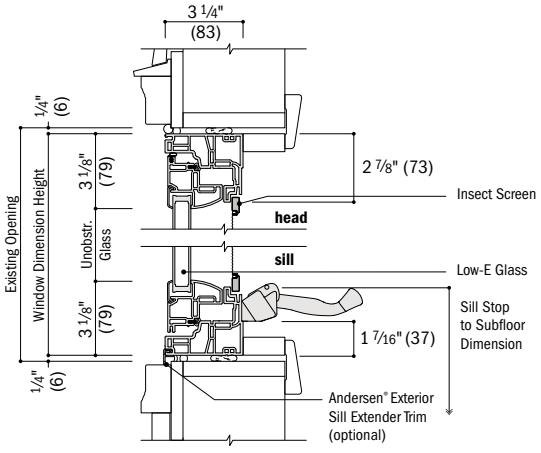


Vertical Section
Existing Framed Opening

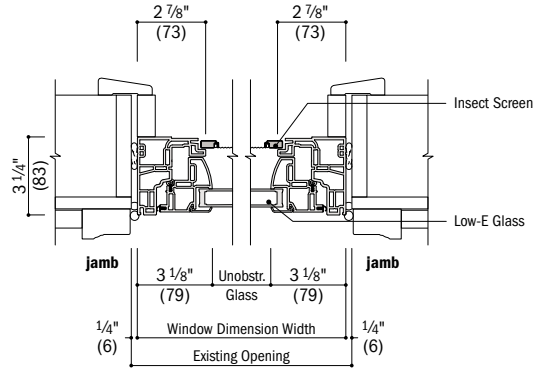


Horizontal Section
Existing Framed Opening

insert

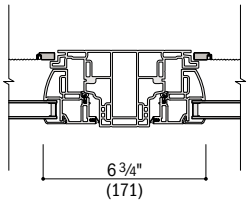


Vertical Section
Existing Window Opening

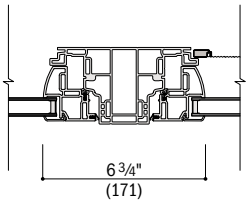


Horizontal Section
Existing Window Opening

integrals



Horizontal Section
Twin Casement



Horizontal Section
Picture With Flanking Casement

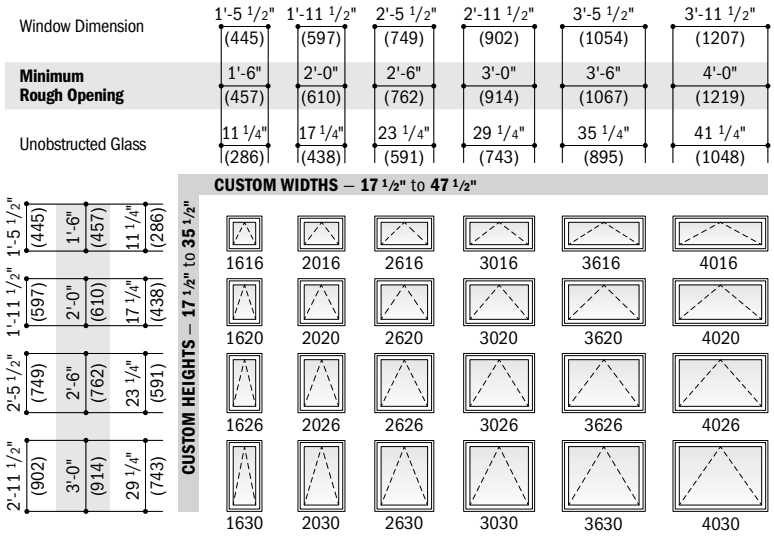
Installation accessories for insert frame shown on page 109.

See pages 84-87 for joining details.

- Drip cap is required to complete window installation as shown but may not be included with the window. Use of drip cap is recommended for proper installation.
- Light-colored areas are parts included with window. Dark-colored areas are additional Andersen® parts required to complete window assembly as shown.
- **Minimum rough openings may need to be increased to allow for use of building wraps, flashing, sill panning, brackets, fasteners or other items. See installation information on page 110.**
- Details are for illustration only and are not intended to represent product installation methods or materials. Refer to product installation instructions at andersenwindows.com.
- Dimensions in parentheses are in millimeters.

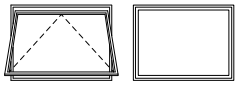
Table of Awning Window Sizes

Scale 1/8" (3) = 1'-0" (305) – 1:96



Custom-size windows are available in 1/8" (3) increments.

See page 88 for custom sizes and specifications.

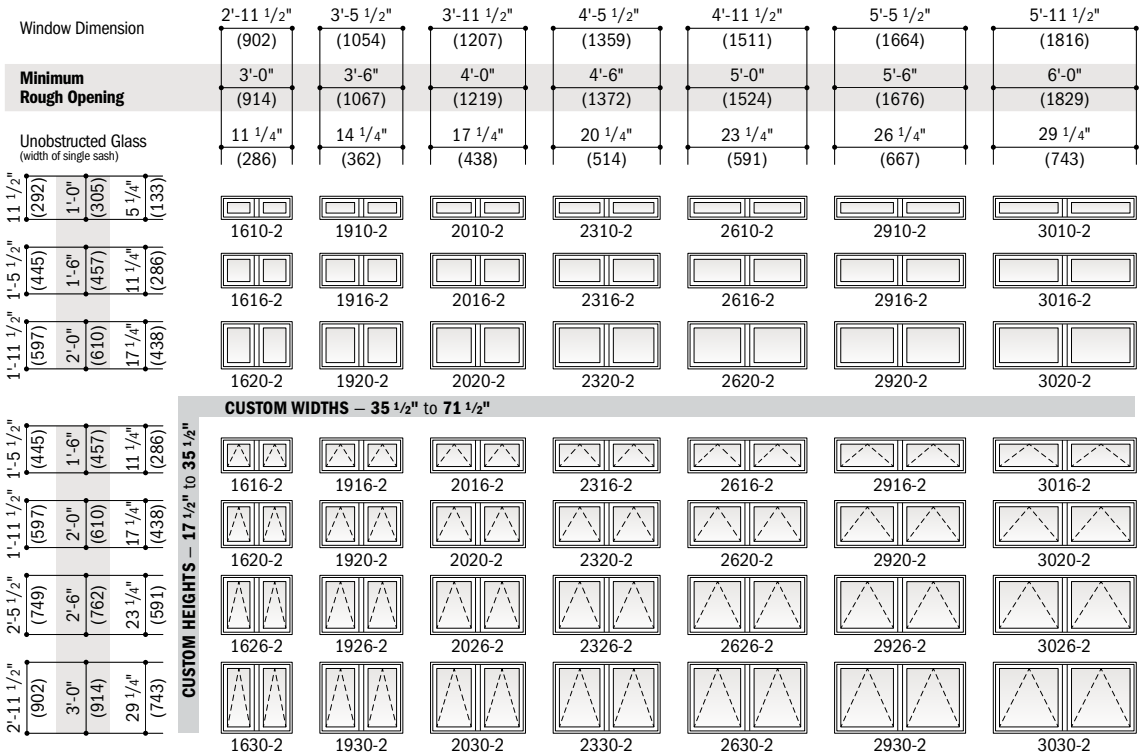


Choose venting or stationary. **Awning windows must be installed to vent as shown and should not be rotated and used as a hopper.** Details shown on pages 28-29.

Grille patterns shown on page 26.

Table of Twin Awning Window Sizes

Scale 1/8" (3) = 1'-0" (305) – 1:96



Custom-size windows are available in 1/8" (3) increments. See page 88 for custom sizes and specifications.

Windows have one continuous outer frame.

Twin transoms are also shown. See pages 70-71 for more information.

Details shown on pages 28-29. Grille patterns shown on page 26.

- "Window Dimension" always refers to outside frame-to-frame dimension.
- "**Minimum Rough Opening**" **dimensions may need to be increased to allow for use of building wraps, flashing, sill panning, brackets, fasteners or other items. See page 110 for more details.**
- Dimensions in parentheses are in millimeters.

Table of Sizes – Picture Window Over Awning

Scale 1/8" (3) = 1'-0" (305) – 1:96

Window Dimension	1'-11 1/2" (597)	2'-5 1/2" (749)	2'-11 1/2" (902)	3'-5 1/2" (1054)	3'-11 1/2" (1207)
Minimum Rough Opening	2'-0" (610)	2'-6" (762)	3'-0" (914)	3'-6" (1067)	4'-0" (1219)
Unobstructed Glass (height of upper sash)	17 1/4" (438)	23 1/4" (591)	29 1/4" (743)	35 1/4" (895)	41 1/4" (1048)

CUSTOM WIDTHS – 17 1/2" to 47 1/2"

CUSTOM HEIGHTS – 47 1/2" to 95 1/2"

3'-11 1/2" (1207) / 4'-0" (1219) / 17 1/4" (610)	2020 2020	2620 2620	3020 3020	3620 3620	4020 4020
4'-11 1/2" (1511) / 5'-0" (1524) / 23 1/4" (591)	2026 2026	2626 2626	3026 3026	3626 3626	4026 4026
5'-11 1/2" (1816) / 6'-0" (1829) / 29 1/4" (743)	2030 2030	2630 2630	3030 3030	3630 3630	4030 4030
5'-11 1/2" (1816) / 6'-0" (1829) / 35 1/4" (895)	2040 2020	2640 2620	3040 3020	3640 3620	4040 4020
6'-11 1/2" (2121) / 7'-0" (2134) / 35 1/4" (895)	2040 2030	2640 2630	3040 3030	3640 3630	4040 4030
6'-11 1/2" (2121) / 7'-0" (2134) / 53 1/4" (1353)	2050 2020	2650 2620	3050 3020	3650 3620	4050 4020
7'-11 1/2" (2426) / 8'-0" (2438) / 53 1/4" (1353)	2050 2030	2650 2630	3050 3030	3650 3630	4050 4030

Custom-size windows are available in 1/8" (3) increments.

See page 89 for custom sizes and specifications.

Windows have one continuous outer frame.

For unobstructed glass height dimensions of lower sash, see page 25.

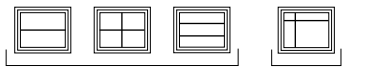
Details shown on pages 28-29.

Grille patterns shown below.

Grille Patterns

	Prairie A	Colonial	Modified Colonial*
Awning			
	Tall Fractional	Short Fractional	
			

*Modified colonial pattern is available only for the upper sash of a picture window over awning configuration.



Specified Equal Light Examples Custom Example

Number of lights and overall pattern varies with window size. Patterns shown may not be available for all sizes. Specified equal light and custom patterns are also available. For specified equal light, specify number of same-size rectangles across or down. For more information on divided light, see page 13 or visit **andersenwindows.com/grilles**.

- "Window Dimension" always refers to outside frame-to-frame dimension.
- "**Minimum Rough Opening**" **dimensions may need to be increased to allow for use of building wraps, flashing, sill panning, brackets, fasteners or other items. See page 110 for more details.**
- Dimensions in parentheses are in millimeters.

Awning Window Opening and Area Specifications

Window Number	Clear Opening Area Sq. Ft./(m²)	Clear Opening in Full Open Position Width Inches/(mm)	Clear Opening in Full Open Position Depth Inches/(mm)	Glass Area Sq. Ft./(m²)	Vent Area Sq. Ft./(m²)	Top of Subfloor to Top of Inside Sill Stop Inches/(mm)	Overall Window Area Sq. Ft./(m²)
1616	0.66 (0.06)	11 13/16" (300)	8" (203)	0.88 (0.08)	0.66 (0.06)	67 9/16" (1716)	2.13 (0.20)
1620	0.66 (0.06)	11 13/16" (300)	8" (203)	1.35 (0.13)	0.66 (0.06)	61 9/16" (1564)	2.86 (0.27)
1626	0.66 (0.06)	11 13/16" (300)	8" (203)	1.82 (0.17)	0.66 (0.06)	55 9/16" (1411)	3.59 (0.33)
1630	0.66 (0.06)	11 13/16" (300)	8" (203)	2.29 (0.21)	0.66 (0.06)	49 9/16" (1259)	4.31 (0.40)
2016	0.99 (0.09)	17 13/16" (452)	8" (203)	1.35 (0.13)	0.99 (0.09)	67 9/16" (1716)	2.86 (0.27)
2020	0.99 (0.09)	17 13/16" (452)	8" (203)	2.07 (0.19)	0.99 (0.09)	61 9/16" (1564)	3.84 (0.36)
2026	0.99 (0.09)	17 13/16" (452)	8" (203)	2.79 (0.26)	0.99 (0.09)	55 9/16" (1411)	4.81 (0.45)
2030	0.99 (0.09)	17 13/16" (452)	8" (203)	3.50 (0.33)	0.99 (0.09)	49 9/16" (1259)	5.79 (0.54)
2616	1.32 (0.12)	23 13/16" (605)	8" (203)	1.82 (0.17)	1.32 (0.12)	67 9/16" (1716)	3.59 (0.33)
2620	1.32 (0.12)	23 13/16" (605)	8" (203)	2.79 (0.26)	1.32 (0.12)	61 9/16" (1564)	4.81 (0.45)
2626	1.32 (0.12)	23 13/16" (605)	8" (203)	3.75 (0.35)	1.32 (0.12)	55 9/16" (1411)	6.04 (0.56)
2630	1.32 (0.12)	23 13/16" (605)	8" (203)	4.72 (0.44)	1.32 (0.12)	49 9/16" (1259)	7.27 (0.68)
3016	1.66 (0.15)	29 13/16" (757)	8" (203)	2.29 (0.21)	1.66 (0.15)	67 9/16" (1716)	4.31 (0.40)
3020	1.66 (0.15)	29 13/16" (757)	8" (203)	3.50 (0.33)	1.66 (0.15)	61 9/16" (1564)	5.79 (0.54)
3026	1.66 (0.15)	29 13/16" (757)	8" (203)	4.72 (0.44)	1.66 (0.15)	55 9/16" (1411)	7.27 (0.68)
3030	1.66 (0.15)	29 13/16" (757)	8" (203)	5.94 (0.55)	1.66 (0.15)	49 9/16" (1259)	8.75 (0.81)
3616	1.99 (0.18)	35 13/16" (909)	8" (203)	2.75 (0.26)	1.99 (0.18)	67 9/16" (1716)	5.04 (0.47)
3620	1.99 (0.18)	35 13/16" (909)	8" (203)	4.22 (0.39)	1.99 (0.18)	61 9/16" (1564)	6.77 (0.63)
3626	1.99 (0.18)	35 13/16" (909)	8" (203)	5.69 (0.53)	1.99 (0.18)	55 9/16" (1411)	8.50 (0.79)
3630	1.99 (0.18)	35 13/16" (909)	8" (203)	7.16 (0.67)	1.99 (0.18)	49 9/16" (1259)	10.23 (0.95)
4016	2.32 (0.22)	41 13/16" (1062)	8" (203)	3.22 (0.30)	2.32 (0.22)	67 9/16" (1716)	5.77 (0.54)
4020	2.32 (0.22)	41 13/16" (1062)	8" (203)	4.94 (0.46)	2.32 (0.22)	61 9/16" (1564)	7.75 (0.72)
4026	2.32 (0.22)	41 13/16" (1062)	8" (203)	6.66 (0.62)	2.32 (0.22)	55 9/16" (1411)	9.73 (0.90)
4030	2.32 (0.22)	41 13/16" (1062)	8" (203)	8.38 (0.78)	2.32 (0.22)	49 9/16" (1259)	11.71 (1.09)

- "Top of Subfloor to Top of Inside Sill Stop" is calculated based upon a structural header height of 6'-10 1/2" (2096).
- Dimensions in parentheses are in millimeters or square meters.

Twin Awning Window Opening and Area Specifications

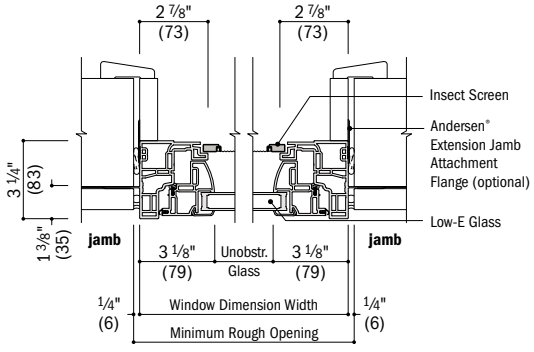
Window Number	Clear Opening Area Sq. Ft./(m²)	Clear Opening in Full Open Position Width Inches/(mm)	Clear Opening in Full Open Position Depth Inches/(mm)	Glass Area Sq. Ft./(m²)	Vent Area Sq. Ft./(m²)	Top of Subfloor to Top of Inside Sill Stop Inches/(mm)	Overall Window Area Sq. Ft./(m²)
1616-2	0.66 (0.06)	11 13/16" (300)	8" (203)	1.76 (0.16)	1.31 (0.12)	67 9/16" (1716)	4.31 (0.40)
1620-2	0.66 (0.06)	11 13/16" (300)	8" (203)	2.70 (0.25)	1.31 (0.12)	61 9/16" (1564)	5.79 (0.54)
1626-2	0.66 (0.06)	11 13/16" (300)	8" (203)	3.63 (0.34)	1.31 (0.12)	55 9/16" (1411)	7.27 (0.68)
1630-2	0.66 (0.06)	11 13/16" (300)	8" (203)	4.57 (0.42)	1.31 (0.12)	49 9/16" (1259)	8.75 (0.81)
1916-2	0.82 (0.08)	14 13/16" (376)	8" (203)	2.23 (0.21)	1.65 (0.15)	67 9/16" (1716)	5.04 (0.47)
1920-2	0.82 (0.08)	14 13/16" (376)	8" (203)	3.41 (0.32)	1.65 (0.15)	61 9/16" (1564)	6.77 (0.63)
1926-2	0.82 (0.08)	14 13/16" (376)	8" (203)	4.60 (0.43)	1.65 (0.15)	55 9/16" (1411)	8.50 (0.79)
1930-2	0.82 (0.08)	14 13/16" (376)	8" (203)	5.79 (0.54)	1.65 (0.15)	49 9/16" (1259)	10.23 (0.95)
2016-2	0.99 (0.09)	17 13/16" (452)	8" (203)	2.70 (0.25)	1.98 (0.18)	67 9/16" (1716)	5.77 (0.54)
2020-2	0.99 (0.09)	17 13/16" (452)	8" (203)	4.13 (0.38)	1.98 (0.18)	61 9/16" (1564)	7.75 (0.72)
2026-2	0.99 (0.09)	17 13/16" (452)	8" (203)	5.57 (0.52)	1.98 (0.18)	55 9/16" (1411)	9.73 (0.90)
2030-2	0.99 (0.09)	17 13/16" (452)	8" (203)	7.01 (0.65)	1.98 (0.18)	49 9/16" (1259)	11.71 (1.09)
2316-2	1.16 (0.11)	20 13/16" (528)	8" (203)	3.16 (0.29)	2.31 (0.21)	67 9/16" (1716)	6.50 (0.60)
2320-2	1.16 (0.11)	20 13/16" (528)	8" (203)	4.85 (0.45)	2.31 (0.21)	61 9/16" (1564)	8.73 (0.81)
2326-2	1.16 (0.11)	20 13/16" (528)	8" (203)	6.54 (0.61)	2.31 (0.21)	55 9/16" (1411)	10.96 (1.02)
2330-2	1.16 (0.11)	20 13/16" (528)	8" (203)	8.23 (0.76)	2.31 (0.21)	49 9/16" (1259)	13.19 (1.23)
2616-2	1.32 (0.12)	23 13/16" (605)	8" (203)	3.63 (0.34)	2.65 (0.25)	67 9/16" (1716)	7.23 (0.67)
2620-2	1.32 (0.12)	23 13/16" (605)	8" (203)	5.57 (0.52)	2.65 (0.25)	61 9/16" (1564)	9.71 (0.90)
2626-2	1.32 (0.12)	23 13/16" (605)	8" (203)	7.51 (0.70)	2.65 (0.25)	55 9/16" (1411)	12.19 (1.13)
2630-2	1.32 (0.12)	23 13/16" (605)	8" (203)	9.45 (0.88)	2.65 (0.25)	49 9/16" (1259)	14.67 (1.36)
2916-2	1.49 (0.14)	26 13/16" (681)	8" (203)	4.10 (0.38)	2.98 (0.28)	67 9/16" (1716)	7.96 (0.74)
2920-2	1.49 (0.14)	26 13/16" (681)	8" (203)	6.29 (0.58)	2.98 (0.28)	61 9/16" (1564)	10.69 (0.99)
2926-2	1.49 (0.14)	26 13/16" (681)	8" (203)	8.48 (0.79)	2.98 (0.28)	55 9/16" (1411)	13.42 (1.25)
2930-2	1.49 (0.14)	26 13/16" (681)	8" (203)	10.66 (0.99)	2.98 (0.28)	49 9/16" (1259)	16.15 (1.50)
3016-2	1.66 (0.15)	29 13/16" (757)	8" (203)	4.57 (0.42)	3.31 (0.31)	67 9/16" (1716)	8.69 (0.81)
3020-2	1.66 (0.15)	29 13/16" (757)	8" (203)	7.01 (0.65)	3.31 (0.31)	61 9/16" (1564)	11.67 (1.08)
3026-2	1.66 (0.15)	29 13/16" (757)	8" (203)	9.45 (0.88)	3.31 (0.31)	55 9/16" (1411)	14.65 (1.36)
3030-2	1.66 (0.15)	29 13/16" (757)	8" (203)	11.88 (1.10)	3.31 (0.31)	49 9/16" (1259)	17.63 (1.64)

- "Top of Subfloor to Top of Inside Sill Stop" is calculated based upon a structural header height of 6'-10 1/2" (2096).
- Dimensions in parentheses are in millimeters or square meters.

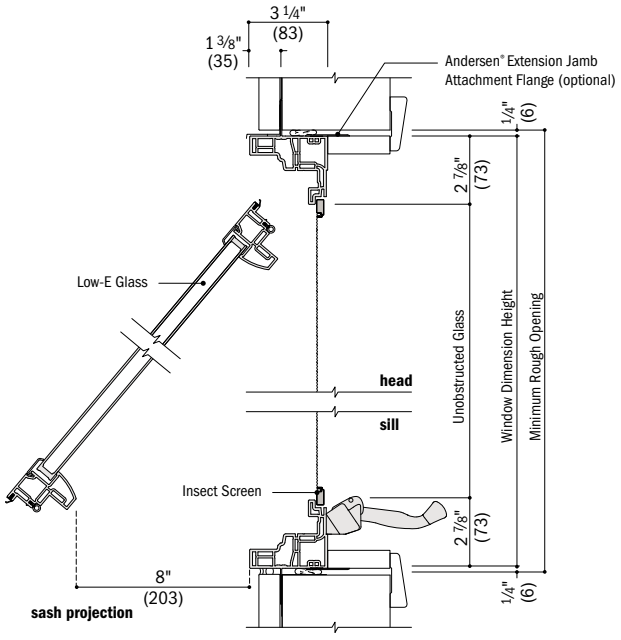
Awning Window Details – New Construction

Scale 1 1/2" (38) = 1'-0" (305) – 1:8

1 3/8" flange setback

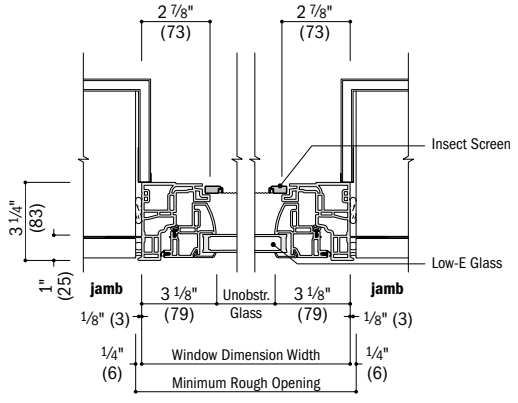


Horizontal Section

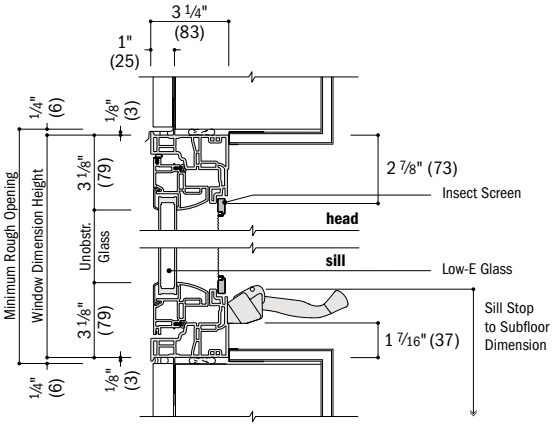


Vertical Section

1" flange setback with stucco key

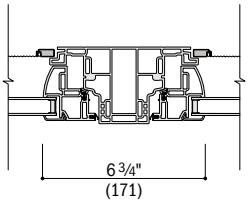


Horizontal Section
Stucco Exterior

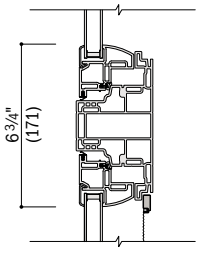


Vertical Section
Stucco Exterior

integrals



Horizontal Section
Twin Casement



Vertical Section
Picture Over Awning

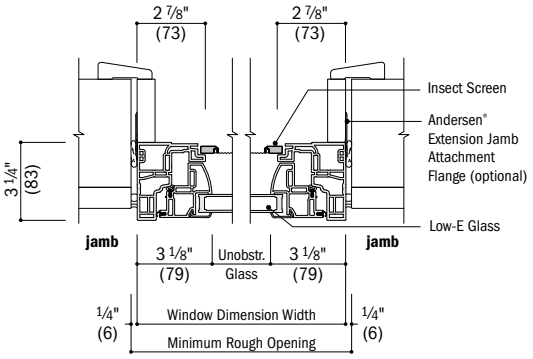
See pages 84-87 for joining details.

- Drip cap is required to complete window installation as shown but may not be included with the window. Use of drip cap is recommended for proper installation.
- Light-colored areas are parts included with window. Dark-colored areas are additional Andersen® parts required to complete window assembly as shown.
- **Minimum rough openings may need to be increased to allow for use of building wraps, flashing, sill panning, brackets, fasteners or other items. See installation information on page 110.**
- Details are for illustration only and are not intended to represent product installation methods or materials. Refer to product installation instructions at andersenwindows.com.
- Dimensions in parentheses are in millimeters.

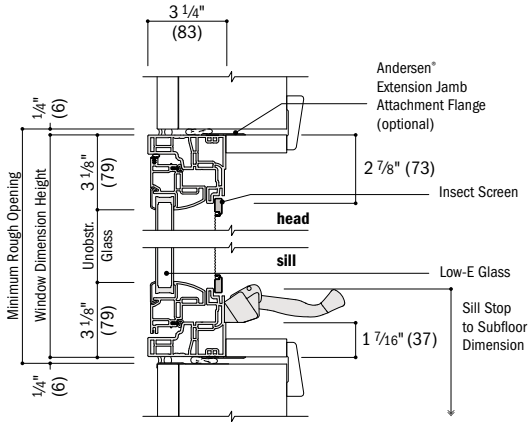
Awning Window Details – Replacement

Scale 1 1/2" (38) = 1'-0" (305) – 1:8

no flange

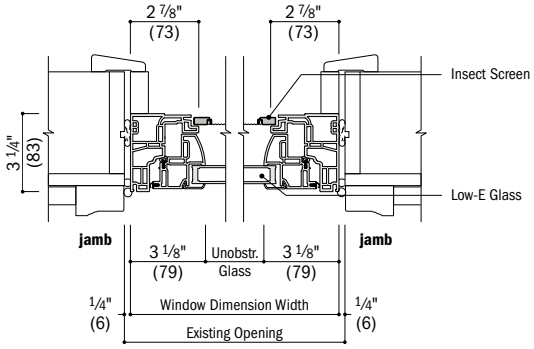


Horizontal Section
Existing Framed Opening

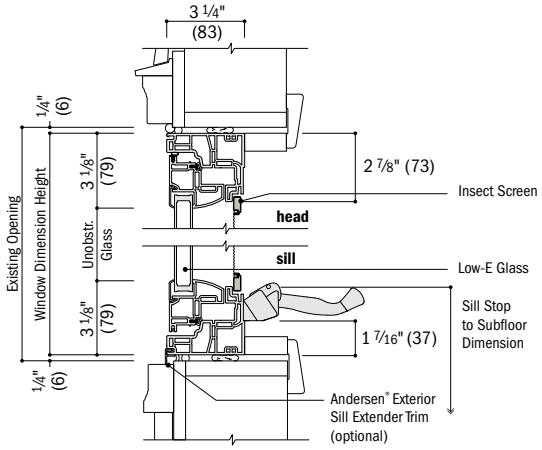


Vertical Section
Existing Framed Opening

insert

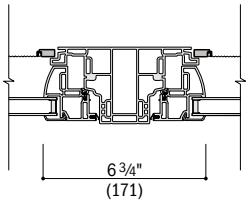


Horizontal Section
Existing Window Opening

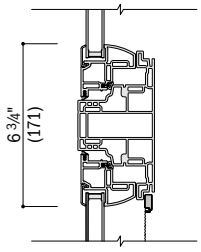


Vertical Section
Existing Window Opening

integrals



Horizontal Section
Twin Casement



Vertical Section
Picture Over Awning

Installation accessories for insert frame shown on page 109.

See pages 84-87 for joining details.

- Drip cap is required to complete window installation as shown but may not be included with the window. Use of drip cap is recommended for proper installation.
- Light-colored areas are parts included with window. Dark-colored areas are additional Andersen® parts required to complete window assembly as shown.
- **Minimum rough openings may need to be increased to allow for use of building wraps, flashing, sill panning, brackets, fasteners or other items. See installation information on page 110.**
- Details are for illustration only and are not intended to represent product installation methods or materials. Refer to product installation instructions at andersenwindows.com.
- Dimensions in parentheses are in millimeters.

Table of Arch Single-Hung Window Sizes

Scale 1⁄8" (3) = 1'-0" (305) – 1:96

Window Width Dimension	1'-11 1/2" (597)	2'-5 1/2" (749)	2'-11 1/2" (902)	3'-5 1/2" (1054)
Minimum Rough Opening	2'-0" (610)	2'-6" (762)	3'-0" (914)	3'-6" (1067)
Unobstructed Glass (width of upper sash)	20" (508)	26" (660)	32" (813)	38" (965)
Unobstructed Glass (width of lower sash)	17 1/4" (438)	23 1/4" (591)	29 1/4" (743)	35 1/4" (895)
Radius	23 1/2" (597)	29 1/2" (749)	35 1/2" (902)	41 1/2" (1054)
Chord Height	3 1/8" (79)	4" (102)	4 3/4" (121)	5 1/2" (140)

Unobstructed Glass (height of lower sash shown below) | Unobstructed Glass (height of upper sash shown to right of window)

Minimum Rough Opening = Window Height + 1/2" (13)

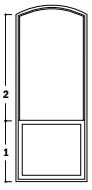
Side Height	Window Height (shown left of window)				
10 9/16" (268)	2'-5 1/2" (749)	2'-8 5/8" (829)	2'-9 1/2" (851)	2'-10 1/4" (870)	2'-11" (889)
		15 1/16" (383)	15 7/8" (403)	16 11/16" (424)	17 1/2" (445)
		2026	2626	3026	3626
13 9/16" (345)	2'-11 1/2" (902)	3'-2 5/8" (981)	3'-3 1/2" (1003)	3'-4 1/4" (1022)	3'-5" (1041)
		18 1/16" (459)	18 7/8" (479)	19 11/16" (500)	20 1/2" (521)
		2030	2630	3030	3630
16 9/16" (421)	3'-5 1/2" (1054)	3'-8 5/8" (1133)	3'-9 1/2" (1156)	3'-10 1/4" (1175)	3'-11" (1194)
		21 1/16" (535)	21 7/8" (556)	22 11/16" (576)	23 1/2" (597)
		2036	2636	3036	3636
19 9/16" (497)	3'-11 1/2" (1207)	4'-2 5/8" (1286)	4'-3 1/2" (1308)	4'-4 1/4" (1327)	4'-5" (1346)
		24 1/16" (611)	24 7/8" (632)	25 11/16" (652)	26 1/2" (673)
		2040	2640	3040	3640
22 9/16" (573)	4'-5 1/2" (1359)	4'-8 5/8" (1438)	4'-9 1/2" (1461)	4'-10 1/4" (1480)	4'-11" (1499)
		27 1/16" (687)	27 7/8" (708)	28 11/16" (729)	29 1/2" (749)
		2046	2646	3046	3646
25 9/16" (649)	4'-11 1/2" (1511)	5'-2 5/8" (1591)	5'-3 1/2" (1613)	5'-4 1/4" (1632)	5'-5" (1651)
		30 1/16" (764)	30 7/8" (784)	31 11/16" (805)	32 1/2" 826)
		2050	2650	3050◊	3650◊
28 9/16" (726)	5'-5 1/2" (1664)	5'-8 5/8" (1743)	5'-9 1/2" (1765)	5'-10 1/4" (1784)	5'-11" (1803)
		33 1/16" (840)	33 7/8" (860)	34 11/16" (881)	35 1/2" (902)
		2056	2656	3056◊	3656◊
31 9/16" (802)	5'-11 1/2" (1816)	6'-2 5/8" (1895)	6'-3 1/2" (1918)	6'-4 1/4" (1937)	6'-5" (1956)
		36 1/16" (916)	36 7/8" (937)	37 11/16" (957)	38 1/2" (978)
		2060	2660◊	3060◊	3660◊
34 9/16" (878)	6'-5 1/2" (1969)	6'-8 5/8" (2048)	6'-9 1/2" (2070)	6'-10 1/4" (2089)	6'-11" (2108)
		39 1/16" (992)	39 7/8" (1013)	40 11/16" (1033)	41 1/2" (1054)
		2066	2666◊	3066◊	3666◊

continued on next page

Custom-size windows are available in 1⁄8" (3) increments. Contact your Andersen supplier for more information.

For arch single-hung windows, the size designation does not reflect the overall window height (e.g., a 20<u>2</u>6 window size has a side height of 2'-5 1/2" and an overall window height of 2'-8 5/8").

Height dimensions for upper sash are to the right of each window size and lower sash are to the far left.



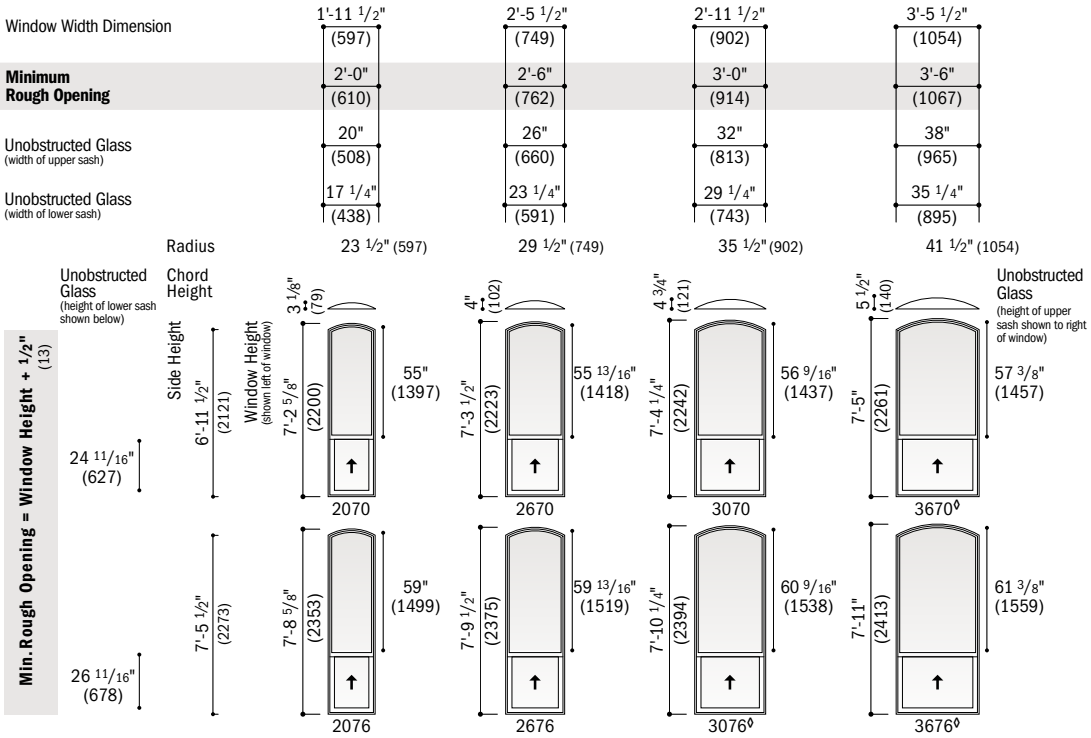
Windows with a side height greater than 6'-5 1/2" (1969) are only available with a 2:1 reverse cottage sash ratio.*

Details are shown on pages 48-49. Grille patterns shown on page 47.

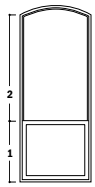
• "Window Dimension" always refers to outside frame-to-frame dimension.
• "**Minimum Rough Opening" dimensions may need to be increased to allow for use of building wraps, flashing, sill panning, brackets, fasteners or other items. See page 110 for more details.**
• Dimensions in parentheses are in millimeters.
◊Meets or exceed clear opening area of 5.7 sq.ft. or 0.53 m², clear opening width of 20" (508) and clear opening height of 24" (610). See table on pages 31 and 33.
*For side heights greater than 6'-5 1/2" (1969), meeting rail location = (side height in inches x 0.33) + 1.96".

Table of Arch Single-Hung Window Sizes *(continued)*

Scale 1/8" (3) = 1'-0" (305) – 1:96



Notes on previous page also apply to this page.



Windows with a side height greater than 6'-5 1/2" (1969) are only available with a 2:1 reverse cottage sash ratio.*

- "Window Dimension" always refers to outside frame-to-frame dimension.
- **"Minimum Rough Opening" dimensions may need to be increased to allow for use of building wraps, flashing, sill panning, brackets, fasteners or other items. See page 110 for more details.**
- Dimensions in parentheses are in millimeters.

◊Meets or exceed clear opening area of 5.7 sq.ft. or 0.53 m², clear opening width of 20" (508) and clear opening height of 24" (610). See table on pages 31 and 33.
*For side heights greater than 6'-5 1/2" (1969), meeting rail location = (side height in inches x 0.33) + 1.96".

Arch Single-Hung Window Opening and Area Specifications

Window Number	Clear Opening Area Sq. Ft./(m²)	Clear Opening in Full Open Position: Width Inches/(mm)	Clear Opening in Full Open Position: Height Inches/(mm)	Glass Area Sq. Ft./(m²)	Vent Area Sq. Ft./(m²)	Top of Subfloor to Top of Inside Sill Stop Inches/(mm)	Overall Window Area Sq. Ft./(m²)
2026	1.53 (0.14)	20" (508)	11 1/16" (280)	3.25 (0.30)	1.53 (0.14)	51 3/8" (1304)	5.16 (0.48)
2030	1.95 (0.18)	20" (508)	14 1/16" (357)	4.03 (0.37)	1.95 (0.18)	45 3/8" (1152)	6.14 (0.57)
2036	2.37 (0.22)	20" (508)	17 1/16" (433)	4.80 (0.45)	2.37 (0.22)	39 3/8" (1000)	7.12 (0.66)
2040	2.78 (0.26)	20" (508)	20 1/16" (509)	5.58 (0.52)	2.78 (0.26)	33 3/8" (847)	8.10 (0.75)
2046	3.20 (0.30)	20" (508)	23 1/16" (585)	6.36 (0.59)	3.20 (0.30)	27 3/8" (695)	9.08 (0.84)
2050	3.62 (0.34)	20" (508)	26 1/16" (661)	7.13 (0.66)	3.62 (0.34)	21 3/8" (542)	10.06 (0.93)
2056	4.03 (0.37)	20" (508)	29 1/16" (738)	7.91 (0.73)	4.03 (0.37)	15 3/8" (390)	11.04 (1.03)
2060	4.45 (0.41)	20" (508)	32 1/16" (814)	8.68 (0.81)	4.45 (0.41)	9 3/8" (238)	12.02 (1.12)
2066	4.87 (0.45)	20" (508)	35 1/16" (890)	9.46 (0.88)	4.87 (0.45)	16 7/8"** (429)**	12.99 (1.21)
2070*	3.48 (0.32)	20" (508)	25 1/16" (636)	10.48 (0.97)	3.48 (0.32)	10 7/8"** (276)**	13.97 (1.30)
2076*	3.76 (0.35)	20" (508)	27 1/16" (687)	11.28 (1.05)	3.76 (0.35)	4 7/8"** (124)**	14.95 (1.39)
2626	1.99 (0.19)	26" (660)	11 1/16" (280)	4.39 (0.41)	1.99 (0.19)	50 9/16" (1284)	6.59 (0.61)
2630	2.53 (0.24)	26" (660)	14 1/16" (357)	5.41 (0.50)	2.53 (0.24)	44 9/16" (1132)	7.82 (0.73)
2636	3.08 (0.29)	26" (660)	17 1/16" (433)	6.44 (0.60)	3.08 (0.29)	38 9/16" (979)	9.05 (0.84)
2640	3.62 (0.34)	26" (660)	20 1/16" (509)	7.46 (0.69)	3.62 (0.34)	32 9/16" (827)	10.28 (0.95)
2646	4.16 (0.39)	26" (660)	23 1/16" (585)	8.49 (0.79)	4.16 (0.39)	26 9/16" (674)	11.51 (1.07)
2650	4.70 (0.44)	26" (660)	26 1/16" (661)	9.52 (0.88)	4.70 (0.44)	20 9/16" (522)	12.74 (1.18)
2656	5.24 (0.49)	26" (660)	29 1/16" (738)	10.54 (0.98)	5.24 (0.49)	14 9/16" (370)	13.97 (1.30)
2660◊	5.78 (0.54)	26" (660)	32 1/16" (814)	11.57 (1.07)	5.78 (0.54)	8 9/16" (217)	15.20 (1.41)
2666◊	6.33 (0.59)	26" (660)	35 1/16" (890)	12.59 (1.17)	6.33 (0.59)	16 1/16"** (429)**	16.42 (1.53)
2670*	4.52 (0.42)	26" (660)	25 1/16" (636)	13.87 (1.29)	4.52 (0.42)	10 1/16"** (256)**	17.65 (1.64)
2676*	4.88 (0.45)	26" (660)	27 1/16" (687)	14.91 (1.39)	4.88 (0.45)	4 1/16"** (103)**	18.88 (1.75)
3026	2.45 (0.23)	32" (813)	11 1/16" (280)	5.57 (0.52)	2.45 (0.23)	49 3/4" (1263)	8.07 (0.75)
3030	3.12 (0.29)	32" (813)	14 1/16" (357)	6.84 (0.64)	3.12 (0.29)	43 3/4" (1111)	9.54 (0.89)

continued on page 33

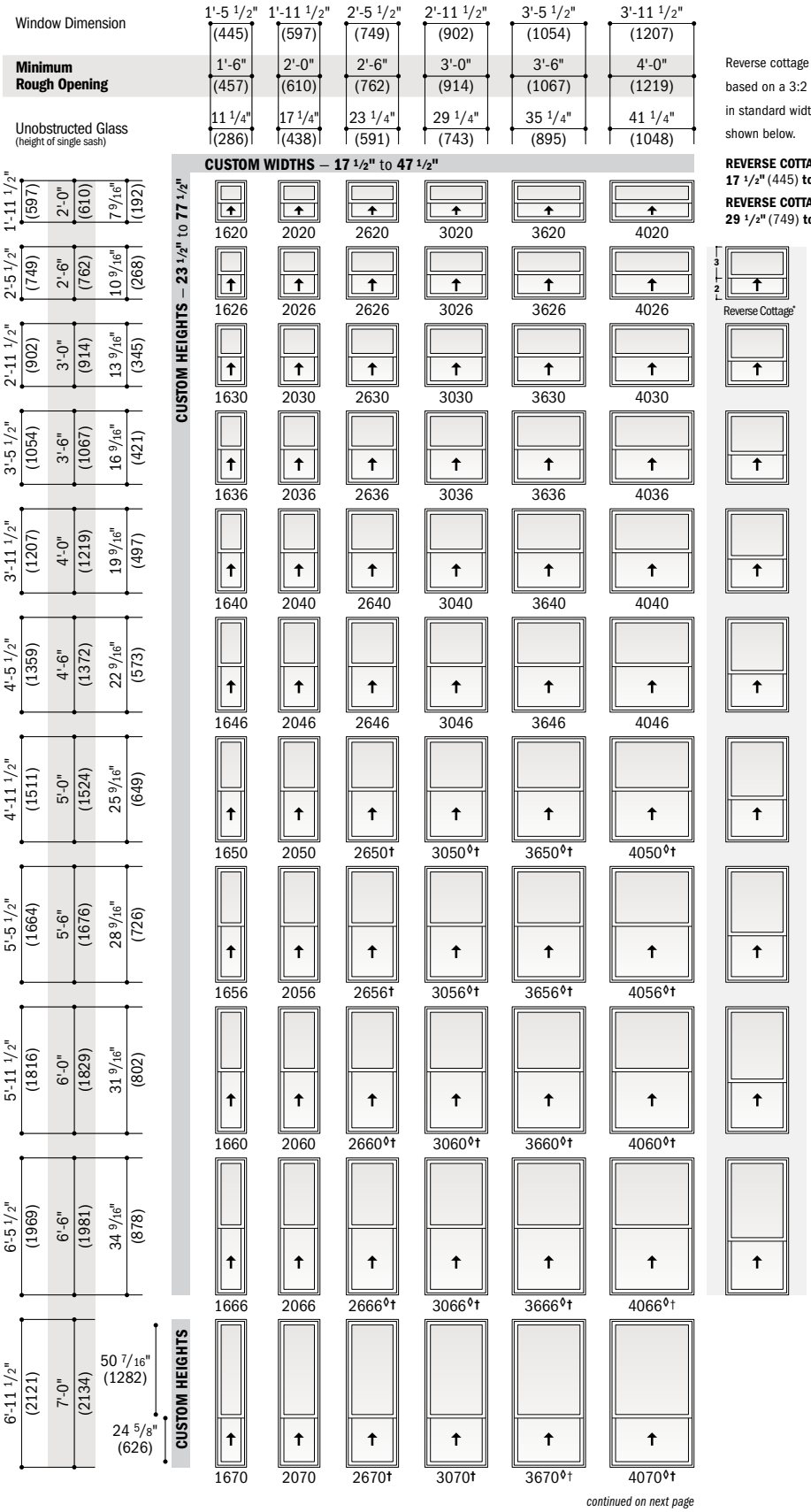
- "Top of Subfloor to Top of Inside Sill Stop" is calculated based upon a structural header height of 6'-10 1/2" (2096) except for XX66, XX70 and XX76 heights, which are calculated using a header height of 8' (2438).
- Dimensions in parentheses are in millimeters or square meters.

◊Meets or exceed clear opening area of 5.7 sq.ft. or 0.53 m², clear opening width of 20" (508) and clear opening height of 24" (610).
*Available only with a 2:1 reverse cottage sash ratio.
**Calculated based upon a structural header height of 8' (2438).

SINGLE-HUNG WINDOWS

Table of Single-Hung Window Sizes

Scale 1/8" (3) = 1'-0" (305) – 1:96



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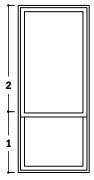
Reverse cottage sash is available based on a 3:2 ratio. Available in standard widths for the heights shown below.

REVERSE COTTAGE CUSTOM WIDTHS – 17 1/2" (445) **to 47 1/2"** (1207)

REVERSE COTTAGE CUSTOM HEIGHTS – 29 1/2" (749) **to 77 1/2"** (1969)

Custom-size windows are available in 1/8" (3) increments. See page 89 for custom sizes and specifications.

For construction site convenience, an optional drywall pass-through window is available for removal and reinstallation of the upper and lower sash.



Windows with a height greater than 6'-5 1/2" (1969) are only available with a 2:1 reverse cottage sash ratio.** Size tables for all windows with reverse cottage sash are available on **andersenwindows.com**.

Details shown on pages 50-51.

Grille patterns shown on page 47.

- "Window Dimension" always refers to outside frame-to-frame dimension.
- "**Minimum Rough Opening" dimensions may need to be increased to allow for use of building wraps, flashing, sill panning, brackets, fasteners or other items. See page 110 for more details.**
- Dimensions in parentheses are in millimeters.

◊Meets or exceed clear opening area of 5.7 sq.ft. or 0.53 m², clear opening width of 20" (508) and clear opening height of 24" (610). See table on page 39.

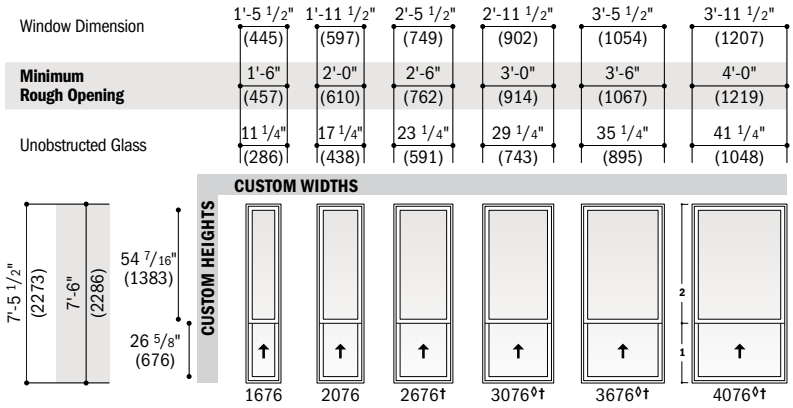
†Drywall pass-through window available for these standard and reverse cottage sizes and for custom-size windows wider than 1'-11 1/2" (597) and taller than 4'-5 1/2" (1359).

*For reverse cottage sash windows, meeting rail location = (window height in inches x 0.40) + 1.96".

**For heights greater than 6'-5 1/2" (1969), meeting rail location = (window height in inches x 0.33) + 1.96".

Table of Single-Hung Window Sizes *(continued)*

Scale 1/8" (3) = 1'-0" (305) – 1:96



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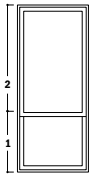


Windows with a height greater than 6'-5 1/2" (1969) are only available with a 2:1 reverse cottage sash ratio.* Size tables for all windows with reverse cottage sash are available on **andersenwindows.com**.

- "Window Dimension" always refers to outside frame-to-frame dimension.
- **"Minimum Rough Opening" dimensions may need to be increased to allow for use of building wraps, flashing, sill panning, brackets, fasteners or other items. See page 110 for more details.**
- Dimensions in parentheses are in millimeters.

◊Meets or exceed clear opening area of 5.7 sq.ft. or 0.53 m², clear opening width of 20" (508) and clear opening height of 24" (610). See table on bottom of this page≠≠.
†Drywall pass-through window available for these standard and reverse cottage sizes and for custom-size windows wider than 1'-11 1/2" (597) and taller than 4'-5 1/2" (1359).
*For heights greater than 6'-5 1/2" (1969), meeting rail location = (window height in inches x 0.33) + 1.96".

Arch Single-Hung Window Opening and Area Specifications *(continued from page 31)*

Window Number	Clear Opening Area Sq. Ft./(m²)	Clear Opening in Full Open Position Width Inches/(mm)	Clear Opening in Full Open Position Height Inches/(mm)	Glass Area Sq. Ft./(m²)	Vent Area Sq. Ft./(m²)	Top of Subfloor to Top of Inside Sill Stop Inches/(mm)	Overall Window Area Sq. Ft./(m²)
3036	3.79 (0.35)	32" (813)	17 1/16" (433)	8.12 (0.75)	3.79 (0.35)	37 3/4" (959)	11.02 (1.02)
3040	4.45 (0.41)	32" (813)	20 1/16" (509)	9.39 (0.87)	4.45 (0.41)	31 3/4" (806)	12.50 (1.16)
3046	5.12 (0.48)	32" (813)	23 1/16" (585)	10.67 (0.99)	5.12 (0.48)	25 3/4" (654)	13.98 (1.30)
3050 ◊	5.79 (0.54)	32" (813)	26 1/16" (661)	11.95 (1.11)	5.79 (0.54)	19 3/4" (501)	15.46 (1.44)
3056 ◊	6.45 (0.60)	32" (813)	29 1/16" (738)	13.22 (1.23)	6.45 (0.60)	13 3/4" (349)	16.94 (1.57)
3060 ◊	7.12 (0.66)	32" (813)	32 1/16" (814)	14.50 (1.35)	7.12 (0.66)	7 3/4" (197)	18.42 (1.71)
3066 ◊	7.79 (0.72)	32" (813)	35 1/16" (890)	15.77 (1.47)	7.79 (0.72)	15 1/4"** (387)**	19.90 (1.85)
3070*	5.56 (0.52)	32" (813)	25 1/16" (636)	17.30 (1.61)	5.56 (0.52)	9 1/4"** (235)**	21.38 (1.99)
3076 ◊*	6.01 (0.56)	32" (813)	27 1/16" (687)	18.59 (1.73)	6.01 (0.56)	3 1/4"** (83)**	22.86 (2.12)
3626	2.91 (0.27)	38" (965)	11 1/16" (280)	6.79 (0.63)	2.91 (0.27)	48 15/16" (1243)	9.59 (0.89)
3630	3.70 (0.34)	38" (965)	14 1/16" (357)	8.32 (0.77)	3.70 (0.34)	42 15/16" (1091)	11.31 (1.05)
3636	4.50 (0.42)	38" (965)	17 1/16" (433)	9.84 (0.91)	4.50 (0.42)	36 15/16" (938)	13.04 (1.21)
3640	5.29 (0.49)	38" (965)	20 1/16" (509)	11.37 (1.06)	5.29 (0.49)	30 15/16" (786)	14.77 (1.37)
3646	6.08 (0.56)	38" (965)	23 1/16" (585)	12.89 (1.20)	6.08 (0.56)	24 15/16" (633)	16.50 (1.53)
3650 ◊	6.87 (0.64)	38" (965)	26 1/16" (661)	14.42 (1.34)	6.87 (0.64)	18 15/16" (481)	18.23 (1.69)
3656 ◊	7.66 (0.71)	38" (965)	29 1/16" (738)	15.95 (1.48)	7.66 (0.71)	12 15/16" (329)	19.96 (1.85)
3660 ◊	8.45 (0.79)	38" (965)	32 1/16" (814)	17.47 (1.62)	8.45 (0.79)	6 15/16" (176)	21.69 (2.02)
3666 ◊	9.25 (0.86)	38" (965)	35 1/16" (890)	19.00 (1.77)	9.25 (0.86)	14 7/16"** (367)**	23.42 (2.18)
3670 ◊*	6.61 (0.61)	38" (965)	25 1/16" (636)	20.77 (1.93)	6.61 (0.61)	8 7/16"** (214)**	25.15 (2.34)
3676 ◊*	7.14 (0.66)	38" (965)	27 1/16" (687)	22.32 (2.07)	7.14 (0.66)	2 7/16"** (62)**	26.88 (2.50)

- "Top of Subfloor to Top of Inside Sill Stop" is calculated based upon a structural header height of 6'-10 1/2" (2096) except for XX66, XX70 and XX76 heights, which are calculated using a header height of 8' (2438).
- Dimensions in parentheses are in millimeters or square meters.

◊Meets or exceed clear opening area of 5.7 sq.ft. or 0.53 m², clear opening width of 20" (508) and clear opening height of 24" (610).
*Available only with a 2:1 reverse cottage sash ratio.
**Calculated based upon a structural header height of 8' (2438).

Single-Hung Window Opening and Area Specifications

Window Number	Clear Opening Area Sq. Ft./(m²)	Clear Opening in Full Open Position Width Inches/(mm)	Clear Opening in Full Open Position Height Inches/(mm)	Glass Area Sq. Ft./(m²)	Vent Area Sq. Ft./(m²)	Top of Subfloor to Top of Inside Sill Stop Inches/(mm)	Overall Window Area Sq. Ft./(m²)
1620	0.78 (0.07)	14" (356)	8 1/16" (204)	1.18 (0.11)	0.78 (0.07)	60 1/2" (1537)	2.86 (0.27)
1626	1.07 (0.10)	14" (356)	11 1/16" (280)	1.65 (0.15)	1.07 (0.10)	54 1/2" (1384)	3.59 (0.33)
1630	1.37 (0.13)	14" (356)	14 1/16" (357)	2.12 (0.20)	1.37 (0.13)	48 1/2" (1232)	4.31 (0.40)
1636	1.66 (0.15)	14" (356)	17 1/16" (433)	2.59 (0.24)	1.66 (0.15)	42 1/2" (1080)	5.04 (0.47)
1640	1.95 (0.18)	14" (356)	20 1/16" (509)	3.05 (0.28)	1.95 (0.18)	36 1/2" (927)	5.77 (0.54)
1646	2.24 (0.21)	14" (356)	23 1/16" (585)	3.52 (0.33)	2.24 (0.21)	30 1/2" (775)	6.50 (0.60)
1650	2.53 (0.24)	14" (356)	26 1/16" (661)	3.99 (0.37)	2.53 (0.24)	24 1/2" (622)	7.23 (0.67)
1656	2.82 (0.26)	14" (356)	29 1/16" (738)	4.46 (0.41)	2.82 (0.26)	18 1/2" (470)	7.96 (0.74)
1660	3.12 (0.29)	14" (356)	32 1/16" (814)	4.93 (0.46)	3.12 (0.29)	12 1/2" (318)	8.69 (0.81)
1666	3.41 (0.32)	14" (356)	35 1/16" (890)	5.40 (0.50)	3.41 (0.32)	6 1/2" (165)	9.42 (0.88)
1670*	2.43 (0.23)	14" (356)	25 1/16" (636)	5.87 (0.55)	2.43 (0.23)	14"** (356)**	10.15 (0.94)

continued on page 39

For reverse cottage, twin and triple single-hung window specifications, see pages 41, 43 and 45.

- "Top of Subfloor to Top of Inside Sill Stop" is calculated based upon a structural header height of 6'-10 1/2" (2096) except for XX70 and XX76 heights, which are calculated using a header height of 8' (2438).
- Dimensions in parentheses are in millimeters or square meters.

◊Meets or exceed clear opening area of 5.7 sq.ft. or 0.53 m², clear opening width of 20" (508) and clear opening height of 24" (610).
*Available only with a 2:1 reverse cottage sash ratio.
**Calculated based upon a structural header height of 8' (2438).

Table of Twin and Triple Single-Hung Window Sizes

Scale 1/8" (3) = 1'-0" (305) – 1:96

Notes on next page also apply to this page.

Window Dimension	2'-11 1/2" (902)	3'-11 1/2" (1207)	4'-11 1/2" (1511)	5'-11 1/2" (1816)	6'-11 1/2" (2121)	7'-11 1/2" (2426)	4'-5 1/2" (1359)
Minimum Rough Opening	3'-0" (914)	4'-0" (1219)	5'-0" (1524)	6'-0" (1829)	7'-0" (2134)	8'-0" (2438)	4'-6" (1372)
Unobstructed Glass (width of single sash)	11 1/4" (286)	17 1/4" (438)	23 1/4" (591)	29 1/4" (743)	35 1/4" (895)	41 1/4" (1048)	11 1/4" (286)

CUSTOM WIDTHS TWIN – 35 1/2" to 95 1/2"

CUSTOM HEIGHTS – 23 1/2" to 71 1/2"

11 1/2" (292)	1610-2	2010-2	2610-2	3010-2	3610-2	4010-2	1610-3
1'-5 1/2" (445)	1616-2	2016-2	2616-2	3016-2	3616-2	4016-2	1616-3
1'-11 1/2" (597)	1620-2	2020-2	2620-2	3020-2	3620-2	4020-2	1620-3
1'-11 1/2" (597)	1620-2	2020-2	2620-2	3020-2	3620-2	4020-2	1620-3
2'-5 1/2" (749)	1626-2	2026-2	2626-2	3026-2	3626-2	4026-2	1626-3
2'-11 1/2" (902)	1630-2	2030-2	2630-2	3030-2	3630-2	4030-2	1630-3
3'-5 1/2" (1054)	1636-2	2036-2	2636-2	3036-2	3636-2	4036-2	1636-3
3'-11 1/2" (1207)	1640-2	2040-2	2640-2	3040-2	3640-2	4040-2	1640-3
4'-5 1/2" (1359)	1646-2	2046-2	2646-2	3046-2	3646-2	4046-2	1646-3
4'-11 1/2" (1511)	1650-2	2050-2	2650-2	3050-2◊	3650-2◊	4050-2◊	1650-3
5'-5 1/2" (1664)	1656-2	2056-2	2656-2	3056-2◊	3656-2◊	4056-2◊	1656-3
5'-11 1/2" (1816)	1660-2	2060-2	2660-2◊	3060-2◊	3660-2◊	4060-2◊	1660-3

1'-11 1/2" (597)	1620-2	2020-2	2620-2	3020-2	3620-2	4020-2	1620-3
2'-5 1/2" (749)	1626-2	2026-2	2626-2	3026-2	3626-2	4026-2	1626-3
2'-11 1/2" (902)	1630-2	2030-2	2630-2	3030-2	3630-2	4030-2	1630-3
3'-5 1/2" (1054)	1636-2	2036-2	2636-2	3036-2	3636-2	4036-2	1636-3
3'-11 1/2" (1207)	1640-2	2040-2	2640-2	3040-2	3640-2	4040-2	1640-3
4'-5 1/2" (1359)	1646-2	2046-2	2646-2	3046-2	3646-2	4046-2	1646-3
4'-11 1/2" (1511)	1650-2	2050-2	2650-2	3050-2◊	3650-2◊	4050-2◊	1650-3
5'-5 1/2" (1664)	1656-2	2056-2	2656-2	3056-2◊	3656-2◊	4056-2◊	1656-3
5'-11 1/2" (1816)	1660-2	2060-2	2660-2◊	3060-2◊	3660-2◊	4060-2◊	1660-3

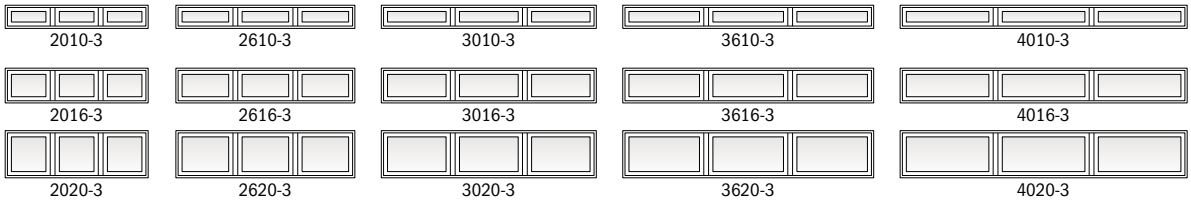
1'-11 1/2" (597)	2'-0" (610)	7 9/16" (192)					
2'-5 1/2" (749)	2'-6" (762)	10 9/16" (268)					
2'-11 1/2" (902)	3'-0" (914)	13 9/16" (345)					
3'-5 1/2" (1054)	3'-6" (1067)	16 9/16" (421)					
3'-11 1/2" (1207)	4'-0" (1219)	19 9/16" (497)					
4'-5 1/2" (1359)	4'-6" (1372)	22 9/16" (573)					
4'-11 1/2" (1511)	5'-0" (1524)	25 9/16" (649)					
5'-5 1/2" (1664)	5'-6" (1676)	28 9/16" (726)					
5'-11 1/2" (1816)	6'-0" (1829)	31 9/16" (802)					

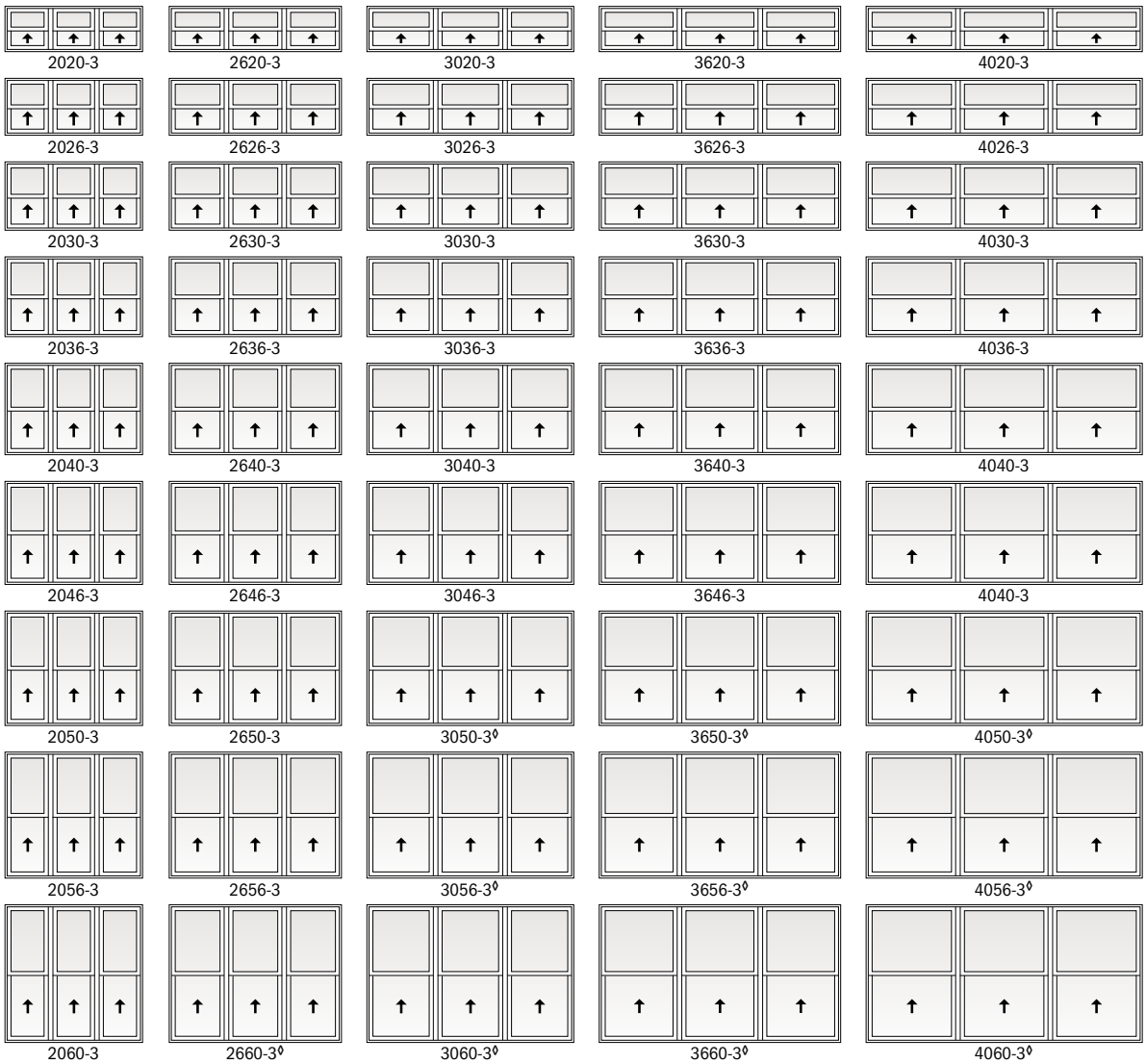
- "Window Dimension" always refers to outside frame-to-frame dimension.
- "**Minimum Rough Opening**" **dimensions may need to be increased to allow for use of building wraps, flashing, sill panning, brackets, fasteners or other items. See page 110 for more details.**
- Dimensions in parentheses are in millimeters.

◊Meets or exceed clear opening area of 5.7 sq. ft. 0.53 m², clear opening width of 20" (508) and clear opening height of 24" (610). See tables on pages 43 and 45.

5'-11 1/2" (1816)	7'-5 1/2" (2273)	8'-11 1/2" (2731)	10'-5 1/2" (3188)	11'-11 1/2" (3645)
6'-0" (1829)	7'-6" (2286)	9'-0" (2743)	10'-6" (3200)	12'-0" (3658)
17 1/4" (438)	23 1/4" (591)	29 1/4" (743)	35 1/4" (895)	41 1/4" (1048)

CUSTOM WIDTHS TRIPLE – 53 1/2" to 143 1/2"





Custom-size windows are available in 1/8" (3) increments. See page 89 for custom sizes and specifications.

Windows have one continuous outer frame.

Twin and triple transoms are also shown. See pages 70-71 for more information.

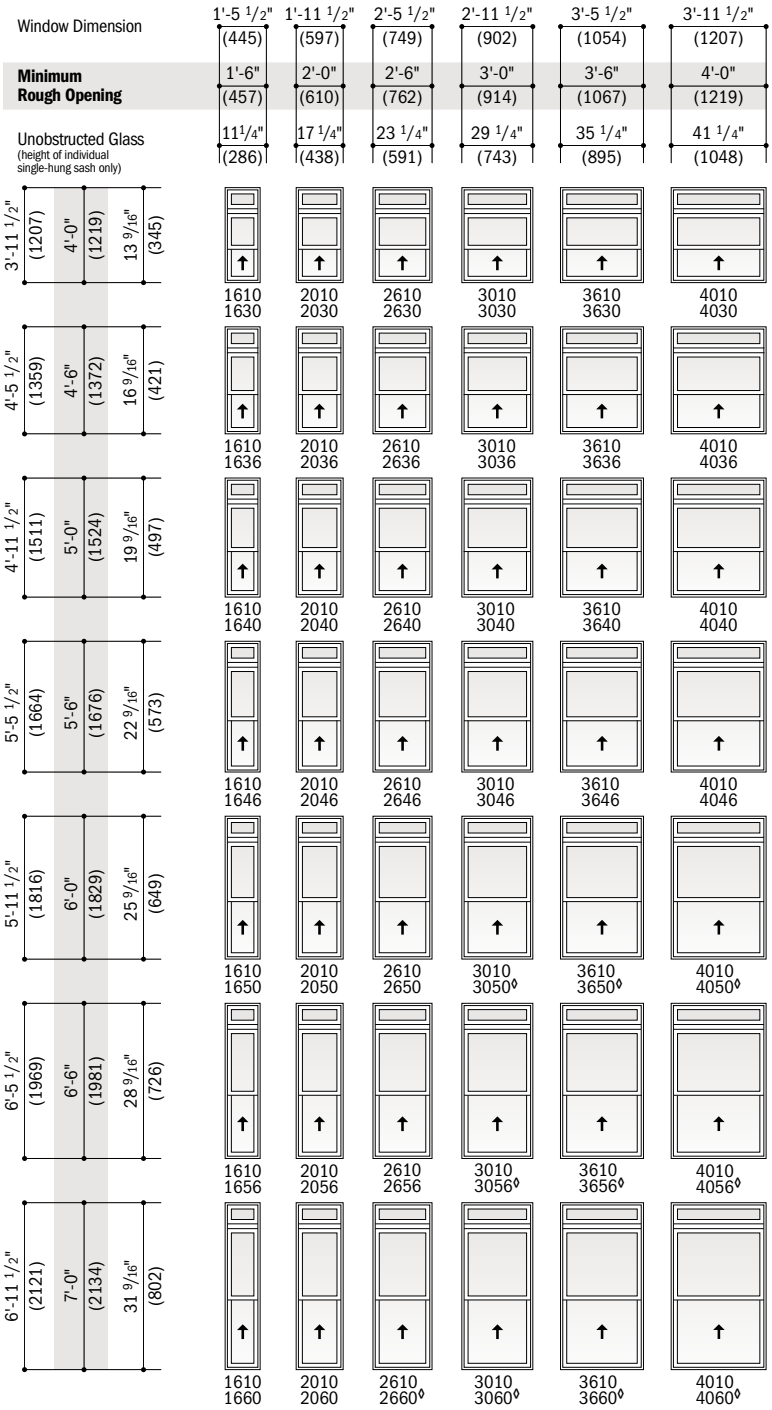
Details shown on pages 50-51. Grille patterns shown on page 47.

- "Window Dimension" always refers to outside frame-to-frame dimension.
- "**Minimum Rough Opening**" **dimensions may need to be increased to allow for use of building wraps, flashing, sill panning, brackets, fasteners or other items. See page 110 for more details.**
- Dimensions in parentheses are in millimeters.

◊Meets or exceed clear opening area of 5.7 sq.ft. or 0.53 m², clear opening width of 20" (508) and clear opening height of 24" (610). See tables on pages 43 and 45.

Table of Sizes – 10-High Transom Window Over Single-Hung

Scale ⅛" (3) = 1'-0" (305) — 1:96



Windows have one continuous outer frame.

Unobstructed glass height dimension of upper transom sash is 5 1/4" (133).

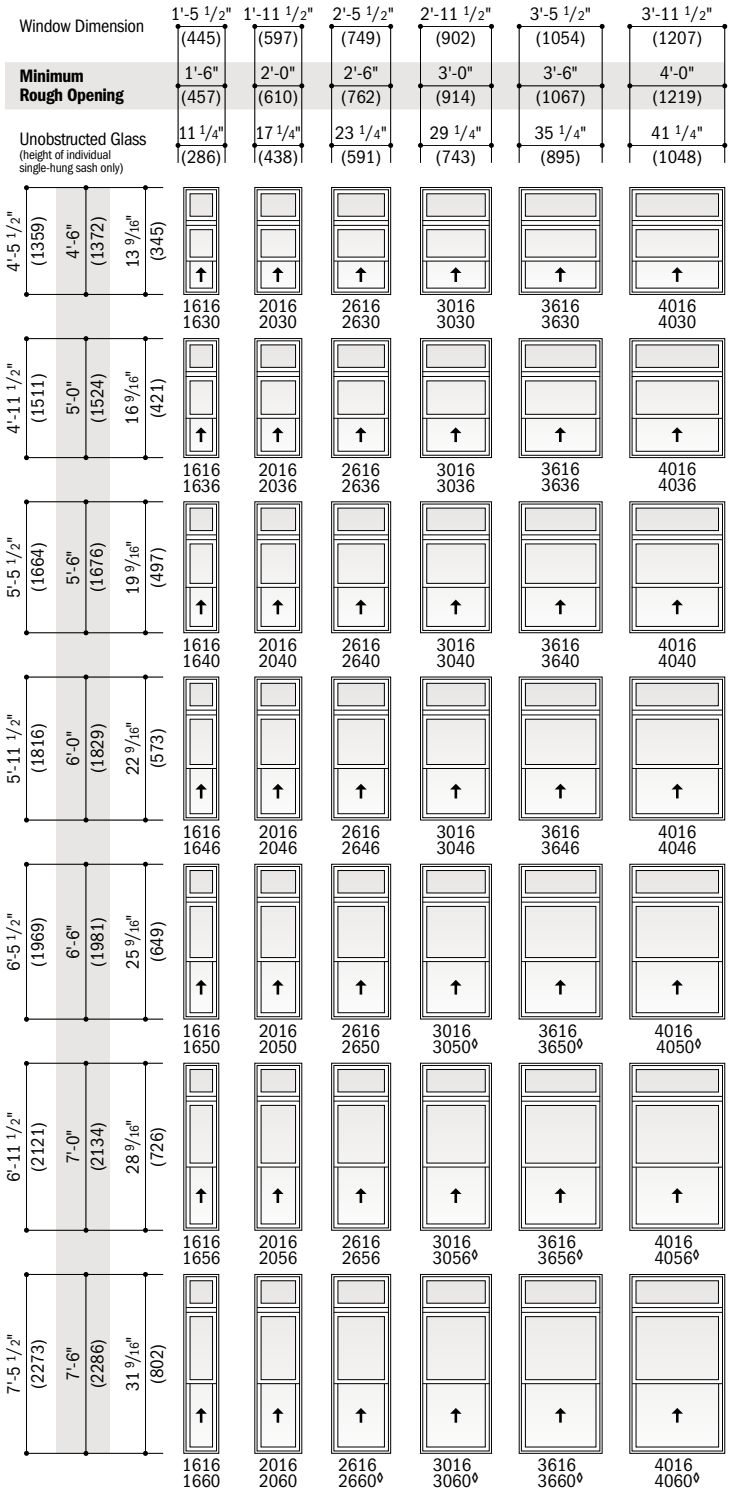
Details shown on pages 50-51.

Grille patterns shown on page 47.

• "Window Dimension" always refers to outside frame-to-frame dimension.
• "**Minimum Rough Opening**" **dimensions may need to be increased to allow for use of building wraps, flashing, sill panning, brackets, fasteners or other items. See page 110 for more details.**
• Dimensions in parentheses are in millimeters.
◊Meets or exceed clear opening area of 5.7 sq.ft. or 0.53 m², clear opening width of 20" (508) and clear opening height of 24" (610).

Table of Sizes – 16-High Transom Window Over Single-Hung

Scale 1/8" (3) = 1'-0" (305) – 1:96



Windows have one continuous outer frame.

Unobstructed glass height dimension of upper transom sash is 11 1/4" (286).

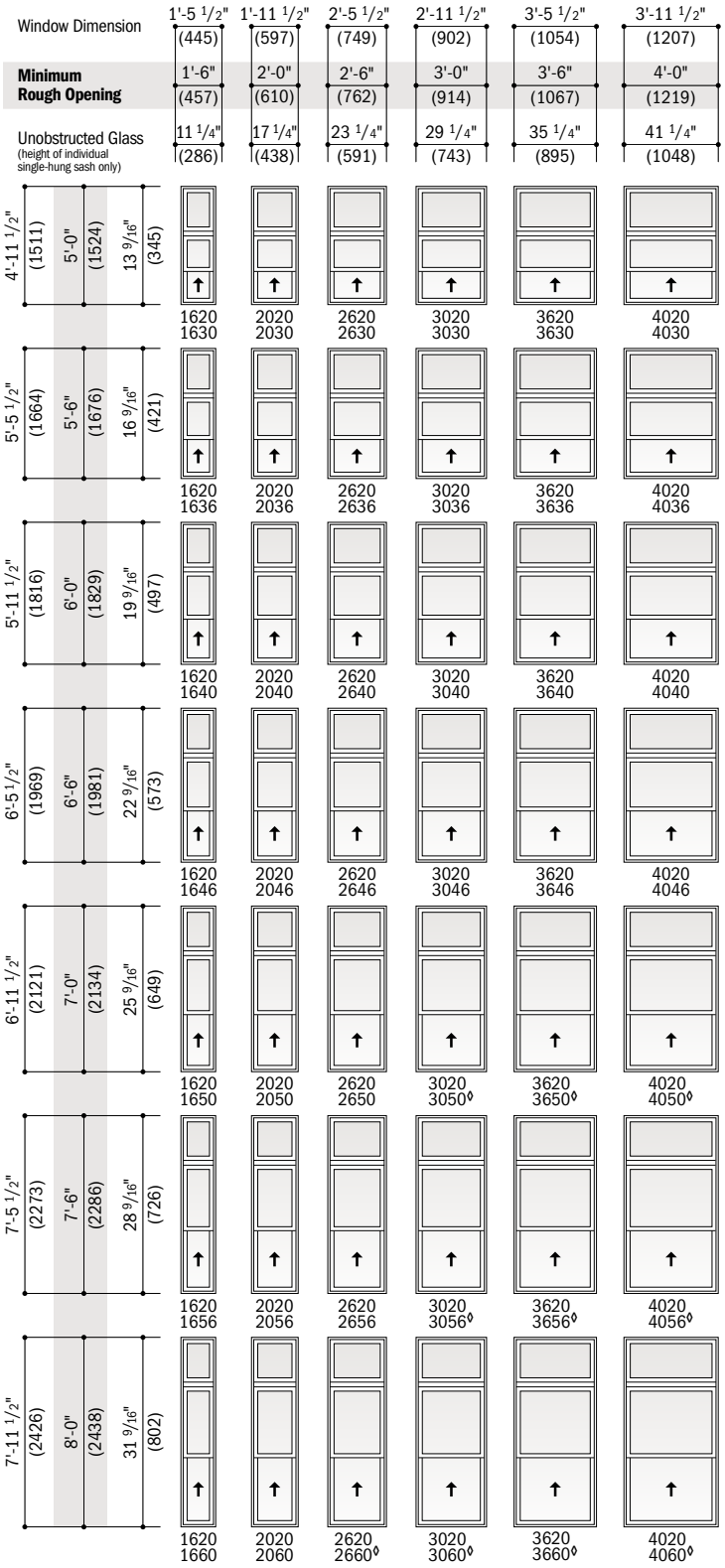
Details shown on pages 50-51.
Grille patterns shown on page 47.

- "Window Dimension" always refers to outside frame-to-frame dimension.
- "**Minimum Rough Opening**" **dimensions may need to be increased to allow for use of building wraps, flashing, sill panning, brackets, fasteners or other items. See page 110 for more details.**
- Dimensions in parentheses are in millimeters.

◊Meets or exceed clear opening area of 5.7 sq.ft. or 0.53 m², clear opening width of 20" (508) and clear opening height of 24" (610).

Table of Sizes – 20-High Transom Window Over Single-Hung

Scale 1/8" (3) = 1'-0" (305) – 1:96



Windows have one continuous outer frame.

Unobstructed glass height dimension of upper transom sash is 17 1/4" (438).

Details shown on pages 50-51.

Grille patterns shown on page 47.

• "Window Dimension" always refers to outside frame-to-frame dimension.
• "**Minimum Rough Opening**" **dimensions may need to be increased to allow for use of building wraps, flashing, sill panning, brackets, fasteners or other items. See page 110 for more details.**
• Dimensions in parentheses are in millimeters.
◊Meets or exceed clear opening area of 5.7 sq.ft. or 0.53 m², clear opening width of 20" (508) and clear opening height of 24" (610).

Single-Hung Window Opening and Area Specifications *(continued from page 33)*

Window Number	Clear Opening Area Sq. Ft./(m²)	Clear Opening in Full Open Position Width Inches/(mm)	Clear Opening in Full Open Position Height Inches/(mm)	Glass Area Sq. Ft./(m²)	Vent Area Sq. Ft./(m²)	Top of Subfloor to Top of Inside Sill Stop Inches/(mm)	Overall Window Area Sq. Ft./(m²)
1676*	2.63 (0.24)	14" (356)	27 1/16" (687)	6.34 (0.59)	2.63 (0.24)	8"** (203)**	10.88 (1.01)
2020	1.12 (0.10)	20" (508)	8 1/16" (204)	1.81 (0.17)	1.12 (0.10)	60 1/2" (1537)	3.84 (0.36)
2026	1.53 (0.14)	20" (508)	11 1/16" (280)	2.53 (0.24)	1.53 (0.14)	54 1/2" (1384)	4.81 (0.45)
2030	1.95 (0.18)	20" (508)	14 1/16" (357)	3.25 (0.30)	1.95 (0.18)	48 1/2" (1232)	5.79 (0.54)
2036	2.37 (0.22)	20" (508)	17 1/16" (433)	3.96 (0.37)	2.37 (0.22)	42 1/2" (1080)	6.77 (0.63)
2040	2.78 (0.26)	20" (508)	20 1/16" (509)	4.68 (0.44)	2.78 (0.26)	36 1/2" (927)	7.75 (0.72)
2046	3.20 (0.30)	20" (508)	23 1/16" (585)	5.40 (0.50)	3.20 (0.30)	30 1/2" (775)	8.73 (0.81)
2050	3.62 (0.34)	20" (508)	26 1/16" (661)	6.12 (0.57)	3.62 (0.34)	24 1/2" (622)	9.71 (0.90)
2056	4.03 (0.38)	20" (508)	29 1/16" (738)	6.84 (0.64)	4.03 (0.38)	18 1/2" (470)	10.69 (0.99)
2060	4.45 (0.41)	20" (508)	32 1/16" (814)	7.56 (0.70)	4.45 (0.41)	12 1/2" (318)	11.67 (1.08)
2066	4.87 (0.45)	20" (508)	35 1/16" (890)	8.28 (0.77)	4.87 (0.45)	6 1/2" (165)	12.65 (1.18)
2070*	3.48 (0.32)	20" (508)	25 1/16" (636)	9.00 (0.84)	3.48 (0.32)	14"** (356)**	13.63 (1.27)
2076*	3.76 (0.35)	20" (508)	27 1/16" (687)	9.71 (0.90)	3.76 (0.35)	8"** (203)**	14.61 (1.36)
2620	1.45 (0.14)	26" (660)	8 1/16" (204)	2.44 (0.23)	1.45 (0.14)	60 1/2" (1537)	4.81 (0.45)
2626	1.99 (0.19)	26" (660)	11 1/16" (280)	3.41 (0.32)	1.99 (0.19)	54 1/2" (1384)	6.04 (0.56)
2630	2.54 (0.24)	26" (660)	14 1/16" (357)	4.37 (0.41)	2.54 (0.24)	48 1/2" (1232)	7.27 (0.68)
2636	3.08 (0.29)	26" (660)	17 1/16" (433)	5.34 (0.50)	3.08 (0.29)	42 1/2" (1080)	8.50 (0.79)
2640	3.62 (0.34)	26" (660)	20 1/16" (509)	6.31 (0.59)	3.62 (0.34)	36 1/2" (927)	9.73 (0.90)
2646	4.16 (0.39)	26" (660)	23 1/16" (585)	7.28 (0.68)	4.16 (0.39)	30 1/2" (775)	10.96 (1.02)
2650	4.70 (0.44)	26" (660)	26 1/16" (661)	8.25 (0.77)	4.70 (0.44)	24 1/2" (622)	12.19 (1.13)
2656	5.24 (0.49)	26" (660)	29 1/16" (738)	9.22 (0.86)	5.24 (0.49)	18 1/2" (470)	13.42 (1.25)
2660 ◊	5.79 (0.54)	26" (660)	32 1/16" (814)	10.19 (0.95)	5.79 (0.54)	12 1/2" (318)	14.65 (1.36)
2666 ◊	6.33 (0.59)	26" (660)	35 1/16" (890)	11.16 (1.04)	6.33 (0.45)	6 1/2" (165)	15.88 (1.48)
2670*	4.52 (0.42)	26" (660)	25 1/16" (636)	12.12 (1.13)	4.52 (0.42)	14"** (356)**	17.11 (1.59)
2676*	4.88 (0.45)	26" (660)	27 1/16" (687)	13.09 (1.22)	4.88 (0.45)	8"** (203)**	18.34 (1.70)
3020	1.79 (0.17)	32" (813)	8 1/16" (204)	3.07 (0.29)	1.79 (0.17)	60 1/2" (1537)	5.79 (0.54)
3026	2.45 (0.23)	32" (813)	11 1/16" (280)	4.28 (0.40)	2.45 (0.23)	54 1/2" (1384)	7.27 (0.68)
3030	3.12 (0.29)	32" (813)	14 1/16" (357)	5.50 (0.51)	3.12 (0.29)	48 1/2" (1232)	8.75 (0.81)
3036	3.79 (0.35)	32" (813)	17 1/16" (433)	6.72 (0.62)	3.79 (0.35)	42 1/2" (1080)	10.23 (0.95)
3040	4.45 (0.41)	32" (813)	20 1/16" (509)	7.94 (0.74)	4.45 (0.41)	36 1/2" (927)	11.71 (1.09)
3046	5.12 (0.48)	32" (813)	23 1/16" (585)	9.16 (0.85)	5.12 (0.48)	30 1/2" (775)	13.19 (1.23)
3050 ◊	5.79 (0.54)	32" (813)	26 1/16" (661)	10.38 (0.96)	5.79 (0.54)	24 1/2" (622)	14.67 (1.36)
3056 ◊	6.45 (0.60)	32" (813)	29 1/16" (738)	11.60 (1.08)	6.45 (0.60)	18 1/2" (470)	16.15 (1.50)
3060 ◊	7.12 (0.66)	32" (813)	32 1/16" (814)	12.82 (1.19)	7.12 (0.66)	12 1/2" (318)	17.63 (1.64)
3066 ◊	7.79 (0.72)	32" (813)	35 1/16" (890)	14.03 (1.30)	7.79 (0.72)	6 1/2" (165)	19.11 (1.78)
3070*	5.56 (0.52)	32" (813)	25 1/16" (636)	15.25 (1.42)	5.56 (0.52)	14"** (356)**	20.59 (1.91)
3076 ◊*	6.01 (0.56)	32" (813)	27 1/16" (687)	16.47 (1.53)	6.01 (0.56)	8"** (203)**	22.06 (2.05)
3620	2.12 (0.20)	38" (965)	8 1/16" (204)	3.69 (0.34)	2.12 (0.20)	60 1/2" (1537)	6.77 (0.63)
3626	2.91 (0.27)	38" (965)	11 1/16" (280)	5.16 (0.48)	2.91 (0.27)	54 1/2" (1384)	8.50 (0.79)
3630	3.71 (0.34)	38" (965)	14 1/16" (357)	6.63 (0.62)	3.71 (0.34)	48 1/2" (1232)	10.23 (0.95)
3636	4.50 (0.42)	38" (965)	17 1/16" (433)	8.10 (0.75)	4.50 (0.42)	42 1/2" (1080)	11.96 (1.11)
3640	5.29 (0.49)	38" (965)	20 1/16" (509)	9.57 (0.89)	5.29 (0.49)	36 1/2" (927)	13.69 (1.27)
3646	6.08 (0.57)	38" (965)	23 1/16" (585)	11.04 (1.03)	6.08 (0.57)	30 1/2" (775)	15.42 (1.43)
3650 ◊	6.87 (0.64)	38" (965)	26 1/16" (661)	12.51 (1.16)	6.87 (0.64)	24 1/2" (622)	17.15 (1.59)
3656 ◊	7.66 (0.71)	38" (965)	29 1/16" (738)	13.98 (1.30)	7.66 (0.71)	18 1/2" (470)	18.88 (1.75)
3660 ◊	8.46 (0.79)	38" (965)	32 1/16" (814)	15.44 (1.44)	8.46 (0.79)	12 1/2" (318)	20.61 (1.91)
3666 ◊	9.25 (0.86)	38" (965)	35 1/16" (890)	16.91 (1.57)	9.25 (0.86)	6 1/2" (165)	22.34 (2.08)
3670 ◊*	6.61 (0.61)	38" (965)	25 1/16" (636)	18.38 (1.71)	6.61 (0.61)	14"** (356)**	24.06 (2.24)
3676 ◊*	7.14 (0.66)	38" (965)	27 1/16" (687)	19.85 (1.84)	7.14 (0.66)	8"** (203)**	25.79 (2.40)
4020	2.46 (0.23)	44" (1118)	8 1/16" (204)	4.32 (0.40)	2.46 (0.23)	60 1/2" (1537)	7.75 (0.72)
4026	3.37 (0.31)	44" (1118)	11 1/16" (280)	6.04 (0.56)	3.37 (0.31)	54 1/2" (1384)	9.73 (0.90)
4030	4.29 (0.40)	44" (1118)	14 1/16" (357)	7.76 (0.72)	4.29 (0.40)	48 1/2" (1232)	11.71 (1.09)
4036	5.21 (0.48)	44" (1118)	17 1/16" (433)	9.48 (0.88)	5.21 (0.48)	42 1/2" (1080)	13.69 (1.27)
4040	6.12 (0.57)	44" (1118)	20 1/16" (509)	11.20 (1.04)	6.12 (0.57)	36 1/2" (927)	15.67 (1.46)
4046	7.04 (0.65)	44" (1118)	23 1/16" (585)	12.92 (1.20)	7.04 (0.65)	30 1/2" (775)	17.65 (1.64)
4050 ◊	7.96 (0.74)	44" (1118)	26 1/16" (661)	14.64 (1.36)	7.96 (0.74)	24 1/2" (622)	19.63 (1.82)
4056 ◊	8.87 (0.82)	44" (1118)	29 1/16" (738)	16.35 (1.52)	8.87 (0.82)	18 1/2" (470)	21.61 (2.01)
4060 ◊	9.79 (0.91)	44" (1118)	32 1/16" (814)	18.07 (1.68)	9.79 (0.91)	12 1/2" (318)	23.59 (2.19)
4066 ◊	10.71 (1.00)	44" (1118)	35 1/16" (890)	19.79 (1.84)	10.70 (1.00)	6 1/2" (165)	25.56 (2.38)
4070 ◊*	7.65 (0.71)	44" (1118)	25 1/16" (636)	21.51 (2.00)	7.65 (0.71)	14"** (356)**	27.54 (2.56)
4076 ◊*	8.26 (0.77)	44" (1118)	27 1/16" (687)	23.23 (2.16)	8.26 (0.77)	8"** (203)**	29.52 (2.74)

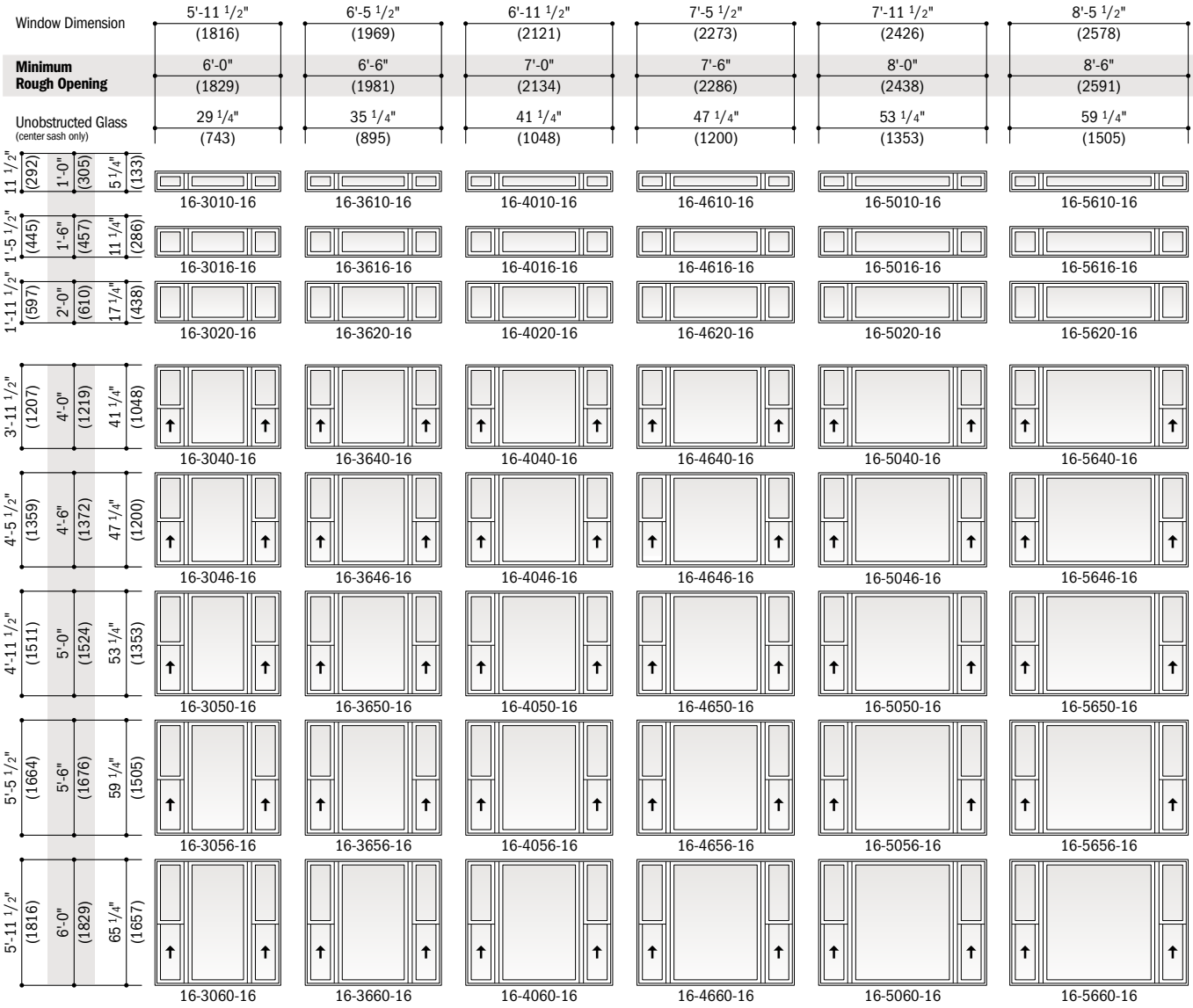
For arch single-hung window specifications, see pages 31 and 33.

For reverse cottage, twin and triple single-hung window specifications, see pages 41, 43 and 45.

• "Top of Subfloor to Top of Inside Sill Stop" is calculated based upon a structural header height of 6'-10 1/2" (2096) except for XX70 and XX76 heights, which are calculated using a header height of 8' (2438).
• Dimensions in parentheses are in millimeters or square meters.
◊ Meets or exceed clear opening area of 5.7 sq. ft. or 0.53 m², clear opening width of 20" (508) and clear opening height of 24" (610).
*Available only with a 2:1 reverse cottage sash ratio.
**Calculated based upon a structural header height of 8' (2438).

Table of Sizes – Picture Window With Flanking 16-Wide Single-Hungs

Scale 1/8" (3) = 1'-0" (305) – 1:96



Windows have one continuous outer frame.

Unobstructed glass width dimension of flanking sash is 11 1/4" (286). For unobstructed glass height dimensions of flanking single-hungs, see page 32.

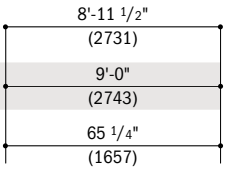
Matching transoms are also shown.

Details shown on pages 50-51.

Grille patterns shown on page 47.

- "Window Dimension" always refers to outside frame-to-frame dimension.
- "**Minimum Rough Opening**" **dimensions may need to be increased to allow for use of building wraps, flashing, sill panning, brackets, fasteners or other items. See page 110 for more details.**
- Dimensions in parentheses are in millimeters.

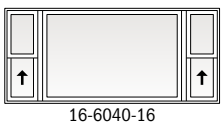
See notes on previous page.

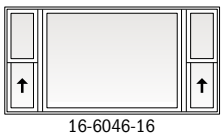


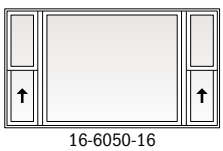

16-6010-16

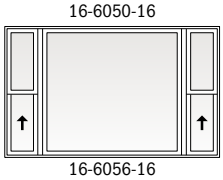

16-6016-16


16-6020-16


16-6040-16


16-6046-16


16-6050-16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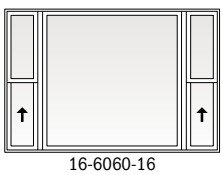

16-6060-16

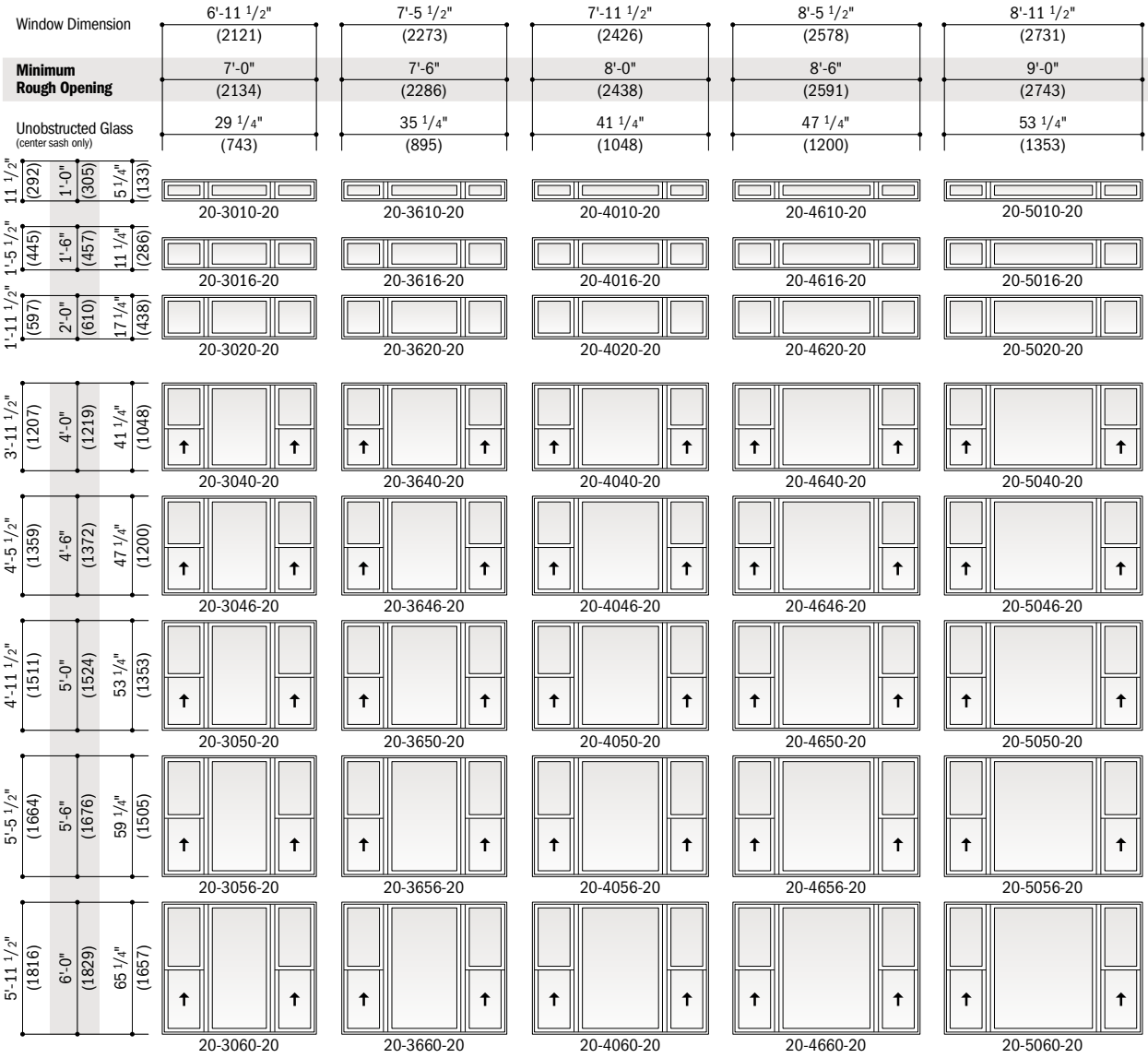
Single-Hung Window Opening and Area Specifications – 3:2 Reverse Cottage Sash Ratio

Window Number	Clear Opening Area Sq. Ft./(m²)	Clear Opening in Full Open Position Width Inches/(mm)	Clear Opening in Full Open Position Height Inches/(mm)	Glass Area Sq. Ft./(m²)	Vent Area Sq. Ft./(m²)	Top of Subfloor to Top of Inside Sill Stop Inches/(mm)	Overall Window Area Sq. Ft./(m²)
1626	0.88 (0.08)	14" (356)	9 1/16" (230)	1.65 (0.15)	0.88 (0.08)	54 1/2" (1384)	3.59 (0.33)
1630	1.07 (0.10)	14" (356)	11 1/16" (280)	2.12 (0.20)	1.07 (0.10)	48 1/2" (1232)	4.31 (0.40)
1636	1.37 (0.13)	14" (356)	14 1/16" (357)	2.59 (0.24)	1.37 (0.13)	42 1/2" (1080)	5.04 (0.47)
1640	1.56 (0.15)	14" (356)	16 1/16" (407)	3.05 (0.28)	1.56 (0.15)	36 1/2" (927)	5.77 (0.54)
1646	1.85 (0.17)	14" (356)	19 1/16" (484)	3.52 (0.33)	1.85 (0.17)	30 1/2" (775)	6.50 (0.60)
1650	2.05 (0.19)	14" (356)	21 1/16" (534)	3.99 (0.37)	2.05 (0.19)	24 1/2" (622)	7.23 (0.67)
1656	2.24 (0.21)	14" (356)	23 1/16" (585)	4.46 (0.41)	2.24 (0.21)	18 1/2" (470)	7.96 (0.74)
1660	2.53 (0.24)	14" (356)	26 1/16" (661)	4.93 (0.46)	2.53 (0.24)	12 1/2" (318)	8.69 (0.81)
1666	2.73 (0.25)	14" (356)	28 1/16" (712)	5.40 (0.50)	2.73 (0.25)	6 1/2" (165)	9.42 (0.88)
2026	1.26 (0.12)	20" (508)	9 1/16" (230)	2.53 (0.24)	1.26 (0.12)	54 1/2" (1384)	4.81 (0.45)
2030	1.53 (0.14)	20" (508)	11 1/16" (280)	3.25 (0.30)	1.53 (0.14)	48 1/2" (1232)	5.79 (0.54)
2036	1.95 (0.18)	20" (508)	14 1/16" (357)	3.96 (0.37)	1.95 (0.18)	42 1/2" (1080)	6.77 (0.63)
2040	2.23 (0.21)	20" (508)	16 1/16" (407)	4.68 (0.44)	2.23 (0.21)	36 1/2" (927)	7.75 (0.72)
2046	2.64 (0.25)	20" (508)	19 1/16" (484)	5.40 (0.50)	2.64 (0.25)	30 1/2" (775)	8.73 (0.81)
2050	2.92 (0.27)	20" (508)	21 1/16" (534)	6.12 (0.57)	2.92 (0.27)	24 1/2" (622)	9.71 (0.90)
2056	3.20 (0.30)	20" (508)	23 1/16" (585)	6.84 (0.64)	3.20 (0.30)	18 1/2" (470)	10.69 (0.99)
2060	3.62 (0.34)	20" (508)	26 1/16" (661)	7.56 (0.70)	3.62 (0.34)	12 1/2" (318)	11.67 (1.08)
2066	3.89 (0.36)	20" (508)	28 1/16" (712)	8.28 (0.77)	3.89 (0.36)	6 1/2" (165)	12.65 (1.18)
2626	1.63 (0.15)	26" (660)	9 1/16" (230)	3.41 (0.32)	1.63 (0.15)	54 1/2" (1384)	6.04 (0.56)
2630	1.99 (0.19)	26" (660)	11 1/16" (280)	4.37 (0.41)	1.99 (0.19)	48 1/2" (1232)	7.27 (0.68)
2636	2.54 (0.24)	26" (660)	14 1/16" (357)	5.34 (0.50)	2.54 (0.24)	42 1/2" (1080)	8.50 (0.79)
2640	2.90 (0.27)	26" (660)	16 1/16" (407)	6.31 (0.59)	2.90 (0.27)	36 1/2" (927)	9.73 (0.90)
2646	3.44 (0.32)	26" (660)	19 1/16" (484)	7.28 (0.68)	3.44 (0.32)	30 1/2" (775)	10.96 (1.02)
2650	3.80 (0.35)	26" (660)	21 1/16" (534)	8.25 (0.77)	3.80 (0.35)	24 1/2" (622)	12.19 (1.13)
2656	4.16 (0.39)	26" (660)	23 1/16" (585)	9.22 (0.86)	4.16 (0.39)	18 1/2" (470)	13.42 (1.25)
2660	4.70 (0.44)	26" (660)	26 1/16" (661)	10.19 (0.95)	4.70 (0.44)	12 1/2" (318)	14.65 (1.36)
2666	5.06 (0.47)	26" (660)	28 1/16" (712)	11.16 (1.04)	5.06 (0.47)	6 1/2" (165)	15.88 (1.48)
3026	2.01 (0.19)	32" (813)	9 1/16" (230)	4.28 (0.40)	2.01 (0.19)	54 1/2" (1384)	7.27 (0.68)
3030	2.45 (0.23)	32" (813)	11 1/16" (280)	5.50 (0.51)	2.45 (0.23)	48 1/2" (1232)	8.75 (0.81)
3036	3.12 (0.29)	32" (813)	14 1/16" (357)	6.72 (0.62)	3.12 (0.29)	42 1/2" (1080)	10.23 (0.95)
3040	3.56 (0.33)	32" (813)	16 1/16" (407)	7.94 (0.74)	3.56 (0.33)	36 1/2" (927)	11.71 (1.09)
3046	4.23 (0.39)	32" (813)	19 1/16" (484)	9.16 (0.85)	4.23 (0.39)	30 1/2" (775)	13.19 (1.23)
3050	4.68 (0.43)	32" (813)	21 1/16" (534)	10.38 (0.96)	4.68 (0.43)	24 1/2" (622)	14.67 (1.36)
3056	5.12 (0.48)	32" (813)	23 1/16" (585)	11.60 (1.08)	5.12 (0.48)	18 1/2" (470)	16.15 (1.50)
3060 ◊	5.79 (0.54)	32" (813)	26 1/16" (661)	12.82 (1.19)	5.79 (0.54)	12 1/2" (318)	17.63 (1.64)
3066 ◊	6.23 (0.58)	32" (813)	28 1/16" (712)	14.03 (1.30)	6.23 (0.58)	6 1/2" (165)	19.11 (1.78)
3626	2.39 (0.22)	38" (965)	9 1/16" (230)	5.16 (0.48)	2.39 (0.22)	54 1/2" (1384)	8.50 (0.79)
3630	2.91 (0.27)	38" (965)	11 1/16" (280)	6.63 (0.62)	2.91 (0.27)	48 1/2" (1232)	10.23 (0.95)
3636	3.71 (0.34)	38" (965)	14 1/16" (357)	8.10 (0.75)	3.71 (0.34)	42 1/2" (1080)	11.96 (1.11)
3640	4.23 (0.39)	38" (965)	16 1/16" (407)	9.57 (0.89)	4.23 (0.39)	36 1/2" (927)	13.69 (1.27)
3646	5.02 (0.47)	38" (965)	19 1/16" (484)	11.04 (1.03)	5.02 (0.47)	30 1/2" (775)	15.42 (1.43)
3650	5.55 (0.52)	38" (965)	21 1/16" (534)	12.51 (1.16)	5.55 (0.52)	24 1/2" (622)	17.15 (1.59)
3656	6.08 (0.57)	38" (965)	23 1/16" (585)	13.98 (1.30)	6.08 (0.57)	18 1/2" (470)	18.88 (1.75)
3660 ◊	6.87 (0.64)	38" (965)	26 1/16" (661)	15.44 (1.44)	6.87 (0.64)	12 1/2" (318)	20.61 (1.91)
3666 ◊	7.40 (0.69)	38" (965)	28 1/16" (712)	16.91 (1.57)	7.40 (0.69)	6 1/2" (165)	22.34 (2.08)
4026	2.76 (0.26)	44" (1118)	9 1/16" (230)	6.04 (0.56)	2.76 (0.26)	54 1/2" (1384)	9.73 (0.90)
4030	3.37 (0.31)	44" (1118)	11 1/16" (280)	7.76 (0.72)	3.37 (0.31)	48 1/2" (1232)	11.71 (1.09)
4036	4.29 (0.40)	44" (1118)	14 1/16" (357)	9.48 (0.88)	4.29 (0.40)	42 1/2" (1080)	13.69 (1.27)
4040	4.90 (0.46)	44" (1118)	16 1/16" (407)	11.20 (1.04)	4.90 (0.46)	36 1/2" (927)	15.67 (1.46)
4046	5.82 (0.54)	44" (1118)	19 1/16" (484)	12.92 (1.20)	5.82 (0.54)	30 1/2" (775)	17.65 (1.64)
4050	6.43 (0.60)	44" (1118)	21 1/16" (534)	14.64 (1.36)	6.43 (0.60)	24 1/2" (622)	19.63 (1.82)
4056	7.04 (0.65)	44" (1118)	23 1/16" (585)	16.35 (1.52)	7.04 (0.65)	18 1/2" (470)	21.61 (2.01)
4060 ◊	7.96 (0.74)	44" (1118)	26 1/16" (661)	18.07 (1.68)	7.96 (0.74)	12 1/2" (318)	23.59 (2.19)
4066 ◊	8.57 (0.80)	44" (1118)	28 1/16" (712)	19.79 (1.84)	8.57 (0.80)	6 1/2" (165)	25.56 (2.38)

• "Top of Subfloor to Top of Inside Sill Stop" is calculated based upon a structural header height of 6'-10 1/2" (2096).
• Dimensions in parentheses are in millimeters or square meters.
◊ Meets or exceed clear opening area of 5.7 sq.ft. or 0.53 m², clear opening width of 20" (508) and clear opening height of 24" (610).

Table of Sizes – Picture Window With Flanking 20-Wide Single-Hungs

Scale 1/8" (3) = 1'-0" (305) – 1:96



Windows have one continuous outer frame.

Unobstructed glass width dimension of flanking sash is 17 1/4" (438). For unobstructed glass height dimensions of flanking single-hungs, see page 32.

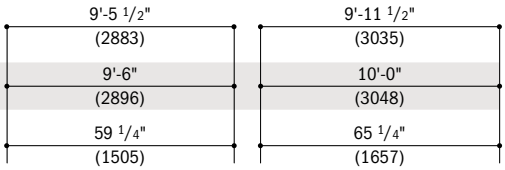
Matching transoms are also shown.

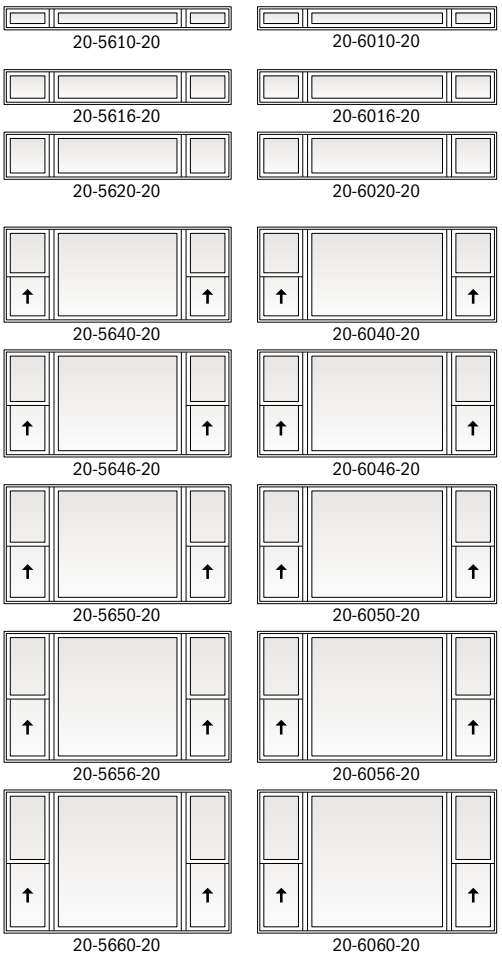
Details shown on pages 50-51.

Grille patterns shown on page 47.

- "Window Dimension" always refers to outside frame-to-frame dimension.
- "**Minimum Rough Opening**" **dimensions may need to be increased to allow for use of building wraps, flashing, sill panning, brackets, fasteners or other items. See page 110 for more details.**
- Dimensions in parentheses are in millimeters.

Notes on previous page also apply to this page.





Twin Single-Hung Window Opening and Area Specifications

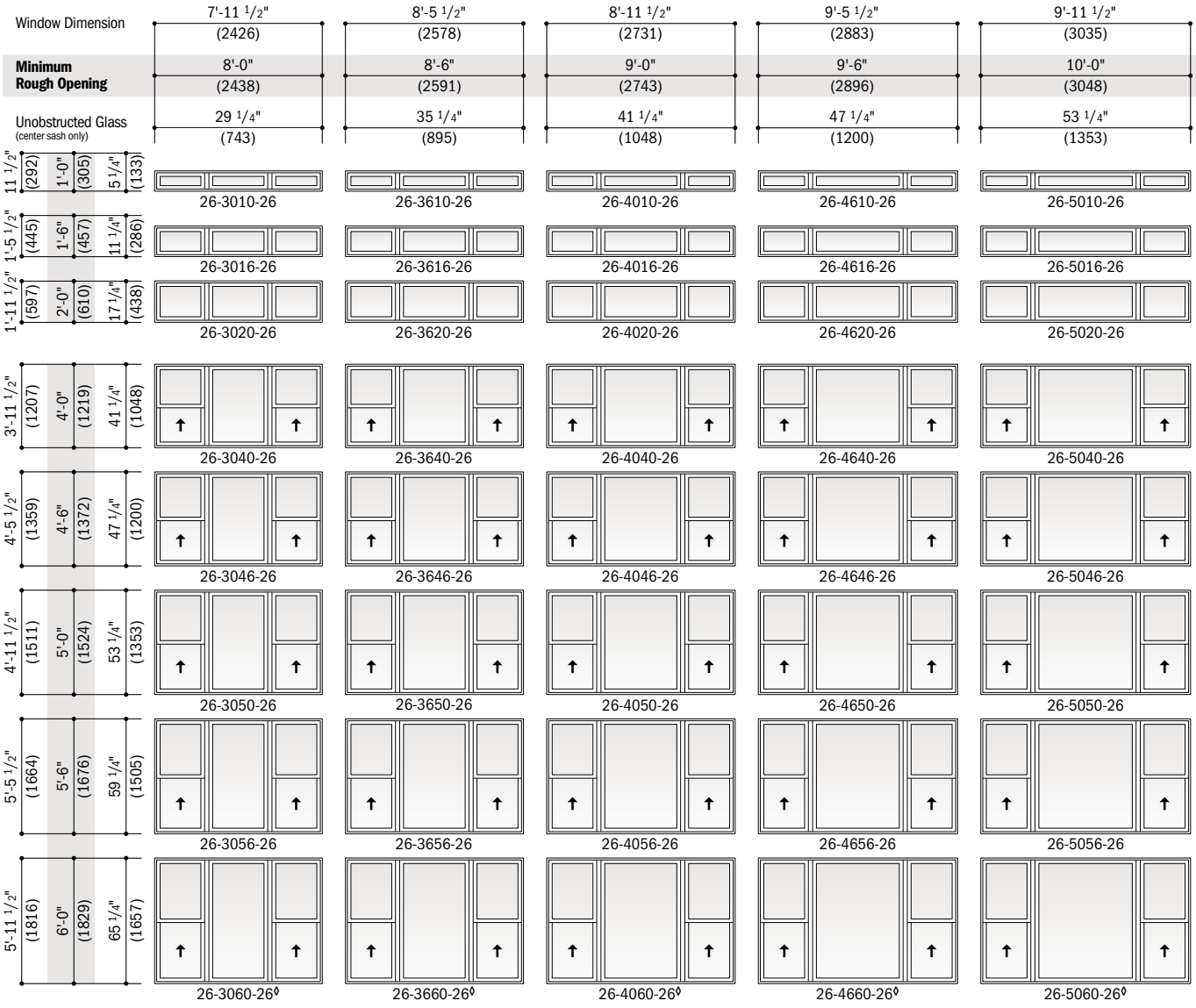
Window Number	Clear Opening Area Sq. Ft./(m²)	Clear Opening in Full Open Position Width Inches/(mm)	Clear Opening in Full Open Position Height Inches/(mm)	Glass Area Sq. Ft./(m²)	Vent Area Sq. Ft./(m²)	Top of Subfloor to Top of Inside Sill Stop Inches/(mm)	Overall Window Area Sq. Ft./(m²)
1620-2	0.78 (0.07)	14" (356)	8 1/16" (204)	2.36 (0.22)	1.56 (0.15)	60 1/2" (1537)	5.79 (0.54)
1626-2	1.07 (0.10)	14" (356)	11 1/16" (280)	3.30 (0.31)	2.15 (0.20)	54 1/2" (1384)	7.27 (0.68)
1630-2	1.37 (0.13)	14" (356)	14 1/16" (357)	4.23 (0.39)	2.73 (0.25)	48 1/2" (1232)	8.75 (0.81)
1636-2	1.66 (0.15)	14" (356)	17 1/16" (433)	5.17 (0.48)	3.31 (0.31)	42 1/2" (1080)	10.23 (0.95)
1640-2	1.95 (0.18)	14" (356)	20 1/16" (509)	6.11 (0.57)	3.90 (0.36)	36 1/2" (927)	11.71 (1.09)
1646-2	2.24 (0.21)	14" (356)	23 1/16" (585)	7.05 (0.66)	4.48 (0.42)	30 1/2" (775)	13.19 (1.23)
1650-2	2.53 (0.24)	14" (356)	26 1/16" (661)	7.98 (0.74)	5.06 (0.47)	24 1/2" (622)	14.67 (1.36)
1656-2	2.82 (0.26)	14" (356)	29 1/16" (738)	8.92 (0.83)	5.65 (0.53)	18 1/2" (470)	16.15 (1.50)
1660-2	3.12 (0.29)	14" (356)	32 1/16" (814)	9.86 (0.92)	6.23 (0.58)	12 1/2" (318)	17.63 (1.64)
2020-2	1.12 (0.10)	20" (508)	8 1/16" (204)	3.62 (0.34)	2.23 (0.21)	60 1/2" (1537)	7.75 (0.72)
2026-2	1.53 (0.14)	20" (508)	11 1/16" (280)	5.05 (0.47)	3.07 (0.29)	54 1/2" (1384)	9.73 (0.90)
2030-2	1.95 (0.18)	20" (508)	14 1/16" (357)	6.49 (0.60)	3.90 (0.36)	48 1/2" (1232)	11.71 (1.09)
2036-2	2.37 (0.22)	20" (508)	17 1/16" (433)	7.93 (0.74)	4.73 (0.44)	42 1/2" (1080)	13.69 (1.27)
2040-2	2.78 (0.26)	20" (508)	20 1/16" (509)	9.37 (0.87)	5.57 (0.52)	36 1/2" (927)	15.67 (1.46)
2046-2	3.20 (0.30)	20" (508)	23 1/16" (585)	10.80 (1.00)	6.40 (0.60)	30 1/2" (775)	17.65 (1.64)
2050-2	3.62 (0.34)	20" (508)	26 1/16" (661)	12.24 (1.14)	7.23 (0.67)	24 1/2" (622)	19.63 (1.82)
2056-2	4.03 (0.38)	20" (508)	29 1/16" (738)	13.68 (1.27)	8.07 (0.75)	18 1/2" (470)	21.61 (2.01)
2060-2	4.45 (0.41)	20" (508)	32 1/16" (814)	15.12 (1.40)	8.90 (0.83)	12 1/2" (318)	23.59 (2.19)
2620-2	1.45 (0.14)	26" (660)	8 1/16" (204)	4.87 (0.45)	2.90 (0.27)	60 1/2" (1537)	9.71 (0.90)
2626-2	1.99 (0.19)	26" (660)	11 1/16" (280)	6.81 (0.63)	3.99 (0.37)	54 1/2" (1384)	12.19 (1.13)
2630-2	2.54 (0.24)	26" (660)	14 1/16" (357)	8.75 (0.81)	5.07 (0.47)	48 1/2" (1232)	14.67 (1.36)
2636-2	3.08 (0.29)	26" (660)	17 1/16" (433)	10.69 (0.99)	6.15 (0.57)	42 1/2" (1080)	17.15 (1.59)
2640-2	3.62 (0.34)	26" (660)	20 1/16" (509)	12.62 (1.17)	7.24 (0.67)	36 1/2" (927)	19.63 (1.82)
2646-2	4.16 (0.39)	26" (660)	23 1/16" (585)	14.56 (1.35)	8.32 (0.77)	30 1/2" (775)	22.11 (2.05)
2650-2	4.70 (0.44)	26" (660)	26 1/16" (661)	16.50 (1.53)	9.40 (0.87)	24 1/2" (622)	24.59 (2.28)
2656-2	5.24 (0.49)	26" (660)	29 1/16" (738)	18.44 (1.71)	10.49 (0.97)	18 1/2" (470)	27.06 (2.51)
2660-2 ◊	5.79 (0.54)	26" (660)	32 1/16" (814)	20.37 (1.89)	11.57 (1.08)	12 1/2" (318)	29.54 (2.75)
3020-2	1.79 (0.17)	32" (813)	8 1/16" (204)	6.13 (0.57)	3.57 (0.33)	60 1/2" (1537)	11.67 (1.08)
3026-2	2.45 (0.23)	32" (813)	11 1/16" (280)	8.57 (0.80)	4.91 (0.46)	54 1/2" (1384)	14.65 (1.36)
3030-2	3.12 (0.29)	32" (813)	14 1/16" (357)	11.01 (1.02)	6.24 (0.58)	48 1/2" (1232)	17.63 (1.64)
3036-2	3.79 (0.35)	32" (813)	17 1/16" (433)	13.44 (1.25)	7.57 (0.70)	42 1/2" (1080)	20.61 (1.91)
3040-2	4.45 (0.41)	32" (813)	20 1/16" (509)	15.88 (1.48)	8.91 (0.83)	36 1/2" (927)	23.59 (2.19)
3046-2	5.12 (0.48)	32" (813)	23 1/16" (585)	18.32 (1.70)	10.24 (0.95)	30 1/2" (775)	26.56 (2.47)
3050-2 ◊	5.79 (0.54)	32" (813)	26 1/16" (661)	20.76 (1.93)	11.57 (1.08)	24 1/2" (622)	29.54 (2.75)
3056-2 ◊	6.45 (0.60)	32" (813)	29 1/16" (738)	23.19 (2.16)	12.91 (1.20)	18 1/2" (470)	32.52 (3.02)
3060-2 ◊	7.12 (0.66)	32" (813)	32 1/16" (814)	25.63 (2.38)	14.24 (1.32)	12 1/2" (318)	35.50 (3.30)
3620-2	2.12 (0.20)	38" (965)	8 1/16" (204)	7.39 (0.69)	4.24 (0.39)	60 1/2" (1537)	13.63 (1.27)
3626-2	2.91 (0.27)	38" (965)	11 1/16" (280)	10.33 (0.96)	5.83 (0.54)	54 1/2" (1384)	17.11 (1.59)
3630-2	3.71 (0.34)	38" (965)	14 1/16" (357)	13.26 (1.23)	7.41 (0.69)	48 1/2" (1232)	20.59 (1.91)
3636-2	4.50 (0.42)	38" (965)	17 1/16" (433)	16.20 (1.51)	8.99 (0.84)	42 1/2" (1080)	24.06 (2.24)
3640-2	5.29 (0.49)	38" (965)	20 1/16" (509)	19.14 (1.78)	10.58 (0.98)	36 1/2" (927)	27.54 (2.56)
3646-2	6.08 (0.57)	38" (965)	23 1/16" (585)	22.08 (2.05)	12.16 (1.13)	30 1/2" (775)	31.02 (2.88)
3650-2 ◊	6.87 (0.64)	38" (965)	26 1/16" (661)	25.01 (2.32)	13.74 (1.28)	24 1/2" (622)	34.50 (3.21)
3656-2 ◊	7.66 (0.71)	38" (965)	29 1/16" (738)	27.95 (2.60)	15.33 (1.42)	18 1/2" (470)	37.98 (3.53)
3660-2 ◊	8.46 (0.79)	38" (965)	32 1/16" (814)	30.89 (2.87)	16.91 (1.57)	12 1/2" (318)	41.46 (3.85)
4020-2	2.46 (0.23)	44" (1118)	8 1/16" (204)	8.65 (0.80)	4.91 (0.46)	60 1/2" (1537)	15.59 (1.45)
4026-2	3.37 (0.31)	44" (1118)	11 1/16" (280)	12.08 (1.12)	6.75 (0.63)	54 1/2" (1384)	19.56 (1.82)
4030-2	4.29 (0.40)	44" (1118)	14 1/16" (357)	15.52 (1.44)	8.58 (0.80)	48 1/2" (1232)	23.54 (2.19)
4036-2	5.21 (0.48)	44" (1118)	17 1/16" (433)	18.96 (1.76)	10.41 (0.97)	42 1/2" (1080)	27.52 (2.56)
4040-2	6.12 (0.57)	44" (1118)	20 1/16" (509)	22.40 (2.08)	12.25 (1.14)	36 1/2" (927)	31.50 (2.93)
4046-2	7.04 (0.65)	44" (1118)	23 1/16" (585)	25.83 (2.40)	14.08 (1.31)	30 1/2" (775)	35.48 (3.30)
4050-2 ◊	7.96 (0.74)	44" (1118)	26 1/16" (661)	29.27 (2.72)	15.91 (1.48)	24 1/2" (622)	39.46 (3.67)
4056-2 ◊	8.87 (0.82)	44" (1118)	29 1/16" (738)	32.71 (3.04)	17.75 (1.65)	18 1/2" (470)	43.44 (4.04)
4060-2 ◊	9.79 (0.91)	44" (1118)	32 1/16" (814)	36.15 (3.36)	19.58 (1.82)	12 1/2" (318)	47.42 (4.41)

• "Top of Subfloor to Top of Inside Sill Stop" is calculated based upon a structural header height of 6'-10 1/2" (2096).
• Dimensions in parentheses are in millimeters or square meters.
◊ Meets or exceed clear opening area of 5.7 sq. ft. or 0.53 m², clear opening width of 20" (508) and clear opening height of 24" (610).

SINGLE-HUNG WINDOWS

Table of Sizes – Picture Window With Flanking 26-Wide Single-Hungs

Scale 1/8" (3) = 1'-0" (305) – 1:96



Windows have one continuous outer frame.

Unobstructed glass width dimension of flanking sash is 23 1/4" (591). For unobstructed glass height dimensions of flanking single-hungs, see page 32.

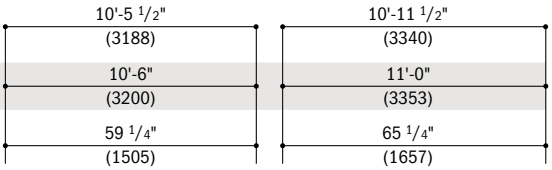
Matching transoms are also shown.

Details shown on pages 50-51.

Grille patterns shown on page 47.

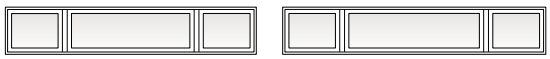
• "Window Dimension" always refers to outside frame-to-frame dimension.
• "**Minimum Rough Opening**" **dimensions may need to be increased to allow for use of building wraps, flashing, sill panning, brackets, fasteners or other items. See page 110 for more details.**
• Dimensions in parentheses are in millimeters.
◊ Meets or exceed clear opening area of 5.7 sq.ft. or 0.53 m², clear opening width of 20" (508) and clear opening height of 24" (610).

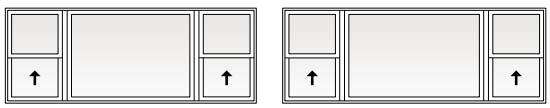
Notes on previous page also apply to this page.

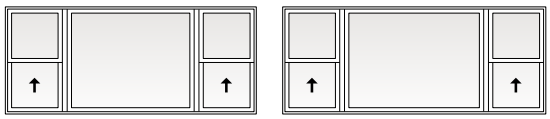


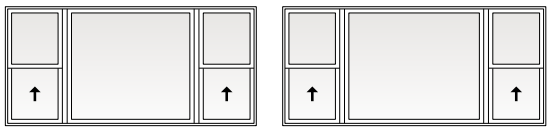

26-5610-26 26-6010-26

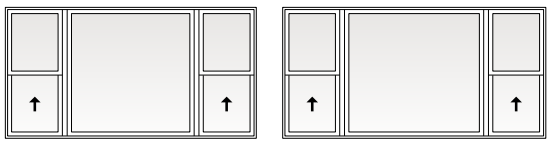

26-5616-26 26-6016-26

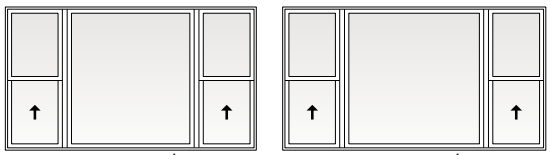

26-5620-26 26-6020-26


26-5640-26 26-6040-26


26-5646-26 26-6046-26


26-5650-26 26-6050-26


26-5656-26 26-6056-26


26-5660-26◊ 26-6060-26◊

Triple Single-Hung Window Opening and Area Specifications

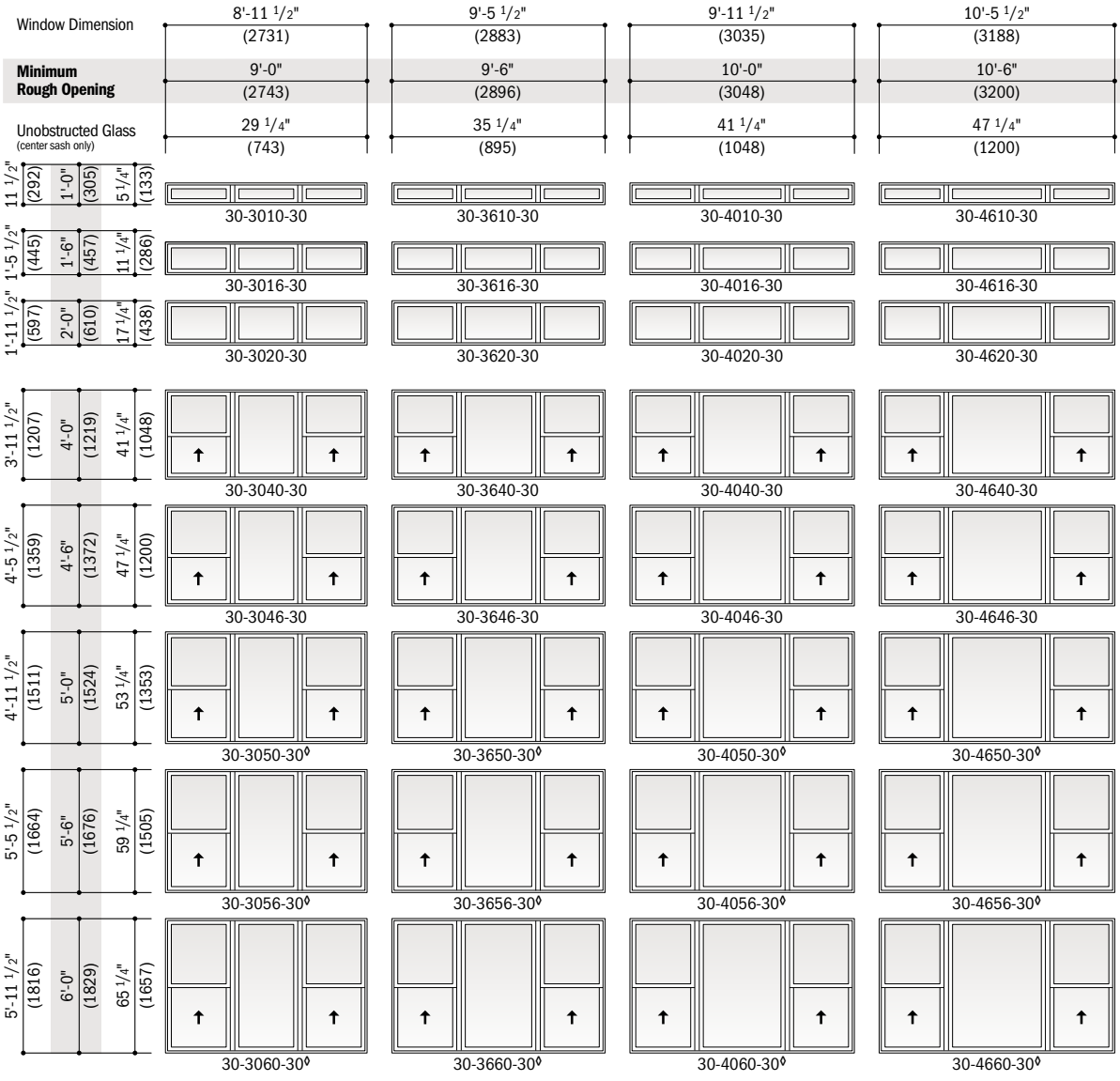
Window Number	Clear Opening Area Sq. Ft./(m²)	Clear Opening in Full Open Position Width Inches/(mm)	Clear Opening in Full Open Position Height Inches/(mm)	Glass Area Sq. Ft./(m²)	Vent Area Sq. Ft./(m²)	Top of Subfloor to Top of Inside Sill Stop Inches/(mm)	Overall Window Area Sq. Ft./(m²)
1620-3	0.78 (0.07)	14" (356)	8 1/16" (204)	3.54 (0.33)	2.35 (0.22)	60 1/2" (1537)	8.73 (0.81)
1626-3	1.07 (0.10)	14" (356)	11 1/16" (280)	4.94 (0.46)	3.22 (0.30)	54 1/2" (1384)	10.96 (1.02)
1630-3	1.37 (0.13)	14" (356)	14 1/16" (357)	6.35 (0.59)	4.10 (0.38)	48 1/2" (1232)	13.19 (1.23)
1636-3	1.66 (0.15)	14" (356)	17 1/16" (433)	7.76 (0.72)	4.97 (0.46)	42 1/2" (1080)	15.42 (1.43)
1640-3	1.95 (0.18)	14" (356)	20 1/16" (509)	9.16 (0.85)	5.85 (0.54)	36 1/2" (927)	17.65 (1.64)
1646-3	2.24 (0.21)	14" (356)	23 1/16" (585)	10.57 (0.98)	6.72 (0.62)	30 1/2" (775)	19.88 (1.85)
1650-3	2.53 (0.24)	14" (356)	26 1/16" (661)	11.97 (1.11)	7.60 (0.71)	24 1/2" (622)	22.11 (2.05)
1656-3	2.82 (0.26)	14" (356)	29 1/16" (738)	13.38 (1.24)	8.47 (0.79)	18 1/2" (470)	24.34 (2.26)
1660-3	3.12 (0.29)	14" (356)	32 1/16" (814)	14.79 (1.37)	9.35 (0.87)	12 1/2" (318)	26.56 (2.47)
2020-3	1.12 (0.10)	20" (508)	8 1/16" (204)	5.42 (0.50)	3.35 (0.31)	60 1/2" (1537)	11.67 (1.08)
2026-3	1.53 (0.14)	20" (508)	11 1/16" (280)	7.58 (0.70)	4.60 (0.43)	54 1/2" (1384)	14.65 (1.36)
2030-3	1.95 (0.18)	20" (508)	14 1/16" (357)	9.74 (0.90)	5.85 (0.54)	48 1/2" (1232)	17.63 (1.64)
2036-3	2.37 (0.22)	20" (508)	17 1/16" (433)	11.89 (1.11)	7.10 (0.66)	42 1/2" (1080)	20.61 (1.91)
2040-3	2.78 (0.26)	20" (508)	20 1/16" (509)	14.05 (1.31)	8.35 (0.78)	36 1/2" (927)	23.59 (2.19)
2046-3	3.20 (0.30)	20" (508)	23 1/16" (585)	16.20 (1.51)	9.60 (0.89)	30 1/2" (775)	26.56 (2.47)
2050-3	3.62 (0.34)	20" (508)	26 1/16" (661)	18.36 (1.71)	10.85 (1.01)	24 1/2" (622)	29.54 (2.75)
2056-3	4.03 (0.38)	20" (508)	29 1/16" (738)	20.52 (1.91)	12.10 (1.12)	18 1/2" (470)	32.52 (3.02)
2060-3	4.45 (0.41)	20" (508)	32 1/16" (814)	22.67 (2.11)	13.35 (1.24)	12 1/2" (318)	35.50 (3.30)
2620-3	1.45 (0.14)	26" (660)	8 1/16" (204)	7.31 (0.68)	4.35 (0.41)	60 1/2" (1537)	14.61 (1.36)
2626-3	1.99 (0.19)	26" (660)	11 1/16" (280)	10.22 (0.95)	5.98 (0.56)	54 1/2" (1384)	18.34 (1.70)
2630-3	2.54 (0.24)	26" (660)	14 1/16" (357)	13.12 (1.22)	7.60 (0.71)	48 1/2" (1232)	22.06 (2.05)
2636-3	3.08 (0.29)	26" (660)	17 1/16" (433)	16.03 (1.49)	9.23 (0.86)	42 1/2" (1080)	25.79 (2.40)
2640-3	3.62 (0.34)	26" (660)	20 1/16" (509)	18.93 (1.76)	10.85 (1.01)	36 1/2" (927)	29.52 (2.74)
2646-3	4.16 (0.39)	26" (660)	23 1/16" (585)	21.84 (2.03)	12.48 (1.16)	30 1/2" (775)	33.25 (3.09)
2650-3	4.70 (0.44)	26" (660)	26 1/16" (661)	24.75 (2.30)	14.10 (1.31)	24 1/2" (622)	36.98 (3.44)
2656-3	5.24 (0.49)	26" (660)	29 1/16" (738)	27.65 (2.57)	15.73 (1.46)	18 1/2" (470)	40.71 (3.78)
2660-3◊	5.79 (0.54)	26" (660)	32 1/16" (814)	30.56 (2.84)	17.35 (1.61)	12 1/2" (318)	44.44 (4.13)
3020-3	1.79 (0.17)	32" (813)	8 1/16" (204)	9.20 (0.85)	5.36 (0.50)	60 1/2" (1537)	17.54 (1.63)
3026-3	2.45 (0.23)	32" (813)	11 1/16" (280)	12.85 (1.19)	7.36 (0.68)	54 1/2" (1384)	22.02 (2.05)
3030-3	3.12 (0.29)	32" (813)	14 1/16" (357)	16.51 (1.53)	9.36 (0.87)	48 1/2" (1232)	26.50 (2.46)
3036-3	3.79 (0.35)	32" (813)	17 1/16" (433)	20.16 (1.87)	11.36 (1.06)	42 1/2" (1080)	30.98 (2.88)
3040-3	4.45 (0.41)	32" (813)	20 1/16" (509)	23.82 (2.21)	13.36 (1.24)	36 1/2" (927)	35.46 (3.29)
3046-3	5.12 (0.48)	32" (813)	23 1/16" (585)	27.48 (2.55)	15.36 (1.43)	30 1/2" (775)	39.94 (3.71)
3050-3◊	5.79 (0.54)	32" (813)	26 1/16" (661)	31.13 (2.89)	17.36 (1.61)	24 1/2" (622)	44.42 (4.13)
3056-3◊	6.45 (0.60)	32" (813)	29 1/16" (738)	34.79 (3.23)	19.36 (1.80)	18 1/2" (470)	48.90 (4.54)
3060-3◊	7.12 (0.66)	32" (813)	32 1/2" (814)	38.45 (3.57)	21.36 (1.98)	12 1/2" (318)	53.38 (4.96)
3620-3	2.12 (0.20)	38" (965)	8 1/16" (204)	11.08 (1.03)	6.36 (0.59)	60 1/2" (1537)	20.48 (1.90)
3626-3	2.91 (0.27)	38" (965)	11 1/16" (280)	15.49 (1.44)	8.74 (0.81)	54 1/2" (1384)	25.71 (2.39)
3630-3	3.71 (0.34)	38" (965)	14 1/16" (357)	19.89 (1.85)	11.11 (1.03)	48 1/2" (1232)	30.94 (2.87)
3636-3	4.50 (0.42)	38" (965)	17 1/16" (433)	24.30 (2.26)	13.49 (1.25)	42 1/2" (1080)	36.17 (3.36)
3640-3	5.29 (0.49)	38" (965)	20 1/16" (509)	28.71 (2.67)	15.86 (1.47)	36 1/2" (927)	41.40 (3.85)
3646-3	6.08 (0.57)	38" (965)	23 1/16" (585)	33.11 (3.08)	18.24 (1.69)	30 1/2" (775)	46.63 (4.33)
3650-3◊	6.87 (0.64)	38" (965)	26 1/16" (661)	37.52 (3.49)	20.61 (1.92)	24 1/2" (622)	51.86 (4.82)
3656-3◊	7.66 (0.71)	38" (965)	29 1/16" (738)	41.93 (3.90)	22.99 (2.14)	18 1/2" (470)	57.09 (5.30)
3660-3◊	8.46 (0.79)	38" (965)	32 1/16" (814)	46.33 (4.30)	25.36 (2.36)	12 1/2" (318)	62.31 (5.79)
4020-3	2.46 (0.23)	44" (1118)	8 1/16" (204)	12.97 (1.21)	7.37 (0.69)	60 1/2" (1537)	23.42 (2.18)
4026-3	3.37 (0.31)	44" (1118)	11 1/16" (280)	18.12 (1.68)	10.12 (0.94)	54 1/2" (1384)	29.40 (2.73)
4030-3	4.29 (0.40)	44" (1118)	14 1/16" (357)	23.28 (2.16)	12.87 (1.20)	48 1/2" (1232)	35.38 (3.29)
4036-3	5.21 (0.48)	44" (1118)	17 1/16" (433)	28.44 (2.64)	15.62 (1.45)	42 1/2" (1080)	41.36 (3.84)
4040-3	6.12 (0.57)	44" (1118)	20 1/16" (509)	33.59 (3.12)	18.37 (1.71)	36 1/2" (927)	47.34 (4.40)
4046-3	7.04 (0.65)	44" (1118)	23 1/16" (585)	38.75 (3.60)	21.12 (1.96)	30 1/2" (775)	53.31 (4.95)
4050-3◊	7.96 (0.74)	44" (1118)	26 1/16" (661)	43.91 (4.08)	23.87 (2.22)	24 1/2" (622)	59.29 (5.51)
4056-3◊	8.87 (0.82)	44" (1118)	29 1/16" (738)	49.06 (4.56)	26.62 (2.47)	18 1/2" (470)	65.27 (6.06)
4060-3◊	9.79 (0.91)	44" (1118)	32 1/16" (814)	54.22 (5.04)	29.37 (2.73)	12 1/2" (318)	71.25 (6.62)

• "Top of Subfloor to Top of Inside Sill Stop" is calculated based upon a structural header height of 6'-10 1/2" (2096).
• Dimensions in parentheses are in millimeters or square meters.
◊ Meets or exceed clear opening area of 5.7 sq. ft. or 0.53 m², clear opening width of 20" (508) and clear opening height of 24" (610).

Table of Sizes – Picture Window With Flanking 30-Wide Single-Hungs

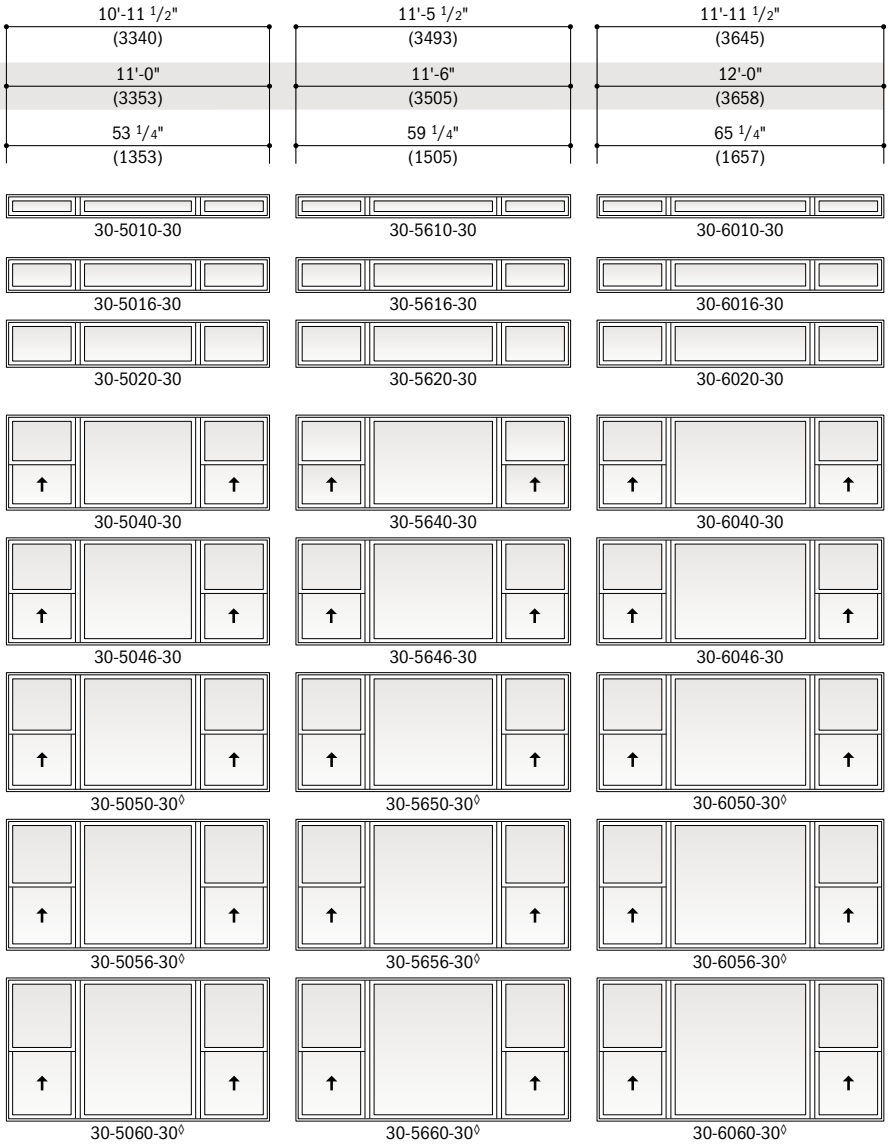
Notes on next page also apply to this page.

Scale 1/8" (3) = 1'-0" (305) – 1:96



- "Window Dimension" always refers to outside frame-to-frame dimension.
- "**Minimum Rough Opening**" **dimensions may need to be increased to allow for use of building wraps, flashing, sill panning, brackets, fasteners or other items. See page 110 for more details.**
- Dimensions in parentheses are in millimeters.

◊ Meets or exceed clear opening area of 5.7 sq.ft. or 0.53 m², clear opening width of 20" (508) and clear opening height of 24" (610).



Windows have one continuous outer frame.

Unobstructed glass width dimension of flanking sash is 29 1/4" (743). For unobstructed glass height dimensions of flanking single-hungs, see page 32.

Matching transoms are also shown.

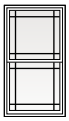
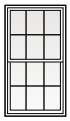
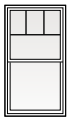
Details shown on pages 50-51.

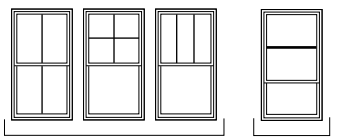
Grille patterns shown below.

- "Window Dimension" always refers to outside frame-to-frame dimension.
- **"Minimum Rough Opening" dimensions may need to be increased to allow for use of building wraps, flashing, sill panning, brackets, fasteners or other items. See page 110 for more details.**
- Dimensions in parentheses are in millimeters.

◊Meets or exceed clear opening area of 5.7 sq.ft. or 0.53 m², clear opening width of 20" (508) and clear opening height of 24" (610).

Grille Patterns

	Prairie A	Colonial	Short Fractional
Single-Hung			



Specified Equal Light Examples Custom Example*

Single-hung window patterns are also available in Upper Sash Only (USO) configurations. For picture window patterns that require alignment with single-hung patterns, identify the single-hung sash style (equal or reverse cottage) when ordering.

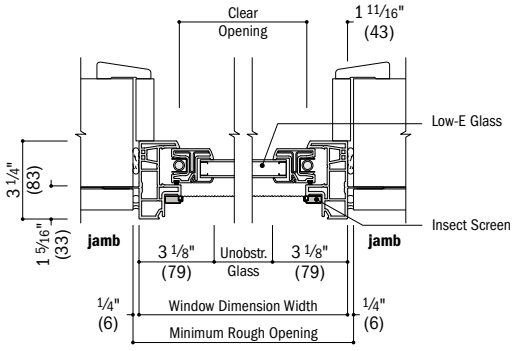
Number of lights and overall pattern varies with window size. Patterns shown may not be available for all sizes. Specified equal light and custom grille patterns are also available. For specified equal light, specify number of same-size rectangles across or down. For more information on divided light, see page 13 or visit **andersenwindows.com/grilles**.

*Grille illustration reflects a window taller than 6'-5 1/2" (1969) with a 2:1 sash ratio.
- Dimensions in parentheses are in millimeters.

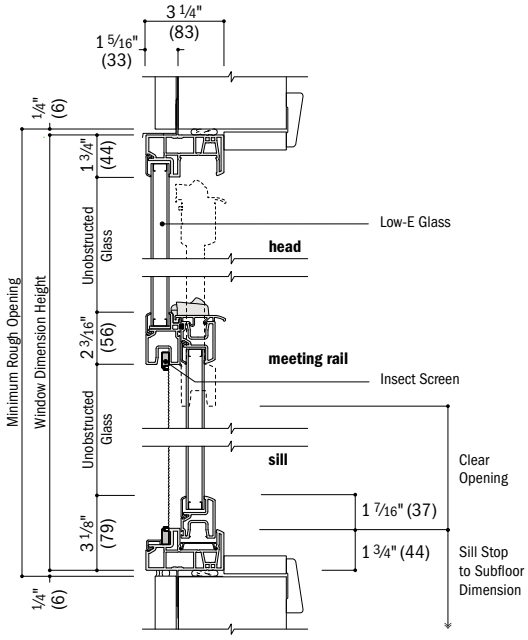
Arch Single-Hung Window Details – New Construction

Scale 1 1/2" (38) = 1'-0" (305) – 1:8

1 3/8" flange setback

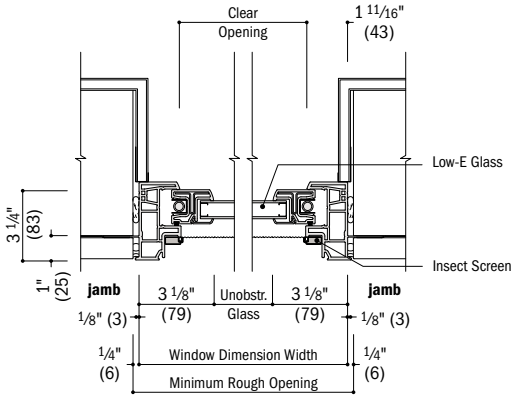


Horizontal Section
Arch Single-Hung

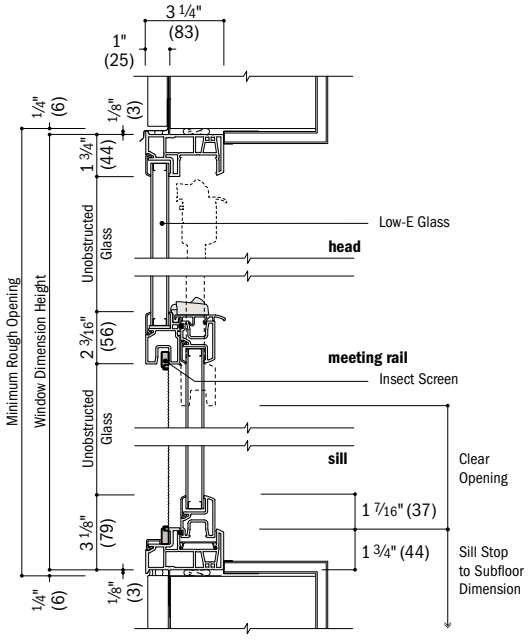


Vertical Section
Arch Single-Hung

1" flange setback with stucco key



Horizontal Section
Arch Single-Hung - Stucco Exterior



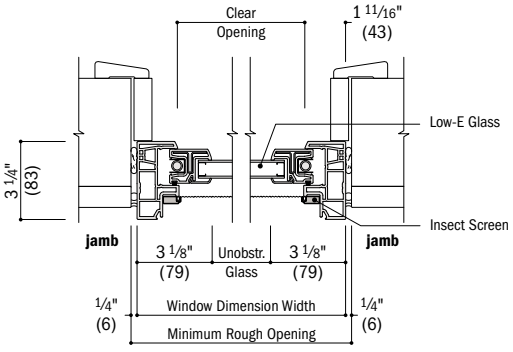
Vertical Section
Arch Single-Hung - Stucco Exterior

- Drip cap is required to complete window installation as shown but may not be included with the window. Use of drip cap is recommended for proper installation.
- Light-colored areas are parts included with window. Dark-colored areas are additional Andersen® parts required to complete window assembly as shown.
- **Minimum rough openings may need to be increased to allow for use of building wraps, flashing, sill panning, brackets, fasteners or other items. See installation information on page 110.**
- Details are for illustration only and are not intended to represent product installation methods or materials. Refer to product installation instructions at andersenwindows.com.
- Dimensions in parentheses are in millimeters.

Arch Single-Hung Window Details – Replacement

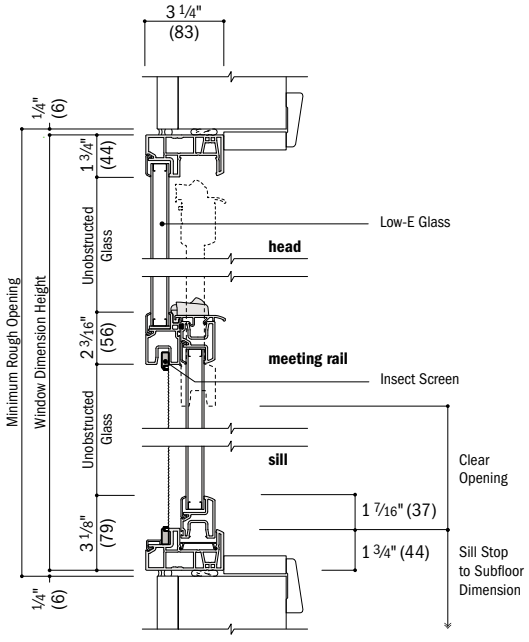
Scale 1 1/2" (38) = 1'-0" (305) – 1:8

no flange



Horizontal Section

Arch Single-Hung - Existing Framed Opening



Vertical Section

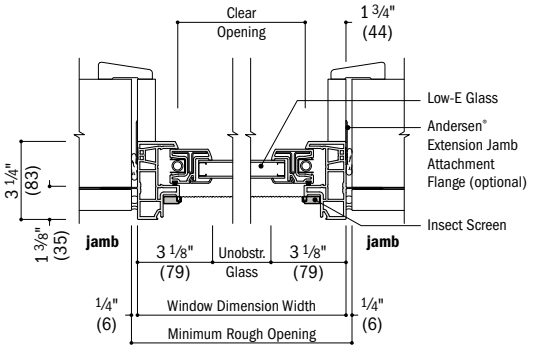
Arch Single-Hung - Existing Framed Opening

- Drip cap is required to complete window installation as shown but may not be included with the window. Use of drip cap is recommended for proper installation.
- Light-colored areas are parts included with window. Dark-colored areas are additional Andersen® parts required to complete window assembly as shown.
- **Minimum rough openings may need to be increased to allow for use of building wraps, flashing, sill panning, brackets, fasteners or other items. See installation information on page 110.**
- Details are for illustration only and are not intended to represent product installation methods or materials. Refer to product installation instructions at andersenwindows.com.
- Dimensions in parentheses are in millimeters.

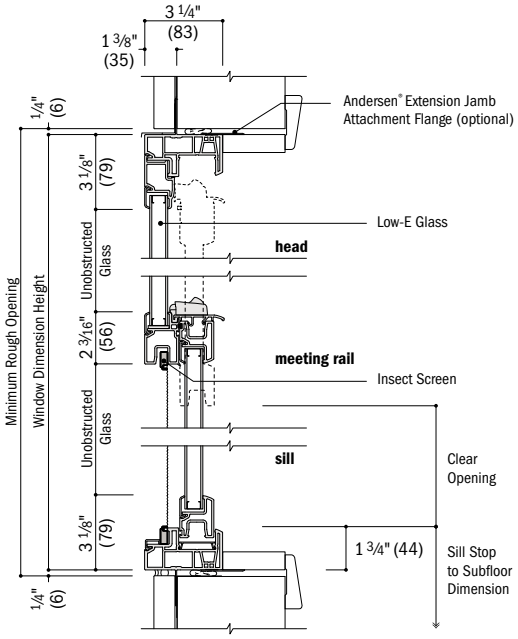
Single-Hung Window Details – New Construction

Scale 1 1/2" (38) = 1'-0" (305) – 1:8

1 3/8" flange setback

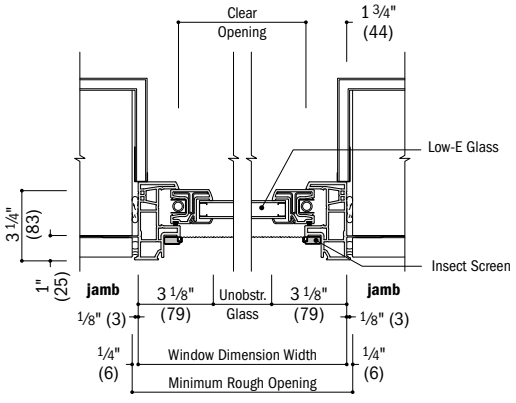


Horizontal Section

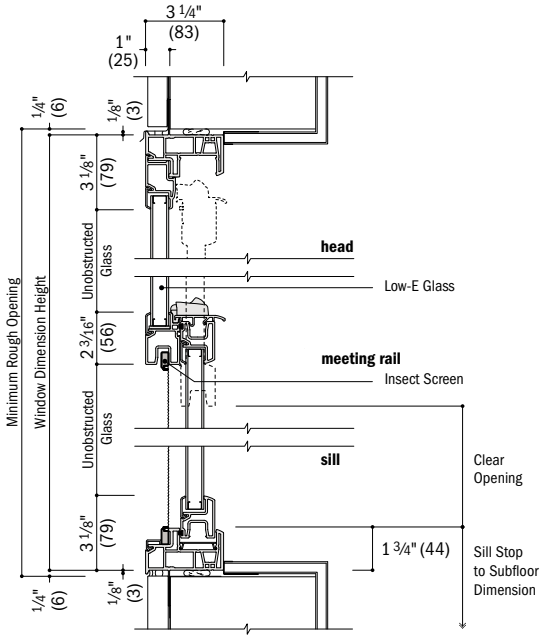


Vertical Section

1" flange setback with stucco key

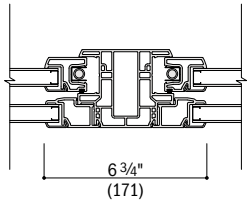


Horizontal Section
Stucco Exterior

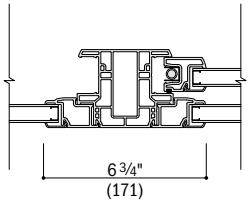


Vertical Section
Stucco Exterior

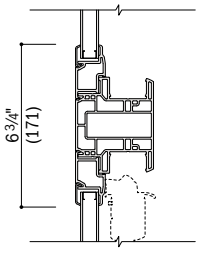
integrals



Horizontal Section
Twin or Triple Single-Hung



Horizontal Section
Picture With Flanking Single-Hung



Vertical Section
Transom Over Single-Hung

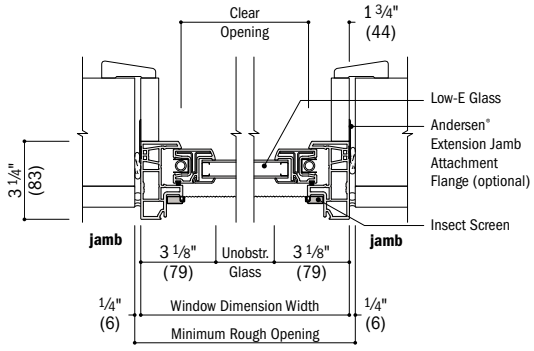
See pages 84-87 for joining details.

- Drip cap is required to complete window installation as shown but may not be included with the window. Use of drip cap is recommended for proper installation.
- Light-colored areas are parts included with window. Dark-colored areas are additional Andersen® parts required to complete window assembly as shown.
- **Minimum rough openings may need to be increased to allow for use of building wraps, flashing, sill panning, brackets, fasteners or other items. See installation information on page 110.**
- Details are for illustration only and are not intended to represent product installation methods or materials. Refer to product installation instructions at andersenwindows.com.
- Dimensions in parentheses are in millimeters.

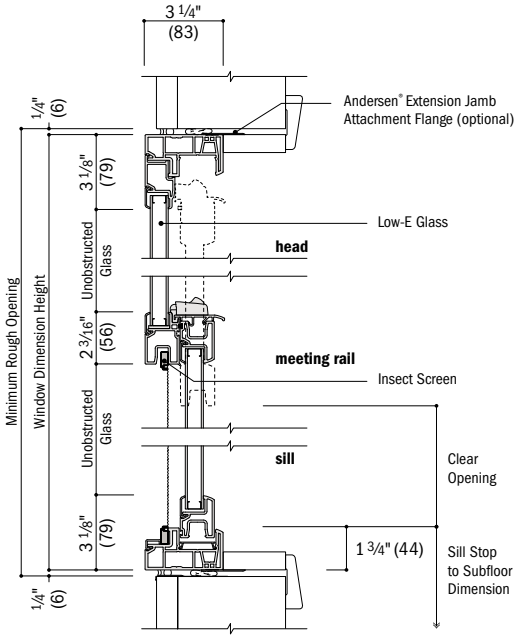
Single-Hung Window Details – Replacement

Scale 1 ½" (38) = 1'-0" (305) – 1:8

no flange

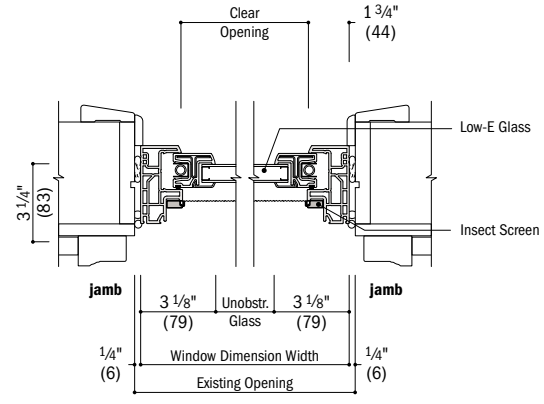


Horizontal Section
Existing Framed Opening

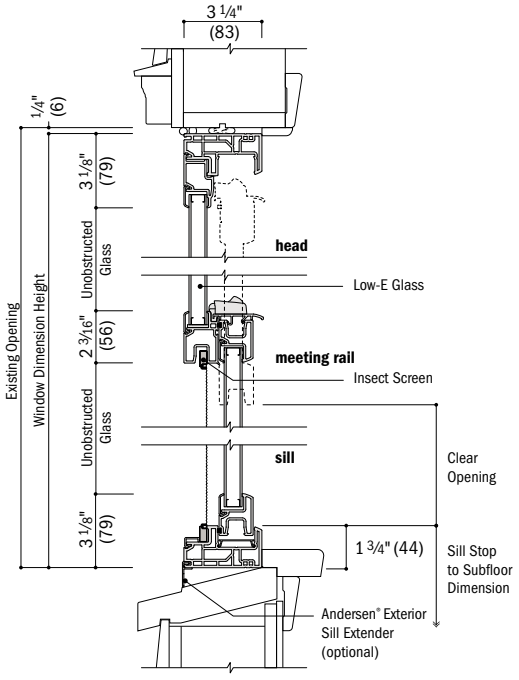


Vertical Section
Existing Framed Opening

insert

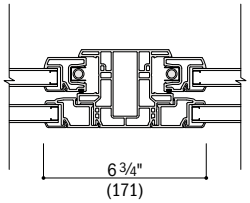


Horizontal Section
Existing Window Opening

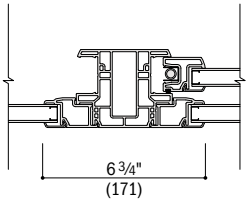


Vertical Section
Existing Window Opening

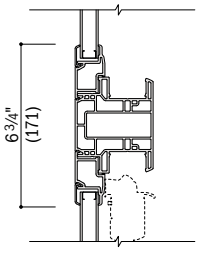
integrals



Horizontal Section
Twin or Triple Single-Hung



Horizontal Section
Picture With Flanking Single-Hung



Vertical Section
Transom Over Single-Hung

Installation accessories for insert frame shown on page 109.

See pages 84-87 for joining details.

- Drip cap is required to complete window installation as shown but may not be included with the window. Use of drip cap is recommended for proper installation.
- Light-colored areas are parts included with window. Dark-colored areas are additional Andersen® parts required to complete window assembly as shown.
- **Minimum rough openings may need to be increased to allow for use of building wraps, flashing, sill panning, brackets, fasteners or other items. See installation information on page 110.**
- Details are for illustration only and are not intended to represent product installation methods or materials. Refer to product installation instructions at andersenwindows.com.
- Dimensions in parentheses are in millimeters.

Table of Gliding Window Sizes – Active-Stationary or Stationary-Active (XO/OX) Sash

Scale 1/8" (3) = 1'-0" (305) – 1:96

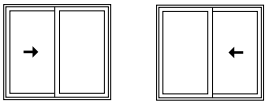
Window Dimension	1'-11 1/2" (597)	2'-5 1/2" (749)	2'-11 1/2" (902)	3'-5 1/2" (1054)	3'-11 1/2" (1207)	4'-5 1/2" (1359)	4'-11 1/2" (1511)	5'-5 1/2" (1664)	5'-11 1/2" (1816)
Minimum Rough Opening	2'-0" (610)	2'-6" (762)	3'-0" (914)	3'-6" (1067)	4'-0" (1219)	4'-6" (1372)	5'-0" (1524)	5'-6" (1676)	6'-0" (1829)
Unobstructed Glass (width of single sash)	7 9/16" (192)	10 9/16" (268)	13 9/16" (344)	16 9/16" (420)	19 9/16" (496)	22 9/16" (573)	25 9/16" (649)	28 9/16" (725)	31 9/16" (801)

CUSTOM WIDTHS – 23 1/2" to 71 1/2"

CUSTOM HEIGHTS – 11 1/2" to 71 1/2"

	1'-11 1/2" (597)	2'-5 1/2" (749)	2'-11 1/2" (902)	3'-5 1/2" (1054)	3'-11 1/2" (1207)	4'-5 1/2" (1359)	4'-11 1/2" (1511)	5'-5 1/2" (1664)	5'-11 1/2" (1816)
11 1/2" (292)	2010	2610	3010	3610	4010	4610	5010	5610	6010
1'-5 1/2" (445)	2016	2616	3016	3616	4016	4616	5016	5616	6016
1'-11 1/2" (597)	2020	2620	3020	3620	4020	4620	5020	5620	6020
2'-5 1/2" (749)	2026	2626	3026	3626	4026	4626	5026	5626	6026◊
2'-11 1/2" (902)	2030	2630	3030	3630	4030	4630	5030◊	5630◊	6030◊
3'-5 1/2" (1054)	2036	2636	3036	3636	4036	4636◊	5036◊	5636◊	6036◊
3'-11 1/2" (1207)	2040	2640	3040	3640	4040◊	4640◊	5040◊	5640◊	6040◊
4'-5 1/2" (1359)	2046	2646	3046	3646	4046◊	4646◊	5046◊	5646◊	6046◊
4'-11 1/2" (1511)	2050	2650	3050	3650	4050◊	4650◊	5050◊	5650◊	6050◊
5'-5 1/2" (1664)	2056	2656	3056	3656	4056◊	4656◊	5056◊	5656◊	6056◊
5'-11 1/2" (1816)	2060	2660	3060	3660	4060◊	4660◊	5060◊	5660◊	6060◊

Custom-size windows are available in 1/8" (3) increments. See page 90 for custom sizes and specifications.



Active-Stationary Stationary-Active

Choose active-stationary (**XO**) or stationary-active (**OX**) as viewed from the exterior. Two locks are standard on all heights greater than 4'-2" (1270). Details shown on pages 64-65. Grille patterns shown on page 63.

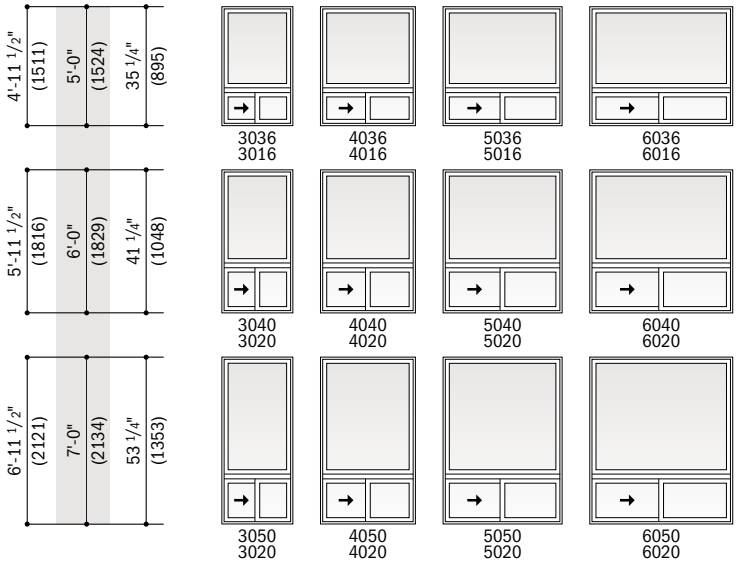
- "Window Dimension" always refers to outside frame-to-frame dimension.
- "**Minimum Rough Opening**" **dimensions may need to be increased to allow for use of building wraps, flashing, sill panning, brackets, fasteners or other items. See page 110 for more details.**
- Dimensions in parentheses are in millimeters.

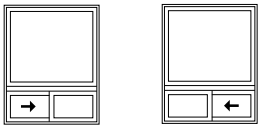
◊Meets or exceed clear opening area of 5.7 sq. ft. or 0.53 m², clear opening width of 20" (508) and clear opening height of 24" (610). See table on pages 58-59.

Table of Sizes – Picture Over Gliding Window With Active-Stationary or Stationary-Active (XO/OX) Sash

Scale 1/8" (3) = 1'-0" (305) – 1:96

Window Dimension	2'-11 1/2" (902)	3'-11 1/2" (1207)	4'-11 1/2" (1511)	5'-11 1/2" (1816)
Minimum Rough Opening	3'-0" (914)	4'-0" (1219)	5'-0" (1524)	6'-0" (1829)
Unobstructed Glass (upper sash only)	29 1/4" (743)	41 1/4" (1048)	53 1/4" (1353)	65 1/4" (1657)





Active-Stationary Stationary-Active

Choose active-stationary (**XO**) or stationary-active (**OX**) as viewed from the exterior. Windows have one continuous outer frame.

For unobstructed glass dimensions of lower sash, see page 52.

Details shown on pages 64-65.

Grille patterns shown on page 63.

- "Window Dimension" always refers to outside frame-to-frame dimension.
- "**Minimum Rough Opening**" **dimensions may need to be increased to allow for use of building wraps, flashing, sill panning, brackets, fasteners or other items. See page 110 for more details.**
- Dimensions in parentheses are in millimeters.

Table Gliding Window Sizes – Active-Stationary-Active (XOX) 1:2:1 Sash Ratio

Notes on next page also apply to this page.

Scale 1/8" (3) = 1'-0" (305) – 1:96

Window Dimension	4'-11 1/2" (1511)	5'-11 1/2" (1816)	6'-11 1/2" (2121)	7'-5 1/2" (2273)	7'-11 1/2" (2426)	8'-5 1/2" (2578)
Minimum Rough Opening	5'-0" (1524)	6'-0" (1829)	7'-0" (2134)	7'-6" (2286)	8'-0" (2438)	8'-6" (2591)
Unobstructed Glass (width of center sash)	27 7/8" (708)	33 7/8" (861)	39 7/8" (1013)	42 7/8" (1089)	45 7/8" (1165)	48 7/8" (1242)
Unobstructed Glass (width of single venting sash)	10 17/32" (267)	13 17/32" (344)	16 17/32" (420)	18 1/32" (458)	19 17/32" (496)	21 1/32" (534)

CUSTOM WIDTHS – 59 1/2" to 143 1/2"

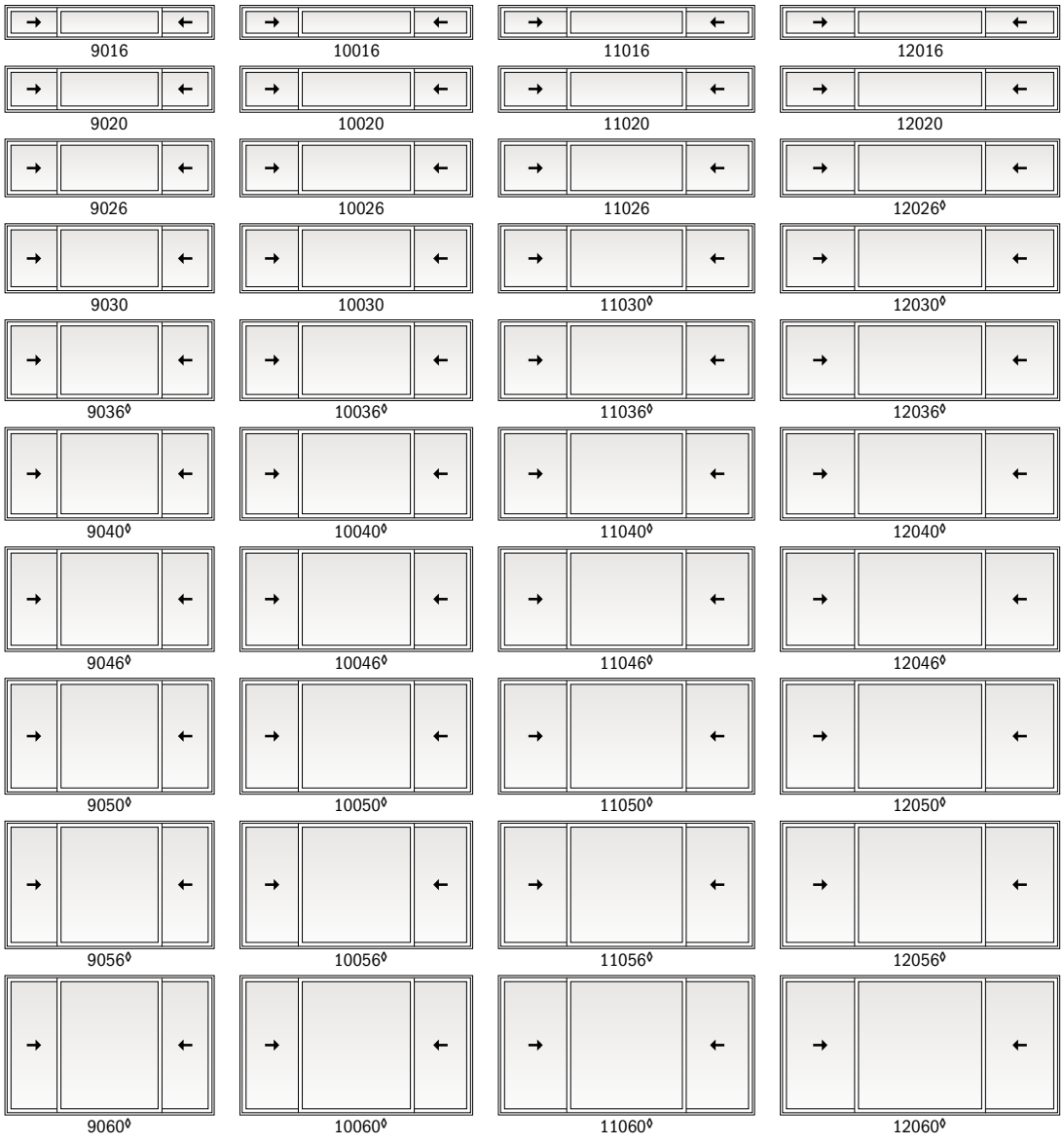
CUSTOM HEIGHTS – 17 1/2" to 71 1/2"

1'-5 1/2" (445)	5016	6016	7016	7616	8016	8616
1'-11 1/2" (597)	5020	6020	7020	7620	8020	8620
2'-5 1/2" (749)	5026	6026	7026	7626	8026	8626
2'-11 1/2" (902)	5030	6030	7030	7630	8030	8630
3'-5 1/2" (1054)	5036	6036	7036	7636	8036	8636◊
3'-11 1/2" (1207)	5040	6040	7040	7640	8040◊	8640◊
4'-5 1/2" (1359)	5046	6046	7046	7646	8046◊	8646◊
4'-11 1/2" (1511)	5050	6050	7050	7650	8050◊	8650◊
5'-5 1/2" (1664)	5056	6056	7056	7656	8056◊	8656◊
5'-11 1/2" (1816)	5060	6060	7060	7660	8060◊	8660◊

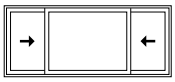
	1'-6" (457)	2'-0" (610)	2'-6" (762)	3'-0" (914)	3'-6" (1067)	4'-0" (1219)	4'-6" (1372)	5'-0" (1524)	5'-6" (1676)	6'-0" (1829)
1'-5 1/2" (445)	11 1/4" (286)									
1'-11 1/2" (597)	17 1/4" (438)									
2'-5 1/2" (749)	23 1/4" (591)									
2'-11 1/2" (902)	29 1/4" (743)									
3'-5 1/2" (1054)	35 1/4" (895)									
3'-11 1/2" (1207)	41 1/4" (1048)									
4'-5 1/2" (1359)	47 1/4" (1200)									
4'-11 1/2" (1511)	53 1/4" (1353)									
5'-5 1/2" (1664)	59 1/4" (1505)									
5'-11 1/2" (1816)	65 1/4" (1657)									

• "Window Dimension" always refers to outside frame-to-frame dimension.
• "**Minimum Rough Opening**" **dimensions may need to be increased to allow for use of building wraps, flashing, sill panning, brackets, fasteners or other items. See page 110 for more details.**
• Dimensions in parentheses are in millimeters.
◊Meets or exceed clear opening area of 5.7 sq.ft. or 0.53 m², clear opening width of 20" (508) and clear opening height of 24" (610). See table on pages 60-61.

8'-11 1/2" (2731)	9'-11 1/2" (3035)	10'-11 1/2" (3340)	11'-11 1/2" (3645)
9'-0" (2743)	10'-0" (3048)	11'-0" (3353)	12'-0" (3658)
51 7/8" (1318)	57 7/8" (1470)	63 7/8" (1623)	69 7/8" (1775)
22 17/32" (572)	25 17/32" (648)	28 17/32" (725)	31 17/32" (801)



Custom-size windows are available in 1/8" (3) increments. See page 90 for custom sizes and specifications.



Active-Stationary-Active

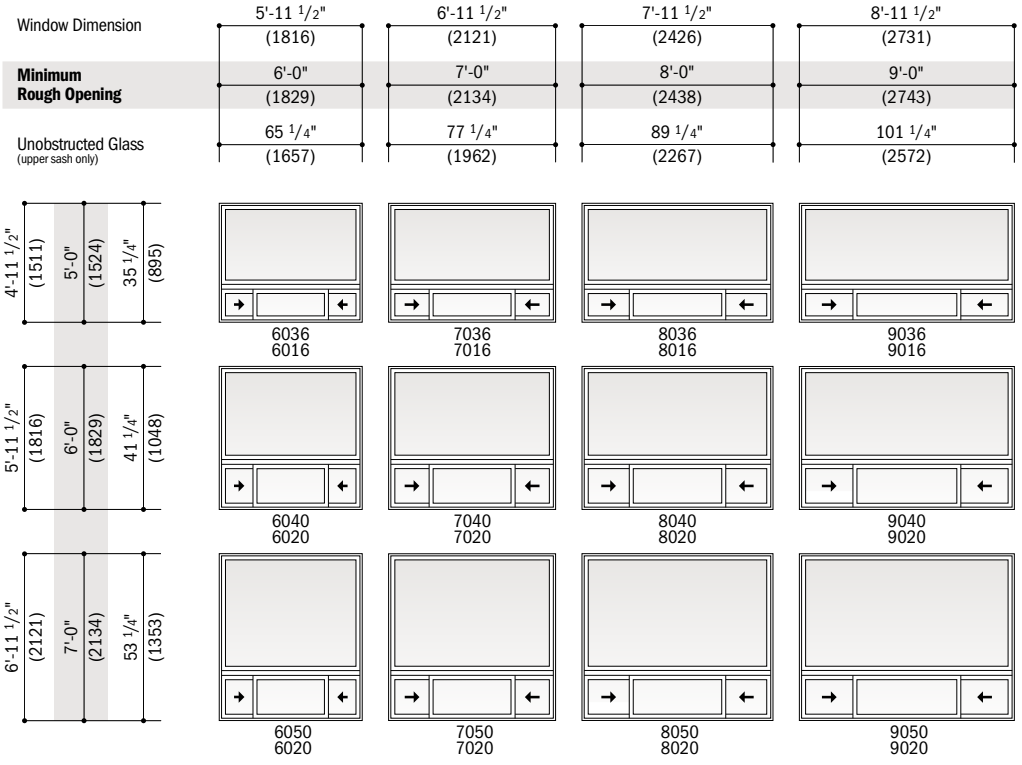
Exterior view shown. Sash configuration is active-stationary-active (**XOX**) with a 1:2:1 sash ratio. Two locks for each sash are standard on all heights greater than 4'-2" (1270).

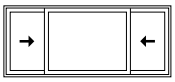
Details shown on pages 64-65. Grille patterns shown on page 63.

• "Window Dimension" always refers to outside frame-to-frame dimension.
• "**Minimum Rough Opening**" **dimensions may need to be increased to allow for use of building wraps, flashing, sill panning, brackets, fasteners or other items. See page 110 for more details.**
• Dimensions in parentheses are in millimeters.
◊Meets or exceed clear opening area of 5.7 sq.ft. or 0.53 m², clear opening width of 20" (508) and clear opening height of 24" (610). See table on pages 60-61.

Table of Sizes – Picture Window Over Gliding With Active-Stationary-Active (XOX) 1:2:1 Sash Ratio

Scale 1/8" (3) = 1'-0" (305) – 1:96





Active-Stationary-Active

Exterior view shown. Lower sash configuration is active-stationary-active (**XOX**) with a 1:2:1 sash ratio. Windows have one continuous outer frame.

For unobstructed glass dimensions of lower sash, see pages 54-55.

Details shown on pages 64-65.

Grille patterns shown on page 63.

- "Window Dimension" always refers to outside frame-to-frame dimension.
- "**Minimum Rough Opening**" **dimensions may need to be increased to allow for use of building wraps, flashing, sill panning, brackets, fasteners or other items. See page 110 for more details.**
- Dimensions in parentheses are in millimeters.

Table of Gliding Window Sizes – Active-Stationary-Active (XOX) 1:1:1 Equal Sash Ratio

Scale 1/8" (3) = 1'-0" (305) – 1:96

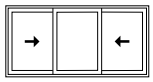
Window Dimension	3'-11 1/2" (1207)	4'-11 1/2" (1511)	5'-11 1/2" (1816)	6'-11 1/2" (2121)	7'-5 1/2" (2273)	7'-11 1/2" (2426)	8'-5 1/2" (2578)
Minimum Rough Opening	4'-0" (1219)	5'-0" (1524)	6'-0" (1829)	7'-0" (2134)	7'-6" (2286)	8'-0" (2438)	8'-6" (2591)
Unobstructed Glass (width of center sash)	12 11/32" (313)	16 11/32" (415)	20 11/32" (517)	24 11/32" (618)	26 11/32" (669)	28 11/32" (720)	30 11/32" (771)
Unobstructed Glass (width of single venting sash)	12 9/32" (312)	16 9/32" (414)	20 9/32" (516)	24 9/32" (617)	26 9/32" (668)	28 9/32" (719)	30 9/32" (770)

CUSTOM WIDTHS – 47 1/2" to 101 1/2"

CUSTOM HEIGHTS – 17 1/2" to 71 1/2"

1'-5 1/2" (445)	4016	5016	6016	7016	7616	8016	8616
1'-6" (457) 11 1/4" (286)							
1'-11 1/2" (597)	4020	5020	6020	7020	7620	8020	8620
2'-0" (610) 17 1/4" (438)							
2'-5 1/2" (749)	4026	5026	6026	7026	7626	8026	8626
2'-6" (762) 23 1/4" (591)							
2'-11 1/2" (902)	4030	5030	6030	7030	7630	8030◊	8630◊
3'-0" (914) 29 1/4" (743)							
3'-5 1/2" (1054)	4036	5036	6036	7036◊	7636◊	8036◊	8636◊
3'-6" (1067) 35 1/4" (895)							
3'-11 1/2" (1207)	4040	5040	6040	7040◊	7640◊	8040◊	8640◊
4'-0" (1219) 41 1/4" (1048)							
4'-5 1/2" (1359)	4046	5046	6046	7046◊	7646◊	8046◊	8646◊
4'-6" (1372) 47 1/4" (1200)							
4'-11 1/2" (1511)	4050	5050	6050	7050◊	7650◊	8050◊	8650◊
5'-0" (1524) 53 1/4" (1353)							
5'-5 1/2" (1664)	4056	5056	6056	7056◊	7656◊	8056◊	8656◊
5'-6" (1676) 59 1/4" (1505)							
5'-11 1/2" (1816)	4060	5060	6060	7060◊	7660◊	8060◊	8660◊
6'-0" (1829) 65 1/4" (1657)							

Custom-size windows are available in 1/8" (3) increments. See page 90 for custom sizes and specifications.



Active-Stationary-Active

Exterior view shown. Sash configuration is active-stationary-active (**XOX**) with a 1:1:1 equal sash ratio. Two locks are standard on all heights greater than 4'-2" (1270). Grille patterns shown on page 63.

- "Window Dimension" always refers to outside frame-to-frame dimension.
- **"Minimum Rough Opening" dimensions may need to be increased to allow for use of building wraps, flashing, sill panning, brackets, fasteners or other items. See page 110 for more details.**
- Dimensions in parentheses are in millimeters.

◊Meets or exceed clear opening area of 5.7 sq.ft. or 0.53 m², clear opening width of 20" (508) and clear opening height of 24" (610). See table on pages 62-63.

Gliding Window Opening and Area Specifications – Active-Stationary or Stationary-Active (XO/OX) Sash

Window Number	Clear Opening Area Sq. Ft./(m²)	Clear Opening in Full Open Position Width Inches/(mm)	Clear Opening in Full Open Position Height Inches/(mm)	Total Glass Area Sq. Ft./(m²)	Fixed Sash Glass Area Sq. Ft./(m²)	Active Sash Glass Area Sq. Ft./(m²)	Vent Area Sq. Ft./(m²)	Top of Subfloor to Top of Inside Sill Stop Inches/(mm)	Overall Window Area Sq. Ft./(m²)
2010	0.45 (0.04)	8 1/16" (204)	8" (203)	0.55 (0.05)	0.28 (0.03)	0.27 (0.03)	0.45 (0.04)	72 1/2" (1842)	1.88 (0.17)
2016	0.78 (0.07)	8 1/16" (204)	14" (356)	1.18 (0.11)	0.59 (0.05)	0.59 (0.05)	0.78 (0.07)	66 1/2" (1689)	2.86 (0.27)
2020	1.12 (0.10)	8 1/16" (204)	20" (508)	1.81 (0.17)	0.91 (0.08)	0.90 (0.08)	1.12 (0.10)	60 1/2" (1537)	3.84 (0.36)
2026	1.45 (0.13)	8 1/16" (204)	26" (660)	2.44 (0.23)	1.22 (0.11)	1.21 (0.11)	1.45 (0.13)	54 1/2" (1384)	4.81 (0.45)
2030	1.79 (0.17)	8 1/16" (204)	32" (813)	3.07 (0.28)	1.54 (0.14)	1.53 (0.14)	1.79 (0.17)	48 1/2" (1232)	5.79 (0.54)
2036	2.12 (0.20)	8 1/16" (204)	38" (965)	3.69 (0.34)	1.85 (0.17)	1.84 (0.17)	2.12 (0.20)	42 1/2" (1080)	6.77 (0.63)
2040	2.46 (0.23)	8 1/16" (204)	44" (1118)	4.32 (0.40)	2.17 (0.20)	2.16 (0.20)	2.46 (0.23)	36 1/2" (927)	7.75 (0.72)
2046	2.79 (0.26)	8 1/16" (204)	50" (1270)	4.95 (0.46)	2.48 (0.23)	2.47 (0.23)	2.79 (0.26)	30 1/2" (775)	8.73 (0.81)
2050	3.13 (0.29)	8 1/16" (204)	56" (1422)	5.58 (0.52)	2.80 (0.26)	2.78 (0.26)	3.13 (0.29)	24 1/2" (622)	9.71 (0.90)
2056	3.46 (0.32)	8 1/16" (204)	62" (1575)	6.21 (0.58)	3.11 (0.29)	3.10 (0.29)	3.46 (0.32)	18 1/2" (470)	10.69 (0.99)
2060	3.80 (0.35)	8 1/16" (204)	68" (1727)	6.84 (0.64)	3.43 (0.32)	3.41 (0.32)	3.80 (0.35)	12 1/2" (318)	11.67 (1.08)
2610	0.61 (0.06)	11 1/16" (280)	8" (203)	0.77 (0.07)	0.39 (0.04)	0.38 (0.04)	0.61 (0.06)	72 1/2" (1842)	2.36 (0.22)
2616	1.07 (0.10)	11 1/16" (280)	14" (356)	1.65 (0.15)	0.83 (0.08)	0.82 (0.08)	1.07 (0.10)	66 1/2" (1689)	3.59 (0.33)
2620	1.53 (0.14)	11 1/16" (280)	20" (508)	2.53 (0.23)	1.27 (0.12)	1.26 (0.12)	1.53 (0.14)	60 1/2" (1537)	4.81 (0.45)
2626	1.99 (0.19)	11 1/16" (280)	26" (660)	3.41 (0.32)	1.71 (0.16)	1.70 (0.16)	1.99 (0.19)	54 1/2" (1384)	6.04 (0.56)
2630	2.45 (0.23)	11 1/16" (280)	32" (813)	4.28 (0.40)	2.15 (0.20)	2.14 (0.20)	2.45 (0.23)	48 1/2" (1232)	7.27 (0.68)
2636	2.91 (0.27)	11 1/16" (280)	38" (965)	5.16 (0.48)	2.59 (0.24)	2.58 (0.24)	2.91 (0.27)	42 1/2" (1080)	8.50 (0.79)
2640	3.37 (0.31)	11 1/16" (280)	44" (1118)	6.04 (0.56)	3.03 (0.28)	3.01 (0.28)	3.37 (0.31)	36 1/2" (927)	9.73 (0.90)
2646	3.83 (0.36)	11 1/16" (280)	50" (1270)	6.92 (0.64)	3.47 (0.32)	3.45 (0.32)	3.83 (0.36)	30 1/2" (775)	10.96 (1.02)
2650	4.29 (0.40)	11 1/16" (280)	56" (1422)	7.80 (0.72)	3.91 (0.36)	3.89 (0.36)	4.29 (0.40)	24 1/2" (622)	12.19 (1.13)
2656	4.75 (0.44)	11 1/16" (280)	62" (1575)	8.68 (0.81)	4.35 (0.40)	4.33 (0.40)	4.75 (0.44)	18 1/2" (470)	13.42 (1.25)
2660	5.21 (0.48)	11 1/16" (280)	68" (1727)	9.56 (0.89)	4.79 (0.44)	4.77 (0.44)	5.21 (0.48)	12 1/2" (318)	14.65 (1.36)
3010	0.78 (0.07)	14 1/16" (357)	8" (203)	0.99 (0.09)	0.49 (0.05)	0.49 (0.05)	0.78 (0.07)	72 1/2" (1842)	2.84 (0.26)
3016	1.36 (0.13)	14 1/16" (357)	14" (356)	2.12 (0.20)	1.06 (0.10)	1.06 (0.10)	1.36 (0.13)	66 1/2" (1689)	4.31 (0.40)
3020	1.95 (0.18)	14 1/16" (357)	20" (508)	3.25 (0.30)	1.63 (0.15)	1.62 (0.15)	1.95 (0.18)	60 1/2" (1537)	5.79 (0.54)
3026	2.53 (0.24)	14 1/16" (357)	26" (660)	4.37 (0.41)	2.19 (0.20)	2.18 (0.20)	2.53 (0.24)	54 1/2" (1384)	7.27 (0.68)
3030	3.12 (0.29)	14 1/16" (357)	32" (813)	5.50 (0.51)	2.76 (0.26)	2.75 (0.26)	3.12 (0.29)	48 1/2" (1232)	8.75 (0.81)
3036	3.70 (0.34)	14 1/16" (357)	38" (965)	6.63 (0.62)	3.32 (0.31)	3.31 (0.31)	3.70 (0.34)	42 1/2" (1080)	10.23 (0.95)
3040	4.29 (0.40)	14 1/16" (357)	44" (1118)	7.76 (0.72)	3.89 (0.36)	3.87 (0.36)	4.29 (0.40)	36 1/2" (927)	11.71 (1.09)
3046	4.87 (0.45)	14 1/16" (357)	50" (1270)	8.89 (0.83)	4.45 (0.41)	4.44 (0.41)	4.87 (0.45)	30 1/2" (775)	13.19 (1.23)
3050	5.46 (0.51)	14 1/16" (357)	56" (1422)	10.02 (0.93)	5.02 (0.47)	5.00 (0.46)	5.46 (0.51)	24 1/2" (622)	14.67 (1.36)
3056	6.04 (0.56)	14 1/16" (357)	62" (1575)	11.15 (1.04)	5.58 (0.52)	5.56 (0.52)	6.04 (0.56)	18 1/2" (470)	16.15 (1.50)
3060	6.63 (0.62)	14 1/16" (357)	68" (1727)	12.28 (1.14)	6.15 (0.57)	6.13 (0.57)	6.63 (0.62)	12 1/2" (318)	17.63 (1.64)
3610	0.95 (0.09)	17 1/16" (433)	8" (203)	1.21 (0.11)	0.60 (0.06)	0.60 (0.06)	0.95 (0.09)	72 1/2" (1842)	3.31 (0.31)
3616	1.66 (0.15)	17 1/16" (433)	14" (356)	2.59 (0.24)	1.29 (0.12)	1.29 (0.12)	1.66 (0.15)	66 1/2" (1689)	5.04 (0.47)
3620	2.37 (0.22)	17 1/16" (433)	20" (508)	3.96 (0.37)	1.98 (0.18)	1.98 (0.18)	2.37 (0.22)	60 1/2" (1537)	6.77 (0.63)
3626	3.08 (0.29)	17 1/16" (433)	26" (660)	5.34 (0.50)	2.67 (0.25)	2.67 (0.25)	3.08 (0.29)	54 1/2" (1384)	8.50 (0.79)
3630	3.79 (0.35)	17 1/16" (433)	32" (813)	6.72 (0.62)	3.36 (0.31)	3.36 (0.31)	3.79 (0.35)	48 1/2" (1232)	10.23 (0.95)
3636	4.50 (0.42)	17 1/16" (433)	38" (965)	8.10 (0.75)	4.06 (0.38)	4.04 (0.38)	4.50 (0.42)	42 1/2" (1080)	11.96 (1.11)
3640	5.21 (0.48)	17 1/16" (433)	44" (1118)	9.48 (0.88)	4.75 (0.44)	4.73 (0.44)	5.21 (0.48)	36 1/2" (927)	13.69 (1.27)
3646	5.92 (0.55)	17 1/16" (433)	50" (1270)	10.86 (1.01)	5.44 (0.50)	5.42 (0.50)	5.92 (0.55)	30 1/2" (775)	15.42 (1.43)
3650	6.63 (0.62)	17 1/16" (433)	56" (1422)	12.24 (1.14)	6.13 (0.57)	6.11 (0.57)	6.63 (0.62)	24 1/2" (622)	17.15 (1.59)
3656	7.34 (0.68)	17 1/16" (433)	62" (1575)	13.62 (1.26)	6.82 (0.63)	6.80 (0.63)	7.34 (0.68)	18 1/2" (470)	18.88 (1.75)
3660	8.05 (0.75)	17 1/16" (433)	68" (1727)	14.99 (1.39)	7.51 (0.70)	7.49 (0.70)	8.05 (0.75)	12 1/2" (318)	20.61 (1.91)
4010	1.11 (0.10)	20 1/16" (509)	8" (203)	1.43 (0.13)	0.71 (0.07)	0.71 (0.07)	1.11 (0.10)	72 1/2" (1842)	3.79 (0.35)
4016	1.95 (0.18)	20 1/16" (509)	14" (356)	3.05 (0.28)	1.53 (0.14)	1.53 (0.14)	1.95 (0.18)	66 1/2" (1689)	5.77 (0.54)
4020	2.78 (0.26)	20 1/16" (509)	20" (508)	4.68 (0.44)	2.34 (0.22)	2.34 (0.22)	2.78 (0.26)	60 1/2" (1537)	7.75 (0.72)
4026	3.62 (0.34)	20 1/16" (509)	26" (660)	6.31 (0.59)	3.16 (0.29)	3.15 (0.29)	3.62 (0.34)	54 1/2" (1384)	9.73 (0.90)
4030	4.45 (0.41)	20 1/16" (509)	32" (813)	7.94 (0.74)	3.97 (0.37)	3.97 (0.37)	4.45 (0.41)	48 1/2" (1232)	11.71 (1.09)
4036	5.29 (0.49)	20 1/16" (509)	38" (965)	9.57 (0.89)	4.79 (0.44)	4.78 (0.44)	5.29 (0.49)	42 1/2" (1080)	13.69 (1.27)
4040 ◊	6.12 (0.57)	20 1/16" (509)	44" (1118)	11.20 (1.04)	5.60 (0.52)	5.59 (0.52)	6.12 (0.57)	36 1/2" (927)	15.67 (1.46)
4046 ◊	6.96 (0.65)	20 1/16" (509)	50" (1270)	12.83 (1.19)	6.42 (0.60)	6.41 (0.60)	6.96 (0.65)	30 1/2" (775)	17.65 (1.64)
4050 ◊	7.79 (0.72)	20 1/16" (509)	56" (1422)	14.46 (1.34)	7.24 (0.67)	7.22 (0.67)	7.79 (0.72)	24 1/2" (622)	19.63 (1.82)
4056 ◊	8.63 (0.80)	20 1/16" (509)	62" (1575)	16.08 (1.49)	8.05 (0.75)	8.03 (0.75)	8.63 (0.80)	18 1/2" (470)	21.61 (2.01)
4060 ◊	9.46 (0.88)	20 1/16" (509)	68" (1727)	17.71 (1.65)	8.87 (0.82)	8.85 (0.82)	9.46 (0.88)	12 1/2" (318)	23.59 (2.19)
4610	1.28 (0.12)	23 1/16" (585)	8" (203)	1.64 (0.15)	0.82 (0.08)	0.82 (0.08)	1.28 (0.12)	72 1/2" (1842)	4.27 (0.40)
4616	2.24 (0.21)	23 1/16" (585)	14" (356)	3.52 (0.33)	1.76 (0.16)	1.76 (0.16)	2.24 (0.21)	66 1/2" (1689)	6.50 (0.60)
4620	3.20 (0.30)	23 1/16" (585)	20" (508)	5.40 (0.50)	2.70 (0.25)	2.70 (0.25)	3.20 (0.30)	60 1/2" (1537)	8.73 (0.81)

• "Top of Subfloor to Top of Inside Sill Stop" is calculated based upon a structural header height of 6'-10 1/2" (2096).

continued on next page

• Dimensions in parentheses are in millimeters or square meters.

◊Meets or exceed clear opening area of 5.7 sq. ft. or 0.53 m², clear opening width of 20" (508) and clear opening height of 24" (610).

Gliding Window Opening and Area Specifications – Active-Stationary or Stationary-Active (XO/OX) Sash *(continued)*

Window Number	Clear Opening Area Sq. Ft./(m²)	Clear Opening in Full Open Position Width Inches/(mm)	Clear Opening in Full Open Position Height Inches/(mm)	Total Glass Area Sq. Ft./(m²)	Fixed Sash Glass Area Sq. Ft./(m²)	Active Sash Glass Area Sq. Ft./(m²)	Vent Area Sq. Ft./(m²)	Top of Subfloor to Top of Inside Sill Stop Inches/(mm)	Overall Window Area Sq. Ft./(m²)
4626	4.16 (0.39)	23 1/16" (585)	26" (660)	7.28 (0.68)	3.64 (0.34)	3.64 (0.34)	4.16 (0.39)	54 1/2" (1384)	10.96 (1.02)
4630	5.12 (0.48)	23 1/16" (585)	32" (813)	9.16 (0.85)	4.58 (0.43)	4.58 (0.43)	5.12 (0.48)	48 1/2" (1232)	13.19 (1.23)
4636 ◊	6.08 (0.56)	23 1/16" (585)	38" (965)	11.04 (1.03)	5.52 (0.51)	5.51 (0.51)	6.08 (0.56)	42 1/2" (1080)	15.42 (1.43)
4640 ◊	7.04 (0.65)	23 1/16" (585)	44" (1118)	12.92 (1.20)	6.46 (0.60)	6.45 (0.60)	7.04 (0.65)	36 1/2" (927)	17.65 (1.64)
4646 ◊	8.00 (0.74)	23 1/16" (585)	50" (1270)	14.80 (1.37)	7.40 (0.69)	7.39 (0.69)	8.00 (0.74)	30 1/2" (775)	19.88 (1.85)
4650 ◊	8.96 (0.83)	23 1/16" (585)	56" (1422)	16.67 (1.55)	8.34 (0.78)	8.33 (0.77)	8.96 (0.83)	24 1/2" (622)	22.11 (2.05)
4656 ◊	9.92 (0.92)	23 1/16" (585)	62" (1575)	18.55 (1.72)	9.28 (0.86)	9.27 (0.86)	9.92 (0.92)	18 1/2" (470)	24.34 (2.26)
4660 ◊	10.88 (1.01)	23 1/16" (585)	68" (1727)	20.43 (1.90)	10.23 (0.95)	10.21 (0.95)	10.88 (1.01)	12 1/2" (318)	26.56 (2.47)
5010	1.45 (0.13)	26 1/16" (661)	8" (203)	1.86 (0.17)	0.93 (0.09)	0.93 (0.09)	1.45 (0.13)	72 1/2" (1842)	4.75 (0.44)
5016	2.53 (0.24)	26 1/16" (661)	14" (356)	3.99 (0.37)	2.00 (0.19)	1.99 (0.19)	2.53 (0.24)	66 1/2" (1689)	7.23 (0.67)
5020	3.62 (0.34)	26 1/16" (661)	20" (508)	6.12 (0.57)	3.06 (0.28)	3.06 (0.28)	3.62 (0.34)	60 1/2" (1537)	9.71 (0.90)
5026	4.70 (0.44)	26 1/16" (661)	26" (660)	8.25 (0.77)	4.13 (0.38)	4.12 (0.38)	4.70 (0.44)	54 1/2" (1384)	12.19 (1.13)
5030 ◊	5.79 (0.54)	26 1/16" (661)	32" (813)	10.38 (0.96)	5.19 (0.48)	5.18 (0.48)	5.79 (0.54)	48 1/2" (1232)	14.67 (1.36)
5036 ◊	6.87 (0.64)	26 1/16" (661)	38" (965)	12.51 (1.16)	6.26 (0.58)	6.25 (0.58)	6.87 (0.64)	42 1/2" (1080)	17.15 (1.59)
5040 ◊	7.96 (0.74)	26 1/16" (661)	44" (1118)	14.64 (1.36)	7.32 (0.68)	7.31 (0.68)	7.96 (0.74)	36 1/2" (927)	19.63 (1.82)
5046 ◊	9.04 (0.84)	26 1/16" (661)	50" (1270)	16.76 (1.56)	8.39 (0.78)	8.38 (0.78)	9.04 (0.84)	30 1/2" (775)	22.11 (2.05)
5050 ◊	10.13 (0.94)	26 1/16" (661)	56" (1422)	18.89 (1.76)	9.45 (0.88)	9.44 (0.88)	10.13 (0.94)	24 1/2" (622)	24.59 (2.28)
5056 ◊	11.21 (1.04)	26 1/16" (661)	62" (1575)	21.02 (1.95)	10.52 (0.98)	10.50 (0.98)	11.21 (1.04)	18 1/2" (470)	27.06 (2.51)
5060 ◊	12.30 (1.14)	26 1/16" (661)	68" (1727)	23.15 (2.15)	11.58 (1.08)	11.57 (1.07)	12.30 (1.14)	12 1/2" (318)	29.54 (2.74)
5610	1.61 (0.15)	29 1/16" (738)	8" (203)	2.08 (0.19)	1.04 (0.10)	1.04 (0.10)	1.61 (0.15)	72 1/2" (1842)	5.23 (0.49)
5616	2.82 (0.26)	29 1/16" (738)	14" (356)	4.46 (0.41)	2.23 (0.21)	2.23 (0.21)	2.82 (0.26)	66 1/2" (1689)	7.96 (0.74)
5620	4.03 (0.37)	29 1/16" (738)	20" (508)	6.84 (0.64)	3.42 (0.32)	3.42 (0.32)	4.03 (0.37)	60 1/2" (1537)	10.69 (0.99)
5626	5.24 (0.49)	29 1/16" (738)	26" (660)	9.22 (0.86)	4.61 (0.43)	4.61 (0.43)	5.24 (0.49)	54 1/2" (1384)	13.42 (1.25)
5630 ◊	6.45 (0.60)	29 1/16" (738)	32" (813)	11.60 (1.08)	5.80 (0.54)	5.79 (0.54)	6.45 (0.60)	48 1/2" (1232)	16.15 (1.50)
5636 ◊	7.66 (0.71)	29 1/16" (738)	38" (965)	13.98 (1.30)	6.99 (0.65)	6.98 (0.65)	7.66 (0.71)	42 1/2" (1080)	18.88 (1.75)
5640 ◊	8.87 (0.82)	29 1/16" (738)	44" (1118)	16.35 (1.52)	8.18 (0.76)	8.17 (0.76)	8.87 (0.82)	36 1/2" (927)	21.61 (2.01)
5646 ◊	10.08 (0.94)	29 1/16" (738)	50" (1270)	18.73 (1.74)	9.37 (0.87)	9.36 (0.87)	10.08 (0.94)	30 1/2" (775)	24.34 (2.26)
5650 ◊	11.29 (1.05)	29 1/16" (738)	56" (1422)	21.11 (1.96)	10.56 (0.98)	10.55 (0.98)	11.29 (1.05)	24 1/2" (622)	27.06 (2.51)
5656 ◊	12.50 (1.16)	29 1/16" (738)	62" (1575)	23.49 (2.18)	11.75 (1.09)	11.74 (1.09)	12.50 (1.16)	18 1/2" (470)	29.79 (2.77)
5660 ◊	13.71 (1.27)	29 1/16" (738)	68" (1727)	25.87 (2.40)	12.94 (1.20)	12.92 (1.20)	13.71 (1.27)	12 1/2" (318)	32.52 (3.02)
6010	1.78 (0.17)	32 1/16" (814)	8" (203)	2.30 (0.21)	1.15 (0.11)	1.15 (0.11)	1.78 (0.17)	72 1/2" (1842)	5.71 (0.53)
6016	3.11 (0.29)	32 1/16" (814)	14" (356)	4.93 (0.46)	2.47 (0.23)	2.46 (0.23)	3.11 (0.29)	66 1/2" (1689)	8.69 (0.81)
6020	4.45 (0.41)	32 1/16" (814)	20" (508)	7.56 (0.70)	3.78 (0.35)	3.78 (0.35)	4.45 (0.41)	60 1/2" (1537)	11.67 (1.08)
6026 ◊	5.78 (0.54)	32 1/16" (814)	26" (660)	10.19 (0.95)	5.10 (0.47)	5.09 (0.47)	5.78 (0.54)	54 1/2" (1384)	14.65 (1.36)
6030 ◊	7.12 (0.66)	32 1/16" (814)	32" (813)	12.82 (1.19)	6.41 (0.60)	6.40 (0.59)	7.12 (0.66)	48 1/2" (1232)	17.63 (1.64)
6036 ◊	8.45 (0.79)	32 1/16" (814)	38" (965)	15.44 (1.43)	7.73 (0.72)	7.72 (0.72)	8.45 (0.79)	42 1/2" (1080)	20.61 (1.91)
6040 ◊	9.79 (0.91)	32 1/16" (814)	44" (1118)	18.07 (1.68)	9.04 (0.84)	9.03 (0.84)	9.79 (0.91)	36 1/2" (927)	23.59 (2.19)
6046 ◊	11.12 (1.03)	32 1/16" (814)	50" (1270)	20.70 (1.92)	10.36 (0.96)	10.34 (0.96)	11.12 (1.03)	30 1/2" (775)	26.56 (2.47)
6050 ◊	12.46 (1.16)	32 1/16" (814)	56" (1422)	23.33 (2.17)	11.67 (1.08)	11.66 (1.08)	12.46 (1.16)	24 1/2" (622)	29.54 (2.74)
6056 ◊	13.79 (1.28)	32 1/16" (814)	62" (1575)	25.96 (2.41)	12.99 (1.21)	12.97 (1.21)	13.79 (1.28)	18 1/2" (470)	32.52 (3.02)
6060 ◊	15.13 (1.41)	32 1/16" (814)	68" (1727)	28.59 (2.66)	14.30 (1.33)	14.28 (1.33)	15.13 (1.41)	12 1/2" (318)	35.50 (3.30)

• "Top of Subfloor to Top of Inside Sill Stop" is calculated based upon a structural header height of 6'-10 1/2" (2096).
• Dimensions in parentheses are in millimeters or square meters.
◊Meets or exceed clear opening area of 5.7 sq. ft. or 0.53 m², clear opening width of 20" (508) and clear opening height of 24" (610).

Gliding Window Opening and Area Specifications – Active-Stationary-Active (XOX) 1:2:1 Sash Ratio

Window Number	Clear Opening Area Sq. Ft./(m²)	Clear Opening in Full Open Position Width Inches/(mm)	Clear Opening in Full Open Position Height Inches/(mm)	Total Glass Area Sq. Ft./(m²)	Fixed Sash Glass Area Sq. Ft./(m²)	Single Active Sash Glass Area Sq. Ft./(m²)	Vent Area Sq. Ft./(m²)	Top of Subfloor to Top of Inside Sill Stop Inches/(mm)	Overall Window Area Sq. Ft./(m²)
5016	1.16 (0.11)	11 7/8" (302)	14" (356)	3.82 (0.36)	2.18 (0.20)	0.82 (0.08)	2.31 (0.21)	66 1/2" (1689)	7.23 (0.67)
5020	1.65 (0.15)	11 7/8" (302)	20" (508)	5.86 (0.54)	3.34 (0.31)	1.26 (0.12)	3.31 (0.31)	60 1/2" (1537)	9.71 (0.90)
5026	2.15 (0.20)	11 7/8" (302)	26" (660)	7.90 (0.73)	4.50 (0.42)	1.70 (0.16)	4.30 (0.40)	54 1/2" (1384)	12.19 (1.13)
5030	2.64 (0.25)	11 7/8" (302)	32" (813)	9.94 (0.92)	5.66 (0.53)	2.14 (0.20)	5.29 (0.49)	48 1/2" (1232)	14.67 (1.36)
5036	3.14 (0.29)	11 7/8" (302)	38" (965)	11.98 (1.11)	6.83 (0.63)	2.58 (0.24)	6.28 (0.58)	42 1/2" (1080)	17.15 (1.59)
5040	3.64 (0.34)	11 7/8" (302)	44" (1118)	14.02 (1.30)	7.99 (0.74)	3.01 (0.28)	7.27 (0.68)	36 1/2" (927)	19.63 (1.82)
5046	4.13 (0.38)	11 7/8" (302)	50" (1270)	16.06 (1.49)	9.15 (0.85)	3.45 (0.32)	8.26 (0.77)	30 1/2" (775)	22.11 (2.05)
5050	4.63 (0.43)	11 7/8" (302)	56" (1422)	18.09 (1.68)	10.31 (0.96)	3.89 (0.36)	9.25 (0.86)	24 1/2" (622)	24.59 (2.28)
5056	5.12 (0.48)	11 7/8" (302)	62" (1575)	20.13 (1.87)	11.47 (1.07)	4.33 (0.40)	10.25 (0.95)	18 1/2" (470)	27.06 (2.51)
5060	5.62 (0.52)	11 7/8" (302)	68" (1727)	22.17 (2.06)	12.63 (1.17)	4.77 (0.44)	11.24 (1.04)	12 1/2" (318)	29.54 (2.74)
6016	1.45 (0.13)	14 7/8" (378)	14" (356)	4.76 (0.44)	2.65 (0.25)	1.06 (0.10)	2.90 (0.27)	66 1/2" (1689)	8.69 (0.81)
6020	2.07 (0.19)	14 7/8" (378)	20" (508)	7.30 (0.68)	4.06 (0.38)	1.62 (0.15)	4.14 (0.38)	60 1/2" (1537)	11.67 (1.08)
6026	2.69 (0.25)	14 7/8" (378)	26" (660)	9.84 (0.91)	5.47 (0.51)	2.18 (0.20)	5.38 (0.50)	54 1/2" (1384)	14.65 (1.36)
6030	3.31 (0.31)	14 7/8" (378)	32" (813)	12.38 (1.15)	6.88 (0.64)	2.75 (0.26)	6.62 (0.62)	48 1/2" (1232)	17.63 (1.64)
6036	3.93 (0.37)	14 7/8" (378)	38" (965)	14.92 (1.39)	8.29 (0.77)	3.31 (0.31)	7.86 (0.73)	42 1/2" (1080)	20.61 (1.91)
6040	4.55 (0.42)	14 7/8" (378)	44" (1118)	17.45 (1.62)	9.71 (0.90)	3.87 (0.36)	9.10 (0.85)	36 1/2" (927)	23.59 (2.19)
6046	5.17 (0.48)	14 7/8" (378)	50" (1270)	19.99 (1.86)	11.12 (1.03)	4.44 (0.41)	10.35 (0.96)	30 1/2" (775)	26.56 (2.47)
6050	5.79 (0.54)	14 7/8" (378)	56" (1422)	22.53 (2.09)	12.53 (1.16)	5.00 (0.46)	11.59 (1.08)	24 1/2" (622)	29.54 (2.74)
6056	6.41 (0.60)	14 7/8" (378)	62" (1575)	25.07 (2.33)	13.94 (1.30)	5.56 (0.52)	12.83 (1.19)	18 1/2" (470)	32.52 (3.02)
6060	7.04 (0.65)	14 7/8" (378)	68" (1727)	27.61 (2.56)	15.35 (1.43)	6.13 (0.57)	14.07 (1.31)	12 1/2" (318)	35.50 (3.30)
7016	1.74 (0.16)	17 7/8" (455)	14" (356)	5.70 (0.53)	3.12 (0.29)	1.29 (0.12)	3.48 (0.32)	66 1/2" (1689)	10.15 (0.94)
7020	2.49 (0.23)	17 7/8" (455)	20" (508)	8.74 (0.81)	4.78 (0.44)	1.98 (0.18)	4.97 (0.46)	60 1/2" (1537)	13.63 (1.27)
7026	3.23 (0.30)	17 7/8" (455)	26" (660)	11.78 (1.09)	6.44 (0.60)	2.67 (0.25)	6.46 (0.60)	54 1/2" (1384)	17.11 (1.59)
7030	3.98 (0.37)	17 7/8" (455)	32" (813)	14.81 (1.38)	8.10 (0.75)	3.36 (0.31)	7.96 (0.74)	48 1/2" (1232)	20.59 (1.91)
7036	4.72 (0.44)	17 7/8" (455)	38" (965)	17.85 (1.66)	9.76 (0.91)	4.04 (0.38)	9.45 (0.88)	42 1/2" (1080)	24.06 (2.24)
7040	5.47 (0.51)	17 7/8" (455)	44" (1118)	20.89 (1.94)	11.42 (1.06)	4.73 (0.44)	10.94 (1.02)	36 1/2" (927)	27.54 (2.56)
7046	6.21 (0.58)	17 7/8" (455)	50" (1270)	23.93 (2.22)	13.09 (1.22)	5.42 (0.50)	12.43 (1.15)	30 1/2" (775)	31.02 (2.88)
7050	6.96 (0.65)	17 7/8" (455)	56" (1422)	26.97 (2.51)	14.75 (1.37)	6.11 (0.57)	13.92 (1.29)	24 1/2" (622)	34.50 (3.21)
7056	7.71 (0.72)	17 7/8" (455)	62" (1575)	30.01 (2.79)	16.41 (1.52)	6.80 (0.63)	15.41 (1.43)	18 1/2" (470)	37.98 (3.53)
7060	8.45 (0.79)	17 7/8" (455)	68" (1727)	33.05 (3.07)	18.07 (1.68)	7.49 (0.70)	16.90 (1.57)	12 1/2" (318)	41.46 (3.85)
7616	1.89 (0.18)	19 3/8" (493)	14" (356)	6.17 (0.57)	3.35 (0.31)	1.41 (0.13)	3.77 (0.35)	66 1/2" (1689)	10.88 (1.01)
7620	2.69 (0.25)	19 3/8" (493)	20" (508)	9.46 (0.88)	5.14 (0.48)	2.16 (0.20)	5.39 (0.50)	60 1/2" (1537)	14.61 (1.36)
7626	3.50 (0.33)	19 3/8" (493)	26" (660)	12.74 (1.18)	6.92 (0.64)	2.91 (0.27)	7.01 (0.65)	54 1/2" (1384)	18.34 (1.70)
7630	4.31 (0.40)	19 3/8" (493)	32" (813)	16.03 (1.49)	8.71 (0.81)	3.66 (0.34)	8.62 (0.80)	48 1/2" (1232)	22.06 (2.05)
7636	5.12 (0.48)	19 3/8" (493)	38" (965)	19.32 (1.80)	10.50 (0.98)	4.41 (0.41)	10.24 (0.95)	42 1/2" (1080)	25.79 (2.40)
7640	5.93 (0.55)	19 3/8" (493)	44" (1118)	22.61 (2.10)	12.28 (1.14)	5.16 (0.48)	11.85 (1.10)	36 1/2" (927)	29.52 (2.74)
7646	6.74 (0.63)	19 3/8" (493)	50" (1270)	25.90 (2.41)	14.07 (1.31)	5.91 (0.55)	13.47 (1.25)	30 1/2" (775)	33.25 (3.09)
7650	7.54 (0.70)	19 3/8" (493)	56" (1422)	29.19 (2.71)	15.86 (1.47)	6.67 (0.62)	15.09 (1.40)	24 1/2" (622)	36.98 (3.44)
7656	8.35 (0.78)	19 3/8" (493)	62" (1575)	32.48 (3.02)	17.64 (1.64)	7.42 (0.69)	16.70 (1.55)	18 1/2" (470)	40.71 (3.78)
7660	9.16 (0.85)	19 3/8" (493)	68" (1727)	35.77 (3.32)	19.43 (1.81)	8.17 (0.76)	18.32 (1.70)	12 1/2" (318)	44.44 (4.13)
8016	2.03 (0.19)	20 7/8" (531)	14" (356)	6.64 (0.62)	3.58 (0.33)	1.53 (0.14)	4.06 (0.38)	66 1/2" (1689)	11.61 (1.08)
8020	2.90 (0.27)	20 7/8" (531)	20" (508)	10.17 (0.95)	5.50 (0.51)	2.34 (0.22)	5.81 (0.54)	60 1/2" (1537)	15.59 (1.45)
8026	3.77 (0.35)	20 7/8" (531)	26" (660)	13.71 (1.27)	7.41 (0.69)	3.15 (0.29)	7.55 (0.70)	54 1/2" (1384)	19.56 (1.82)
8030	4.64 (0.43)	20 7/8" (531)	32" (813)	17.25 (1.60)	9.32 (0.87)	3.97 (0.37)	9.29 (0.86)	48 1/2" (1232)	23.54 (2.19)
8036	5.52 (0.51)	20 7/8" (531)	38" (965)	20.79 (1.93)	11.23 (1.04)	4.78 (0.44)	11.03 (1.02)	42 1/2" (1080)	27.52 (2.56)
8040 ◊	6.39 (0.59)	20 7/8" (531)	44" (1118)	24.33 (2.26)	13.14 (1.22)	5.59 (0.52)	12.77 (1.19)	36 1/2" (927)	31.50 (2.93)
8046 ◊	7.26 (0.67)	20 7/8" (531)	50" (1270)	27.87 (2.59)	15.06 (1.40)	6.41 (0.60)	14.51 (1.35)	30 1/2" (775)	35.48 (3.30)
8050 ◊	8.13 (0.76)	20 7/8" (531)	56" (1422)	31.41 (2.92)	16.97 (1.58)	7.22 (0.67)	16.25 (1.51)	24 1/2" (622)	39.46 (3.67)
8056 ◊	9.00 (0.84)	20 7/8" (531)	62" (1575)	34.95 (3.25)	18.88 (1.75)	8.03 (0.75)	18.00 (1.67)	18 1/2" (470)	43.44 (4.04)
8060 ◊	9.87 (0.92)	20 7/8" (531)	68" (1727)	38.48 (3.58)	20.79 (1.93)	8.85 (0.82)	19.74 (1.83)	12 1/2" (318)	47.42 (4.41)
8616	2.18 (0.20)	22 3/8" (569)	14" (356)	7.10 (0.66)	3.82 (0.35)	1.64 (0.15)	4.36 (0.40)	66 1/2" (1689)	12.34 (1.15)
8620	3.11 (0.29)	22 3/8" (569)	20" (508)	10.89 (1.01)	5.86 (0.54)	2.52 (0.23)	6.22 (0.58)	60 1/2" (1537)	16.56 (1.54)
8626	4.04 (0.38)	22 3/8" (569)	26" (660)	14.68 (1.36)	7.89 (0.73)	3.39 (0.32)	8.09 (0.75)	54 1/2" (1384)	20.79 (1.93)
8630	4.98 (0.46)	22 3/8" (569)	32" (813)	18.47 (1.72)	9.93 (0.92)	4.27 (0.40)	9.96 (0.92)	48 1/2" (1232)	25.02 (2.32)
8636 ◊	5.91 (0.55)	22 3/8" (569)	38" (965)	22.26 (2.07)	11.97 (1.11)	5.15 (0.48)	11.82 (1.10)	42 1/2" (1080)	29.25 (2.72)
8640 ◊	6.84 (0.64)	22 3/8" (569)	44" (1118)	26.05 (2.42)	14.00 (1.30)	6.02 (0.56)	13.69 (1.27)	36 1/2" (927)	33.48 (3.11)
8646 ◊	7.78 (0.72)	22 3/8" (569)	50" (1270)	29.84 (2.77)	16.04 (1.49)	6.90 (0.64)	15.55 (1.45)	30 1/2" (775)	37.71 (3.50)
8650 ◊	8.71 (0.81)	22 3/8" (569)	56" (1422)	33.63 (3.12)	18.08 (1.68)	7.77 (0.72)	17.42 (1.62)	24 1/2" (622)	41.94 (3.90)

• "Top of Subfloor to Top of Inside Sill Stop" is calculated based upon a structural header height of 6'-10 1/2" (2096).

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• Dimensions in parentheses are in millimeters or square meters.

◊Meets or exceed clear opening area of 5.7 sq. ft. or 0.53 m², clear opening width of 20" (508) and clear opening height of 24" (610).

Gliding Window Opening and Area Specifications – Active-Stationary-Active (XOX) 1:2:1 Sash Ratio *(continued)*

Window Number	Clear Opening Area Sq. Ft./(m²)	Clear Opening in Full Open Position Width Inches/(mm)	Clear Opening in Full Open Position Height Inches/(mm)	Total Glass Area Sq. Ft./(m²)	Fixed Sash Glass Area Sq. Ft./(m²)	Single Active Sash Glass Area Sq. Ft./(m²)	Vent Area Sq. Ft./(m²)	Top of Subfloor to Top of Inside Sill Stop Inches/(mm)	Overall Window Area Sq. Ft./(m²)
8656◊	9.64 (0.90)	22 3/8" (569)	62" (1575)	37.41 (3.48)	20.11 (1.87)	8.65 (0.80)	19.29 (1.79)	18 1/2" (470)	46.17 (4.29)
8660◊	10.58 (0.98)	22 3/8" (569)	68" (1727)	41.20 (3.83)	22.15 (2.06)	9.53 (0.89)	21.15 (1.97)	12 1/2" (318)	50.40 (4.68)
9016	2.32 (0.22)	23 7/8" (607)	14" (356)	7.57 (0.70)	4.05 (0.38)	1.76 (0.16)	4.65 (0.43)	66 1/2" (1689)	13.06 (1.21)
9020	3.32 (0.31)	23 7/8" (607)	20" (508)	11.61 (1.08)	6.22 (0.58)	2.70 (0.25)	6.64 (0.62)	60 1/2" (1537)	17.54 (1.63)
9026	4.32 (0.40)	23 7/8" (607)	26" (660)	15.65 (1.45)	8.38 (0.78)	3.64 (0.34)	8.63 (0.80)	54 1/2" (1384)	22.02 (2.05)
9030	5.31 (0.49)	23 7/8" (607)	32" (813)	19.69 (1.83)	10.54 (0.98)	4.58 (0.43)	10.62 (0.99)	48 1/2" (1232)	26.50 (2.46)
9036◊	6.31 (0.59)	23 7/8" (607)	38" (965)	23.73 (2.20)	12.70 (1.18)	5.51 (0.51)	12.61 (1.17)	42 1/2" (1080)	30.98 (2.88)
9040◊	7.30 (0.68)	23 7/8" (607)	44" (1118)	27.77 (2.58)	14.86 (1.38)	6.45 (0.60)	14.60 (1.36)	36 1/2" (927)	35.46 (3.29)
9046◊	8.30 (0.77)	23 7/8" (607)	50" (1270)	31.81 (2.95)	17.02 (1.58)	7.39 (0.69)	16.60 (1.54)	30 1/2" (775)	39.94 (3.71)
9050◊	9.29 (0.86)	23 7/8" (607)	56" (1422)	35.84 (3.33)	19.19 (1.78)	8.33 (0.77)	18.59 (1.73)	24 1/2" (622)	44.42 (4.13)
9056◊	10.29 (0.96)	23 7/8" (607)	62" (1575)	39.88 (3.71)	21.35 (1.98)	9.27 (0.86)	20.58 (1.91)	18 1/2" (470)	48.90 (4.54)
9060◊	11.29 (1.05)	23 7/8" (607)	68" (1727)	43.92 (4.08)	23.51 (2.18)	10.21 (0.95)	22.57 (2.10)	12 1/2" (318)	53.38 (4.96)
10016	2.62 (0.24)	26 7/8" (683)	14" (356)	8.51 (0.79)	4.52 (0.42)	1.99 (0.19)	5.23 (0.49)	66 1/2" (1689)	14.52 (1.35)
10020	3.74 (0.35)	26 7/8" (683)	20" (508)	13.05 (1.21)	6.93 (0.64)	3.06 (0.28)	7.47 (0.69)	60 1/2" (1537)	19.50 (1.81)
10026	4.86 (0.45)	26 7/8" (683)	26" (660)	17.59 (1.63)	9.35 (0.87)	4.12 (0.38)	9.71 (0.90)	54 1/2" (1384)	24.48 (2.27)
10030	5.98 (0.56)	26 7/8" (683)	32" (813)	22.13 (2.06)	11.76 (1.09)	5.18 (0.48)	11.96 (1.11)	48 1/2" (1232)	29.46 (2.74)
10036◊	7.10 (0.66)	26 7/8" (683)	38" (965)	26.67 (2.48)	14.17 (1.32)	6.25 (0.58)	14.20 (1.32)	42 1/2" (1080)	34.44 (3.20)
10040◊	8.22 (0.76)	26 7/8" (683)	44" (1118)	31.20 (2.90)	16.58 (1.54)	7.31 (0.68)	16.44 (1.53)	36 1/2" (927)	39.42 (3.66)
10046◊	9.34 (0.87)	26 7/8" (683)	50" (1270)	35.74 (3.32)	18.99 (1.76)	8.38 (0.78)	18.68 (1.74)	30 1/2" (775)	44.40 (4.12)
10050◊	10.46 (0.97)	26 7/8" (683)	56" (1422)	40.28 (3.74)	21.40 (1.99)	9.44 (0.88)	20.92 (1.94)	24 1/2" (622)	49.38 (4.59)
10056◊	11.58 (1.08)	26 7/8" (683)	62" (1575)	44.82 (4.16)	23.82 (2.21)	10.50 (0.98)	23.16 (2.15)	18 1/2" (470)	54.36 (5.05)
10060◊	12.70 (1.18)	26 7/8" (683)	68" (1727)	49.36 (4.59)	26.23 (2.44)	11.57 (1.07)	25.40 (2.36)	12 1/2" (318)	59.34 (5.51)
11016	2.91 (0.27)	29 7/8" (759)	14" (356)	9.45 (0.88)	4.99 (0.46)	2.23 (0.21)	5.81 (0.54)	66 1/2" (1689)	15.98 (1.48)
11020	4.15 (0.39)	29 7/8" (759)	20" (508)	14.49 (1.35)	7.65 (0.71)	3.42 (0.32)	8.31 (0.77)	60 1/2" (1537)	21.46 (1.99)
11026	5.40 (0.50)	29 7/8" (759)	26" (660)	19.53 (1.81)	10.31 (0.96)	4.61 (0.43)	10.80 (1.00)	54 1/2" (1384)	26.94 (2.50)
11030◊	6.64 (0.62)	29 7/8" (759)	32" (813)	24.56 (2.28)	12.98 (1.21)	5.79 (0.54)	13.29 (1.23)	48 1/2" (1232)	32.42 (3.01)
11036◊	7.89 (0.73)	29 7/8" (759)	38" (965)	29.60 (2.75)	15.64 (1.45)	6.98 (0.65)	15.78 (1.47)	42 1/2" (1080)	37.90 (3.52)
11040◊	9.14 (0.85)	29 7/8" (759)	44" (1118)	34.64 (3.22)	18.30 (1.70)	8.17 (0.76)	18.27 (1.70)	36 1/2" (927)	43.38 (4.03)
11046◊	10.38 (0.96)	29 7/8" (759)	50" (1270)	39.68 (3.69)	20.96 (1.95)	9.36 (0.87)	20.76 (1.93)	30 1/2" (775)	48.86 (4.54)
11050◊	11.63 (1.08)	29 7/8" (759)	56" (1422)	44.72 (4.15)	23.62 (2.19)	10.55 (0.98)	23.25 (2.16)	24 1/2" (622)	54.34 (5.05)
11056◊	12.87 (1.20)	29 7/8" (759)	62" (1575)	49.76 (4.62)	26.28 (2.44)	11.74 (1.09)	25.75 (2.39)	18 1/2" (470)	59.81 (5.56)
11060◊	14.12 (1.31)	29 7/8" (759)	68" (1727)	54.80 (5.09)	28.95 (2.69)	12.92 (1.20)	28.24 (2.62)	12 1/2" (318)	65.29 (6.07)
12016	3.20 (0.30)	32 7/8" (836)	14" (356)	10.39 (0.96)	5.46 (0.51)	2.46 (0.23)	6.40 (0.59)	66 1/2" (1689)	17.44 (1.62)
12020	4.57 (0.42)	32 7/8" (836)	20" (508)	15.92 (1.48)	8.37 (0.78)	3.78 (0.35)	9.14 (0.85)	60 1/2" (1537)	23.42 (2.18)
12026◊	5.94 (0.55)	32 7/8" (836)	26" (660)	21.46 (1.99)	11.28 (1.05)	5.09 (0.47)	11.88 (1.10)	54 1/2" (1384)	29.40 (2.73)
12030◊	7.31 (0.68)	32 7/8" (836)	32" (813)	27.00 (2.51)	14.19 (1.32)	6.40 (0.59)	14.62 (1.36)	48 1/2" (1232)	35.38 (3.29)
12036◊	8.68 (0.81)	32 7/8" (836)	38" (965)	32.54 (3.02)	17.11 (1.59)	7.72 (0.72)	17.36 (1.61)	42 1/2" (1080)	41.36 (3.84)
12040◊	10.05 (0.93)	32 7/8" (836)	44" (1118)	38.08 (3.54)	20.02 (1.86)	9.03 (0.84)	20.10 (1.87)	36 1/2" (927)	47.34 (4.40)
12046◊	11.42 (1.06)	32 7/8" (836)	50" (1270)	43.62 (4.05)	22.93 (2.13)	10.34 (0.96)	22.85 (2.12)	30 1/2" (775)	53.31 (4.95)
12050◊	12.79 (1.19)	32 7/8" (836)	56" (1422)	49.16 (4.57)	25.84 (2.40)	11.66 (1.08)	25.59 (2.38)	24 1/2" (622)	59.29 (5.51)
12056◊	14.16 (1.32)	32 7/8" (836)	62" (1575)	54.70 (5.08)	28.75 (2.67)	12.97 (1.21)	28.33 (2.63)	18 1/2" (470)	65.27 (6.06)
12060◊	15.54 (1.44)	32 7/8" (836)	68" (1727)	60.23 (5.60)	31.67 (2.94)	14.28 (1.33)	31.07 (2.89)	12 1/2" (318)	71.25 (6.62)

• "Top of Subfloor to Top of Inside Sill Stop" is calculated based upon a structural header height of 6'-10 1/2" (2096).
• Dimensions in parentheses are in millimeters or square meters.
◊Meets or exceed clear opening area of 5.7 sq. ft. or 0.53 m², clear opening width of 20" (508) and clear opening height of 24" (610).

Gliding Window Opening and Area Specifications – Active-Stationary-Active (XOX) 1:1:1 Equal Sash Ratio

Window Number	Clear Opening Area Sq. Ft./(m^2)	Clear Opening in Full Open Position Width Inches/(mm)	Clear Opening in Full Open Position Height Inches/(mm)	Total Glass Area Sq. Ft./(m^2)	Fixed Sash Glass Area Sq. Ft./(m^2)	Single Active Sash Glass Area Sq. Ft./(m^2)	Vent Area Sq. Ft./(m^2)	Top of Subfloor to Top of Inside Sill Stop Inches/(mm)	Overall Window Area Sq. Ft./(m^2)
4016	1.04 (0.10)	10 5/8" (271)	14" (356)	2.89 (0.27)	0.96 (0.09)	0.96 (0.09)	2.07 (0.19)	66 1/2" (1689)	5.77 (0.54)
4020	1.48 (0.14)	10 5/8" (271)	20" (508)	4.42 (0.41)	1.48 (0.14)	1.47 (0.14)	2.96 (0.28)	60 1/2" (1537)	7.75 (0.72)
4026	1.93 (0.18)	10 5/8" (271)	26" (660)	5.96 (0.55)	1.99 (0.19)	1.99 (0.18)	3.85 (0.36)	54 1/2" (1384)	9.73 (0.90)
4030	2.37 (0.22)	10 5/8" (271)	32" (813)	7.50 (0.70)	2.51 (0.23)	2.50 (0.23)	4.74 (0.44)	48 1/2" (1232)	11.71 (1.09)
4036	2.82 (0.26)	10 5/8" (271)	38" (965)	9.04 (0.84)	3.02 (0.28)	3.01 (0.28)	5.63 (0.52)	42 1/2" (1080)	13.69 (1.27)
4040	3.26 (0.30)	10 5/8" (271)	44" (1118)	10.58 (0.98)	3.53 (0.33)	3.52 (0.33)	6.52 (0.61)	36 1/2" (927)	15.67 (1.46)
4046	3.70 (0.34)	10 5/8" (271)	50" (1270)	12.12 (1.13)	4.05 (0.38)	4.03 (0.37)	7.41 (0.69)	30 1/2" (775)	17.65 (1.64)
4050	4.15 (0.39)	10 5/8" (271)	56" (1422)	13.66 (1.27)	4.56 (0.42)	4.55 (0.42)	8.30 (0.77)	24 1/2" (622)	19.63 (1.82)
4056	4.59 (0.43)	10 5/8" (271)	62" (1575)	15.20 (1.41)	5.08 (0.47)	5.06 (0.47)	9.19 (0.85)	18 1/2" (470)	21.61 (2.01)
4060	5.04 (0.47)	10 5/8" (271)	68" (1727)	16.73 (1.55)	5.59 (0.52)	5.57 (0.52)	10.08 (0.94)	12 1/2" (318)	23.59 (2.19)
5016	1.43 (0.13)	14 5/8" (373)	14" (356)	3.82 (0.36)	1.28 (0.12)	1.27 (0.12)	2.85 (0.26)	66 1/2" (1689)	7.23 (0.67)
5020	2.04 (0.19)	14 5/8" (373)	20" (508)	5.86 (0.54)	1.96 (0.18)	1.95 (0.18)	4.07 (0.38)	60 1/2" (1537)	9.71 (0.90)
5026	2.65 (0.25)	14 5/8" (373)	26" (660)	7.90 (0.73)	2.64 (0.25)	2.63 (0.24)	5.30 (0.49)	54 1/2" (1384)	12.19 (1.13)
5030	3.26 (0.30)	14 5/8" (373)	32" (813)	9.94 (0.92)	3.32 (0.31)	3.31 (0.31)	6.52 (0.61)	48 1/2" (1232)	14.67 (1.36)
5036	3.87 (0.36)	14 5/8" (373)	38" (965)	11.98 (1.11)	4.00 (0.37)	3.99 (0.37)	7.74 (0.72)	42 1/2" (1080)	17.15 (1.59)
5040	4.48 (0.42)	14 5/8" (373)	44" (1118)	14.02 (1.30)	4.68 (0.43)	4.67 (0.43)	8.96 (0.83)	36 1/2" (927)	19.63 (1.82)
5046	5.09 (0.47)	14 5/8" (373)	50" (1270)	16.06 (1.49)	5.36 (0.50)	5.35 (0.50)	10.19 (0.95)	30 1/2" (775)	22.11 (2.05)
5050	5.70 (0.53)	14 5/8" (373)	56" (1422)	18.09 (1.68)	6.04 (0.56)	6.03 (0.56)	11.41 (1.06)	24 1/2" (622)	24.59 (2.28)
5056	6.32 (0.59)	14 5/8" (373)	62" (1575)	20.13 (1.87)	6.72 (0.62)	6.71 (0.62)	12.63 (1.17)	18 1/2" (470)	27.06 (2.51)
5060	6.93 (0.64)	14 5/8" (373)	68" (1727)	22.17 (2.06)	7.40 (0.69)	7.38 (0.69)	13.85 (1.29)	12 1/2" (318)	29.54 (2.74)
6016	1.82 (0.17)	18 5/8" (474)	14" (356)	4.76 (0.44)	1.59 (0.15)	1.59 (0.15)	3.63 (0.34)	66 1/2" (1689)	8.69 (0.81)
6020	2.59 (0.24)	18 5/8" (474)	20" (508)	7.30 (0.68)	2.44 (0.23)	2.43 (0.23)	5.19 (0.48)	60 1/2" (1537)	11.67 (1.08)
6026	3.37 (0.31)	18 5/8" (474)	26" (660)	9.84 (0.91)	3.28 (0.31)	3.28 (0.30)	6.74 (0.63)	54 1/2" (1384)	14.65 (1.36)
6030	4.15 (0.39)	18 5/8" (474)	32" (813)	12.38 (1.15)	4.13 (0.38)	4.12 (0.38)	8.30 (0.77)	48 1/2" (1232)	17.63 (1.64)
6036	4.93 (0.46)	18 5/8" (474)	38" (965)	14.92 (1.39)	4.98 (0.46)	4.97 (0.46)	9.85 (0.92)	42 1/2" (1080)	20.61 (1.91)
6040	5.70 (0.53)	18 5/8" (474)	44" (1118)	17.45 (1.62)	5.83 (0.54)	5.81 (0.54)	11.41 (1.06)	36 1/2" (927)	23.59 (2.19)
6046	6.48 (0.60)	18 5/8" (474)	50" (1270)	19.99 (1.86)	6.67 (0.62)	6.66 (0.62)	12.96 (1.20)	30 1/2" (775)	26.56 (2.47)
6050	7.26 (0.67)	18 5/8" (474)	56" (1422)	22.53 (2.09)	7.52 (0.70)	7.51 (0.70)	14.52 (1.35)	24 1/2" (622)	29.54 (2.74)
6056	8.04 (0.75)	18 5/8" (474)	62" (1575)	25.07 (2.33)	8.37 (0.78)	8.35 (0.78)	16.08 (1.49)	18 1/2" (470)	32.52 (3.02)
6060	8.82 (0.82)	18 5/8" (474)	68" (1727)	27.61 (2.56)	9.22 (0.86)	9.20 (0.85)	17.63 (1.64)	12 1/2" (318)	35.50 (3.30)
7016	2.20 (0.20)	22 5/8" (576)	14" (356)	5.70 (0.53)	1.90 (0.18)	1.90 (0.18)	4.41 (0.41)	66 1/2" (1689)	10.15 (0.94)
7020	3.15 (0.29)	22 5/8" (576)	20" (508)	8.74 (0.81)	2.92 (0.27)	2.91 (0.27)	6.30 (0.59)	60 1/2" (1537)	13.63 (1.27)
7026	4.09 (0.38)	22 5/8" (576)	26" (660)	11.78 (1.09)	3.93 (0.37)	3.92 (0.36)	8.19 (0.76)	54 1/2" (1384)	17.11 (1.59)
7030	5.04 (0.47)	22 5/8" (576)	32" (813)	14.81 (1.38)	4.94 (0.46)	4.94 (0.46)	10.08 (0.94)	48 1/2" (1232)	20.59 (1.91)
7036 ◊	5.98 (0.56)	22 5/8" (576)	38" (965)	17.85 (1.66)	5.96 (0.55)	5.95 (0.55)	11.96 (1.11)	42 1/2" (1080)	24.06 (2.24)
7040 ◊	6.93 (0.64)	22 5/8" (576)	44" (1118)	20.89 (1.94)	6.97 (0.65)	6.96 (0.65)	13.85 (1.29)	36 1/2" (927)	27.54 (2.56)
7046 ◊	7.87 (0.73)	22 5/8" (576)	50" (1270)	23.93 (2.22)	7.99 (0.74)	7.97 (0.74)	15.74 (1.46)	30 1/2" (775)	31.02 (2.88)
7050 ◊	8.82 (0.82)	22 5/8" (576)	56" (1422)	26.97 (2.51)	9.00 (0.84)	8.98 (0.83)	17.63 (1.64)	24 1/2" (622)	34.50 (3.21)
7056 ◊	9.76 (0.91)	22 5/8" (576)	62" (1575)	30.01 (2.79)	10.01 (0.93)	10.00 (0.93)	19.52 (1.81)	18 1/2" (470)	37.98 (3.53)
7060 ◊	10.70 (0.99)	22 5/8" (576)	68" (1727)	33.05 (3.07)	11.03 (1.02)	11.01 (1.02)	21.41 (1.99)	12 1/2" (318)	41.46 (3.85)
7616	2.40 (0.22)	24 5/8" (627)	14" (356)	6.17 (0.57)	2.06 (0.19)	2.05 (0.19)	4.80 (0.45)	66 1/2" (1689)	10.88 (1.01)
7620	3.43 (0.32)	24 5/8" (627)	20" (508)	9.46 (0.88)	3.15 (0.29)	3.15 (0.29)	6.85 (0.64)	60 1/2" (1537)	14.61 (1.36)
7626	4.45 (0.41)	24 5/8" (627)	26" (660)	12.74 (1.18)	4.25 (0.40)	4.25 (0.39)	8.91 (0.83)	54 1/2" (1384)	18.34 (1.70)
7630	5.48 (0.51)	24 5/8" (627)	32" (813)	16.03 (1.49)	5.35 (0.50)	5.34 (0.50)	10.96 (1.02)	48 1/2" (1232)	22.06 (2.05)
7636 ◊	6.51 (0.60)	24 5/8" (627)	38" (965)	19.32 (1.80)	6.45 (0.60)	6.44 (0.60)	13.02 (1.21)	42 1/2" (1080)	25.79 (2.40)
7640 ◊	7.54 (0.70)	24 5/8" (627)	44" (1118)	22.61 (2.10)	7.54 (0.70)	7.53 (0.70)	15.08 (1.40)	36 1/2" (927)	29.52 (2.74)
7646 ◊	8.57 (0.80)	24 5/8" (627)	50" (1270)	25.90 (2.41)	8.64 (0.80)	8.63 (0.80)	17.13 (1.59)	30 1/2" (775)	33.25 (3.09)
7650 ◊	9.59 (0.89)	24 5/8" (627)	56" (1422)	29.19 (2.71)	9.74 (0.90)	9.72 (0.90)	19.19 (1.78)	24 1/2" (622)	36.98 (3.44)
7656 ◊	10.62 (0.99)	24 5/8" (627)	62" (1575)	32.48 (3.02)	10.84 (1.01)	10.82 (1.01)	21.24 (1.97)	18 1/2" (470)	40.71 (3.78)
7660 ◊	11.65 (1.08)	24 5/8" (627)	68" (1727)	35.77 (3.32)	11.93 (1.11)	11.92 (1.11)	23.30 (2.16)	12 1/2" (318)	44.44 (4.13)
8016	2.59 (0.24)	26 5/8" (677)	14" (356)	6.64 (0.62)	2.21 (0.21)	2.21 (0.21)	5.19 (0.48)	66 1/2" (1689)	11.61 (1.08)
8020	3.70 (0.34)	26 5/8" (677)	20" (508)	10.17 (0.95)	3.39 (0.32)	3.39 (0.31)	7.41 (0.69)	60 1/2" (1537)	15.59 (1.45)
8026	4.82 (0.45)	26 5/8" (677)	26" (660)	13.71 (1.27)	4.58 (0.43)	4.57 (0.42)	9.63 (0.89)	54 1/2" (1384)	19.56 (1.82)
8030 ◊	5.93 (0.55)	26 5/8" (677)	32" (813)	17.25 (1.60)	5.76 (0.53)	5.75 (0.53)	11.85 (1.10)	48 1/2" (1232)	23.54 (2.19)
8036 ◊	7.04 (0.65)	26 5/8" (677)	38" (965)	20.79 (1.93)	6.94 (0.64)	6.93 (0.64)	14.08 (1.31)	42 1/2" (1080)	27.52 (2.56)
8040 ◊	8.15 (0.76)	26 5/8" (677)	44" (1118)	24.33 (2.26)	8.12 (0.75)	8.11 (0.75)	16.30 (1.51)	36 1/2" (927)	31.50 (2.93)
8046 ◊	9.26 (0.86)	26 5/8" (677)	50" (1270)	27.87 (2.59)	9.30 (0.86)	9.28 (0.86)	18.52 (1.72)	30 1/2" (775)	35.48 (3.30)
8050 ◊	10.37 (0.96)	26 5/8" (677)	56" (1422)	31.41 (2.92)	10.48 (0.97)	10.46 (0.97)	20.74 (1.93)	24 1/2" (622)	39.46 (3.67)

• "Top of Subfloor to Top of Inside Sill Stop" is calculated based upon a structural header height of 6'-10 1/2" (2096).

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• Dimensions in parentheses are in millimeters or square meters.

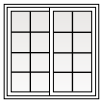
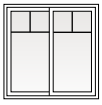
◊Meets or exceed clear opening area of 5.7 sq. ft. or 0.53 m^2, clear opening width of 20" (508) and clear opening height of 24" (610).

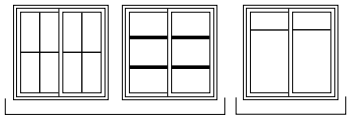
Gliding Window Opening and Area Specifications – Active-Stationary-Active (XOX) 1:1:1 Equal Sash Ratio *(continued)*

Window Number	Clear Opening Area Sq. Ft./(m²)	Clear Opening in Full Open Position Width Inches/(mm)	Clear Opening in Full Open Position Height Inches/(mm)	Total Glass Area Sq. Ft./(m²)	Fixed Sash Glass Area Sq. Ft./(m²)	Single Active Sash Glass Area Sq. Ft./(m²)	Vent Area Sq. Ft./(m²)	Top of Subfloor to Top of Inside Sill Stop Inches/(mm)	Overall Window Area Sq. Ft./(m²)
8056 ◊	11.48 (1.07)	26 5/8" (677)	62" (1575)	34.95 (3.25)	11.66 (1.08)	11.64 (1.08)	22.97 (2.13)	18 1/2" (470)	43.44 (4.04)
8060 ◊	12.59 (1.17)	26 5/8" (677)	68" (1727)	38.48 (3.58)	12.84 (1.19)	12.82 (1.19)	25.19 (2.34)	12 1/2" (318)	47.42 (4.41)
8616	2.79 (0.26)	28 5/8" (728)	14" (356)	7.10 (0.66)	2.37 (0.22)	2.37 (0.22)	5.57 (0.52)	66 1/2" (1689)	12.34 (1.15)
8620	3.98 (0.37)	28 5/8" (728)	20" (508)	10.89 (1.01)	3.63 (0.34)	3.63 (0.34)	7.96 (0.74)	60 1/2" (1537)	16.56 (1.54)
8626	5.18 (0.48)	28 5/8" (728)	26" (660)	14.68 (1.36)	4.90 (0.46)	4.89 (0.45)	10.35 (0.96)	54 1/2" (1384)	20.79 (1.93)
8630 ◊	6.37 (0.59)	28 5/8" (728)	32" (813)	18.47 (1.72)	6.16 (0.57)	6.15 (0.57)	12.74 (1.18)	48 1/2" (1232)	25.02 (2.32)
8636 ◊	7.57 (0.70)	28 5/8" (728)	38" (965)	22.26 (2.07)	7.43 (0.69)	7.42 (0.69)	15.13 (1.41)	42 1/2" (1080)	29.25 (2.72)
8640 ◊	8.76 (0.81)	28 5/8" (728)	44" (1118)	26.05 (2.42)	8.69 (0.81)	8.68 (0.81)	17.52 (1.63)	36 1/2" (927)	33.48 (3.11)
8646 ◊	9.95 (0.92)	28 5/8" (728)	50" (1270)	29.84 (2.77)	9.95 (0.92)	9.94 (0.92)	19.91 (1.85)	30 1/2" (775)	37.71 (3.50)
8650 ◊	11.15 (1.04)	28 5/8" (728)	56" (1422)	33.63 (3.12)	11.22 (1.04)	11.20 (1.04)	22.30 (2.07)	24 1/2" (622)	41.94 (3.90)
8656 ◊	12.34 (1.15)	28 5/8" (728)	62" (1575)	37.41 (3.48)	12.48 (1.16)	12.47 (1.16)	24.69 (2.29)	18 1/2" (470)	46.17 (4.29)
8660 ◊	13.54 (1.26)	28 5/8" (728)	68" (1727)	41.20 (3.83)	13.75 (1.28)	13.73 (1.28)	27.08 (2.52)	12 1/2" (318)	50.40 (4.68)

• "Top of Subfloor to Top of Inside Sill Stop" is calculated based upon a structural header height of 6'-10 1/2" (2096).
• Dimensions in parentheses are in millimeters or square meters.
◊Meets or exceed clear opening area of 5.7 sq. ft. or 0.53 m², clear opening width of 20" (508) and clear opening height of 24" (610).

Grille Patterns

	Prairie A	Colonial	Modified Colonial	Tall Fractional	Short Fractional
Gliding					



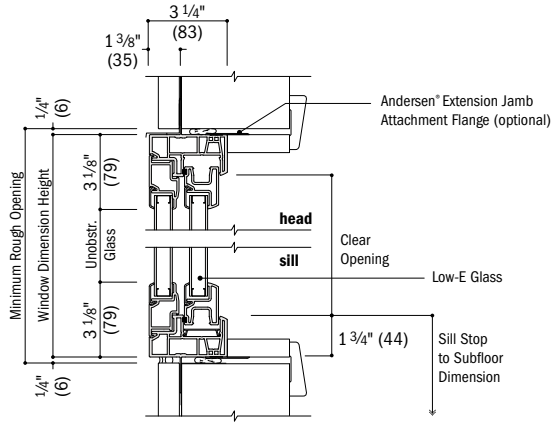
Specified Equal Light Examples | Custom Example

Number of lights and overall pattern varies with window size. Patterns shown may not be available for all sizes. Specified equal light and custom patterns are also available. For specified equal light, specify number of same-size rectangles across or down. For more information on divided light, see page 13 or visit **andersenwindows.com/grilles**.

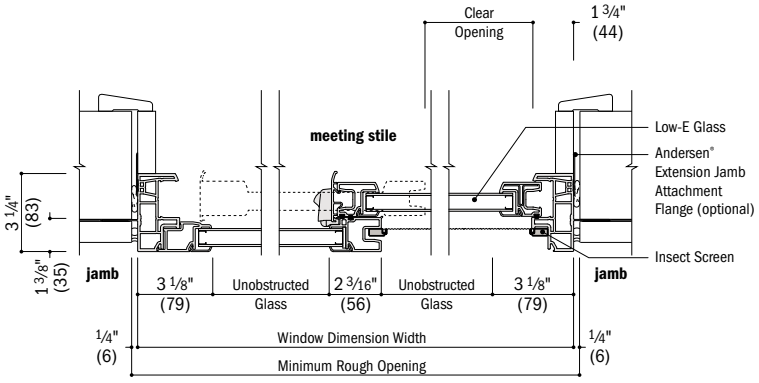
Gliding Window Details – New Construction

Scale 1 1/2" (38) = 1'-0" (305) – 1:8

1 3/8" flange setback

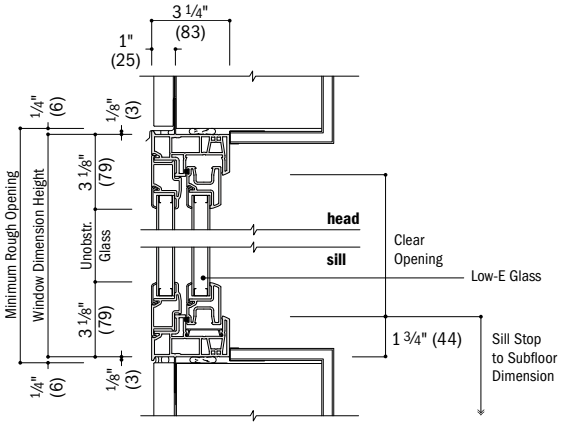


Vertical Section

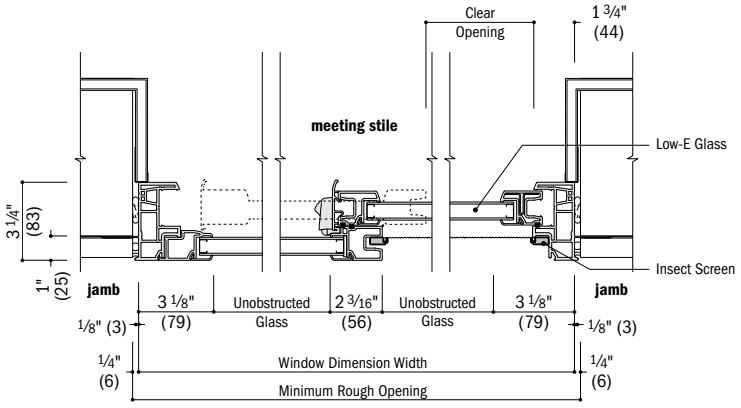


Horizontal Section

1" flange setback with stucco key

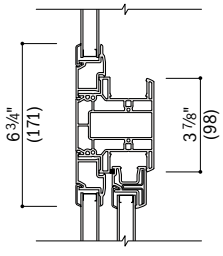


Vertical Section
Stucco Exterior



Horizontal Section
Stucco Exterior

integral



Vertical Section
Picture Over Gliding

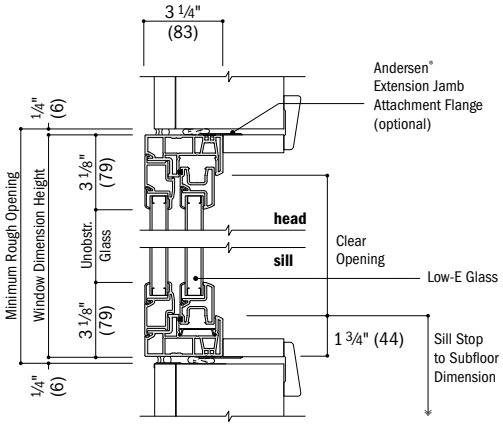
See pages 84-87 for joining details.

- Drip cap is required to complete window installation as shown but may not be included with the window. Use of drip cap is recommended for proper installation.
- Light-colored areas are parts included with window. Dark-colored areas are additional Andersen® parts required to complete window assembly as shown.
- **Minimum rough openings may need to be increased to allow for use of building wraps, flashing, sill panning, brackets, fasteners or other items. See installation information on page 110.**
- Details are for illustration only and are not intended to represent product installation methods or materials. Refer to product installation instructions at andersenwindows.com.
- Dimensions in parentheses are in millimeters.

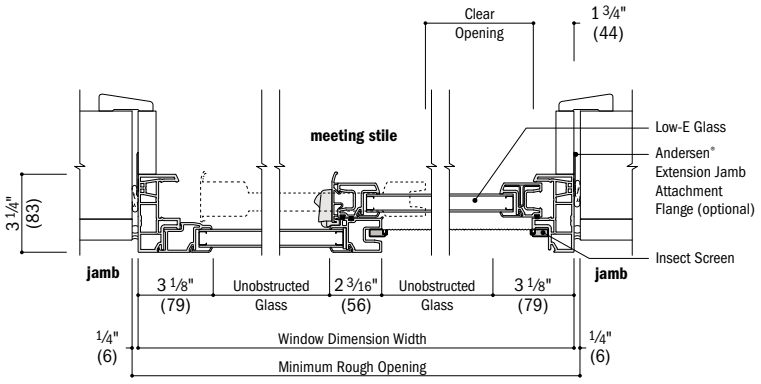
Gliding Window Details – Replacement

Scale 1 1/2" (38) = 1'-0" (305) – 1:8

no flange

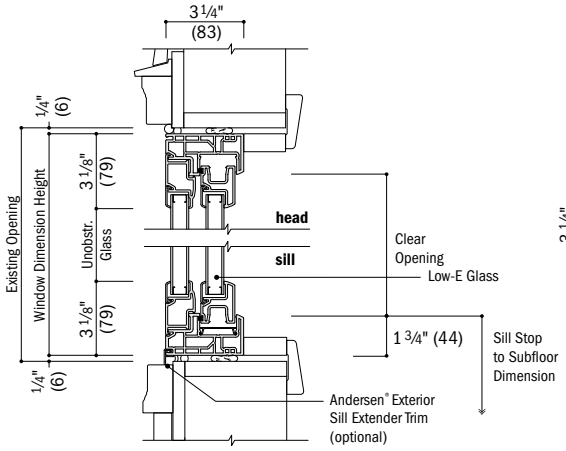


Vertical Section
Existing Framed Opening

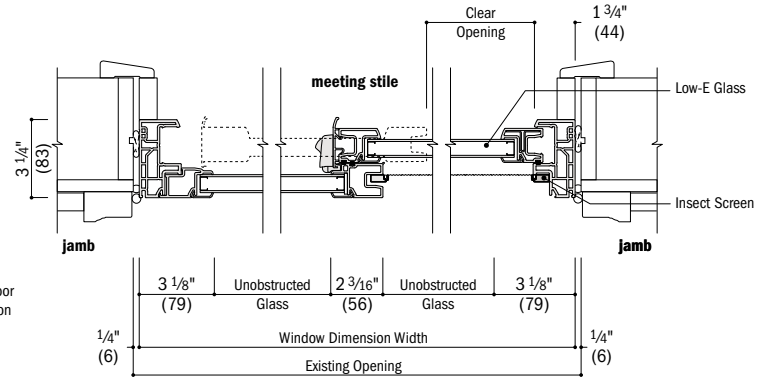


Horizontal Section
Existing Framed Opening

insert

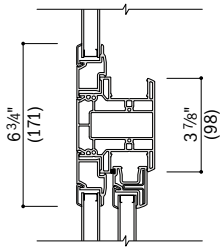


Vertical Section
Existing Window Opening



Horizontal Section
Existing Window Opening

integral



Vertical Section
Picture Over Gliding

Installation accessories for insert frame shown on page 109.

See pages 84-87 for joining details.

- Drip cap is required to complete window installation as shown but may not be included with the window. Use of drip cap is recommended for proper installation.
- Light-colored areas are parts included with window. Dark-colored areas are additional Andersen® parts required to complete window assembly as shown.
- **Minimum rough openings may need to be increased to allow for use of building wraps, flashing, sill panning, brackets, fasteners or other items. See installation information on page 110.**
- Details are for illustration only and are not intended to represent product installation methods or materials. Refer to product installation instructions at andersenwindows.com.
- Dimensions in parentheses are in millimeters.

Table of Picture and Single Transom Window Sizes

Notes on next page also apply to this page.

Scale 1/8" (3) = 1'-0" (305) – 1:96

Window Dimension	11 1/2" (292)	1'-5 1/2" (445)	1'-11 1/2" (597)	2'-5 1/2" (749)	2'-11 1/2" (902)	3'-5 1/2" (1054)	3'-11 1/2" (1207)	4'-5 1/2" (1359)	4'-11 1/2" (1511)	5'-5 1/2" (1664)
Minimum Rough Opening	1'-0" (305)	1'-6" (457)	2'-0" (610)	2'-6" (762)	3'-0" (914)	3'-6" (1067)	4'-0" (1219)	4'-6" (1372)	5'-0" (1524)	5'-6" (1676)
Unobstructed Glass	5 1/4" (133)	11 1/4" (286)	17 1/4" (438)	23 1/4" (591)	29 1/4" (743)	35 1/4" (895)	41 1/4" (1048)	47 1/4" (1200)	53 1/4" (1353)	59 1/4" (1505)

CUSTOM WIDTHS – 11 1/2" to 95 1/2"

CUSTOM HEIGHTS – 11 1/2" to 95 1/2"

	11 1/2" (292)	1'-5 1/2" (445)	1'-11 1/2" (597)	2'-5 1/2" (749)	2'-11 1/2" (902)	3'-5 1/2" (1054)	3'-11 1/2" (1207)	4'-5 1/2" (1359)	4'-11 1/2" (1511)	5'-5 1/2" (1664)
11 1/2" (292)	1010	1610	2010	2610	3010	3610	4010	4610	5010	5610
1'-5 1/2" (445)	1016	1616	2016	2616	3016	3616	4016	4616	5016	5616
1'-11 1/2" (597)	1020	1620	2020	2620	3020	3620	4020	4620	5020	5620
2'-5 1/2" (749)	1026	1626	2026	2626	3026	3626	4026	4626	5026	5626
2'-11 1/2" (902)	1030	1630	2030	2630	3030	3630	4030	4630	5030	5630
3'-5 1/2" (1054)	1036	1636	2036	2636	3036	3636	4036	4636	5036	5636
3'-11 1/2" (1207)	1040	1640	2040	2640	3040	3640	4040	4640	5040	5640
4'-5 1/2" (1359)	1046	1646	2046	2646	3046	3646	4046	4646	5046	5646
4'-11 1/2" (1511)	1050	1650	2050	2650	3050	3650	4050	4650	5050	5650
5'-5 1/2" (1664)	1056	1656	2056	2656	3056	3656	4056	4656	5056	5656
5'-11 1/2" (1816)	1060	1660	2060	2660	3060	3660	4060	4660	5060	5660
6'-5 1/2" (1969)	1066	1666	2066	2666	3066	3666	4066	4666	5066	5666

- "Window Dimension" always refers to outside frame-to-frame dimension.
- "**Minimum Rough Opening**" **dimensions may need to be increased to allow for use of building wraps, flashing, sill panning, brackets, fasteners or other items. See page 110 for more details.**
- Dimensions in parentheses are in millimeters.

Picture and transom sizes on pages 66-71.

5'-11 1/2" (1816)	6'-5 1/2" (1969)	6'-11 1/2" (2121)	7'-5 1/2" (2273)	7'-11 1/2" (2426)
6'-0" (1829)	6'-6" (1981)	7'-0" (2134)	7'-6" (2286)	8'-0" (2438)
65 1/4" (1657)	71 1/4" (1810)	77 1/4" (1962)	83 1/4" (2115)	89 1/4" (2267)

continued on next page

Custom-size windows are available in 1/8" (3) increments. See page 90 for custom sizes and specifications.

Details shown on pages 81-82.

Grille patterns shown on page 77.

- "Window Dimension" always refers to outside frame-to-frame dimension.
- **"Minimum Rough Opening" dimensions may need to be increased to allow for use of building wraps, flashing, sill panning, brackets, fasteners or other items. See page 110 for more details.**
- Dimensions in parentheses are in millimeters.

Table of Picture and Single Transom Window Sizes *(continued)*

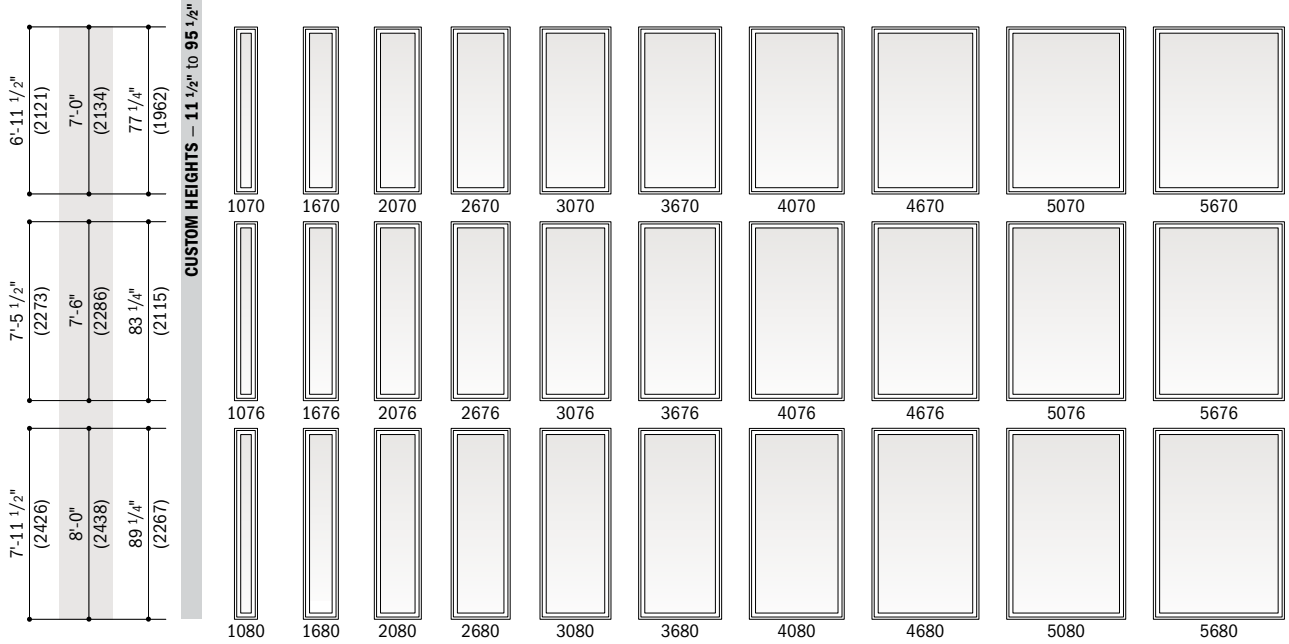
Notes on next page also apply to this page.

Scale ⅛" (3) = 1'-0" (305) – 1:96

Window Dimension	11 1/2" (292)	1'-5 1/2" (445)	1'-11 1/2" (597)	2'-5 1/2" (749)	2'-11 1/2" (902)	3'-5 1/2" (1054)	3'-11 1/2" (1207)	4'-5 1/2" (1359)	4'-11 1/2" (1511)	5'-5 1/2" (1664)
Minimum Rough Opening	1'-0" (305)	1'-6" (457)	2'-0" (610)	2'-6" (762)	3'-0" (914)	3'-6" (1067)	4'-0" (1219)	4'-6" (1372)	5'-0" (1524)	5'-6" (1676)
Unobstructed Glass	5 1/4" (133)	11 1/4" (286)	17 1/4" (438)	23 1/4" (591)	29 1/4" (743)	35 1/4" (895)	41 1/4" (1048)	47 1/4" (1200)	53 1/4" (1353)	59 1/4" (1505)

CUSTOM WIDTHS – 11 ½" to 95 ½"

CUSTOM HEIGHTS – 11 ½" to 95 ½"



- "Window Dimension" always refers to outside frame-to-frame dimension.
- "**Minimum Rough Opening**" **dimensions may need to be increased to allow for use of building wraps, flashing, sill panning, brackets, fasteners or other items. See page 110 for more details.**
- Dimensions in parentheses are in millimeters.

Picture and Single Transom Window Area Specifications

Window Number	Glass Area Sq. Ft./(m²)	Overall Window Area Sq. Ft./(m²)
1010	0.19 (0.02)	0.92 (0.09)
1016	0.41 (0.04)	1.40 (0.13)
1020	0.63 (0.06)	1.88 (0.17)
1026	0.85 (0.08)	2.36 (0.22)
1030	1.07 (0.10)	2.84 (0.26)
1036	1.29 (0.12)	3.31 (0.31)
1040	1.50 (0.14)	3.79 (0.35)
1046	1.72 (0.16)	4.27 (0.40)
1050	1.94 (0.18)	4.75 (0.44)
1056	2.16 (0.20)	5.23 (0.49)
1060	2.38 (0.22)	5.71 (0.53)
1066	2.60 (0.24)	6.19 (0.57)
1070	2.82 (0.26)	6.67 (0.62)
1076	3.04 (0.28)	7.15 (0.66)
1080	3.25 (0.30)	7.63 (0.71)
1610	0.41 (0.04)	1.40 (0.13)
1616	0.88 (0.08)	2.13 (0.20)
1620	1.35 (0.13)	2.86 (0.27)
1626	1.82 (0.17)	3.59 (0.33)
1630	2.29 (0.21)	4.31 (0.40)
1636	2.75 (0.26)	5.04 (0.47)
1640	3.22 (0.30)	5.77 (0.54)
1646	3.69 (0.34)	6.50 (0.60)

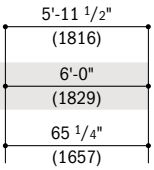
Window Number	Glass Area Sq. Ft./(m²)	Overall Window Area Sq. Ft./(m²)
1650	4.16 (0.39)	7.23 (0.67)
1656	4.63 (0.43)	7.96 (0.74)
1660	5.10 (0.47)	8.69 (0.81)
1666	5.57 (0.52)	9.42 (0.87)
1670	6.04 (0.56)	10.15 (0.94)
1676	6.50 (0.60)	10.88 (1.01)
1680	6.97 (0.65)	11.61 (1.08)
2010	0.63 (0.06)	1.88 (0.17)
2016	1.35 (0.13)	2.86 (0.27)
2020	2.07 (0.19)	3.84 (0.36)
2026	2.79 (0.26)	4.81 (0.45)
2030	3.50 (0.33)	5.79 (0.54)
2036	4.22 (0.39)	6.77 (0.63)
2040	4.94 (0.46)	7.75 (0.72)
2046	5.66 (0.53)	8.73 (0.81)
2050	6.38 (0.59)	9.71 (0.90)
2056	7.10 (0.66)	10.69 (0.99)
2060	7.82 (0.73)	11.67 (1.08)
2066	8.54 (0.79)	12.65 (1.17)
2070	9.25 (0.86)	13.63 (1.27)
2076	9.97 (0.93)	14.61 (1.36)
2080	10.69 (0.99)	15.59 (1.45)
2610	0.85 (0.08)	2.36 (0.22)

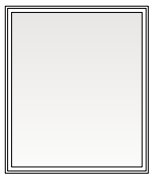
Window Number	Glass Area Sq. Ft./(m²)	Overall Window Area Sq. Ft./(m²)
2616	1.82 (0.17)	3.59 (0.33)
2620	2.79 (0.26)	4.81 (0.45)
2626	3.75 (0.35)	6.04 (0.56)
2630	4.72 (0.44)	7.27 (0.68)
2636	5.69 (0.53)	8.50 (0.79)
2640	6.66 (0.62)	9.73 (0.90)
2646	7.63 (0.71)	10.96 (1.02)
2650	8.60 (0.80)	12.19 (1.13)
2656	9.57 (0.89)	13.42 (1.25)
2660	10.54 (0.98)	14.65 (1.36)
2666	11.50 (1.07)	15.88 (1.47)
2670	12.47 (1.16)	17.11 (1.59)
2676	13.44 (1.25)	18.34 (1.70)
2680	14.41 (1.34)	19.56 (1.82)
3010	1.07 (0.10)	2.84 (0.26)
3016	2.29 (0.21)	4.31 (0.40)
3020	3.50 (0.33)	5.79 (0.54)
3026	4.72 (0.44)	7.27 (0.68)
3030	5.94 (0.55)	8.75 (0.81)
3036	7.16 (0.67)	10.23 (0.95)
3040	8.38 (0.78)	11.71 (1.09)

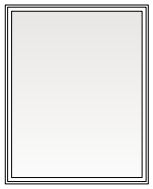
- Dimensions in parentheses are in square meters.

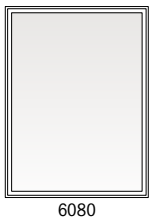
continued on next page

Picture and transom sizes on pages 66-71.




6070


6076


6080

Custom-size windows are available in 1/8" (3) increments. See page 90 for custom sizes and specifications.

Details shown on pages 81-82. Grille patterns shown on page 77.

- "Window Dimension" always refers to outside frame-to-frame dimension.
- **"Minimum Rough Opening" dimensions may need to be increased to allow for use of building wraps, flashing, sill panning, brackets, fasteners or other items. See page 110 for more details.**
- Dimensions in parentheses are in millimeters.

Picture and Single Transom Window Area Specifications *(continued)*

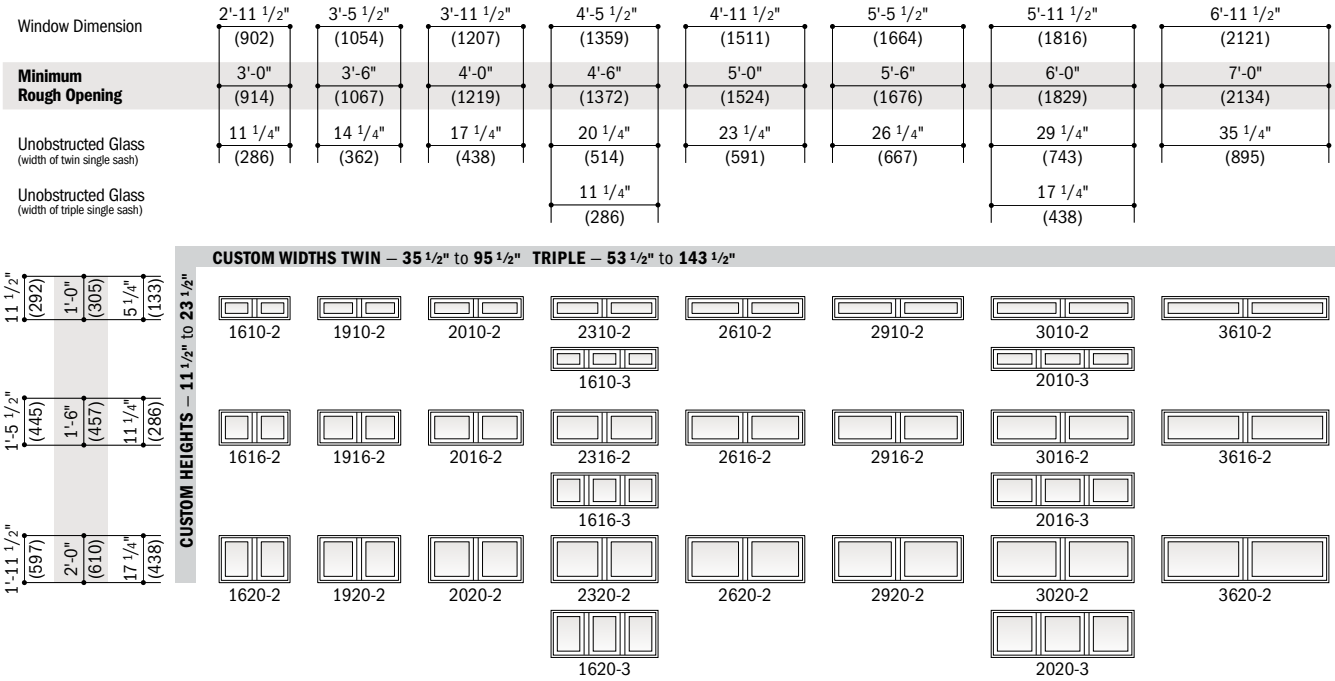
Window Number	Glass Area Sq. Ft./(m^2)		Overall Window Area Sq. Ft./(m^2)	
3046	9.60	(0.89)	13.19	(1.23)
3050	10.82	(1.00)	14.67	(1.36)
3056	12.04	(1.12)	16.15	(1.50)
3060	13.25	(1.23)	17.63	(1.64)
3066	14.47	(1.34)	19.11	(1.77)
3070	15.69	(1.46)	20.59	(1.91)
3076	16.91	(1.57)	22.06	(2.05)
3080	18.13	(1.68)	23.54	(2.19)
3610	1.29	(0.12)	3.31	(0.31)
3616	2.75	(0.26)	5.04	(0.47)
3620	4.22	(0.39)	6.77	(0.63)
3626	5.69	(0.53)	8.50	(0.79)
3630	7.16	(0.67)	10.23	(0.95)
3636	8.63	(0.80)	11.96	(1.11)
3640	10.10	(0.94)	13.69	(1.27)
3646	11.57	(1.07)	15.42	(1.43)
3650	13.04	(1.21)	17.15	(1.59)
3656	14.50	(1.35)	18.88	(1.75)
3660	15.97	(1.48)	20.61	(1.91)
3666	17.44	(1.62)	22.34	(2.07)
3670	18.91	(1.76)	24.06	(2.24)
3676	20.38	(1.89)	25.79	(2.40)
3680	21.85	(2.03)	27.52	(2.56)
4010	1.50	(0.14)	3.79	(0.35)
4016	3.22	(0.30)	5.77	(0.54)
4020	4.94	(0.46)	7.75	(0.72)
4026	6.66	(0.62)	9.73	(0.90)
4030	8.38	(0.78)	11.71	(1.09)
4036	10.10	(0.94)	13.69	(1.27)
4040	11.82	(1.10)	15.67	(1.46)
4046	13.54	(1.26)	17.65	(1.64)
4050	15.25	(1.42)	19.63	(1.82)
4056	16.97	(1.58)	21.61	(2.01)
4060	18.69	(1.74)	23.59	(2.19)
4066	20.41	(1.90)	25.56	(2.37)
4070	22.13	(2.06)	27.54	(2.56)
4076	23.85	(2.22)	29.52	(2.74)
4080	25.57	(2.38)	31.50	(2.93)
4610	1.72	(0.16)	4.27	(0.40)
4616	3.69	(0.34)	6.50	(0.60)
4620	5.66	(0.53)	8.73	(0.81)
4626	7.63	(0.71)	10.96	(1.02)
4630	9.60	(0.89)	13.19	(1.23)
4636	11.57	(1.07)	15.42	(1.43)
4640	13.54	(1.26)	17.65	(1.64)
4646	15.50	(1.44)	19.88	(1.85)
4650	17.47	(1.62)	22.11	(2.05)
4656	19.44	(1.81)	24.34	(2.26)
4660	21.41	(1.99)	26.56	(2.47)
4666	23.38	(2.17)	28.79	(2.67)
4670	25.35	(2.35)	31.02	(2.88)
4676	27.32	(2.54)	33.25	(3.09)
4680	29.29	(2.72)	35.48	(3.30)
5010	1.94	(0.18)	4.75	(0.44)
5016	4.16	(0.39)	7.23	(0.67)
5020	6.38	(0.59)	9.71	(0.90)
5026	8.60	(0.80)	12.19	(1.13)
5030	10.82	(1.00)	14.67	(1.36)
5036	13.04	(1.21)	17.15	(1.59)
5040	15.25	(1.42)	19.63	(1.82)
5046	17.47	(1.62)	22.11	(2.05)
5050	19.69	(1.83)	24.59	(2.28)
5056	21.91	(2.04)	27.06	(2.51)
5060	24.13	(2.24)	29.54	(2.74)
5066	26.35	(2.45)	32.02	(2.97)
5070	28.57	(2.65)	34.50	(3.21)
5076	30.79	(2.86)	36.98	(3.44)
5080	33.00	(3.07)	39.46	(3.67)
5610	2.16	(0.20)	5.23	(0.49)
5616	4.63	(0.43)	7.96	(0.74)
5620	7.10	(0.66)	10.69	(0.99)
5626	9.57	(0.89)	13.42	(1.25)
5630	12.04	(1.12)	16.15	(1.50)
5636	14.50	(1.35)	18.88	(1.75)
5640	16.97	(1.58)	21.61	(2.01)
5646	19.44	(1.81)	24.34	(2.26)
5650	21.91	(2.04)	27.06	(2.51)
5656	24.38	(2.26)	29.79	(2.77)
5660	26.85	(2.49)	32.52	(3.02)
5666	29.32	(2.72)	35.25	(3.27)
5670	31.79	(2.95)	37.98	(3.53)
5676	34.25	(3.18)	40.71	(3.78)
5680	36.72	(3.41)	43.44	(4.04)
6010	2.38	(0.22)	5.71	(0.53)
6016	5.10	(0.47)	8.69	(0.81)
6020	7.82	(0.73)	11.67	(1.08)
6026	10.54	(0.98)	14.65	(1.36)
6030	13.25	(1.23)	17.63	(1.64)
6036	15.97	(1.48)	20.61	(1.91)
6040	18.69	(1.74)	23.59	(2.19)
6046	21.41	(1.99)	26.56	(2.47)
6050	24.13	(2.24)	29.54	(2.74)
6056	26.85	(2.49)	32.52	(3.02)
6060	29.57	(2.75)	35.50	(3.30)
6066	32.29	(3.00)	38.48	(3.57)
6070	35.00	(3.25)	41.46	(3.85)
6076	37.72	(3.50)	44.44	(4.13)
6080	40.44	(3.76)	47.42	(4.41)
6610	2.60	(0.24)	6.19	(0.57)
6616	5.57	(0.52)	9.42	(0.87)
6620	8.54	(0.79)	12.65	(1.17)
6626	11.50	(1.07)	15.88	(1.47)
6630	14.47	(1.34)	19.11	(1.77)
6636	17.44	(1.62)	22.34	(2.07)
6640	20.41	(1.90)	25.56	(2.37)
6646	23.38	(2.17)	28.79	(2.67)
6650	26.35	(2.45)	32.02	(2.97)
6656	29.32	(2.72)	35.25	(3.27)
6660	32.29	(3.00)	38.48	(3.57)
7010	2.82	(0.26)	6.67	(0.62)
7016	6.04	(0.56)	10.15	(0.94)
7020	9.25	(0.86)	13.63	(1.27)
7026	12.47	(1.16)	17.11	(1.59)
7030	15.69	(1.46)	20.59	(1.91)
7036	18.91	(1.76)	24.06	(2.24)
7040	22.13	(2.06)	27.54	(2.56)
7046	25.35	(2.35)	31.02	(2.88)
7050	28.57	(2.65)	34.50	(3.21)
7056	31.79	(2.95)	37.98	(3.53)
7060	35.00	(3.25)	41.46	(3.85)
7610	3.04	(0.28)	7.15	(0.66)
7616	6.50	(0.60)	10.88	(1.01)
7620	9.97	(0.93)	14.61	(1.36)
7626	13.44	(1.25)	18.34	(1.70)
7630	16.91	(1.57)	22.06	(2.05)
7636	20.38	(1.89)	25.79	(2.40)
7640	23.85	(2.22)	29.52	(2.74)
7646	27.32	(2.54)	33.25	(3.09)
7650	30.79	(2.86)	36.98	(3.44)
7656	34.25	(3.18)	40.71	(3.78)
7660	37.72	(3.50)	44.44	(4.13)
8010	3.25	(0.30)	7.63	(0.71)
8016	6.97	(0.65)	11.61	(1.08)
8020	10.69	(0.99)	15.59	(1.45)
8026	14.41	(1.34)	19.56	(1.82)
8030	18.13	(1.68)	23.54	(2.19)
8036	21.85	(2.03)	27.52	(2.56)
8040	25.57	(2.38)	31.50	(2.93)
8046	29.29	(2.72)	35.48	(3.30)
8050	33.00	(3.07)	39.46	(3.67)
8056	36.72	(3.41)	43.44	(4.04)
8060	40.44	(3.76)	47.42	(4.41)

- Dimensions in parentheses are in square meters.

Table of Twin and Triple Transom Window Sizes

Scale 1/8" (3) = 1'-0" (305) – 1:96

Notes on next page also apply to this page.



- "Window Dimension" always refers to outside frame-to-frame dimension.
- "**Minimum Rough Opening**" **dimensions may need to be increased to allow for use of building wraps, flashing, sill panning, brackets, fasteners or other items. See page 110 for more details.**
- Dimensions in parentheses are in millimeters.

Twin Transom Window Area Specifications

Window Number	Glass Area Sq. Ft./(m²)		Overall Window Area Sq. Ft./(m²)	
1610-2	0.82	(0.08)	2.84	(0.26)
1910-2	1.04	(0.10)	3.31	(0.31)
2010-2	1.26	(0.12)	3.79	(0.35)
2310-2	1.48	(0.14)	4.27	(0.40)
2610-2	1.70	(0.16)	4.75	(0.44)
2910-2	1.91	(0.18)	5.23	(0.49)
3010-2	2.13	(0.20)	5.71	(0.53)
3610-2	2.57	(0.24)	6.67	(0.62)
4010-2	3.01	(0.28)	7.63	(0.71)
1616-2	1.76	(0.16)	4.31	(0.40)
1916-2	2.23	(0.21)	5.04	(0.47)
2016-2	2.70	(0.25)	5.77	(0.54)
2316-2	3.16	(0.29)	6.50	(0.60)
2616-2	3.63	(0.34)	7.23	(0.67)
2916-2	4.10	(0.38)	7.96	(0.74)
3016-2	4.57	(0.42)	8.69	(0.81)
3616-2	5.51	(0.51)	10.15	(0.94)
4016-2	6.45	(0.60)	11.61	(1.08)
1620-2	2.70	(0.25)	5.79	(0.54)
1920-2	3.41	(0.32)	6.77	(0.63)
2020-2	4.13	(0.38)	7.75	(0.72)
2320-2	4.85	(0.45)	8.73	(0.81)
2620-2	5.57	(0.52)	9.71	(0.90)
2920-2	6.29	(0.58)	10.69	(0.99)
3020-2	7.01	(0.65)	11.67	(1.08)
3620-2	8.45	(0.78)	13.63	(1.27)
4020-2	9.88	(0.92)	15.59	(1.45)

- Dimensions in parentheses are in square meters.

Triple Transom Window Area Specifications

Window Number	Glass Area Sq. Ft./(m²)		Overall Window Area Sq. Ft./(m²)	
1610-3	1.23	(0.11)	4.27	(0.40)
2010-3	1.89	(0.18)	5.71	(0.53)
2610-3	2.54	(0.24)	7.15	(0.66)
3010-3	3.20	(0.30)	8.59	(0.80)
3610-3	3.86	(0.36)	10.02	(0.93)
4010-3	4.51	(0.42)	11.46	(1.06)
1616-3	2.64	(0.24)	6.50	(0.60)
2016-3	4.04	(0.38)	8.69	(0.81)
2616-3	5.45	(0.51)	10.88	(1.01)
3016-3	6.86	(0.64)	13.06	(1.21)
3616-3	8.26	(0.77)	15.25	(1.42)
4016-3	9.67	(0.90)	17.44	(1.62)
1620-3	4.04	(0.38)	8.73	(0.81)
2020-3	6.20	(0.58)	11.67	(1.08)
2620-3	8.36	(0.78)	14.61	(1.36)
3020-3	10.51	(0.98)	17.54	(1.63)
3620-3	12.67	(1.18)	20.48	(1.90)
4020-3	14.82	(1.38)	23.42	(2.18)

- Dimensions in parentheses are in square meters.

Half Circle Window Area Specifications

Window Number	Glass Area Sq. Ft./(m²)		Overall Window Area Sq. Ft./(m²)	
20	0.80	(0.07)	2.02	(0.19)
26	1.46	(0.14)	3.01	(0.28)
30	2.32	(0.22)	4.21	(0.39)
36	3.37	(0.31)	5.60	(0.52)
40	4.62	(0.43)	7.18	(0.67)
46	6.06	(0.56)	8.97	(0.83)
50	7.70	(0.72)	10.95	(1.02)
56	9.54	(0.89)	13.12	(1.22)
60	11.58	(1.08)	15.49	(1.44)
66	13.81	(1.28)	18.06	(1.68)
70	16.23	(1.51)	20.83	(1.93)
76	18.85	(1.75)	23.79	(2.21)
80	21.67	(2.01)	26.94	(2.50)

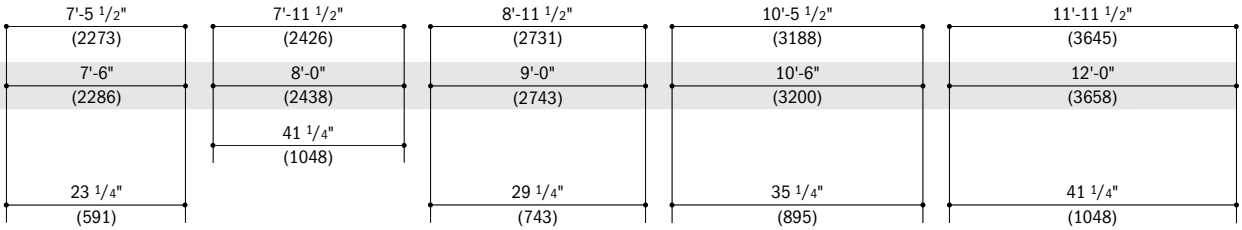
- Dimensions in parentheses are in square meters.

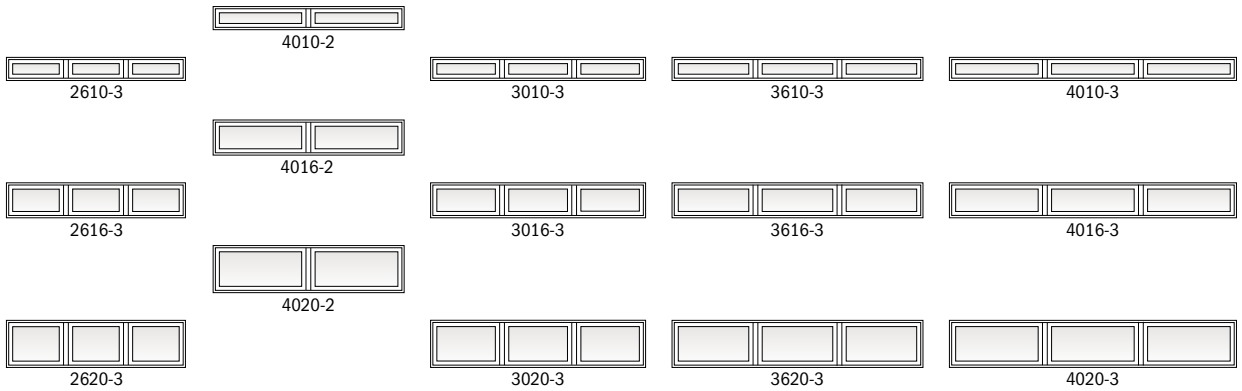
Circle Window Area Specifications

Window Number	Glass Area Sq. Ft./(m²)		Overall Window Area Sq. Ft./(m²)	
2020	1.61	(0.15)	3.01	(0.28)
2626	2.93	(0.27)	4.75	(0.44)
3030	4.65	(0.43)	6.87	(0.64)
3636	6.75	(0.63)	9.39	(0.87)
4040	9.25	(0.86)	12.31	(1.14)

- Dimensions in parentheses are in square meters.

Picture and transom sizes on pages 66-71.





- "Window Dimension" always refers to outside frame-to-frame dimension.
- **"Minimum Rough Opening" dimensions may need to be increased to allow for use of building wraps, flashing, sill panning, brackets, fasteners or other items. See page 110 for more details.**
- Dimensions in parentheses are in millimeters.

Custom-size windows are available in 1/8" (3) increments. See page 90 for custom sizes and specifications.

Windows have one continuous outer frame. Details shown on pages 82-83.

Quarter Circle Window Area Specifications

Window Number	Glass Area Sq. Ft./(m²)		Overall Window Area Sq. Ft./(m²)	
1616	0.69	(0.06)	1.82	(0.17)
2020	1.62	(0.15)	3.22	(0.30)
2626	2.95	(0.27)	5.01	(0.47)
3030	4.67	(0.43)	7.19	(0.67)
3636	6.78	(0.63)	9.77	(0.91)
4040	9.28	(0.86)	12.73	(1.18)
4646	12.18	(1.13)	16.09	(1.50)
5050	15.47	(1.44)	19.85	(1.84)

- Dimensions in parentheses are in square meters.

Springline™ Window Area Specifications

Window Number	Glass Area Sq. Ft./(m²)		Overall Window Area Sq. Ft./(m²)	
2020	3.23	(0.30)	5.34	(0.50)
2026	3.95	(0.37)	6.32	(0.59)
2030	4.67	(0.43)	7.30	(0.68)
2036	5.38	(0.50)	8.28	(0.77)
2040	6.10	(0.57)	9.26	(0.86)
2046	6.81	(0.63)	10.24	(0.95)
2050	7.53	(0.70)	11.22	(1.04)
2620	4.74	(0.44)	7.19	(0.67)
2626	5.71	(0.53)	8.42	(0.78)
2630	6.67	(0.62)	9.65	(0.90)
2636	7.64	(0.71)	10.87	(1.01)
2640	8.61	(0.80)	12.10	(1.12)
2646	9.57	(0.89)	13.33	(1.24)

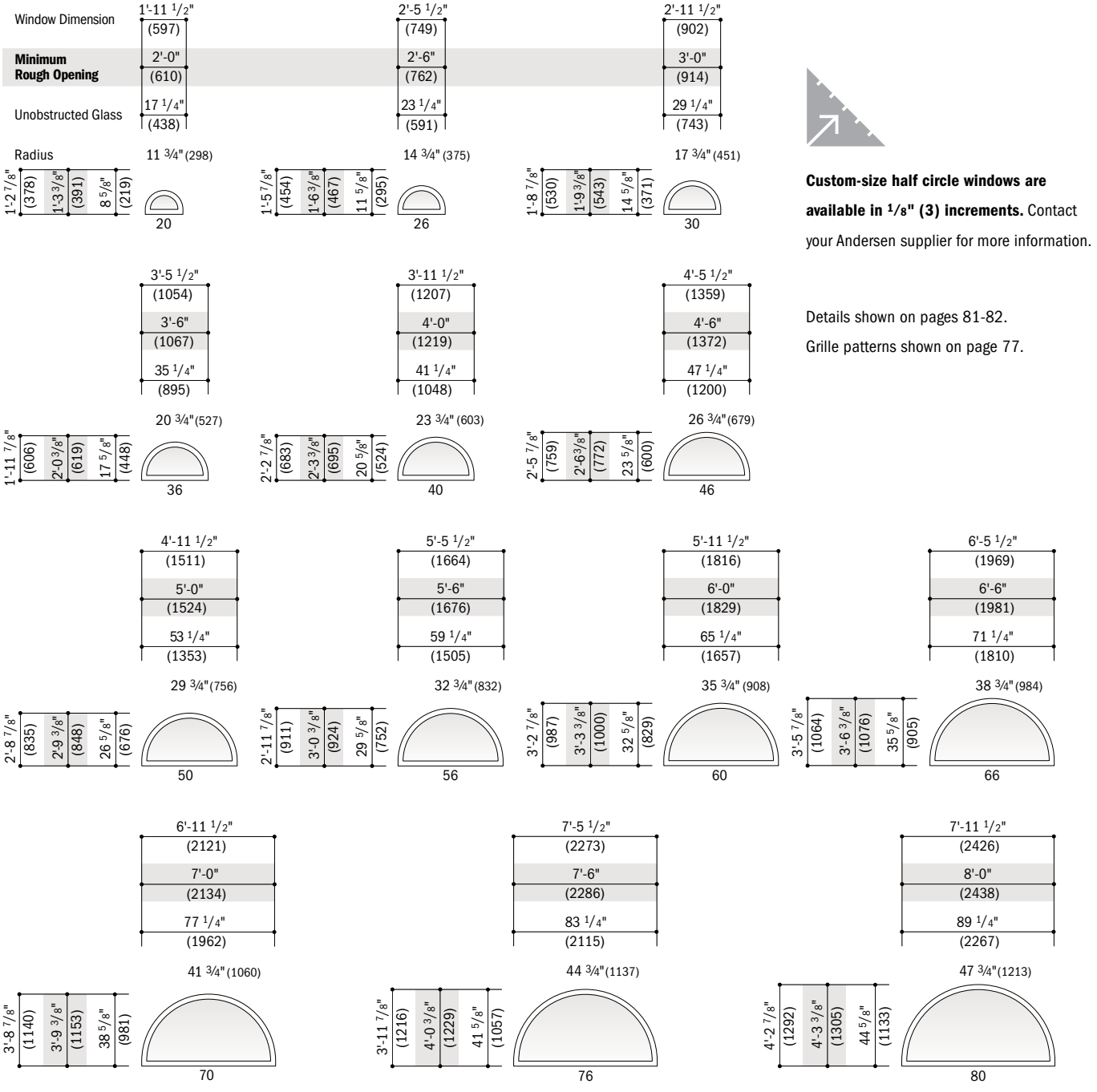
Window Number	Glass Area Sq. Ft./(m²)		Overall Window Area Sq. Ft./(m²)	
2650	10.54	(0.98)	14.56	(1.35)
3020	6.45	(0.60)	9.23	(0.86)
3026	7.66	(0.71)	10.71	(0.99)
3030	8.88	(0.82)	12.19	(1.13)
3036	10.10	(0.94)	13.67	(1.27)
3040	11.31	(1.05)	15.15	(1.41)
3046	12.53	(1.16)	16.63	(1.54)
3050	13.74	(1.28)	18.11	(1.68)
3620	8.35	(0.78)	11.47	(1.07)
3626	9.81	(0.91)	13.20	(1.23)
3630	11.28	(1.05)	14.93	(1.39)
3636	12.75	(1.18)	16.66	(1.55)
3640	14.21	(1.32)	18.39	(1.71)
3646	15.68	(1.46)	20.12	(1.87)
3650	17.14	(1.59)	21.84	(2.03)
4020	10.45	(0.97)	13.90	(1.29)
4026	12.16	(1.13)	15.88	(1.48)
4030	13.88	(1.29)	17.86	(1.66)
4036	15.59	(1.45)	19.84	(1.84)
4040	17.31	(1.61)	21.82	(2.03)
4046	19.03	(1.77)	23.80	(2.21)
4050	20.74	(1.93)	25.78	(2.40)
4620	12.74	(1.18)	16.54	(1.54)
4626	14.71	(1.37)	18.77	(1.74)
4630	16.67	(1.55)	20.99	(1.95)
4636	18.64	(1.73)	23.22	(2.16)
4640	20.60	(1.91)	25.45	(2.36)
4646	22.57	(2.10)	27.68	(2.57)

Window Number	Glass Area Sq. Ft./(m²)		Overall Window Area Sq. Ft./(m²)	
4650	24.54	(2.28)	29.91	(2.78)
5020	15.23	(1.41)	19.36	(1.80)
5026	17.45	(1.62)	21.84	(2.03)
5030	19.66	(1.83)	24.32	(2.26)
5036	21.88	(2.03)	26.80	(2.49)
5040	24.09	(2.24)	29.28	(2.72)
5046	26.31	(2.44)	31.76	(2.95)
5050	28.53	(2.65)	34.24	(3.18)
5620	17.92	(1.66)	22.39	(2.08)
5626	20.38	(1.89)	25.12	(2.33)
5630	22.85	(2.12)	27.85	(2.59)
5636	25.31	(2.35)	30.58	(2.84)
5640	27.78	(2.58)	33.31	(3.09)
5646	30.25	(2.81)	36.03	(3.35)
5650	32.71	(3.04)	38.76	(3.60)
6020	20.80	(1.93)	25.61	(2.38)
6026	23.51	(2.18)	28.59	(2.66)
6030	26.23	(2.44)	31.57	(2.93)
6036	28.95	(2.69)	34.55	(3.21)
6040	31.66	(2.94)	37.53	(3.49)
6046	34.38	(3.19)	40.51	(3.76)
6050	37.10	(3.45)	43.48	(4.04)

- Dimensions in parentheses are in square meters.

Table of Half Circle Window Sizes

Scale 1/8" (3) = 1'-0" (305) – 1:96



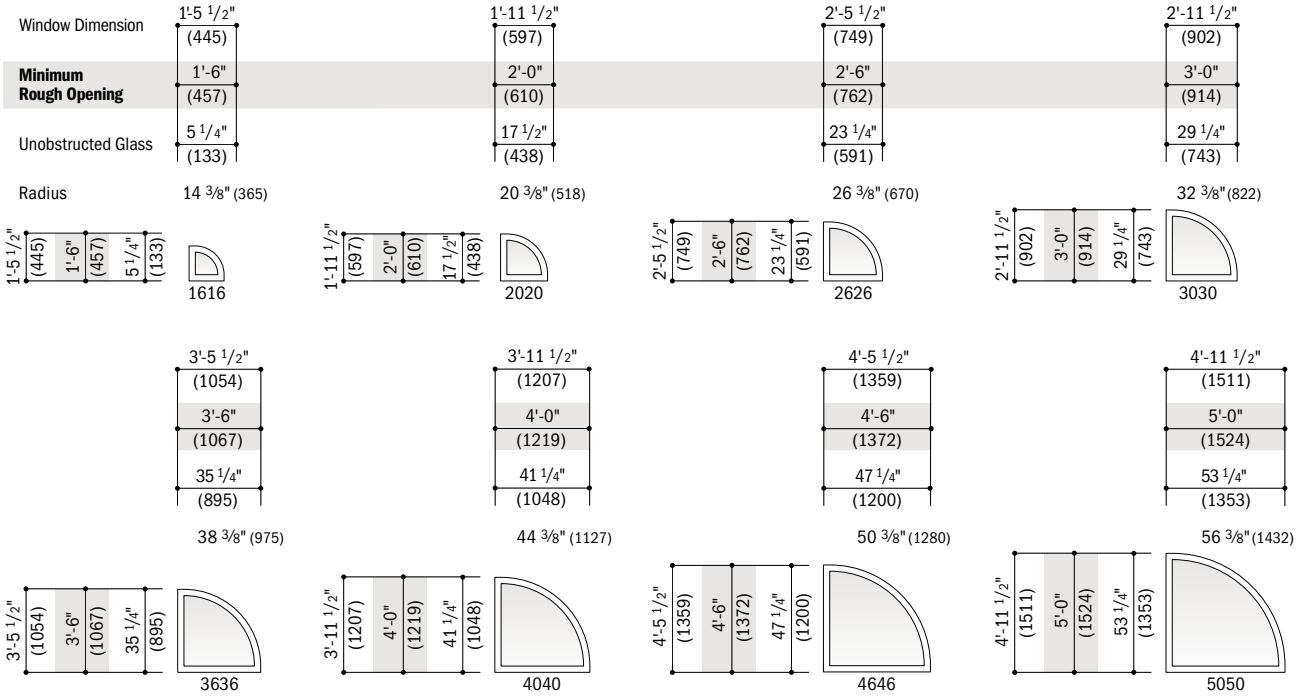
Custom-size half circle windows are available in 1/8" (3) increments. Contact your Andersen supplier for more information.

Details shown on pages 81-82.
Grille patterns shown on page 77.

- "Window Dimension" always refers to outside frame-to-frame dimension.
- "**Minimum Rough Opening**" **dimensions may need to be increased to allow for use of building wraps, flashing, sill panning, brackets, fasteners or other items. See page 110 for more details.**
- Dimensions in parentheses are in millimeters.

Table of Quarter Circle Window Sizes

Scale 1/8" (3) = 1'-0" (305) – 1:96



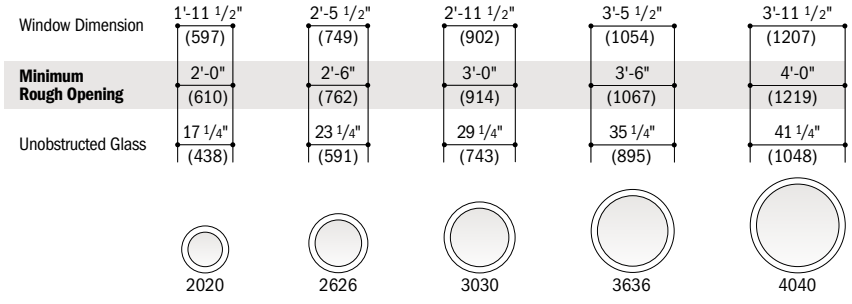
Custom-size quarter circle windows are available in 1/8" (3) increments.

Contact your Andersen supplier for more information.

Details shown on pages 81-82. Grille patterns shown on page 77.

Table of Circle Window Sizes

Scale 1/8" (3) = 1'-0" (305) – 1:96



Custom-size circle windows are available in 1/8" (3) increments. Contact your Andersen supplier for more information.

Details shown on pages 81-82.
Grille patterns shown on page 77.

- "Window Dimension" always refers to outside frame-to-frame dimension.
- "**Minimum Rough Opening**" **dimensions may need to be increased to allow for use of building wraps, flashing, sill panning, brackets, fasteners or other items. See page 110 for more details.**
- Dimensions in parentheses are in millimeters.

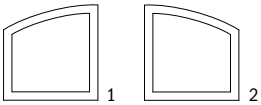
PICTURE, TRANSOM & SPECIALTY WINDOWS

These custom shapes are available in 1/8" (3) increments.

Design Criteria
Listed for each custom shape are factors that must be considered when deciding on a custom-shaped specialty window.

Details shown on pages 81-82. Grilles are available for most shapes and sizes in colonial and specified equal divided light patterns. For more information on divided light, see page 13 or contact your Andersen supplier.

Custom Unequal Leg Arch



Choose left facing (1) or right facing (2) as viewed from the exterior. Contains unequal legs, two right angles at the sill and an arch at the top.

Custom-size design limitations:

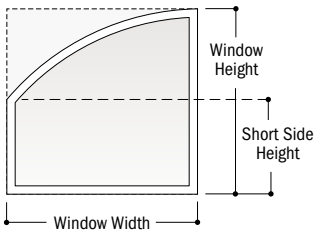
Min./Max. Window Width
17 1/2" (445) to 95 1/2" (2426)

Min./Max. Window Height
11 3/8" (289) to 95 1/2" (2426)

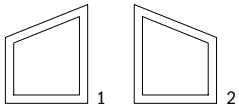
Min./Max. Short Side Height
9 3/4" (248) to 93 7/8" (2384)

Max. Frame Area: 40 sq. ft. or 3.7 m²
Based on the smallest square or rectangular shape that covers the entire window.

Additional limitations may apply. Contact your Andersen supplier for more information.



Custom Trapezoid



Choose left facing (1) or right facing (2) as viewed from the exterior. Contains a slope to the left or right. Slope is often designed to match a roof's pitch.

Custom-size design limitations:

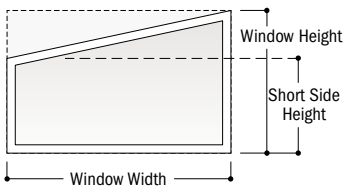
Min./Max. Window Width
17 1/2" (445) to 107 1/2" (2731)

Min./Max. Window Height
9 7/8" (251) to 95 1/2" (2426)

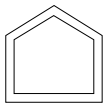
Min./Max. Short Side Height
9 3/4" (248) to 95 3/8" (2423)

Max. Frame Area: 40 sq. ft. or 3.7 m²
Based on the smallest square or rectangular shape that covers the entire window.

Additional limitations may apply. Contact your Andersen supplier for more information.



Custom Peak Pentagon



Contains sides of equal length, extending at right angles from the sill and two angled sides of equal length that peak above the center of the sill.

Custom-size design limitations:

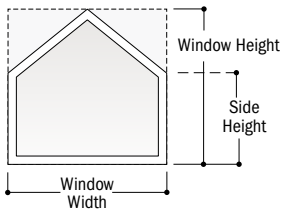
Min./Max. Window Width
17 1/2" (445) to 107 1/2" (2731)

Min./Max. Window Height
14 1/8" (359) to 107 1/2" (2731)

Min./Max. Side Height
9 3/4" (248) to 94 1/8" (2391)

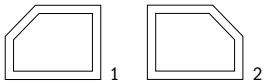
Max. Frame Area: 40 sq. ft. or 3.7 m²
Based on the smallest square or rectangular shape that covers the entire window.

Additional limitations may apply. Contact your Andersen supplier for more information.



• Dimensions in parentheses are in millimeters.

Custom Angled Pentagon



Choose left facing (1) or right facing (2) as viewed from the exterior. Contains an angle cut, or a "clipped corner," sloping to the left or right.

Custom-size design limitations:

Min./Max. Window Width
17 1/2" (445) to 107 1/2" (2731)

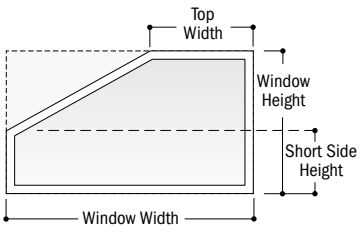
Min./Max. Top Width
9 3/4" (248) to 107 3/8" (2727)

Min./Max. Window Height
14 3/8" (365) to 107 1/2" (2731)

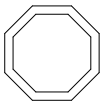
Min./Max. Short Side Height
9 3/4" (248) to 94 1/8" (226)

Max. Frame Area: 40 sq. ft. or 3.7 m²
Based on the smallest square or rectangular shape that covers the entire window.

Additional limitations may apply. Contact your Andersen supplier for more information.



Custom Octagon



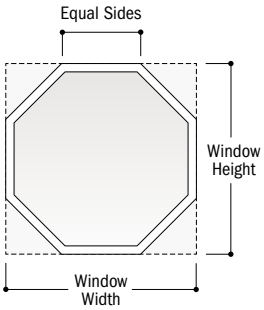
Contains eight equal angles and sides.

Custom-size design limitations:

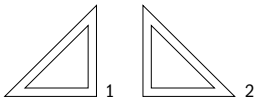
Min./Max. Window Width
23 1/2" (597) to 71 1/2" (1816)

Min./Max. Window Height
23 1/2" (597) to 71 1/2" (1816)

Additional limitations may apply. Contact your Andersen supplier for more information.



Custom Right Triangle



Choose left facing (1) or right facing (2) as viewed from the exterior. Contains one 90-degree angle.

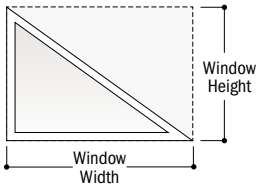
Custom-size design limitations:

Min./Max. Window Width
17 1/2" (445) to 95 1/2" (2426)

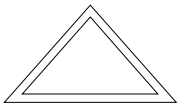
Min./Max. Window Height
17 1/2" (445) to 95 1/2" (2426)

Max. Frame Area: 40 sq. ft. or 3.7 m²
Based on the smallest square or rectangular shape that covers the entire window.

Additional limitations may apply. Contact your Andersen supplier for more information.



Custom Isosceles Triangle



Contains two sides of equal length and two equal angles.

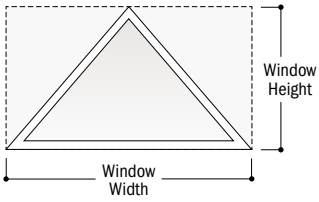
Custom-size design limitations:

Min./Max. Window Width
17 1/2" (445) to 107 1/2" (2731)

Min./Max. Window Height
17 1/2" (445) to 75 7/8" (1927)

Max. Frame Area: 40 sq. ft. or 3.7 m²
Based on the smallest square or rectangular shape that covers the entire window.

Additional limitations may apply. Contact your Andersen supplier for more information.



• Dimensions in parentheses are in millimeters.

Table of Springline™ Window Sizes

Scale 1/8" (3) = 1'-0" (305) – 1:96

Notes on next page also apply to this page.

Window Width Dimension	1'-11 1/2" (597)	2'-5 1/2" (749)	2'-11 1/2" (902)	3'-5 1/2" (1054)	3'-11 1/2" (1207)	4'-5 1/2" (1359)	4'-11 1/2" (1511)
Minimum Rough Opening	2'-0" (610)	2'-6" (762)	3'-0" (914)	3'-6" (1067)	4'-0" (1219)	4'-6" (1372)	5'-0" (1524)
Unobstructed Glass	17 1/4" (438)	23 1/4" (591)	29 1/4" (743)	35 1/4" (895)	41 1/4" (1048)	47 1/4" (1200)	53 1/4" (1353)

CUSTOM SIZES AVAILABLE

Window Height Shown in Table

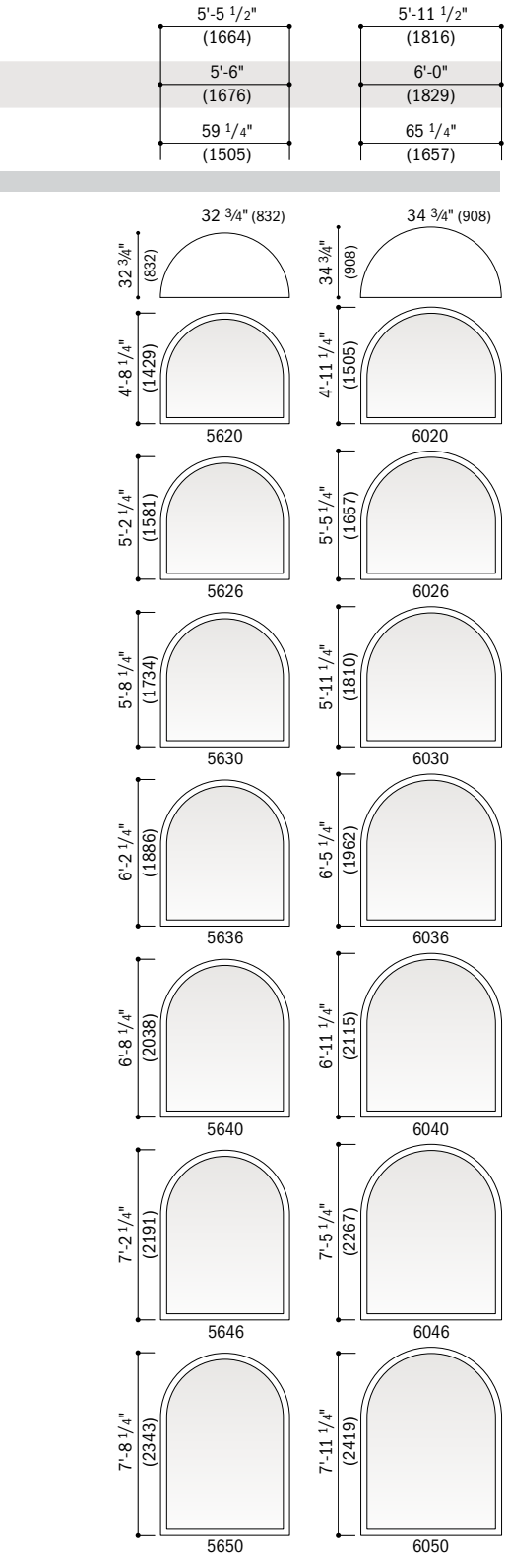
Minimum Rough Opening = Window Height + 1/2" (13)

Unobstructed Glass = Window Height – 6.25" (159)

CUSTOM SIZES AVAILABLE

Radius	11 3/4" (298)	14 3/4" (375)	17 3/4" (451)	20 3/4" (527)	23 3/4" (603)	26 3/4" (679)	29 3/4" (756)
Chord Height	11 3/4" (298)	14 3/4" (375)	17 3/4" (451)	20 3/4" (527)	23 3/4" (603)	26 3/4" (679)	29 3/4" (756)
Side Height 1'-11 1/2" (597)	2'-11 1/4" (895) 2020	3'-2 1/4" (972) 2620	3'-5 1/4" (1048) 3020	3'-8 1/4" (1124) 3620	3'-11 1/4" (1200) 4020	4'-2 1/4" (1276) 4620	4'-5 1/4" (1353) 5020
2'-5 1/2" (749)	3'-5 1/4" (1048) 2026	3'-8 1/4" (1124) 2626	3'-11 1/4" (1200) 3026	4'-2 1/4" (1276) 3626	4'-5 1/4" (1353) 4026	4'-8 1/4" (1429) 4626	4'-11 1/4" (1505) 5026
2'-11 1/2" (902)	3'-11 1/4" (1200) 2030	4'-2 1/4" (1276) 2630	4'-5 1/4" (1353) 3030	4'-8 1/4" (1429) 3630	4'-11 1/4" (1505) 4030	5'-2 1/4" (1581) 4630	5'-5 1/4" (1657) 5030
3'-5 1/2" (1054)	4'-5 1/4" (1353) 2036	4'-8 1/4" (1429) 2636	4'-11 1/4" (1505) 3036	5'-2 1/4" (1581) 3636	5'-5 1/4" (1657) 4036	5'-8 1/4" (1734) 4636	5'-11 1/4" (1810) 5036
3'-11 1/2" (1207)	4'-11 1/4" (1505) 2040	5'-2 1/4" (1581) 2640	5'-5 1/4" (1657) 3040	5'-8 1/4" (1734) 3640	5'-11 1/4" (1810) 4040	6'-2 1/4" (1886) 4640	6'-5 1/4" (1962) 5040
4'-5 1/2" (1359)	5'-5 1/4" (1657) 2046	5'-8 1/4" (1734) 2646	5'-11 1/4" (1810) 3046	6'-2 1/4" (1886) 3646	6'-5 1/4" (1962) 4046	6'-8 1/4" (2038) 4646	6'-11 1/4" (2115) 5046
4'-11 1/2" (1511)	5'-11 1/4" (1810) 2050	6'-2 1/4" (1886) 2650	6'-5 1/4" (1962) 3050	6'-8 1/4" (2038) 3650	6'-11 1/4" (2115) 4050	7'-2 1/4" (2191) 4650	7'-5 1/4" (2267) 5050

- "Window Dimension" always refers to outside frame-to-frame dimension.
- "**Minimum Rough Opening**" **dimensions may need to be increased to allow for use of building wraps, flashing, sill panning, brackets, fasteners or other items. See page 110 for more details.**
- Dimensions in parentheses are in millimeters.



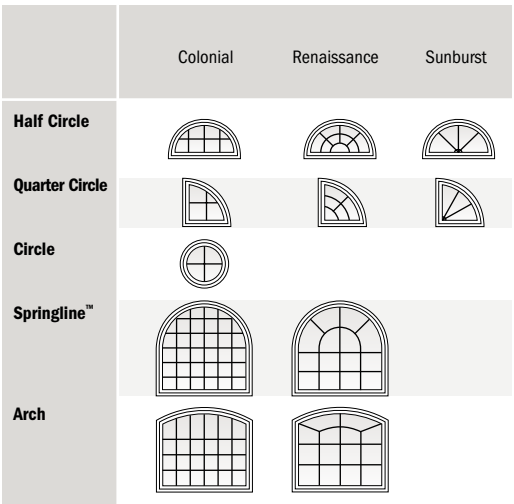
• "Window Dimension" always refers to outside frame-to-frame dimension.
• **"Minimum Rough Opening" dimensions may need to be increased to allow for use of building wraps, flashing, sill panning, brackets, fasteners or other items. See page 110 for more details.**
• Dimensions in parentheses are in millimeters.

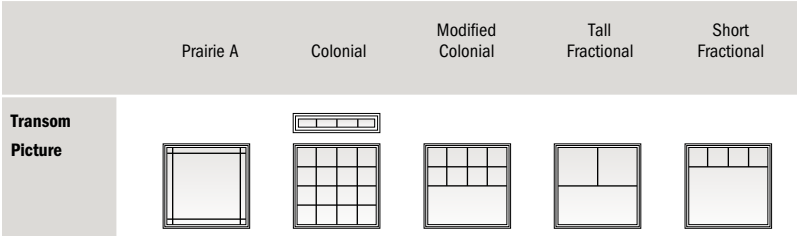
Custom-size windows are available in 1/8" (3) increments. Contact your Andersen supplier for more information.

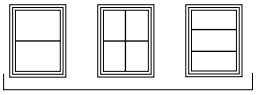
For Springline™ and arch windows, the size designation does not reflect overall window height. (e.g., a 2020 Springline window size has a side height of 1'-11 1/2" and an overall window height of 2'-11 1/4".)

Details shown on pages 81-82.
Grille patterns shown below.

Grille Patterns






Specified Equal Light Examples

Number of lights and overall pattern varies with window size. Patterns are not available in all configurations. Specialty window patterns may not align with picture window patterns when joined. Specified equal light pattern is available for all shapes except quarter circle. For specified equal light, specify number of same-size rectangles across or down. Custom grille patterns are available for picture and transom windows. For more information on divided light, see page 13 or visit **andersenwindows.com/grilles**.

Table of Arch Window Sizes

Notes on page 77 also apply to this pages.

Scale 1/8" (3) = 1'-0" (305) – 1:96

Window Width Dimension	1'-11 1/2" (597)	2'-5 1/2" (749)	2'-11 1/2" (902)	3'-5 1/2" (1054)	3'-11 1/2" (1207)	4'-5 1/2" (1359)	4'-11 1/2" (1511)
Minimum Rough Opening	2'-0" (610)	2'-6" (762)	3'-0" (914)	3'-6" (1067)	4'-0" (1219)	4'-6" (1372)	5'-0" (1524)
Unobstructed Glass	17 1/4" (438)	23 1/4" (591)	29 1/4" (743)	35 1/4" (895)	41 1/4" (1048)	47 1/4" (1200)	53 1/4" (1353)

CUSTOM SIZES AVAILABLE

Window Height Shown in Table

Minimum Rough Opening = Window Height + 1/2" (13)

Unobstructed Glass = Window Height – 6.25" (159)

CUSTOM SIZES AVAILABLE

Radius	23 1/2" (597)	29 1/2" (749)	35 1/2" (902)	41 1/2" (1054)	47 1/2" (1207)	53 1/2" (1359)	59 1/2" (1511)
Chord Height	3 5/32" (80)	3 15/16" (100)	4 3/4" (121)	5 9/16" (141)	6 3/8" (162)	7 5/32" (182)	7 31/32" (202)
Side Height 11 1/2" (292)	1'-2 21/32" (372) 2010	1'-3 7/16" (392) 2610	1'-4 1/4" (413) 3010	1'-5 1/16" (433) 3610	1'-5 7/8" (454) 4010	1'-6 21/32" (474) 4610	1'-7 15/32" (495) 5010
1'-5 1/2" (445)	1'-8 21/32" (524) 2016	1'-9 7/16" (545) 2616	1'-10 1/4" (565) 3016	1'-11 1/16" (586) 3616	1'-11 7/8" (606) 4016	2'-0 21/32" (627) 4616	2'-1 15/32" (647) 5016
1'-11 1/2" (597)	2'-2 21/32" (677) 2020	2'-3 7/16" (697) 2620	2'-4 1/4" (718) 3020	2'-5 1/16" (738) 3620	2'-5 7/8" (759) 4020	2'-6 21/32" (779) 4620	2'-7 15/32" (799) 5020
2'-5 1/2" (749)	2'-8 21/32" (829) 2026	2'-9 7/16" (850) 2626	2'-10 1/4" (870) 3026	2'-11 1/16" (891) 3626	2'-11 7/8" (911) 4026	3'-0 21/32" (931) 4626	3'-1 15/32" (952) 5026
2'-11 1/2" (902)	3'-2 21/32" (982) 2030	3'-3 7/16" (1002) 2630	3'-4 1/4" (1023) 3030	3'-5 1/16" (1043) 3630	3'-5 7/8" (1063) 4030	3'-6 21/32" (1084) 4630	3'-7 15/32" (1104) 5030
3'-5 1/2" (1054)	3'-8 21/32" (1134) 2036	3'-9 7/16" (1154) 2636	3'-10 1/4" (1175) 3036	3'-11 1/16" (1195) 3636	3'-11 7/8" (1216) 4036	4'-0 21/32" (1236) 4636	4'-1 15/32" (1257) 5036
3'-11 1/2" (1207)	4'-2 21/32" (1286) 2040	4'-3 7/16" (1307) 2640	4'-4 1/4" (1327) 3040	4'-5 1/16" (1348) 3640	4'-5 7/8" (1368) 4040	4'-6 21/32" (1389) 4640	4'-7 15/32" (1409) 5040
4'-5 1/2" (1359)	4'-8 21/32" (1439) 2046	4'-9 7/16" (1459) 2646	4'-10 1/4" (1480) 3046	4'-11 1/16" (1500) 3646	4'-11 7/8" (1521) 4046	5'-0 21/32" (1541) 4646	5'-1 15/32" (1561) 5046
4'-11 1/2" (1511)	5'-2 21/32" (1591) 2050	5'-3 7/16" (1612) 2650	5'-4 1/4" (1632) 3050	5'-5 1/16" (1653) 3650	5'-5 7/8" (1673) 4050	5'-6 21/32" (1693) 4650	5'-7 15/32" (1714) 5050
5'-5 1/2" (1664)	5'-8 21/32" (1744) 2056	5'-9 7/16" (1764) 2656	5'-10 1/4" (1785) 3056	5'-11 1/16" (1805) 3656	5'-11 7/8" (1825) 4056	6'-0 21/32" (1846) 4656	6'-1 15/32" (1866) 5056
5'-11 1/2" (1816)	6'-2 21/32" (1896) 2060	6'-3 7/16" (1916) 2660	6'-4 1/4" (1937) 3060	6'-5 1/16" (1957) 3660	6'-5 7/8" (1978) 4060	6'-6 21/32" (1998) 4660	6'-7 15/32" (2019) 5060

Notes on page 77 also apply to this pages.

5'-5 1/2" (1664)	5'-11 1/2" (1816)	6'-5 1/2" (1969)	6'-11 1/2" (2121)	7'-5 1/2" (2273)	7'-11 1/2" (2426)
5'-6" (1676)	6'-0" (1829)	6'-6" (1981)	7'-0" (2134)	7'-6" (2286)	8'-0" (2438)
59 1/4" (1505)	65 1/4" (1657)	71 1/4" (1810)	77 1/4" (1962)	83 1/4" (2115)	89 1/4" (2267)

65 1/2" (1664)	71 1/2" (1816)	77 1/2" (1969)	83 1/2" (2121)	89 1/2" (2273)	95 1/2" (2426)
8 25/32" (223)	9 19/32" (243)	10 3/8" (264)	11 3/16" (284)	12" (305)	12 25/32" (325)
1'-8 9/32" (515) 5610	1'-9 3/32" (535) 6010	1'-9 7/8" (556) 6610	1'-10 11/16" (576) 7010	1'-11 1/2" (597) 7610	2'-0 9/32" (617) 8010
2'-2 9/32" (667) 5616	2'-3 3/32" (688) 6016	2'-3 7/8" (708) 6616	2'-4 11/16" (729) 7016	2'-5 1/2" (749) 7616	2'-6 9/32" (769) 8016
2'-8 9/32" (820) 5620	2'-9 3/32" (840) 6020	2'-9 7/8" (861) 6620	2'-10 11/16" (881) 7020	2'-11 1/2" (901) 7620	3'-0 9/32" (922) 8020
3'-2 9/32" (972) 5626	3'-3 3/32" (993) 6026	3'-3 7/8" (1013) 6626	3'-4 11/16" (1033) 7026	3'-5 1/2" (1054) 7626	3'-6 9/32" (1074) 8026
3'-8 9/32" (1125) 5630	3'-9 3/32" (1145) 6030	3'-9 7/8" (1165) 6630	3'-10 11/16" (1186) 7030	3'-11 1/2" (1206) 7630	4'-0 9/32" (1227) 8030
4'-2 9/32" (1277) 5636	4'-3 3/32" (1297) 6036	4'-3 7/8" (1318) 6636	4'-4 11/16" (1338) 7036	4'-5 1/2" (1359) 7636	4'-6 9/32" (1379) 8036
4'-8 9/32" (1429) 5640	4'-9 3/32" (1450) 6040	4'-9 7/8" (1470) 6640	4'-10 11/16" (1491) 7040	4'-11 1/2" (1511) 7640	5'-0 9/32" (1531) 8040
5'-2 9/32" (1582) 5646	5'-3 3/32" (1602) 6046	5'-3 7/8" (1623) 6646	5'-4 11/16" (1643) 7046	5'-5 1/2" (1663) 7646	5'-6 9/32" (1684) 8046
5'-8 9/32" (1734) 5650	5'-9 3/32" (1755) 6050	5'-9 7/8" (1775) 6650	5'-10 11/16" (1795) 7050	5'-11 1/2" (1816) 7650	6'-0 9/32" (1836) 8050
6'-2 9/32" (1887) 5656	6'-3 3/32" (1907) 6056	6'-3 7/8" (1927) 6656	6'-4 11/16" (1948) 7056	6'-5 1/2" (1968) 7656	6'-6 9/32" (1989) 8056
6'-8 9/32" (2039) 5660	6'-9 3/32" (2059) 6060	6'-9 7/8" (2080) 6660	6'-10 11/16" (2100) 7060	6'-11 1/2" (2121) 7660	7'-0 9/32" (2141) 8060

Arch Window Area Specifications

Window Number	Glass Area Sq. Ft./(m²)		Overall Window Area Sq. Ft./(m²)	
2010	0.93	(0.09)	2.22	(0.21)
2016	1.65	(0.15)	3.20	(0.30)
2020	2.37	(0.22)	4.18	(0.39)
2026	3.09	(0.29)	5.16	(0.48)
2030	3.81	(0.35)	6.14	(0.57)
2036	4.52	(0.42)	7.12	(0.66)
2040	5.24	(0.49)	8.10	(0.75)
2046	5.96	(0.55)	9.08	(0.84)
2050	6.68	(0.62)	10.06	(0.93)
2056	7.40	(0.69)	11.04	(1.03)
2060	8.12	(0.75)	12.02	(1.12)
2610	1.34	(0.12)	2.90	(0.27)
2616	2.31	(0.21)	4.13	(0.38)
2620	3.28	(0.30)	5.36	(0.50)
2626	4.25	(0.39)	6.59	(0.61)
2630	5.22	(0.48)	7.82	(0.73)
2636	6.19	(0.57)	9.05	(0.84)
2640	7.16	(0.66)	10.28	(0.95)
2646	8.12	(0.75)	11.51	(1.07)
2650	9.09	(0.84)	12.74	(1.18)
2656	10.06	(0.93)	13.97	(1.30)
2660	11.03	(1.02)	15.20	(1.41)
3010	1.80	(0.17)	3.63	(0.34)
3016	3.02	(0.28)	5.11	(0.47)
3020	4.24	(0.39)	6.59	(0.61)
3026	5.46	(0.51)	8.07	(0.75)
3030	6.68	(0.62)	9.54	(0.89)
3036	7.90	(0.73)	11.02	(1.02)
3040	9.11	(0.85)	12.50	(1.16)
3046	10.33	(0.96)	13.98	(1.30)
3050	11.55	(1.07)	15.46	(1.44)
3056	12.77	(1.19)	16.94	(1.57)
3060	13.99	(1.30)	18.42	(1.71)
3610	2.30	(0.21)	4.40	(0.41)
3616	3.77	(0.35)	6.13	(0.57)
3620	5.24	(0.49)	7.86	(0.73)
3626	6.71	(0.62)	9.59	(0.89)
3630	8.18	(0.76)	11.31	(1.05)
3636	9.65	(0.90)	13.04	(1.21)
3640	11.12	(1.03)	14.77	(1.37)
3646	12.59	(1.17)	16.50	(1.53)
3650	14.05	(1.31)	18.23	(1.69)
3656	15.52	(1.44)	19.96	(1.85)
3660	16.99	(1.58)	21.69	(2.02)
4010	2.85	(0.27)	5.21	(0.48)
4016	4.57	(0.42)	7.19	(0.67)
4020	6.29	(0.58)	9.17	(0.85)
4026	8.01	(0.74)	11.15	(1.04)
4030	9.73	(0.90)	13.13	(1.22)
4036	11.45	(1.06)	15.11	(1.40)
4040	13.17	(1.22)	17.09	(1.59)
4046	14.88	(1.38)	19.07	(1.77)
4050	16.60	(1.54)	21.05	(1.96)
4056	18.32	(1.70)	23.03	(2.14)
4060	20.04	(1.86)	25.00	(2.32)
4610	3.45	(0.32)	6.07	(0.56)
4616	5.42	(0.50)	8.30	(0.77)
4620	7.38	(0.69)	10.53	(0.98)
4626	9.35	(0.87)	12.76	(1.19)
4630	11.32	(1.05)	14.99	(1.39)
4636	13.29	(1.23)	17.22	(1.60)
4640	15.26	(1.42)	19.45	(1.81)
4646	17.23	(1.60)	21.68	(2.01)
4650	19.20	(1.78)	23.91	(2.22)
4656	21.17	(1.97)	26.14	(2.43)
4660	23.13	(2.15)	28.36	(2.64)
5010	4.09	(0.38)	6.98	(0.65)
5016	6.30	(0.59)	9.46	(0.88)
5020	8.52	(0.79)	11.94	(1.11)
5026	10.74	(1.00)	14.42	(1.34)
5030	12.96	(1.20)	16.90	(1.57)
5036	15.18	(1.41)	19.37	(1.80)
5040	17.40	(1.62)	21.85	(2.03)
5046	19.62	(1.82)	24.33	(2.26)
5050	21.84	(2.03)	26.81	(2.49)
5056	24.05	(2.23)	29.29	(2.72)
5060	26.27	(2.44)	31.77	(2.95)
5610	4.77	(0.44)	7.93	(0.74)
5616	7.24	(0.67)	10.66	(0.99)
5620	9.71	(0.90)	13.39	(1.24)
5626	12.18	(1.13)	16.12	(1.50)
5630	14.65	(1.36)	18.85	(1.75)
5636	17.11	(1.59)	21.58	(2.00)
5640	19.58	(1.82)	24.30	(2.26)
5646	22.05	(2.05)	27.03	(2.51)
5650	24.52	(2.28)	29.76	(2.77)
5656	26.99	(2.51)	32.49	(3.02)
5660	29.46	(2.74)	35.22	(3.27)
6010	5.50	(0.51)	8.93	(0.83)
6016	8.22	(0.76)	11.91	(1.11)
6020	10.94	(1.02)	14.88	(1.38)
6026	13.66	(1.27)	17.86	(1.66)
6030	16.38	(1.52)	20.84	(1.94)
6036	19.09	(1.77)	23.82	(2.21)
6040	21.81	(2.03)	26.80	(2.49)
6046	24.53	(2.28)	29.78	(2.77)
6050	27.25	(2.53)	32.76	(3.04)
6056	29.97	(2.78)	35.74	(3.32)
6060	32.69	(3.04)	38.72	(3.60)
6610	6.27	(0.58)	9.97	(0.93)
6616	9.24	(0.86)	13.20	(1.23)
6620	12.21	(1.13)	16.43	(1.53)
6626	15.18	(1.41)	19.66	(1.83)
6630	18.15	(1.69)	22.88	(2.13)
6636	21.12	(1.96)	26.11	(2.43)
6640	24.09	(2.24)	29.34	(2.73)
6646	27.06	(2.51)	32.57	(3.03)
6650	30.02	(2.79)	35.80	(3.33)
6656	32.99	(3.07)	39.03	(3.63)
6660	35.96	(3.34)	42.26	(3.93)
7010	7.10	(0.66)	11.05	(1.03)
7016	10.31	(0.96)	14.53	(1.35)
7020	13.53	(1.26)	18.01	(1.67)
7026	16.75	(1.56)	21.49	(2.00)
7030	19.97	(1.86)	24.97	(2.32)
7036	23.19	(2.15)	28.45	(2.64)
7040	26.41	(2.45)	31.93	(2.97)
7046	29.63	(2.75)	35.41	(3.29)
7050	32.85	(3.05)	38.89	(3.61)
7056	36.06	(3.35)	42.37	(3.94)
7060	39.28	(3.65)	45.85	(4.26)
7610	7.96	(0.74)	12.19	(1.13)
7616	11.43	(1.06)	15.92	(1.48)
7620	14.90	(1.38)	19.64	(1.83)
7626	18.37	(1.71)	23.37	(2.17)
7630	21.84	(2.03)	27.10	(2.52)
7636	25.30	(2.35)	30.83	(2.86)
7640	28.77	(2.67)	34.56	(3.21)
7646	32.24	(3.00)	38.29	(3.56)
7650	35.71	(3.32)	42.02	(3.90)
7656	39.18	(3.64)	45.75	(4.25)
7660	42.65	(3.96)	49.48	(4.60)
8010	8.87	(0.82)	13.36	(1.24)
8016	12.59	(1.17)	17.34	(1.61)
8020	16.31	(1.52)	21.32	(1.98)
8026	20.03	(1.86)	25.30	(2.35)
8030	23.75	(2.21)	29.28	(2.72)
8036	27.47	(2.55)	33.26	(3.09)
8040	31.18	(2.90)	37.24	(3.46)
8046	34.90	(3.24)	41.22	(3.83)
8050	38.62	(3.59)	45.20	(4.20)
8056	42.34	(3.93)	49.18	(4.57)
8060	46.06	(4.28)	53.16	(4.94)

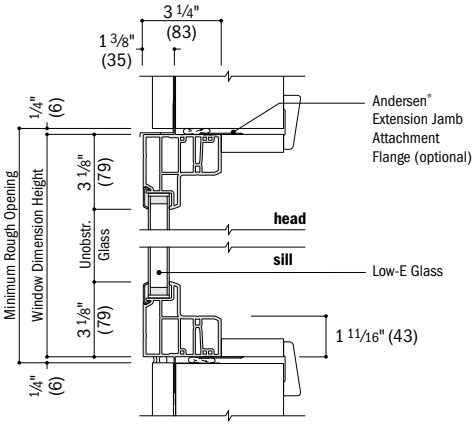
• Dimensions in parentheses are in square meters.

For picture, transom, half circle, quarter circle, circle and Springline™ window specifications, see pages 68-71.

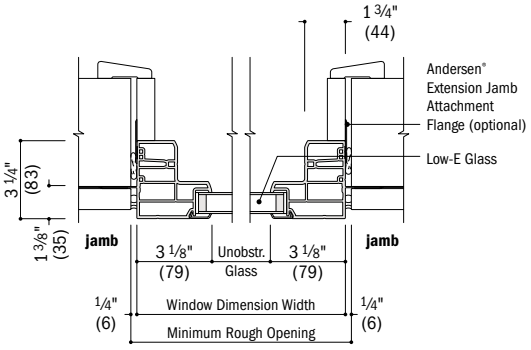
Picture, Single Transom and Specialty Window Details – New Construction

Scale 1 ½" (38) = 1'-0" (305) – 1:8

1 3/8" flange setback

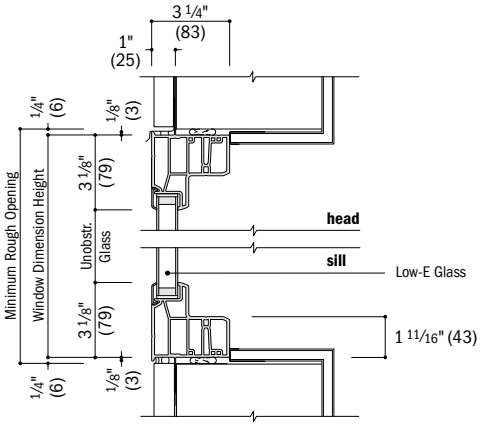


Vertical Section

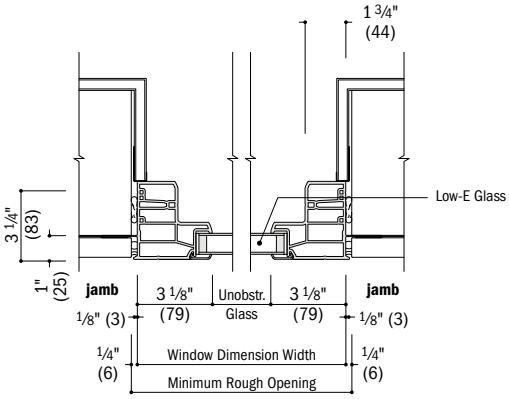


Horizontal Section

1" flange setback with stucco key



Vertical Section
Stucco Exterior

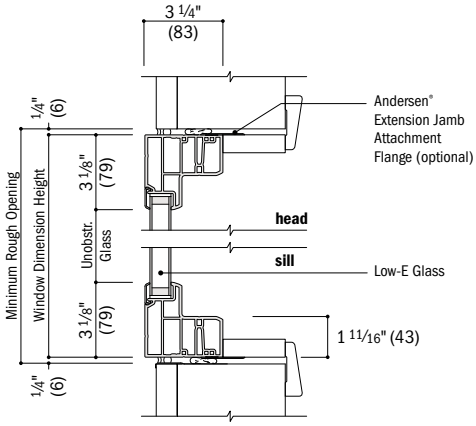


Horizontal Section
Stucco Exterior

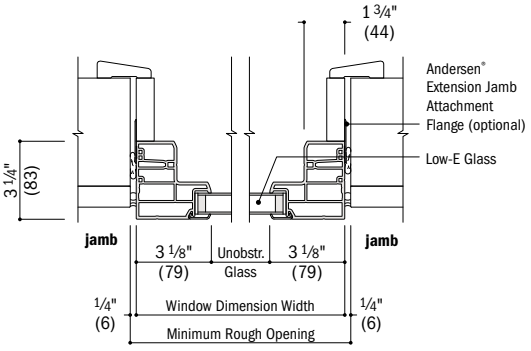
Picture, Single Transom and Specialty Window Details – Replacement

Scale 1 ½" (38) = 1'-0" (305) – 1:8

no flange



Vertical Section
Existing Framed Opening



Horizontal Section
Existing Framed Opening

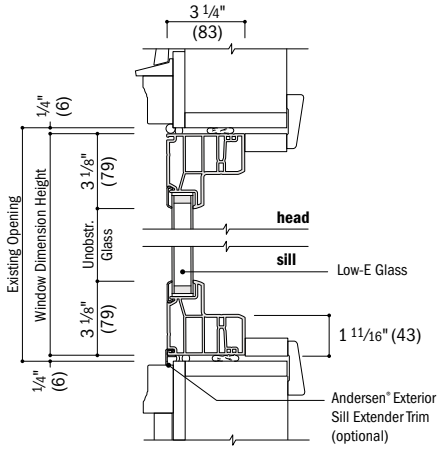
continued on next page

- Drip cap is required to complete window installation as shown but may not be included with the window. Use of drip cap is recommended for proper installation.
- Light-colored areas are parts included with window. Dark-colored areas are additional Andersen® parts required to complete window assembly as shown.
- **Minimum rough openings may need to be increased to allow for use of building wraps, flashing, sill panning, brackets, fasteners or other items. See installation information on page 110.**
- Details are for illustration only and are not intended to represent product installation methods or materials. Refer to product installation instructions at andersenwindows.com.
- Dimensions in parentheses are in millimeters.

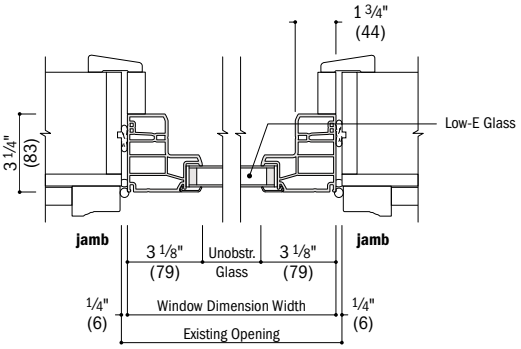
Picture, Single Transom and Specialty Window Details – Replacement *(continued)*

Scale 1 1/2" (38) = 1'-0" (305) – 1:8

insert



Vertical Section
Existing Window Opening

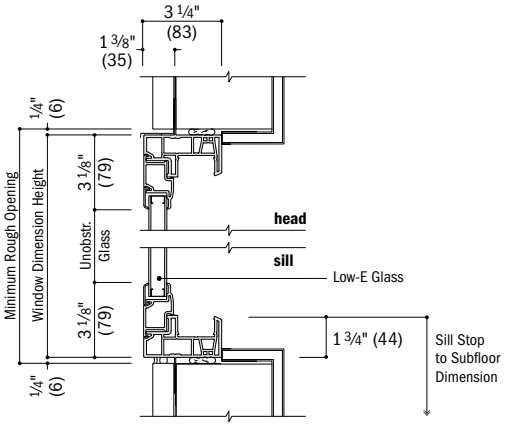


Horizontal Section
Existing Window Opening

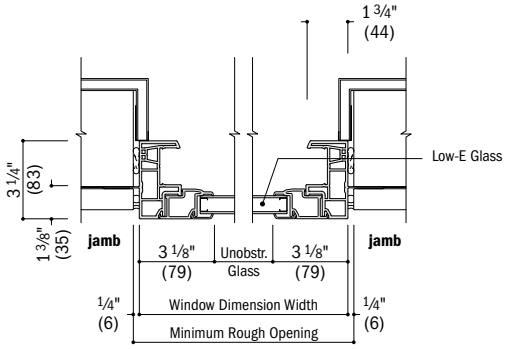
Twin and Triple Transom Window Details – New Construction

Scale 1 1/2" (38) = 1'-0" (305) – 1:8

1 3/8" flange setback

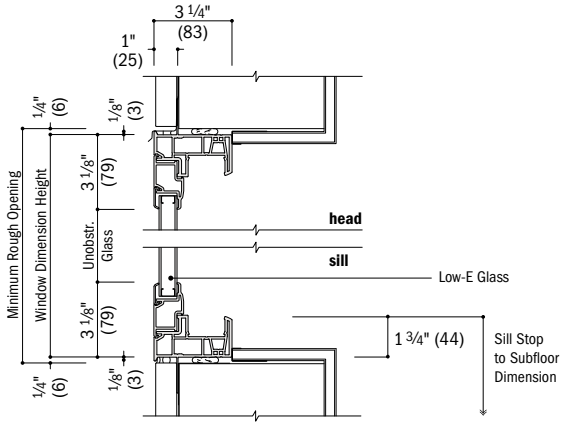


Vertical Section

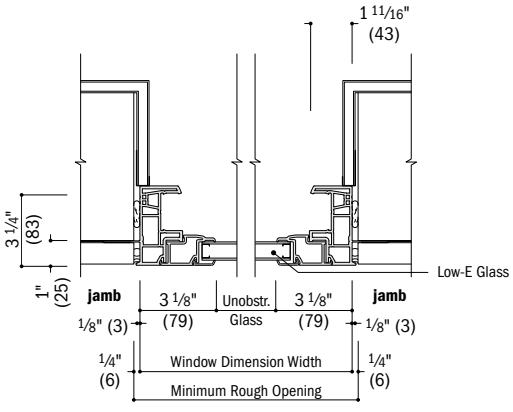


Horizontal Section

1" flange setback with stucco key



Vertical Section



Horizontal Section

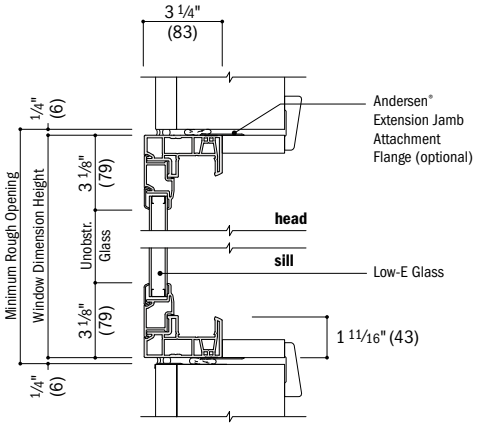
continued on next page

- Drip cap is required to complete window installation as shown but may not be included with the window. Use of drip cap is recommended for proper installation.
- Light-colored areas are parts included with window. Dark-colored areas are additional Andersen® parts required to complete window assembly as shown.
- **Minimum rough openings may need to be increased to allow for use of building wraps, flashing, sill panning, brackets, fasteners or other items. See installation information on page 110.**
- Details are for illustration only and are not intended to represent product installation methods or materials. Refer to product installation instructions at andersenwindows.com.
- Dimensions in parentheses are in millimeters.

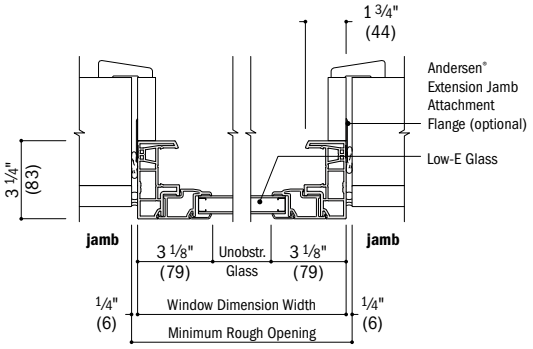
Twin and Triple Transom Window Details – Replacement *(continued)*

Scale 1 1/2" (38) = 1'-0" (305) – 1:8

no flange

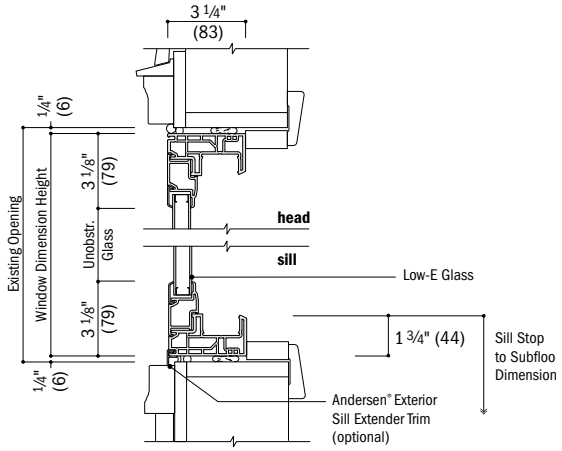


Vertical Section
Existing Framed Opening

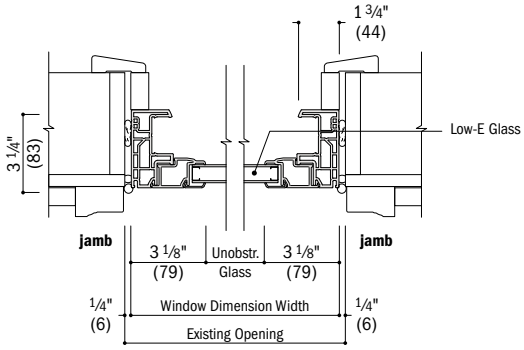


Horizontal Section
Existing Framed Opening

insert

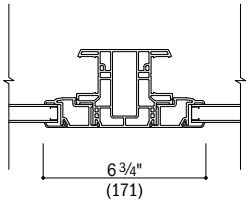


Vertical Section
Existing Window Opening



Horizontal Section
Existing Window Opening

integral



Horizontal Section
Twin or Triple Transom

Installation accessories for insert frame shown on page 109.

See pages 84-87 for joining details.

- Drip cap is required to complete window installation as shown but may not be included with the window. Use of drip cap is recommended for proper installation.
- Light-colored areas are parts included with window. Dark-colored areas are additional Andersen® parts required to complete window assembly as shown.
- **Minimum rough openings may need to be increased to allow for use of building wraps, flashing, sill panning, brackets, fasteners or other items. See installation information on page 110.**
- Details are for illustration only and are not intended to represent product installation methods or materials. Refer to product installation instructions at andersenwindows.com.
- Dimensions in parentheses are in millimeters.

WINDOW JOINING DETAILS

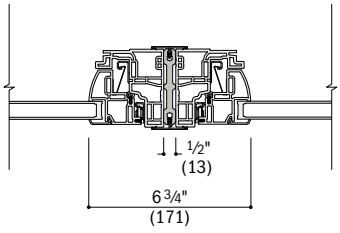
Vertical (ribbon) Fiberglass Joining Details – Non-Reinforced

Scale 1½" (38) = 1'-0" (305) — 1:8

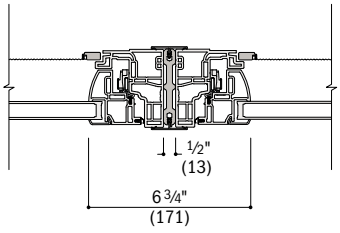
Overall Window Dimension Width – Sum of individual window widths plus ½" (13) per join.

Overall Minimum Rough Opening Width – Overall window dimension width plus ¾" (19).

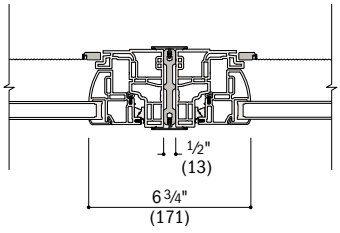
The addition of joining materials will affect the overall rough opening dimension. See page 110.



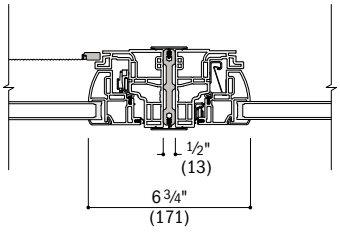
Casement to Casement
(Stationary Jamb to Stationary Jamb)



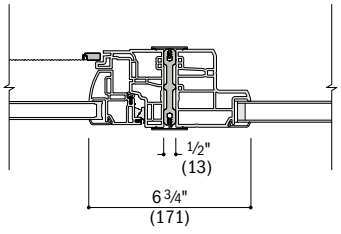
Casement to Casement
(Lock Jamb to Lock Jamb)



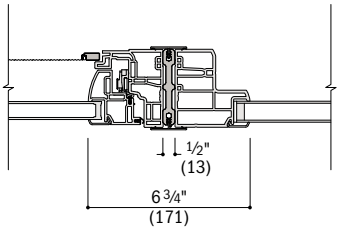
Casement to Casement
(Hinge Jamb to Hinge Jamb)



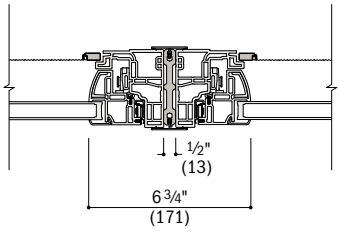
Casement to Casement
(Lock Jamb to Stationary Jamb)



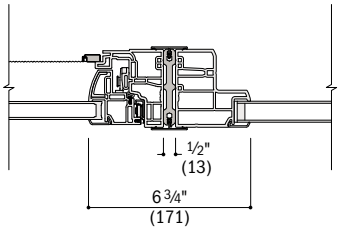
Casement to Picture/Single Transom
(Casement Hinge Jamb)



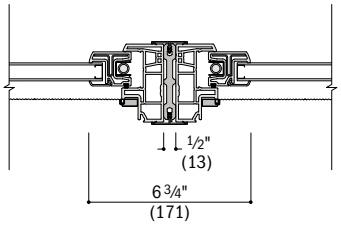
Casement to Picture/Single Transom
(Casement Lock Jamb)



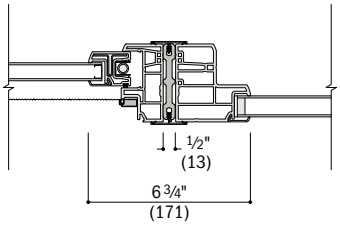
Awning to Awning



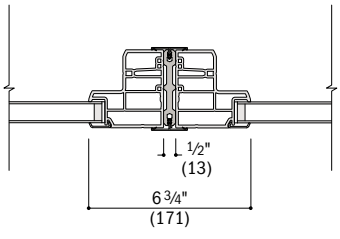
Awning to Picture/Single Transom



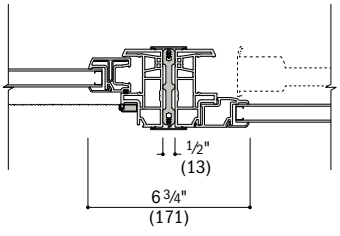
Single-Hung to Single-Hung



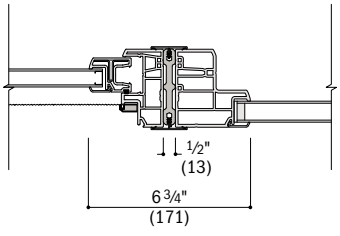
Single-Hung to Picture/Single Transom



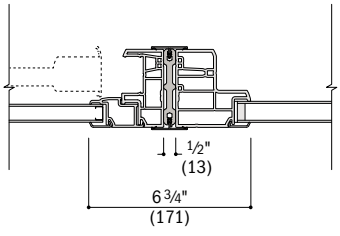
Picture/Single Transom to Picture/Single Transom



Gliding to Gliding
(Active Jamb to Stationary Jamb)



Gliding to Picture/Single Transom
(Gliding Active Jamb)



Gliding to Picture/Single Transom
(Gliding Stationary Jamb)

- **Minimum rough openings may need to be increased to allow for use of building wraps, flashing, sill panning, brackets, fasteners or other items. See installation information on page 110.**
- Details are for illustration only and are not intended to represent product installation methods or materials. Refer to product installation instructions at andersenwindows.com.
- Structural performance of any combination is only as high as the lowest structural performance of any individual unit or join in the combination.
- Dimensions in parentheses are in millimeters.

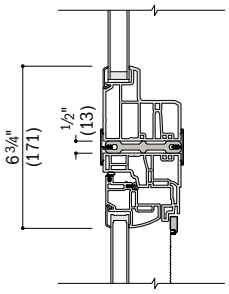
Horizontal (stack) Fiberglass Joining Details – Non-Reinforced

Scale 1 1/2" (38) = 1'-0" (305) – 1:8

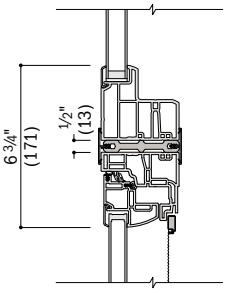
Overall Window Dimension Width – Sum of individual window widths plus 1/2" (13) per join.

Overall Minimum Rough Opening Width – Overall window dimension width plus 3/4" (19).

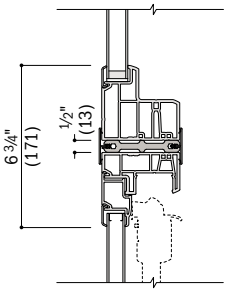
The addition of joining materials will affect the overall rough opening dimension. See page 110.



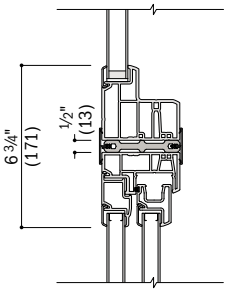
Picture/Single Transom/Specialty Over Casement



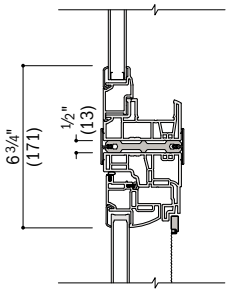
Picture/Single Transom/Specialty Over Awning



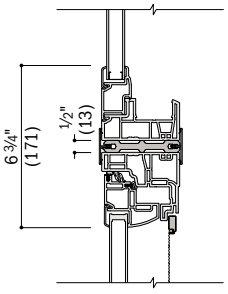
Picture/Single Transom/Specialty Over Single-Hung



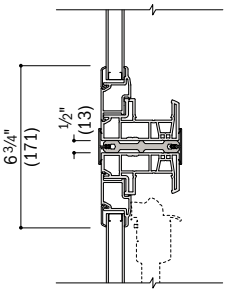
Picture/Single Transom/Specialty Over Gliding



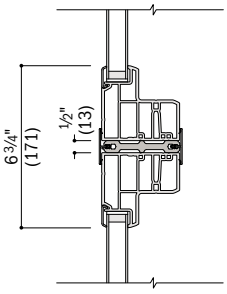
Twin Transom Over Twin Casement



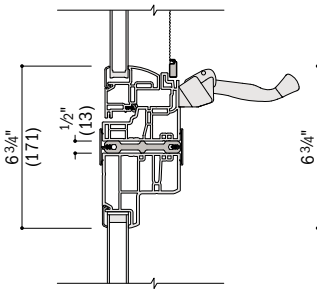
Twin Transom Over Twin Awning



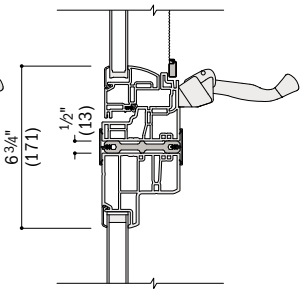
Twin Transom Over Twin Single-Hung



Picture/Single Transom/Specialty Over Picture/Single Transom



Casement Over Picture/Single Transom



Awning Over Picture/Single Transom

For more information on joining, refer to the combination designs section starting on page 99.

- **Minimum rough openings may need to be increased to allow for use of building wraps, flashing, sill panning, brackets, fasteners or other items. See installation information on page 110.**
- Details are for illustration only and are not intended to represent product installation methods or materials. Refer to product installation instructions at andersenwindows.com.
- Structural performance of any combination is only as high as the lowest structural performance of any individual unit or join in the combination.
- Dimensions in parentheses are in millimeters.

WINDOW JOINING DETAILS

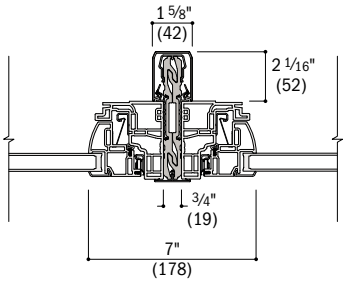
Vertical (ribbon) Fiberglass Joining Details – Reinforced

Scale 1½" (38) = 1'-0" (305) – 1:8

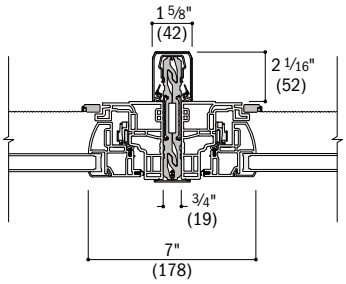
Overall Window Dimension Width – Sum of individual window widths plus ¾" (19) per join.

Overall Minimum Rough Opening Width – Overall window dimension width plus ¾" (19).

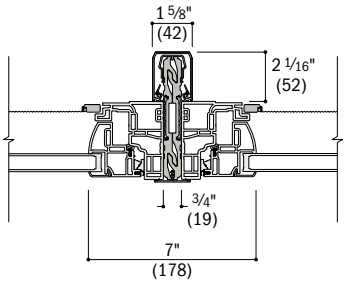
The addition of joining materials will affect the overall rough opening dimension. See page 110.



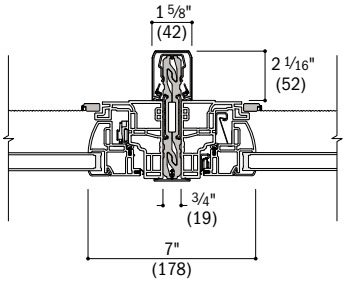
Casement to Casement
(Stationary Jamb to Stationary Jamb)



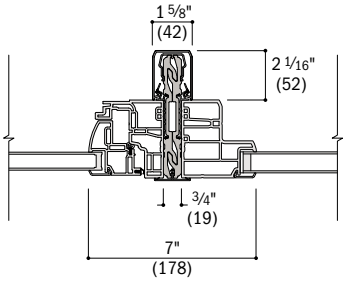
Casement to Casement
(Lock Jamb to Lock Jamb)



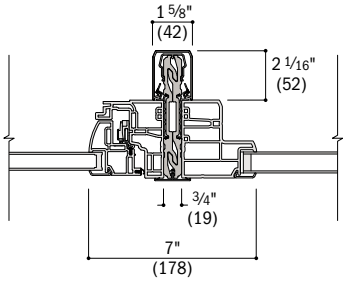
Casement to Casement
(Hinge Jamb to Hinge Jamb)



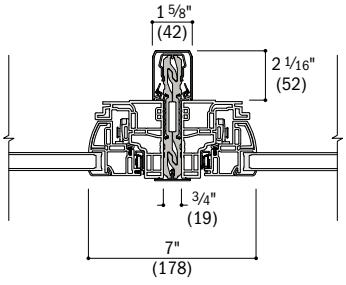
Casement to Casement
(Lock Jamb to Stationary Jamb)



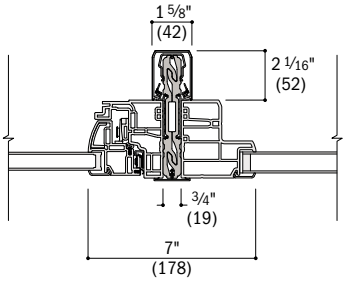
Casement to Picture/Single Transom
(Casement Hinge Jamb)



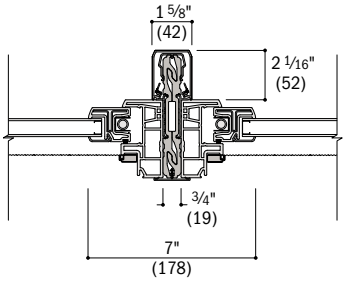
Casement to Picture/Single Transom
(Casement Lock Jamb)



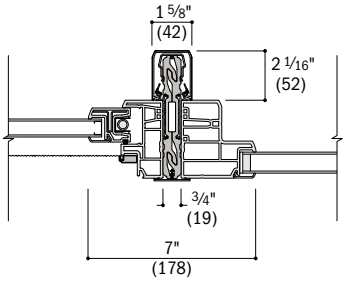
Awning to Awning



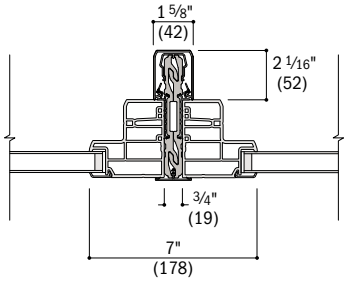
Awning to Picture/Single Transom



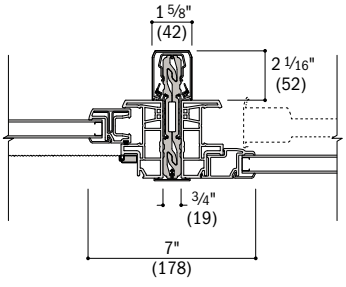
Single-Hung to Single-Hung



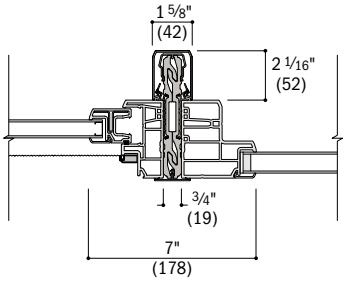
Single-Hung to Picture/Single Transom



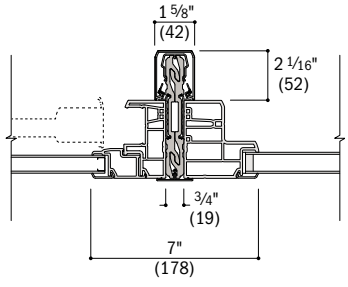
Picture/Single Transom to Picture/Single Transom



Gliding to Gliding
(Active Jamb to Stationary Jamb)



Gliding to Picture/Single Transom
(Gliding Active Jamb)



Gliding to Picture/Single Transom
(Gliding Stationary Jamb)

• Minimum rough openings may need to be increased to allow for use of building wraps, flashing, sill panning, brackets, fasteners or other items. See installation information on page 110.
• Details are for illustration only and are not intended to represent product installation methods or materials. Refer to product installation instructions at andersenwindows.com.
• Structural performance of any combination is only as high as the lowest structural performance of any individual unit or join in the combination.
• Dimensions in parentheses are in millimeters.

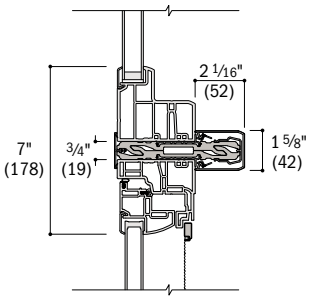
Horizontal (stack) Fiberglass Joining Details – Reinforced

Scale 1 1/2" (38) = 1'-0" (305) – 1:8

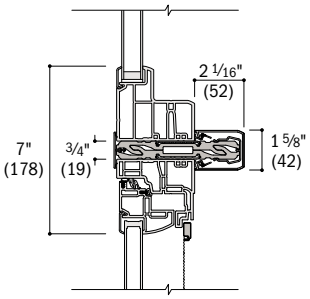
Overall Window Dimension Width – Sum of individual window widths plus 3/4" (19) per join.

Overall Minimum Rough Opening Width – Overall window dimension width plus 3/4" (19).

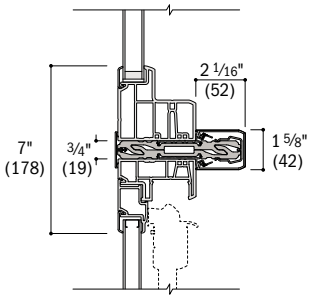
The addition of joining materials will affect the overall rough opening dimension. See page 110.



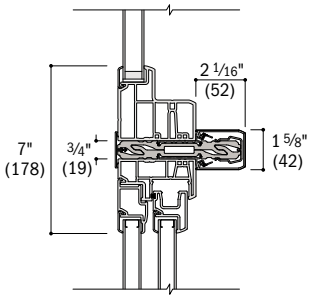
Picture/Single Transom/Specialty Over Casement



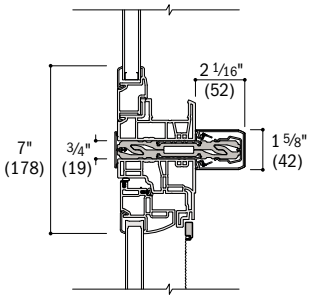
Picture/Single Transom/Specialty Over Awning



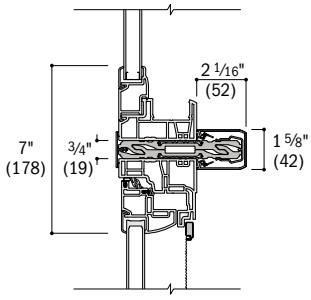
Picture/Single Transom/Specialty Over Single-Hung



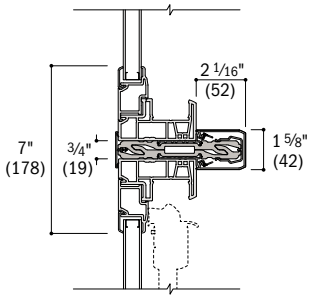
Picture/Single Transom/Specialty Over Gliding



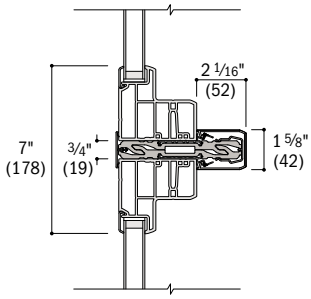
Twin Transom Over Twin Casement



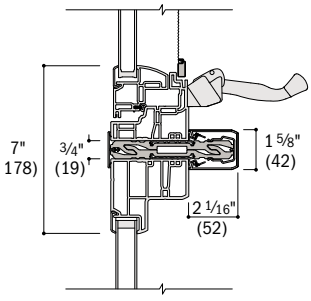
Twin Transom Over Twin Awning



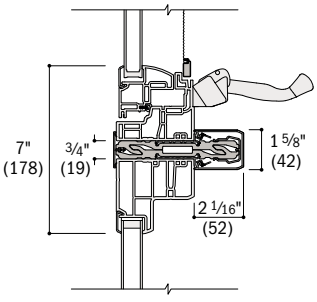
Twin Transom Over Twin Single-Hung



Picture/Single Transom/Specialty Over Picture/Single Transom



Casement Over Picture/Single Transom



Awning Over Picture/Single Transom

For more information on joining, refer to the combination designs section starting on page 99.

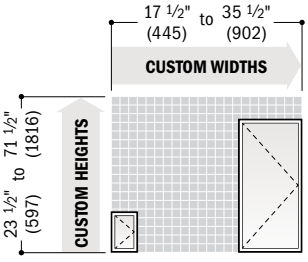
- **Minimum rough openings may need to be increased to allow for use of building wraps, flashing, sill panning, brackets, fasteners or other items. See installation information on page 110.**
- Details are for illustration only and are not intended to represent product installation methods or materials. Refer to product installation instructions at andersenwindows.com.
- Structural performance of any combination is only as high as the lowest structural performance of any individual unit or join in the combination.
- Dimensions in parentheses are in millimeters.

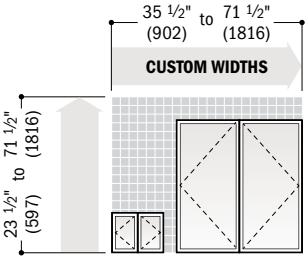
WINDOW CUSTOM SIZES

Custom Sizes and Specification Formulas

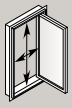
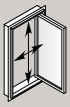
100 Series custom-size windows are available in 1/8" (3) increments between minimum and maximum widths and heights shown. Some restrictions apply.

Casement Windows

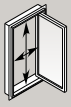
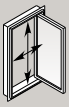




Single

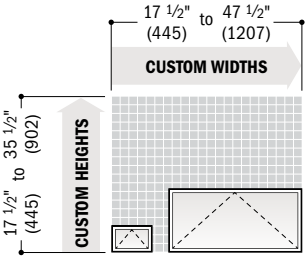
Clear Opening 	**Width** = window width − 12.103" (307) *wash mode** **Width** = window width − 7.790" (198) *widest clear opening** **Height** = window height − 5.694" (145)	**Minimum R.O.** 	**Width** = window width + 1/2" (13) **Height** = window height + 1/2" (13)
Vent Opening 	**Width** = window width − 7.964" (202) **Height** = window height − 5.694" (145)	**Unobst. Glass** 	**Width** = window width − 6.250" (159) **Height** = window height − 6.250" (159)

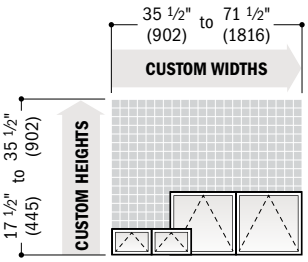
Twin

Clear Opening 	**Width** = (window width ÷ 2) − 12.353" (314) *wash mode** **Width** = (window width ÷ 2) − 8.040" (204) *widest clear opening** **Height** = window height − 5.694" (145)	**Minimum R.O.** 	**Width** = window width + 1/2" (13) **Height** = window height + 1/2" (13)
Vent Opening 	**Width** = window width − 16.428" (417) **Height** = window height − 5.694" (145)	**Unobst. Glass** 	**Single Sash Width** = (window width ÷ 2) − 6.50" (165) **Total Sash Width** = window width − 13.000" (330) **Height** = window height − 6.250" (159)

*Widest clear opening hinge will be applied, based on window size, if it allows the window to meet or exceed clear opening area of 5.7 sq.ft. or 0.53 m², clear opening width of 20" (508) and clear opening height of 24" (610). Hinge type cannot be specified.

Awning Windows



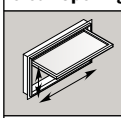
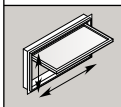


Single

Clear Opening 	**Width** = window width − 5.694" (145) **Depth** = 8.000" (203)	**Minimum R.O.** 	**Width** = window width + 1/2" (13) **Height** = window height + 1/2" (13)
Vent Opening 	**Width** = window width − 5.694" (145) **Depth** = 8.000" (203)	**Unobst. Glass** 	**Width** = window width − 6.250" (159) **Height** = window height − 6.250" (159)

• Awning windows do not meet clear opening area of 5.7 sq.ft. or 0.53 m², clear opening width of 20" (508) and clear opening height of 24" (610).

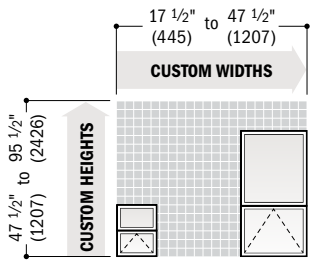
Twin

Clear Opening 	**Width** = (window width ÷ 2) − 5.944" (151) **Depth** = 8.000" (203)	**Minimum R.O.** 	**Width** = window width + 1/2" (13) **Height** = window height + 1/2" (13)
Vent Opening 	**Width** = (window width ÷ 2) − 5.944" (151) **Depth** = 8.000" (203)	**Unobst. Glass** 	**Single Sash Width** = (window width ÷ 2) − 6.50" (165) **Total Sash Width** = window width − 13.000" (330) **Height** = window height − 6.250" (159)

• Awning windows do not meet clear opening area of 5.7 sq.ft. or 0.53 m², clear opening width of 20" (508) and clear opening height of 24" (610).

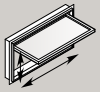
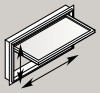
• **Clear Opening** formulas provide dimensions for determining area available for egress. **Vent Opening** formulas provide dimensions for determining area available for passage of air. **Minimum R.O.** (minimum rough opening) formulas provide minimum rough opening width and height dimensions. **Unobst. Glass** (unobstructed glass) formulas provide dimensions for determining area available for passage of light.
• Dimensions in parentheses are in millimeters.

Awning Windows *(continued)*



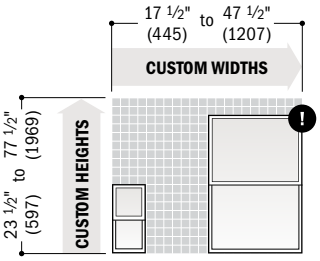
Contact your Andersen supplier for min./max. height dimensions for lower venting sash.

Picture Window Over Awning

Clear Opening 	**Width** = window width − 5.694" (145) **Depth** = 8.000" (203)	**Minimum R.O.** 	**Width** = window width + 1/2" (13) **Height** = window height + 1/2" (13)
Vent Opening 	**Width** = window width − 5.694" (145) **Depth** = 8.000" (203)	**Unobst. Glass** 	**Width** = window width − 6.250" (159) **Total Sash Height** = window height − 13.000" (330) *Contact your Andersen supplier for unobstructed glass height dimension of individual stationary sash or venting sash.*

• Awning windows do not meet clear opening area of 5.7 sq.ft. or 0.53 m², clear opening width of 20" (508) and clear opening height of 24" (610).

Single-Hung Windows

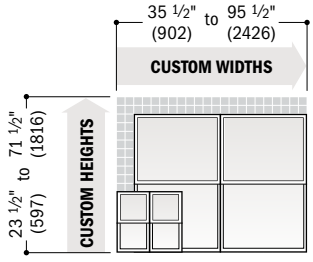


Windows with a height greater than 77 1/2" (1969) are only available with a 2:1 reverse cottage sash ratio.*

Equal Sash Ratio

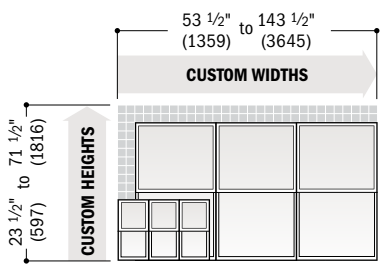
Clear Opening 	**Width** = window width − 3.500" (89) **Height** = (window height ÷ 2) − 3.711" (94)	**Minimum R.O.** 	**Width** = window width + 1/2" (13) **Height** = window height + 1/2" (13)
Vent Opening 	**Equal Sash Ratio** **Width** = window width − 3.500" (89) **Height** = (window height ÷ 2) − 3.711" (94)	**Unobst. Glass** 	**Equal Sash Ratio** **Width** = window width − 6.250" (159) **Fixed Sash Height** = (window height ÷ 2) − 4.184" (106) **Venting Sash Height** = (window height ÷ 2) − 4.226" (107) **Total Sash Height** = window height − 8.410" (214)

• Drywall pass-through window is available for custom-size windows wider than 23 1/2" (597) and taller than 53 1/2" (1359).
• Windows with a 3:2 reverse cottage sash ratio are available in custom sizes from 17 1/2" (445) to 47 1/2" (1207) in width to 29 1/2" (749) to 77 1/2" (1969) in height. For area and opening specification formulas, visit andersenwindows.com.
* Window heights that require a 2:1 reverse cottage sash ratio are available in custom sizes from 17 1/2" (445) to 47 1/2" (1207) in width to 77 5/8" (1972) to 89 1/2" (2273) in height. For area and opening specifications, contact your Andersen supplier.



Twin

Clear Opening 	**Width** = (window width ÷ 2) − 3.750" (95) **Height** = (window height ÷ 2) − 3.711" (94)	**Minimum R.O.** 	**Width** = window width + 1/2" (13) **Height** = window height + 1/2" (13)
Vent Opening 	**Equal Sash Ratio** **Width** = window width − 3.500" (89) **Height** = (window height ÷ 2) − 3.711" (94)	**Unobst. Glass** 	**Single Sash Width** = (window width ÷ 2) − 6.500" (165) **Total Sash Width** = window width − 13.000" (330) **Fixed Sash Height** = (window height ÷ 2) − 4.184" (106) **Venting Sash Height** = (window height ÷ 2) − 4.226" (107) **Total Sash Height** = window height − 8.410" (214)



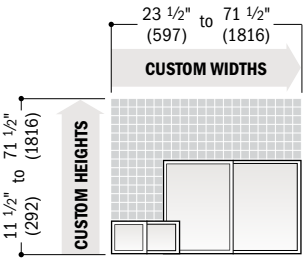
Triple

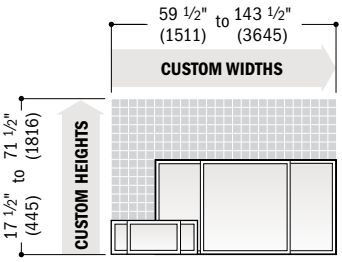
Clear Opening 	**Width** = (window width ÷ 3) − 3.833" (97) **Height** = (window height ÷ 2) − 3.711" (94)	**Minimum R.O.** 	**Width** = window width + 1/2" (13) **Height** = window height + 1/2" (13)
Vent Opening 	**Equal Sash Ratio** **Width** = window width − 11.500" (292) **Height** = (window height ÷ 2) − 3.711" (94)	**Unobst. Glass** 	**Single Sash Width** = (window width ÷ 3) − 6.583" (167) **Total Sash Width** = window width − 19.750" (502) **Fixed Sash Height** = (window height ÷ 2) − 4.184" (106) **Venting Sash Height** = (window height ÷ 2) − 4.226" (107) **Total Sash Height** = window height − 8.410" (214)

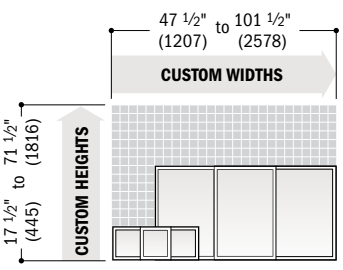
• **Clear Opening** formulas provide dimensions for determining area available for egress. **Vent Opening** formulas provide dimensions for determining area available for passage of air. **Minimum R.O.** (minimum rough opening) formulas provide minimum rough opening width and height dimensions. **Unobst. Glass** (unobstructed glass) formulas provide dimensions for determining area available for passage of light.
• Dimensions in parentheses are in millimeters.

WINDOW CUSTOM SIZES

Gliding Windows







Active-Stationary or Stationary-Active (XO/OX)

Clear Opening	**Width** = (window width ÷ 2) − 3.711" (94) **Height** = window height − 3.500" (89)	**Minimum R.O.**	**Width** = window width + 1/2" (13) **Height** = window height + 1/2" (13)
Vent Opening	**Width** = (window width ÷ 2) − 3.711" (94) **Height** = window height − 3.500" (89)	**Unobst. Glass**	**Fixed Sash Width** = (window width ÷ 2) − 4.184" (106) **Venting Sash Width** = (window width ÷ 2) − 4.226" (107) **Total Sash Width** = window width − 8.410" (214) **Height** = window height − 6.250" (159)

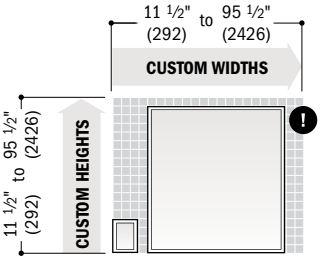
Active-Stationary-Active (XOX) 1:2:1 Sash Ratio

Clear Opening	**Width** = (window width ÷ 4) − 2.976" (76) **Height** = window height − 3.500" (89)	**Minimum R.O.**	**Width** = window width + 1/2" (13) **Height** = window height + 1/2" (13)
Vent Opening	**Width** = (window width ÷ 2) − 5.952" (151) **Height** = window height − 3.500" (89)	**Unobst. Glass**	**Fixed Sash Width** = (window width ÷ 2) − 1.868" (47) **Venting Sash Width** = (window width ÷ 4) − 4.351" (111) **Total Sash Width** = window width − 10.570" (268) **Height** = window height − 6.250" (159)

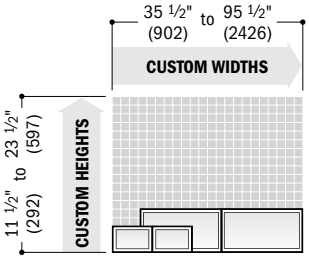
Active-Stationary-Active (XOX) 1:1:1 Equal Sash Ratio

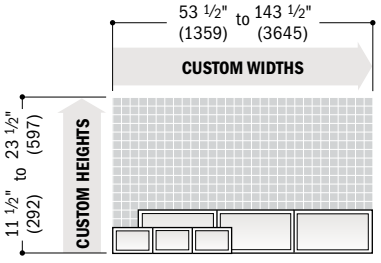
Clear Opening	**Width** = (window width ÷ 3) − 5.164" (131) **Height** = window height − 3.500" (89)	**Minimum R.O.**	**Width** = window width + 1/2" (13) **Height** = window height + 1/2" (13)
Vent Opening	**Width** = (window width ÷ 3) − 5.164" (131) **Height** = window height − 3.500" (89)	**Unobst. Glass**	**Fixed Sash Width** = (window width ÷ 3) − 3.496" (89) **Venting Sash Width** = (window width ÷ 3) − 3.537" (90) **Total Sash Width** = window width − 10.570" (268) **Height** = window height − 6.250" (159)

Picture and Transom Windows



! Either height or width must be 71 1/2" (1816) or less.





Triple transom windows with unequal sash are not available in custom sizes.

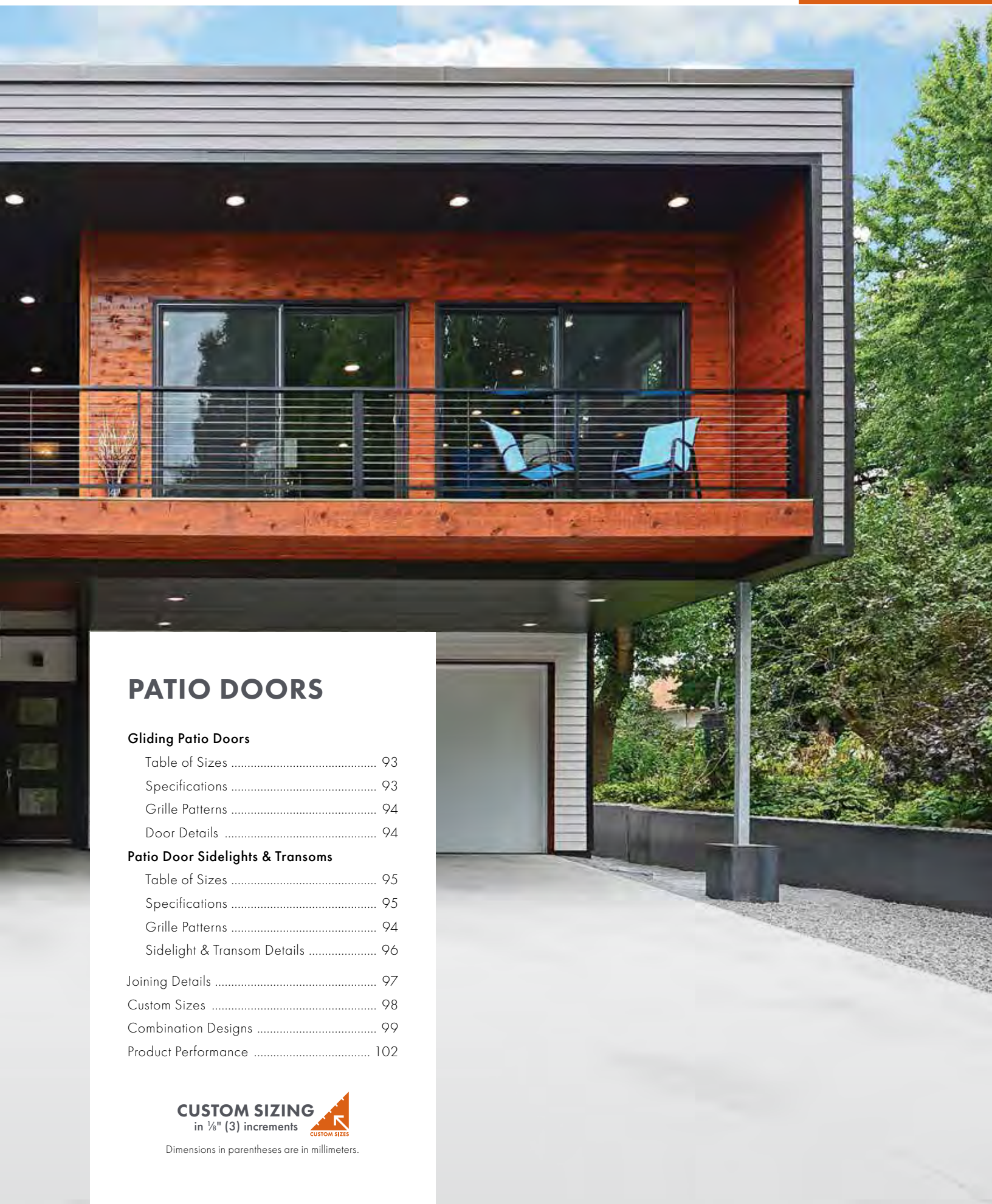
Picture and Single Transom

Minimum R.O.	**Width** = window width + 1/2" (13) **Height** = window height + 1/2" (13)
Unobst. Glass	**Width** = window width − 6.250" (159) **Height** = window height − 6.250" (159)

Twin and Triple Transom

Minimum R.O.	**Twin** **Width** = window width + 1/2" (13) **Height** = window height + 1/2" (13)	**Triple** **Width** = window width + 1/2" (13) **Height** = window height + 1/2" (13)
Unobst. Glass	**Twin** **Single Sash Width** = (window width ÷ 2) − 6.500" (165) **Total Sash Width** = window width − 13.000" (330) **Height** = window height − 6.250" (159)	**Triple** **Single Sash Width** = (window width ÷ 3) − 6.583" (167) **Total Sash Width** = window width − 19.750" (502) **Height** = window height − 6.250" (159)

• **Clear Opening** formulas provide dimensions for determining area available for egress. **Vent Opening** formulas provide dimensions for determining area available for passage of air. **Minimum R.O.** (minimum rough opening) formulas provide minimum rough opening width and height dimensions. **Unobst. Glass** (unobstructed glass) formulas provide dimensions for determining area available for passage of light.
• Dimensions in parentheses are in millimeters.



PATIO DOORS

CUSTOM SIZING
in ⅛" (3) increments

Dimensions in parentheses are in millimeters.

FEATURES

GLIDING PATIO DOORS

FRAME

Ⓐ The frame is constructed with Fibrex® composite material. This construction produces a rigid frame.

Ⓑ Durable, low-maintenance finish won't fade, flake, blister or peel.*

Factory-assembled doors arrive at the job site ready to install.

Ⓒ Dual felt weatherstrip, applied on the inside pocket of both side jambs and the head jamb, creates a positive seal between the frame and panels. The result is a long-lasting,* energy-efficient barrier against wind, water and dust.

A full-length combination weatherstrip/interlock system provides a flexible seal at the meeting stile.

Three frame options include:

- 1 3/8" (35) flange setback for siding applications. An integral rigid vinyl flange helps seal the unit to the structure.
- 1" (25) flange setback with stucco key. An integral rigid vinyl flange helps seal the unit to the structure.
- No-flange option for door replacement in an existing framed opening.

PANEL

Ⓓ Fibrex material construction provides long-lasting performance.* The panel, finished with a durable capping, provides maximum protection and a matte, low-maintenance finish.

Ⓔ Dual corrosion-resistant* ball-bearing rollers on the operating door panel provide smooth operation with self-contained leveling adjusters. The rollers have deep grooves to increase engagement with the roller track and resist lateral movement. Metal reinforcement inserted into the panel stiles provides additional stability.

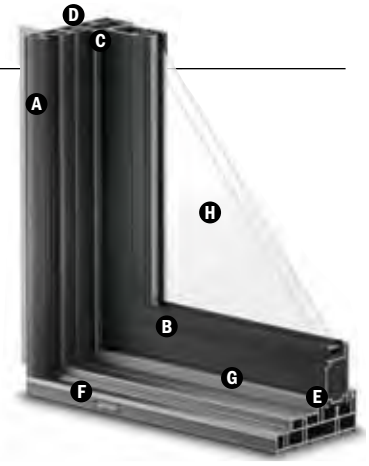
SILL

Ⓕ The one-piece sill design with weep holes located on the sill exterior provides superior water management. The heavy-gauge PVC construction is wear resistant and neutral gray in color.

Ⓖ The roller track has a stainless steel cap that resists denting for smooth, reliable operation.

GLASS

A glazing bead and silicone provide superior weathertightness and durability.



Ⓗ High-Performance options include:

- Low-E SmartSun™ tempered glass
- Low-E SmartSun HeatLock® tempered glass
- Low-E tempered glass
- Low-E HeatLock tempered glass
- Low-E Sun tempered glass
- Low-E PassiveSun® tempered glass
- Low-E PassiveSun HeatLock tempered glass
- Clear Dual-Pane tempered glass

Additional glass options are available. Contact your Andersen supplier.

A removable translucent film helps shield the glass from damage during delivery and construction, and simplifies finishing at the job site.

Patterned Glass

Patterned glass options are available. See page 12 for more details.

Glass Spacers

Glass spacers are now available in black, in addition to stainless steel, to provide more ways to customize project designs and achieve a contemporary look. (E-Series window is shown above.)

HARDWARE

Locking System

A two-point locking system engages a steel receiver plate that's secured into the side jamb. This provides enhanced security and a weathertight seal, with the operating panel pulled tightly into the jamb.

COLOR OPTIONS

EXTERIOR COLORS

White | Sandtone | Terratone | Dark Bronze | Black

INTERIOR COLORS

White | Sandtone** | Dark Bronze** | Black**

HARDWARE

Standard Handle

TULSA

Exterior handle matches the door's exterior color. Interior handle matches the door's interior color. Dark bronze exterior and white interior shown.

Optional Handle

AFTON

Antique Brass | Black
Bright Brass | **Satin Nickel**

Bold name denotes finish shown.

AFTON HARDWARE FINISHES

Antique Brass | Black | Bright Brass | Satin Nickel

Finishes shown are for Afton hardware only.

ACCESSORIES Sold Separately

HARDWARE

Auxiliary Foot Lock

Provides an extra measure of security when the door is in a locked position. Available in colors that coordinate with the interior.

GRILLES

Grilles are available in a variety of configurations. See page 13 for details.

INSECT SCREENS

Insect screens have charcoal gray fiberglass screen mesh. The latch mechanism is contained within the insect screen handle for easy operation. Frames are available in colors to match the door exterior.

SIDELIGHTS & TRANSOMS

Patio door sidelights and transoms are available. See pages 95-96.

*Visit andersenwindows.com/warranty for details.
**Products with Sandtone, dark bronze and black interiors have matching exteriors.
Dimensions in parentheses are in millimeters.
Printing limitations prevent exact replication of colors and finishes.
See your Andersen supplier for actual color and finish samples.

Patio Door Heights

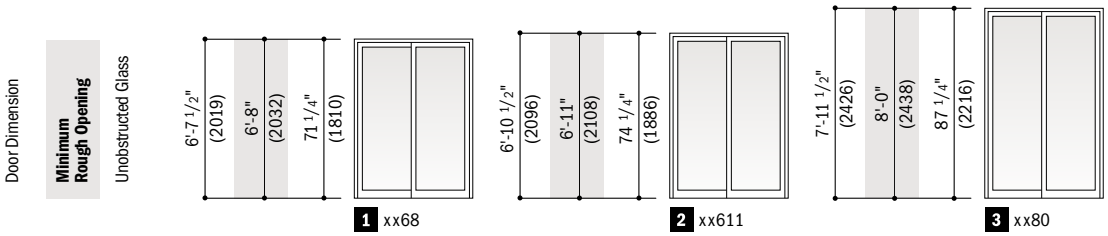
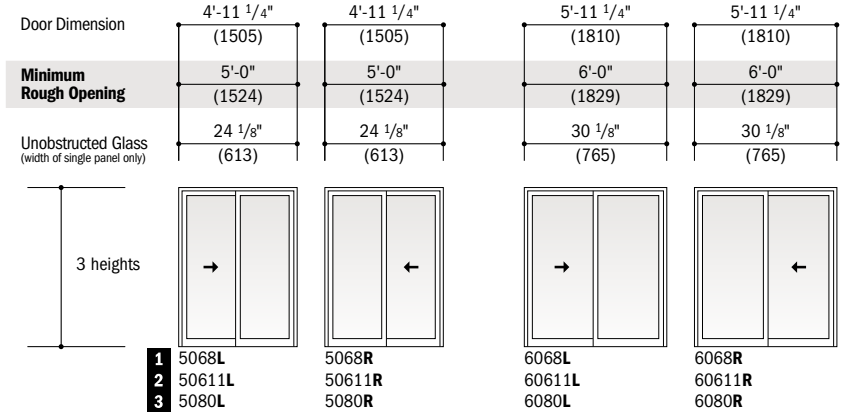
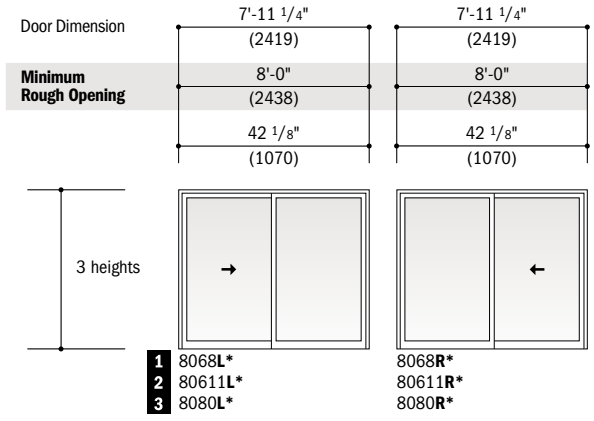


Table of Gliding Patio Doors Sizes

Scale 1/8" (3) = 1'-0" (305) – 1:96





- "Door Dimension" always refers to outside frame-to-frame dimension.
- **"Minimum Rough Opening" dimensions may need to be increased to allow for use of building wraps, flashing, sill panning, brackets, fasteners or other items. See page 110 for more details.**
- Dimensions in parentheses are in millimeters.

*Meets or exceed a 32" (813) clear opening width.

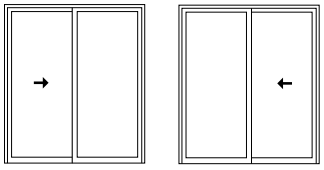
Custom-size patio doors are available in 1/8" (3) increments. See page 98 for custom sizes and specifications.

Arrow indicates direction of panel operation as viewed from the exterior. Details and grille patterns shown on page 94.

To meet or exceed a clear opening width of 32" (813), select a door width that requires a rough opening width of 6'-6" (1981) or greater.

Order Designation Description

Viewed from the exterior.



Gliding Patio Door Opening and Area Specifications

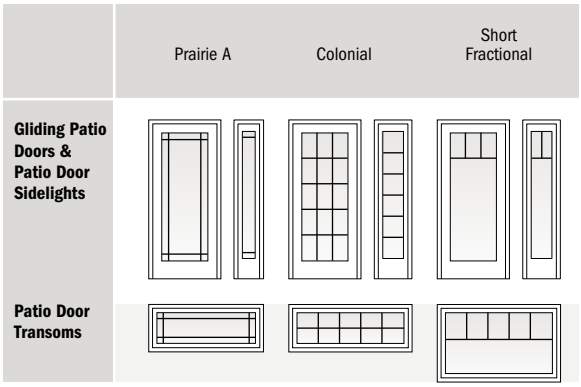
Door Number	Clear Opening Area* Sq. Ft./(m²)	Clear Opening in Full Open Position: Width* Inches/(mm)	Clear Opening in Full Open Position: Height Inches/(mm)	Glass Area Sq. Ft./(m²)	Vent Area* Sq. Ft./(m²)	Overall Door Area Sq. Ft./(m²)
5068	12.38 (1.15)	23 1/2" (597)	75 7/8" (1927)	23.87 (2.22)	12.38 (1.15)	32.71 (3.04)
6068	15.54 (1.44)	29 1/2" (749)	75 7/8" (1927)	31.27 (2.91)	15.54 (1.44)	39.34 (3.65)
8068	21.87 (2.03)	41 1/2" (1054)	75 7/8" (1927)	43.14 (4.01)	21.87 (2.03)	52.59 (4.89)
50611	12.87 (1.20)	23 1/2" (597)	78 7/8" (2003)	52.79 (4.90)	12.87 (1.20)	33.95 (3.15)
60611	16.16 (1.50)	29 1/2" (749)	78 7/8" (2003)	32.58 (3.03)	16.16 (1.50)	40.82 (3.79)
80611	22.73 (2.11)	41 1/2" (1054)	78 7/8" (2003)	44.96 (4.18)	22.73 (2.11)	54.57 (5.07)
5080	14.99 (1.39)	23 1/2" (597)	91 7/8" (2334)	31.02 (2.88)	14.99 (1.39)	39.29 (3.65)
6080	18.82 (1.75)	29 1/2" (749)	91 7/8" (2334)	38.29 (3.56)	18.82 (1.75)	47.25 (4.39)
8080	26.48 (2.46)	41 1/2" (1054)	91 7/8" (2334)	52.83 (4.91)	26.48 (2.46)	63.17 (5.87)

- Dimensions in parentheses are in millimeters or square meters.

*For doors with Tulsa hardware only. Contact your Andersen supplier for doors with Afton hardware.

GLIDING PATIO DOORS

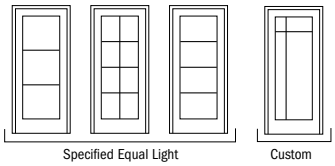
Grille Patterns



Number of lights and overall pattern varies with door size. Patterns shown may not be available for all sizes. Specified equal light and custom patterns are also available.

For specified equal light, specify number of same-size rectangles across or down.

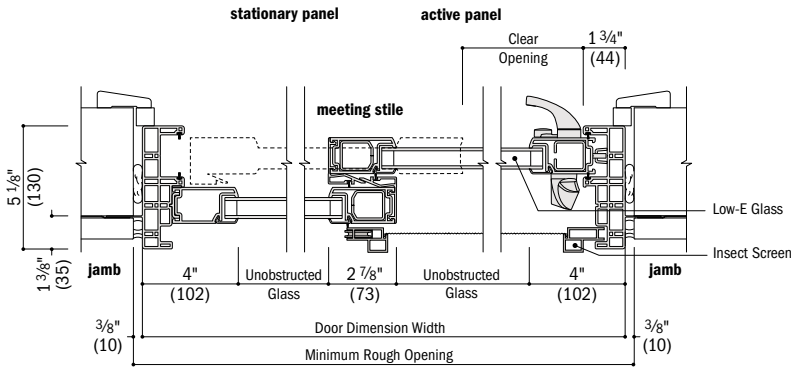
For more information on divided light, see page 13 or visit **andersenwindows.com/grilles**.



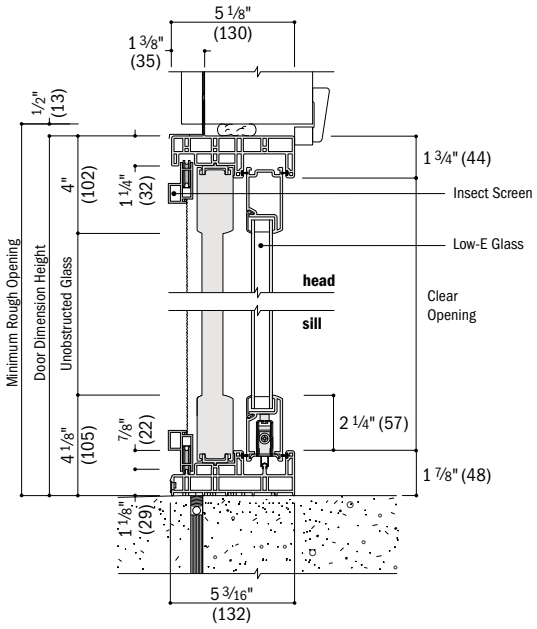
Gliding Patio Door Details

Scale 1 1/2" (38) = 1'-0" (305) – 1:8

1 3/8" flange setback

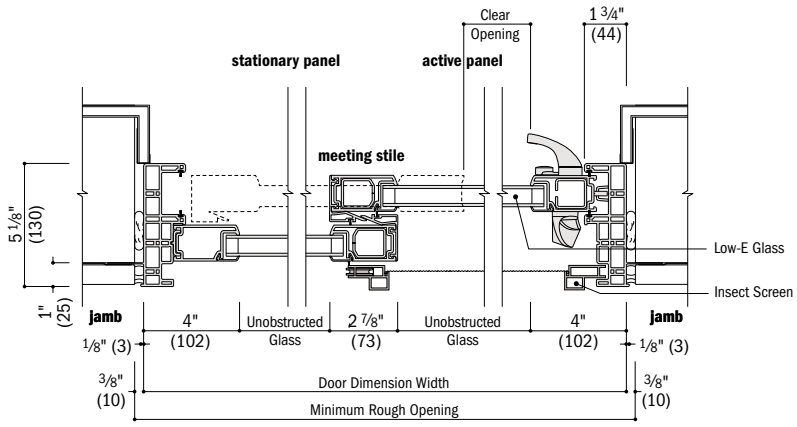


Horizontal Section

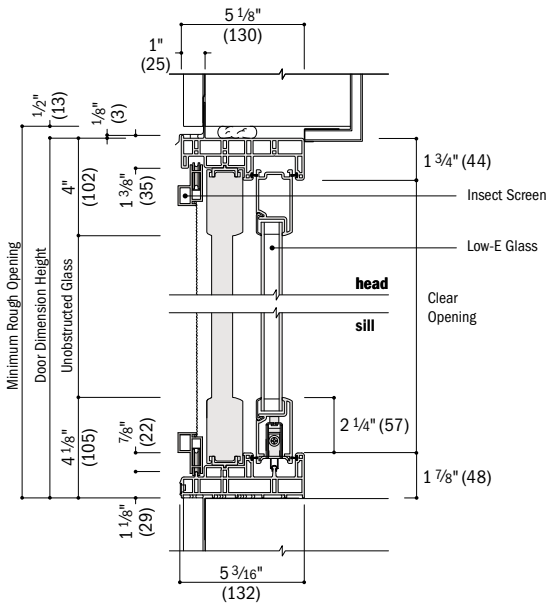


Vertical Section

1" flange setback with stucco key



Horizontal Section
Stucco Exterior



Vertical Section
Stucco Exterior

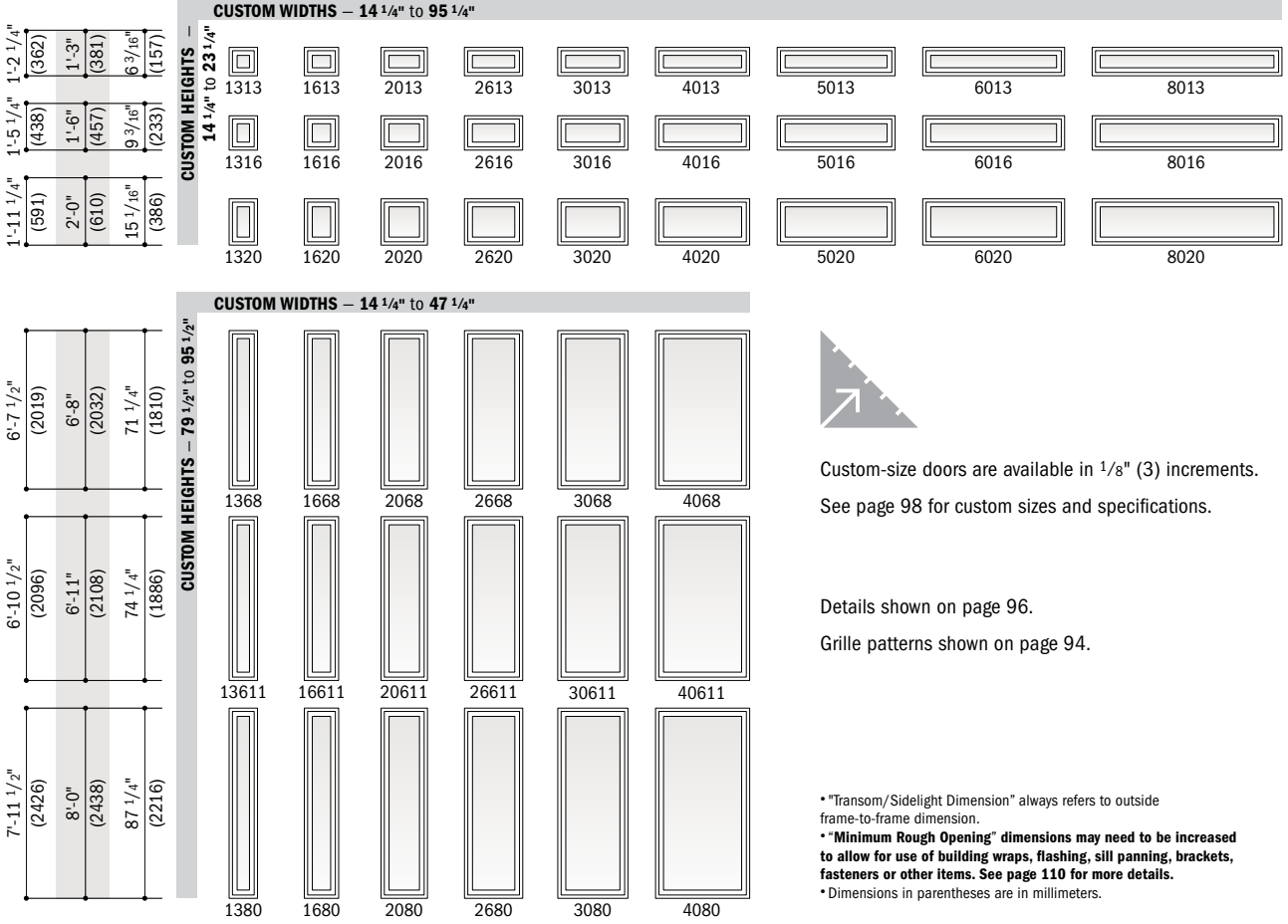
See page 97 for joining details.

- Drip cap is required to complete door installation as shown but may not be included with the door. Use of drip cap is recommended for proper installation.
- **Minimum rough openings may need to be increased to allow for use of building wraps, flashing, sill panning, brackets, fasteners or other items. See installation information on page 110.**
- Details are for illustration only and are not intended to represent product installation methods or materials. Refer to product installation instructions at andersenwindows.com.
- Dimensions in parentheses are in millimeters.

Table of Patio Door Transom and Sidelight Sizes

Scale 1/8" (3) = 1'-0" (305) – 1:96

Transom/Sidelight Dimension	1'-2 1/4" (362)	1'-5 1/4" (438)	1'-11 1/4" (591)	2'-5 1/4" (743)	2'-11 1/4" (895)	3'-11 1/4" (1200)	4'-11 1/4" (1505)	5'-11 1/4" (1810)	7'-11 1/4" (2419)
Minimum Rough Opening	1'-3" (381)	1'-6" (457)	2'-0" (610)	2'-6" (762)	3'-0" (914)	4'-0" (1219)	5'-0" (1524)	6'-0" (1829)	8'-0" (2438)
Unobstructed Glass	6 3/16" (157)	9 3/16" (233)	15 3/16" (386)	21 3/16" (538)	27 3/16" (691)	39 3/16" (995)	51 3/16" (1300)	63 3/16" (1605)	87 3/16" (2215)



Custom-size doors are available in 1/8" (3) increments.

See page 98 for custom sizes and specifications.

Details shown on page 96.

Grille patterns shown on page 94.

- "Transom/Sidelight Dimension" always refers to outside frame-to-frame dimension.
- **"Minimum Rough Opening" dimensions may need to be increased to allow for use of building wraps, flashing, sill panning, brackets, fasteners or other items. See page 110 for more details.**
- Dimensions in parentheses are in millimeters.

Patio Door Sidelight Area Specifications

Sidelight Number	Glass Area Sq. Ft./(m²)	Overall Window Area Sq. Ft./(m²)
1368	3.06 (0.28)	7.87 (0.73)
13611	3.19 (0.30)	8.16 (0.76)
1380	3.75 (0.35)	9.45 (0.88)
1668	4.55 (0.42)	9.52 (0.88)
16611	4.74 (0.44)	9.88 (0.92)
1680	5.57 (0.52)	11.44 (1.06)
2068	7.51 (0.70)	12.84 (1.19)
20611	7.83 (0.73)	13.32 (1.24)
2080	9.20 (0.85)	15.42 (1.43)
2668	10.48 (0.97)	16.15 (1.50)
26611	10.92 (1.01)	16.76 (1.56)
2680	12.84 (1.19)	19.40 (1.80)
3068	13.45 (1.25)	19.46 (1.81)
30611	14.02 (1.30)	20.20 (1.88)
3080	16.47 (1.53)	23.38 (2.17)
4068	19.39 (1.80)	26.09 (2.42)
40611	20.21 (1.88)	27.07 (2.51)
4080	23.74 (2.21)	31.34 (2.91)

- Dimensions in parentheses are in square meters.

Patio Door Transom Area Specifications

Transom Number	Glass Area Sq. Ft./(m²)	Overall Window Area Sq. Ft./(m²)
1313	0.27 (0.03)	1.41 (0.13)
1316	0.40 (0.04)	1.71 (0.16)
1320	0.65 (0.06)	2.30 (0.21)
1613	0.40 (0.04)	1.71 (0.16)
1616	0.59 (0.05)	2.07 (0.19)
1620	0.97 (0.09)	2.79 (0.26)
2013	0.65 (0.06)	2.30 (0.21)
2016	0.97 (0.09)	2.79 (0.26)
2020	1.61 (0.15)	3.75 (0.35)
2613	0.91 (0.09)	2.90 (0.27)
2616	1.35 (0.13)	3.50 (0.33)
2620	2.24 (0.21)	4.72 (0.44)
3013	1.17 (0.11)	3.49 (0.32)
3016	1.74 (0.16)	4.22 (0.39)
3020	2.87 (0.27)	5.69 (0.53)
4013	1.69 (0.16)	4.68 (0.43)
4016	2.50 (0.23)	5.66 (0.53)
4020	4.13 (0.39)	7.63 (0.71)

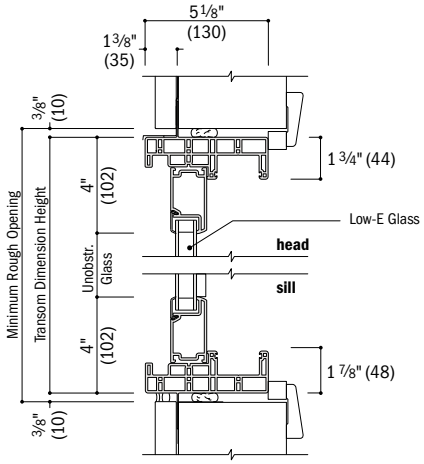
Transom Number	Glass Area Sq. Ft./(m²)	Overall Window Area Sq. Ft./(m²)
5013	2.20 (0.20)	5.86 (0.55)
5016	3.27 (0.30)	7.10 (0.66)
5020	5.40 (0.50)	9.57 (0.89)
6013	2.72 (0.25)	7.05 (0.66)
6016	4.03 (0.38)	8.54 (0.79)
6020	6.67 (0.62)	11.50 (1.07)
8013	3.75 (0.35)	9.43 (0.88)
8016	5.56 (0.52)	11.41 (1.06)
8020	9.20 (0.85)	15.38 (1.43)

- Dimensions in parentheses are in square meters.

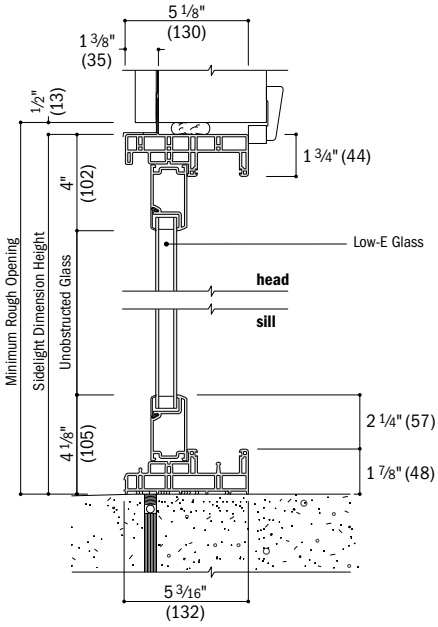
Patio Door Sidelight and Transom Details

Scale 1 1/2" (38) = 1'-0" (305) – 1:8

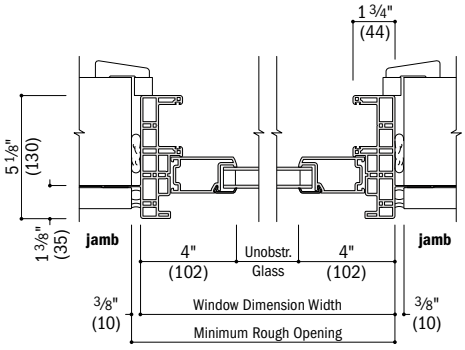
1 3/8" flange setback



Vertical Section
Patio Door Transom

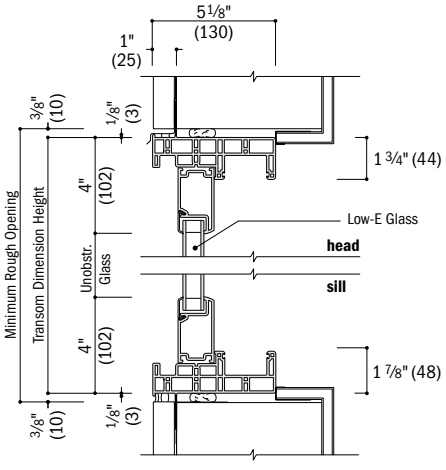


Vertical Section
Patio Door Sidelight

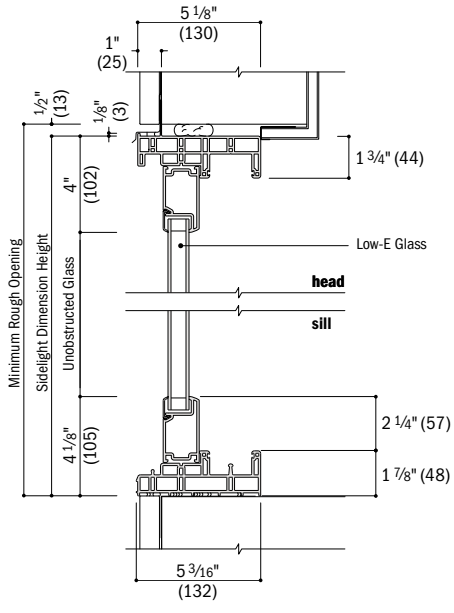


Horizontal Section
Patio Door Sidelight/Transom

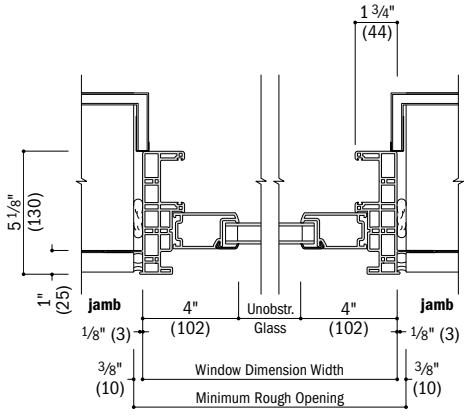
1" flange setback with stucco key



Vertical Section
Patio Door Transom – Stucco Exterior



Vertical Section
Patio Door Sidelight – Stucco Exterior



Horizontal Section
Patio Door Sidelight/Transom – Stucco Exterior

See page 97 for joining details.

- Drip cap is required to complete sidelight and transom installation as shown, but may not be included with the sidelight and transom. Use of drip cap is recommended for proper installation.
- **Minimum rough openings may need to be increased to allow for use of building wraps, flashing, sill panning, brackets, fasteners or other items. See installation information on page 110.**
- Details are for illustration only and are not intended to represent product installation methods or materials. Refer to product installation instructions at andersenwindows.com.
- Dimensions in parentheses are in millimeters.

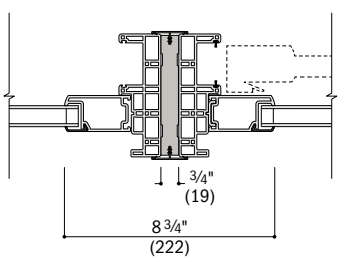
Vertical (ribbon) Joining Details

Scale 1 1/2" (38) = 1'-0" (305) – 1:8

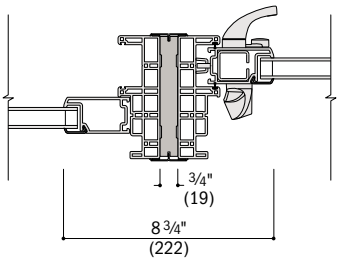
Overall Door-Sidelight or Sidelight-Sidelight Dimension Width – Sum of individual door-sidelight or sidelight-sidelight widths plus 3/4" (19).

Overall Minimum Rough Opening Width – Overall dimension width plus 3/4" (19).

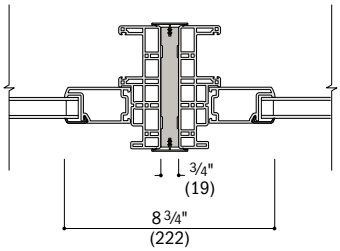
The addition of joining materials will affect the overall rough opening dimension. See page 110.



Patio Door Sidelight to Gliding Patio Door
(Patio Door Stationary Jamb)



Patio Door Sidelight to Gliding Patio Door
(Patio Door Operating Jamb)

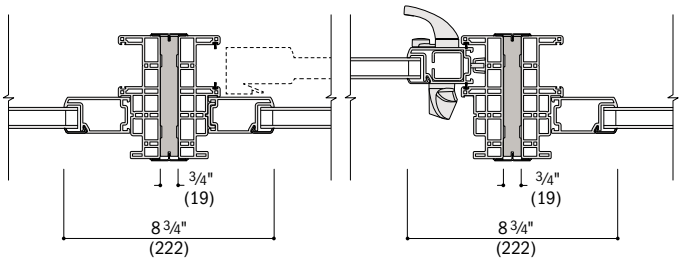


Patio Door Sidelight to Patio Door Sidelight

Overall Sidelight-Door-Sidelight Dimension Width – Sum of individual sidelight-door-sidelight widths plus 1 1/2" (38).

Overall Minimum Rough Opening Width – Overall dimension width plus 3/4" (19).

The addition of joining materials will affect the overall rough opening dimension. See page 110.



Patio Door Sidelight to Gliding Patio Door to Patio Door Sidelight
(Patio Door Stationary Jamb – Patio Door Operating Jamb)

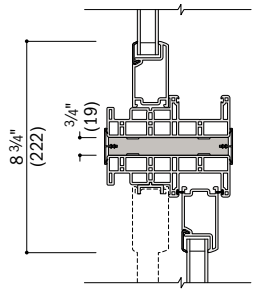
Horizontal (stack) Joining Details

Scale 1 1/2" (38) = 1'-0" (305) – 1:8

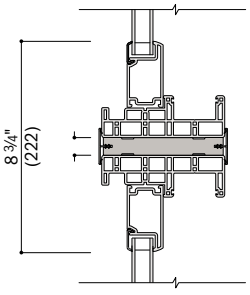
Overall Transom/Door or Transom/Sidelight Dimension Height – Sum of individual transom/door or transom/sidelight heights plus 3/4" (19).

Overall Minimum Rough Opening Height – Overall dimension height plus 1/2" (13).

The addition of joining materials will affect the overall rough opening dimension. See page 110.



Patio Door Transom Over Gliding Patio Door



Patio Door Transom Over Patio Door Sidelight

For more information on joining, refer to the combination designs section starting on page 99.

- **Minimum rough openings may need to be increased to allow for use of building wraps, flashing, sill panning, brackets, fasteners or other items. See installation information on page 110.**
- Details are for illustration only and are not intended to represent product installation methods or materials. Refer to product installation instructions at andersenwindows.com.
- Structural performance of any combination is only as high as the lowest structural performance of any individual unit or join in the combination.
- Contact your Andersen supplier for information on meeting wind load requirements for patio door joined combinations.

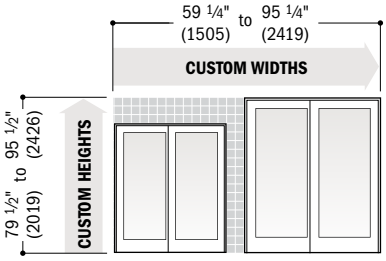
PATIO DOOR CUSTOM SIZES

Custom Sizes and Specification Formulas

100 Series custom-size patio doors and patio door sidelights and transoms are available in 1/8" (3) increments between minimum and maximum widths and heights shown. Some restrictions apply.

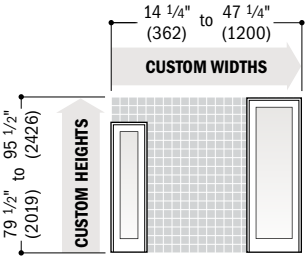
To meet or exceed a clear opening width of 32" (813), select a custom-size door width that requires a rough opening width of 6'-6" (1981) or greater.

Gliding Patio Doors



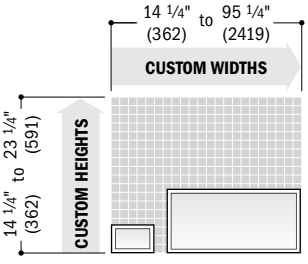
Clear Opening	**Width** = (door width ÷ 2) − 6.125" (156) **Height** = door height − 3.625" (92)	**Minimum R.O.**	**Width** = door width + 3/4" (19) **Height** = door height + 1/2" (13)	**Unobst. Glass**	**Single-Panel** **Width** = (door width ÷ 2) − 5.500" (140) **Two-Panel** **Width** = door width − 11.000" (279) **Height** = door height − 8.250" (210)

Patio Door Sidelights



Minimum R.O.	**Width** = sidelight width + 3/4" (19) **Height** = sidelight height + 1/2" (13)	**Unobst. Glass**	**Width** = sidelight width − 8.048" (204) **Height** = sidelight height − 8.048" (204)

Patio Door Transoms



Minimum R.O.	**Width** = transom width + 3/4" (19) **Height** = transom height + 3/4" (19)	**Unobst. Glass**	**Width** = transom width − 8.048" (204) **Height** = transom height − 8.048" (204)

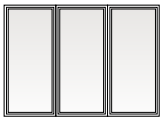
• **Clear Opening** formulas provide dimensions for determining area available for egress. Vent opening, or area available for passage of air, is equal to clear opening. **Minimum R.O.** (minimum rough opening) formulas provide minimum rough opening width and height dimensions. **Unobst. Glass** (unobstructed glass) formulas provide dimensions for determining area available for passage of light.
• Dimensions in parentheses are in millimeters.

Andersen® window and patio doors make it easy to create a wide variety of combination designs

Combination Types

Ribbons are horizontal window combinations (vertical joins) where opposite ends (head and sill) of individual windows are fastened to the building structure. Stacks are vertical window combinations (horizontal joins) where opposite sides (both side jambs) of individual windows are fastened to the building structure. One-way configurations or two-way configurations are used in combination designs.

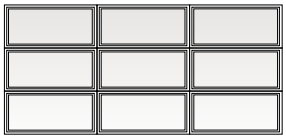
One-Way



Ribbon Combination

Stack Combination

Two-Way



Multiple Ribbon/Stack Combination

Two-way combinations exist when multiple vertical stacks and horizontal ribbons are joined together. Unlike one-way combinations, the adjacent sides (head and sill, or both side jambs) of individual units are not necessarily fastened directly to the building structure. Two-way combinations are joined with both vertical and horizontal joining material, and may require reinforced joining materials and brackets depending on the local building code requirement for design wind load (measured in pounds per square foot, psf).

Determining Design Wind Load Performance

Proper combination design in conformance with local wind load requirements is vital to the success of your project. To make sure a combination is safe and that it complies with local building codes, the combination design wind load performance capacity must be determined. Correctly determining this performance capacity involves the following three steps:

STEP 1: Determine Building Code Requirement

Make sure you have the proper local codes and have identified specified compliance values. This calculated value (psf) will be used to determine if the combination will be acceptable (STEP 3).

STEP 2: Determine Product Performance

Compare product Design Pressure Rating data to the local building code (psf) requirement. This will show whether the individual units in a combination design are acceptable.

STEP 3: Determine Combination Performance

This step helps determine whether a given product, size, configuration and joining material type will meet the local building code design wind load requirement. To determine what joining material type to use (non-reinforced or reinforced), compare the local building code design wind load requirement to the design wind load table value for a particular joining material on the following pages.

For a successful installation, designed to provide the required design pressure, it is important that Andersen joining materials and installation accessories be specified by a project architect or contractor. Andersen joining materials create a joining system that maintains the look of Andersen® products without sacrificing performance. Check with your Andersen supplier for more information.

The addition of joining materials will affect the overall rough opening dimension. See page 110. **Instruction guides are available at andersenwindows.com. Read and follow instruction guides in their entirety.**

Andersen Trim and End Caps – Interior trim is included with each joining kit for finishing the join on the interior. Exterior trim strip and trim strip end caps are included with each kit for finishing the exterior join.

Materials vary depending on type of units being joined and wind load requirements. Non-reinforced joining materials are used to create alignment and positive joining between windows. Joining materials are not connected to the rough opening structure.

Reinforced joining materials are used to create product alignment, positive joining and load transfer between the Andersen windows and doors and the rough opening. They provide added strength capable of withstanding a variety of wind load pressures. The structural performance of any combination is only as high as the lowest structural performance rating of any individual window or joining material in the combination.

Please contact your Andersen supplier for specific performance and product recommendations.

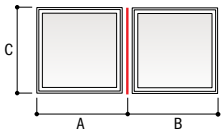
COMBINATION DESIGNS

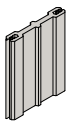
1-Way Non-Reinforced Fiberglass Joining

100 Series Windows: Picture to Picture, Casement to Casement, Awning to Awning, Casement to Picture, Awning to Picture

Applicable for flanged or flangeless installations into wood, metal, concrete or masonry.

Average Adjacent Window Dimension								
(A + B) ÷ 2 = **6'-0"** (1829)	50	50	43	37	32	29	26
(A + B) ÷ 2 = **5'-6"** (1676)	50	50	44	38	33	30	27
(A + B) ÷ 2 = **5'-0"** (1524)	50	50	45	39	35	31	28
(A + B) ÷ 2 = **4'-6"** (1372)	50	50	46	41	36	33	30
(A + B) ÷ 2 = **4'-0"** (1219)	50	50	49	43	39	35	32
(A + B) ÷ 2 = **3'-6"** (1067)	50	50	50	47	42	39	36
(A + B) ÷ 2 = **3'-0"** (914)	50	50	50	50	47	43	40
(A + B) ÷ 2 = **2'-6"** (762)	50	50	50	50	50	50	46
(A + B) ÷ 2 = **2'-0"** (610)	50	50	50	50	50	50	50
C = (length of join)	**5'-0"** (1524)	**5'-6"** (1676)	**6'-0"** (1829)	**6'-6"** (1981)	**7'-0"** (2134)	**7'-6"** (2286)	**8'-0"** (2438)





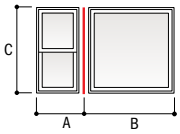
½" (13) x 3 ¼" (83)
Fiberglass Joining Material

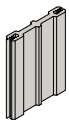
1-Way Non-Reinforced Fiberglass Joining

100 Series Windows: Single-Hung to Picture, Gliding to Picture

Applicable for flanged or flangeless installations into wood, metal, concrete or masonry.

Avg. Adjacent Window Dim.							
(A + B) ÷ 2 = **5'-0"** (1524)	50	50	45	39	35	31	28
(A + B) ÷ 2 = **4'-6"** (1372)	50	50	46	41	36	33	30
(A + B) ÷ 2 = **4'-0"** (1219)	50	50	49	43	39	35	32
(A + B) ÷ 2 = **3'-6"** (1067)	50	50	50	47	42	39	36
(A + B) ÷ 2 = **3'-0"** (914)	50	50	50	50	47	43	40
(A + B) ÷ 2 = **2'-6"** (762)	50	50	50	50	50	50	46
(A + B) ÷ 2 = **2'-0"** (610)	50	50	50	50	50	50	50
C = (length of join)	**5'-0"** (1524)	**5'-6"** (1676)	**6'-0"** (1829)	**6'-6"** (1981)	**7'-0"** (2134)	**7'-6"** (2286)	**8'-0"** (2438)





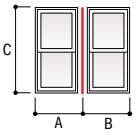
½" (13) x 3 ¼" (83)
Fiberglass Joining Material

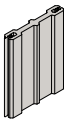
1-Way Non-Reinforced Fiberglass Joining

100 Series Windows: Single-Hung to Single-Hung, Gliding to Gliding, Single-Hung to Casement, Single-Hung to Awning

Applicable for flanged or flangeless installations into wood, metal, concrete or masonry.

Avg. Adj. Window Dim.							
(A + B) ÷ 2 = **4'-0"** (1219)	50	50	49	43	39	34	30
(A + B) ÷ 2 = **3'-6"** (1067)	50	50	50	47	42	38	33
(A + B) ÷ 2 = **3'-0"** (914)	50	50	50	50	47	43	38
(A + B) ÷ 2 = **2'-6"** (762)	50	50	50	50	50	50	45
(A + B) ÷ 2 = **2'-0"** (610)	50	50	50	50	50	50	50
C = (length of join)	**5'-0"** (1524)	**5'-6"** (1676)	**6'-0"** (1829)	**6'-6"** (1981)	**7'-0"** (2134)	**7'-6"** (2286)	**8'-0"** (2438)





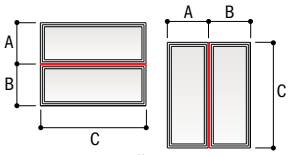
½" (13) x 3 ¼" (83)
Fiberglass Joining Material

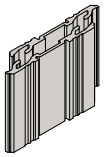
- Numerical values in charts represent structural pressure only.
- Structural performance of any combination is only as high as the lowest structural performance of any individual unit or joining material in the combination.
- Andersen® products must be installed and anchored properly according to joining and installation guides to meet rated structural performance. Refer to product joining and installation guides at andersenwindows.com.
- Single transom windows use "picture" frame type. Integral transom windows use "single-hung" frame type. Combination performance should be determined accordingly.
- Dimensions in parentheses are in millimeters.

1-Way Reinforced Fiberglass Joining

100 Series Windows: Casement, Awning, Picture, Single-Hung, Gliding

Applicable for flanged or flangeless installations into wood, metal, concrete or masonry.





¾" (19) x 5 ⅛" (130) Fiberglass Joining Material
For 4 9/16" (116) wall depths.

Average Adjacent Window Dimension	C = (length of join)	2'-0" (610)	2'-6" (762)	3'-0" (914)	3'-6" (1067)	4'-0" (1219)	4'-6" (1372)	5'-0" (1524)	5'-6" (1676)	6'-0" (1829)	6'-6" (1981)	7'-0" (2134)	7'-6" (2286)	8'-0" (2438)	8'-6" (2591)	9'-0" (2743)	9'-6" (2896)	10'-0" (3048)	10'-6" (3200)	11'-0" (3353)	11'-6" (3505)	12'-0" (3658)
(A + B) ÷ 2 = **8'-0"** (2438)		50	50	50	50	50	50	50	50	50	50	50										
(A + B) ÷ 2 = **7'-6"** (2286)		50	50	50	50	50	50	50	50	50	50	50										
(A + B) ÷ 2 = **7'-0"** (2134)		50	50	50	50	50	50	50	50	50	50	50										
(A + B) ÷ 2 = **6'-6"** (1981)		50	50	50	50	50	50	50	50	50	50	50										
(A + B) ÷ 2 = **6'-0"** (1829)		50	50	50	50	50	50	50	50	50	50	50	50	50								
(A + B) ÷ 2 = **5'-6"** (1676)		50	50	50	50	50	50	50	50	50	50	50	50	50								
(A + B) ÷ 2 = **5'-0"** (1524)		50	50	50	50	50	50	50	50	50	50	50	50	50								
(A + B) ÷ 2 = **4'-6"** (1372)		50	50	50	50	50	50	50	50	50	50	50	50	50								
(A + B) ÷ 2 = **4'-0"** (1219)		50	50	50	50	50	50	50	50	50	50	50	50	50	50	50	50	50	37	35	28	27
(A + B) ÷ 2 = **3'-9"** (1372)		50	50	50	50	50	50	50	50	50	50	50	50	50	50	50	50	50	42	40	30	28
(A + B) ÷ 2 = **3'-6"** (1067)		50	50	50	50	50	50	50	50	50	50	50	50	50	50	50	50	50	44	42	32	30
(A + B) ÷ 2 = **3'-0"** (914)		50	50	50	50	50	50	50	50	50	50	50	50	50	50	50	50	50	50	48	36	34
(A + B) ÷ 2 = **2'-6"** (762)		50	50	50	50	50	50	50	50	50	50	50	50	50	50	50	50	50	50	50	42	40
(A + B) ÷ 2 = **2'-0"** (610)		50	50	50	50	50	50	50	50	50	50	50	50	50	50	50	50	50	50	50	50	50
(A + B) ÷ 2 = **1'-6"** (457)		50	50	50	50	50	50	50	50	50	50	50	50	50	50	50	50	50	50	50	50	50

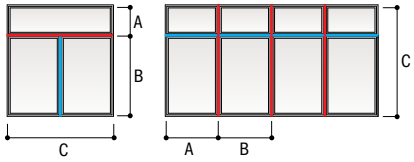
2-Way Reinforced Fiberglass Joining*

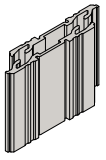
100 Series Windows: Casement, Awning, Picture, Single-Hung, Gliding

Applicable for flanged or flangeless installations into wood, metal, concrete or masonry.

Average Adjacent Window Dimension	C = (length of join)	2'-0" (610)	2'-6" (762)	3'-0" (914)	3'-6" (1067)	4'-0" (1219)	4'-6" (1372)	5'-0" (1524)	5'-6" (1676)	6'-0" (1829)	6'-6" (1981)	7'-0" (2134)	7'-6" (2286)	8'-0" (2438)	8'-6" (2591)	9'-0" (2743)	9'-6" (2896)	10'-0" (3048)	10'-6" (3200)	11'-0" (3353)	11'-6" (3505)	12'-0" (3658)
(A + B) ÷ 2 = **6'-0"** (1829)		50	50	50	50	50	50	50	50	50	50	50	50	50	50	49	44	40	26	23	21	20
(A + B) ÷ 2 = **5'-6"** (1676)		50	50	50	50	50	50	50	50	50	50	50	50	50	50	50	48	43	28	26	23	21
(A + B) ÷ 2 = **5'-0"** (1524)		50	50	50	50	50	50	50	50	50	50	50	50	50	50	50	50	48	32	30	26	24
(A + B) ÷ 2 = **4'-6"** (1372)		50	50	50	50	50	50	50	50	50	50	50	50	50	50	50	50	50	36	33	27	25
(A + B) ÷ 2 = **4'-0"** (1219)		50	50	50	50	50	50	50	50	50	50	50	50	50	50	50	50	50	41	37	30	28
(A + B) ÷ 2 = **3'-9"** (1372)		50	50	50	50	50	50	50	50	50	50	50	50	50	50	50	50	50	43	40	32	30
(A + B) ÷ 2 = **3'-6"** (1067)		50	50	50	50	50	50	50	50	50	50	50	50	50	50	50	50	50	47	42	35	32
(A + B) ÷ 2 = **3'-0"** (914)		50	50	50	50	50	50	50	50	50	50	50	50	50	50	50	50	50	50	50	40	37
(A + B) ÷ 2 = **2'-6"** (762)		50	50	50	50	50	50	50	50	50	50	50	50	50	50	50	50	50	50	50	43	40
(A + B) ÷ 2 = **2'-0"** (610)		50	50	50	50	50	50	50	50	50	50	50	50	50	50	50	50	50	50	50	50	50
(A + B) ÷ 2 = **1'-6"** (457)		50	50	50	50	50	50	50	50	50	50	50	50	50	50	50	50	50	50	50	50	50

Red lines represent reinforced joins.
Blue lines represent non-reinforced joins.

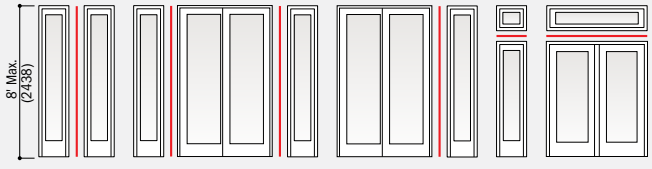




¾" (19) x 5 ⅛" (130) Fiberglass Joining Material
For 4 9/16" (116) wall depths.

1-Way LVL Joining

100 Series Patio Doors: Gliding Patio Doors, Patio Door Sidelights and Transoms



Maximum design pressure 30 psf

Field joining only.

- Numerical values in charts represent structural pressure only.
- Structural performance of any combination is only as high as the lowest structural performance of any individual unit or joining material in the combination.
- Andersen® products must be installed and anchored properly according to joining and installation guides to meet rated structural performance. Refer to product joining and installation guides at andersenwindows.com.
- Single transom windows use "picture" frame type. Integral transom windows use "single-hung" frame type. Combination performance should be determined accordingly.
- Performance of 2-way combinations may be limited by non-reinforced joins 6' (1829) or greater in length. Verify performance of non-reinforced joins within 2-way combinations using the appropriate non-reinforced joining table.

*All 2-way joining requires both non-reinforced and reinforced elements. Intersecting reinforced or non-reinforced joints are not available.

- Dimensions in parentheses are in millimeters.

Andersen® 100 Series Window and Patio Door Altitude Limits

The chart below gives the altitude limit in feet for 100 Series products in this catalog. If the installation of a given product is at an altitude greater than that shown in this chart, a capillary breather tube must be ordered. Be aware that the use of a capillary breather tube eliminates argon gas blend fill and will result in a slightly lower thermal performance (approximately 0.02 increase in window U-Factor). For NFRC certified total unit performance on units with capillary breather tubes for higher altitude applications, please visit **andersenwindows.com/nfrc**.

The use of dual-pane insulating glass without capillary breather tubes at altitudes higher than its rating will result in severe glass distortion, increased glass breakage potential and a risk for seal failure.

Smaller windows are most affected by altitude changes. An increase in altitude results in a decrease in atmospheric pressure. A sealed insulating glass unit attempts to combat this change by increasing its volume to reduce its pressure. One way to increase its volume is by glass deflection. A smaller window is stiffer and does not deflect as much as a larger window; therefore, it cannot relieve the pressure as readily. Thus, the load applied to the glass is greater, resulting in a greater risk for breakage. Another way the window tries to increase its volume is by increasing the edge area; i.e., the seal area. The increased pressure applied to the edge seal load for a smaller window is therefore greater, increasing the chance for seal failure.

Andersen® Product	3,000	4,000	5,000	6,000	7,000	8,000	9,000	10,000
100 Series Casement Windows		1620 1650 1626 1656 1630 1660 1636 1640 1646	2020 2050 2026 2056 2030 2060 2036 2620 2040 3020 2046	2660	2626 2656 2630 3026 2636 2640 2646 2650	3056 3060	3030 3036 3040 3046 3050	
100 Series Awning Windows		1616 2016 4016 1620 2616 1626 3016 1630 3616	2020 3020 2026 3620 2030 4020 2620		2626 4026 2630 3026 3626		3030 3630 4030	
100 Series Single-Hung Windows	1620 2020 2620 3020 3620 4020	1626 1666 3030 1630 1670 3626 1636 1676 3630 1640 2026 4026 1646 2030 4030 1650 2626 1656 2630 1660 3026	2036 2076 2040 2636 2046 3036 2050 3636 2056 4036 2060 2066 2070	2640 3040 3640 4040	2646 3646 2650 4046 2656 2660 2666 2670 2676 3046	3050 3650 4050	3056 3060 3066 3070 3076 3656 4056	3660 3666 3670 3676 4060 4066 4070 4076
100 Series Gliding Windows – Active-Stationary or Stationary-Active	2010 2056 4016 2016 2060 4610 2020 2610 4616 2026 2616 5010 2030 3010 5016 2036 3016 5610 2040 3610 5616 2046 3616 6010 2050 4010 6016	2620 3020 3620 2626 3026 4020 2630 3030 4620 2636 3036 5020 2640 3040 5620 2646 3046 6020 2650 3050 2656 3056 2660 3060	3626 4626 3630 5026 3636 5626 3640 6026 3646 3650 3656 3660 4026	4030 4036 4040 4046 4050 4056 4060	4630 5630 4636 6030 4640 4646 4650 4656 4660 5030 5060	5036 5040 5046 5050 5056 5656 5660	5636 5640 5646 5650 6036 6050 6056 6060	6040 6046
100 Series Gliding Windows – Active-Stationary-Active		5016 6020 5020 6026 5026 6030 5030 7016 5036 7616 5040 8016 5046 8616 5050 9016 5056 10016 5060 11016 6016 12016	6036 8020 6040 8620 6046 9020 6050 10020 6056 11020 6060 12020 7020 7026 7030 7036 7620	7040 8040 7046 7050 7056 7060 7626 7630 7636 8026 8030 8036	7640 8636 7646 8640 7650 9026 7656 9030 7660 9036 8046 9040 8050 9046 8056 10026 8060 11026 8626 12026 8630	8646 8650 8656 8660 10030 10036 10040 10046 10050 11056	9050 12056 9056 12060 9060 10060 11030 11036 11040 11046 11050 12030 12050	10056 11060 12036 12040 12046
100 Series Picture, Transom and Specialty Windows	1010 5610 1016 6010 1020 6610 1026 7010 1030 7610 1036 8010 1040 1046 1050 1056 1060 1066 1070 1076 1080 1610 2010 2610 3010 3610 4010 4610 5010	1616 2060 7016 1620 2066 7020 1626 2070 7616 1630 2076 7620 1636 2080 8016 1640 2616 8020 1646 2620 1650 3016 1656 3020 1660 3616 1666 3620 1670 4016 1676 4020 1680 4616 2016 4620 2020 5016 2026 5020 2030 5616 2036 5620 2040 6016 2046 6020 2050 6616 2056 6620	2626 2630 2636 2640 2646 2650 2656 2660 2666 2670 2676 2680 3026 3626 4026 4626 5026 5626 6026 6626 7026 7626 8026		3030 3036 3040 3046 3050 3056 3060 3066 3070 3076 3080 3630 4030 4630 5030 5630 6030 6630 7030 7630 8030		3636 3640 3646 3650 3656 3660 3666 3670 3676 3680 4036 4636 5036 5636 6036 6636 7036 7636 8036	4040 5066 6646 4046 5070 6650 4050 5076 6656 4056 5080 6660 4060 5640 7040 4066 5646 7046 4070 5650 7050 4076 5656 7056 4080 5660 7060 4640 5666 7640 4646 5670 7646 4650 5676 7650 4656 5680 7656 4660 6040 7660 4666 6046 8040 4670 6050 8046 4676 6055 8050 4680 6060 8056 5040 6066 8060 5046 6070 5050 6076 5056 6080 5060 6640
100 Series Gliding Patio Doors								5068 6068 8068 50611 60611 80611 5080 6080 8080
100 Series Patio Door Sidelights	1368 13611 1380	1668 16611 1680				2068 20611 2080		2668 3068 4068 26611 30611 40611 2680 3080 4080
100 Series Patio Door Transoms	1313 2016 5013 1316 2613 5016 1320 2616 6013 1613 3013 6016 1616 3016 8013 1620 4013 8016 2013 4016	2020 2620 3020 4020 5020 6020 8020						

- Deflection of glass will occur on units with larger glass areas.
- Altitude limits for patio doors shown in two-panel configurations. These limits also qualify for same size panels used in single panel configurations.
- **Contact your Andersen supplier for altitude limits for custom-sized windows and doors.**
- For NFRC ratings of units with capillary breather tubes, visit andersenwindows.com.

PERFORMANCE STANDARDS

The Window and Door Manufacturers Association (WDMA), the American Architectural Manufacturers Association (AAMA) and the Canadian Standards Association (CSA) jointly release the North American Fenestration Standard/Specification for Windows, Doors and Skylights (NAFS-11) where "-11" refers to the most recent publication year of 2011. NAFS is also referred to as AAMA/WDMA/CSA 101/I.S.2/A440, which is how the International Code Council (ICC) lists this standard in the 2012, 2015 and 2018 International Residential Code (IRC) and International Building Code (IBC) as the means to indicate the window, door or skylights design pressure rating used to determine compliance to the job site design pressure requirements.

A product only achieves a "Performance Grade" or "PG" rating when it complies with all of the NAFS performance requirements such as ease of operation, air infiltration resistance, resistance to water penetration and resistance to forced entry, etc. A "Design Pressure Rating" or "DP" rating only depicts the design and structural load performance.

Performance Classes

The NAFS Standard/Specification defines requirements for four performance classes. Performance classes are designated R, LC, CW and AW. This classification system provides for several levels of performance. Product selection is always based on the performance and building code requirements of the particular project.

Elements of Performance Grade (PG) Designations

In order to qualify for a given performance grade (PG), test specimens need to pass all required performance tests for the following, in addition to all required auxiliary (durability) and applicable material/component tests (not shown here) for the applicable product type and desired performance class:

(a) Operating force (if applicable): Maximum operating force varies by product type and performance class.

(b) Air leakage resistance: Tested in accordance with ASTM E283 at a test pressure of 1.57 psf. Allowable air infiltration for R, LC and CW class designations is 0.3 cubic feet per minute per square foot of frame (cfm/ft^2).

(c) Water penetration resistance: Tested in accordance with ASTM E547 with the specified test pressure applied per NAFS-11. Test consists of four cycles. Each cycle consists of five minutes with pressure applied and one minute with the pressure released, during which the water spray is continuously applied. Water spray shall be uniformly applied at a constant rate of 5 U.S. gal/ft^2 · hr.

(d) Uniform load deflection test: Tested in accordance with ASTM E330 for both positive and negative pressure (pressure defined by NAFS-11) with the load maintained for a period of 10 seconds. The test specimen shall be evaluated for deflection during each load for permanent damage after each load and for any effects on the normal operation of the specimen. *Starting with the 2008 version of NAFS, design pressure (DP) will only represent the "uniform load deflection test."*

(e) Uniform load structural test: Tested in accordance with ASTM E330 for both positive and negative pressure (pressure defined by NAFS-11) with the load maintained for a period of 10 seconds. After loads are removed, there shall be no permanent deformation in excess of 0.4% of its span and no damage to the unit, which would make it inoperable.

(f) Forced-entry resistance (if applicable): Tested in accordance with ASTM F588 (windows), F476 (swinging doors) and F842 (sliding doors) at a performance level 10 rating.

Performance Grades (PG) and Corresponding Test Pressures (psf)

Performance Class/ Performance Grade		Air Infiltration Test Pressure		Maximum Allowable Air Infiltration/ Exfiltration Rate		Water Penetration Resistance Test Pressure		Design Pressure		Structural Test Pressure	
R	LC	Pa	psf	L/s·m^2	cfm/ft^2	Pa	psf	Pa	psf	Pa	psf
15	-	75	1.57	1.5	0.30	140	2.92	720	15.04	1080	22.56
20	-	75	1.57	1.5	0.30	150	3.13	960	20.05	1440	30.08
25	25	75	1.57	1.5	0.30	180	3.76	1200	25.06	1800	37.59
30	30	75	1.57	1.5	0.30	220	4.59	1440	30.08	2160	45.11
35	35	75	1.57	1.5	0.30	260	5.43	1680	35.09	2520	52.63
40	40	75	1.57	1.5	0.30	290	6.06	1920	40.10	2880	60.15
45	45	75	1.57	1.5	0.30	330	6.89	2160	45.11	3240	67.67
50	50	75	1.57	1.5	0.30	360	7.52	2400	50.13	3600	75.19
55	55	75	1.57	1.5	0.30	400	8.35	2640	55.14	3960	82.71
60	60	75	1.57	1.5	0.30	440	9.19	2880	60.15	4320	90.23
65	65	75	1.57	1.5	0.30	470	9.82	3120	65.16	4680	97.74
70	70	75	1.57	1.5	0.30	510	10.65	3360	70.18	5040	105.26
75	75	75	1.57	1.5	0.30	540	11.28	3600	75.19	5400	112.78
80	80	75	1.57	1.5	0.30	580	12.11	3840	80.20	5760	120.30
85	85	75	1.57	1.5	0.30	580	12.11	4080	85.21	6120	127.82
90	90	75	1.57	1.5	0.30	580	12.11	4320	90.23	6480	135.34
95	95	75	1.57	1.5	0.30	580	12.11	4560	95.24	6840	142.86
100	100	75	1.57	1.5	0.30	580	12.11	4800	100.25	7200	150.38

HALLMARK CERTIFICATION

The Window and Door Manufacturers Association (WDMA)-sponsored Hallmark Certification Program provides manufacturers with certification to the AAMA/WDMA/CSA 101/I.S.2/A440-11 Standard and is designed to provide builders, architects, specifiers and consumers with an easily recognizable means of identifying products that have been manufactured and tested in accordance with NAFS (AAMA/WDMA/CSA 101/I.S.2/A440) industry standards and other applicable performance standards. Conformance is determined by periodic in-plant inspections by a third-party administrator. Inspections include auditing licensee quality control procedures and processes, and a review to confirm products are manufactured in accordance with the appropriate performance standards. Periodic testing of representative product constructions and components by an independent testing laboratory is also required. When all of the program requirements are met, the licensee is authorized to use the WDMA Hallmark registered logo on their certification label as a means of identifying products and their performance ratings.

Products successfully obtaining Hallmark Certification will be labeled with a three-part code, which includes performance class, performance grade and size tested. In addition to this mandatory requirement, you are allowed to list the design pressure on a separate line.

WINDOW & DOOR MANUFACTURERS ASSOCIATION WDMA Hallmark Certified www.wdma.com	Andersen Corporation 100 SERIES CASEMENT WINDOW Manufacturer stipulates certification as indicated below.
STANDARD	RATING
AAMA/WDMA/CSA 101/I.S.2/A440-11	Class LC(1) – PG40(2) – Size Tested 71.5 x 71.5 in.(3) DP+40/-45(4)
AAMA/WDMA/CSA 101/I.S.2/A440-08	Class LC(1) – PG40(2) – Size Tested 71.5 x 71.5 in.(3) DP+40/-45(4)

(1) – Performance Class

(2) – Performance Grade

(3) – Size Tested

(4) – Design Pressure

In the example above, the performance class is LC, the performance grade (PG) is 40 pounds per square foot (psf) and the size tested is 71.5" x 71.5". What this means to the specifier is, based on the performance grade chart, the laboratory-tested air infiltration was less than 0.3 cfm/ft^2 (test pressure is always 1.57 psf and the allowable airflow is 0.3 cfm/ft^2), the product tested successfully resisted a laboratory water penetration test at a test pressure of 6.0 psf, the product tested successfully withstood a laboratory positive test pressure of 60 psf and a laboratory negative test pressure of 67 psf, and the product tested passed the laboratory requirements for operational force and forced-entry resistance. Based on this test, all products of the same design that are smaller than the tested size can be labeled with this product performance rating.

IMPORTANT

Building codes prescribe design pressure based on a variety of criteria (i.e., windspeed zone, building height, building type, job site exposure, etc.). Design pressures derived from Performance Grade (PG) test requirements should be used to determine compliance to building code required design pressures. Structural test pressures, which are tested at 1.5 times the design pressure, should **not** be used for determining design pressure code compliance. In the example above, a PG 40 performance grade rating, which passes a 40 psf design pressure, should be used for determining code compliance, not the structural test pressure of 60 psf.

If you need further details about how Andersen® products perform to this standard, contact your Andersen supplier.

If you need further information about the AAMA/WDMA/CSA 101/I.S.2/A440-11 standard or the Hallmark Certification Program, please contact: WDMA, 2001 K Street NW, 3rd Floor North, Washington, D.C. 20006. Phone: 202-367-1157 Website: **wdma.com**

Where designated, Andersen products are tested, certified and labeled to the requirements of the Hallmark Certification Program. Actual performance may vary based on variations in manufacturing, shipping, installation, environmental conditions and conditions of use.

Performance Grade, Sound Transmission and Air Infiltration Ratings — 100 Series Windows and Patio Doors

For current performance information, please visit **andersenwindows.com**.

Andersen® Product	AAMA/WDMA/CSA 101/I.S.2/A440 Performance Grade (PG)	+/- Corresponding Design Pressure (DP)	STANDARD GLASS		STC UPGRADE GLASS		Air Infiltration CFM/FT²
			Sound Transmission Class (STC)	Outdoor/Indoor Transmission Class (OITC)	Sound Transmission Class (STC)	Outdoor/Indoor Transmission Class (OITC)	
Casement Windows							
Single and Twin (venting/stationary)	Class LC-PG40 Size Tested 71.5" x 71.5"	40/45	30	25	33	28	< 0.2
Single and Twin, PG Upgrade (venting/stationary)	Class LC-PG50 Size Tested 71.5" x 71.5"	50/50*	30	25	33	28	< 0.2
Picture With Flanking Casements	Class LC-PG40 Size Tested 143.5" x 71.5"	40/40	-	-	-	-	< 0.2
Picture With Flanking Casements, PG Upgrade	Class LC-PG50 Size Tested 143.5" x 65.5"	50/50*	-	-	-	-	< 0.2
Awning Windows							
Single and Twin (venting/stationary)	Class LC-PG40 Size Tested 47.5" x 95.5"	40/45	30	25	33	28	< 0.2
Single and Twin, PG Upgrade (venting/stationary)	Class LC-PG50 Size Tested 47.5" x 95.5"	50/50*	30	25	33	28	< 0.2
Picture Over Awning	Class LC-PG40 Size Tested 47.5" x 95.5"	40/45	-	-	-	-	< 0.2
Picture Over Awning, PG Upgrade	Class LC-PG50 Size Tested 47.5" x 95.5"	50/50*	-	-	-	-	< 0.2
Single-Hung Windows							
Arch Single-Hung	Class LC-PG30 Size Tested 41.5" x 95.0"	30/30	-	-	-	-	< 0.2
Arch Single-Hung, PG Upgrade	Class LC-PG50 Size Tested 41.5" x 83.0"	50/50*	-	-	-	-	< 0.2
Single-Hung	Class LC-PG30 Size Tested 47.5" x 89.5"	30/30	28	23	32	26	< 0.2
Single-Hung, PG Upgrade	Class LC-PG50 Size Tested 47.5" x 77.5"	50/50*	28	23	32	26	< 0.2
Twin and Triple Single-Hung	Class LC-PG30 Size Tested 143.5" x 71.5"	30/30	-	-	-	-	< 0.2
Twin and Triple Single-Hung, PG Upgrade	Class LC-PG50 Size Tested 143.5" x 65.5"	50/50*	-	-	-	-	< 0.2
Transom Over Single-Hung	Class LC-PG30 Size Tested 47.5" x 95.5"	30/30	-	-	-	-	< 0.2
Transom Over Single-Hung, PG Upgrade	Class LC-PG50 Size Tested 47.5" x 95.5"	50/50*	-	-	-	-	< 0.2
Picture With Flanking Single-Hungs	Class LC-PG30 Size Tested 143.5" x 71.5"	30/30	-	-	-	-	< 0.2
Picture With Flanking Single-Hungs, PG Upgrade	Class LC-PG50 Size Tested 143.5" x 59.5"	50/50*	-	-	-	-	< 0.2
Gliding Windows							
Gliding - Active-Stationary or Stationary-Active	Class LC-PG30 Size Tested 71.5" x 71.5"	30/30	28	23	32	27	< 0.2
Gliding, PG Upgrade - Active-Stationary or Stationary-Active	Class LC-PG50 Size Tested 71.5" x 59.5"	50/50*	28	23	32	27	< 0.2
Picture over Gliding - Active-Stationary or Stationary-Active	Class LC-PG30 Size Tested 59.5" x 83.5"	30/30	-	-	-	-	< 0.2
Gliding - Active-Stationary-Active	Class LC-PG30 Size Tested 143.5" x 71.5"	30/30	-	-	-	-	< 0.2
Gliding, PG Upgrade - Active-Stationary-Active	Class LC-PG50 Size Tested 101.5" x 59.5"	50/50*	-	-	-	-	< 0.2
Picture over Gliding - Active-Stationary-Active	Class LC-PG30 Size Tested 107.5" x 83.5"	30/30	-	-	-	-	< 0.2
Picture, Transom & Specialty Windows							
Picture, Transom and Specialty Windows	Class LC-PG40 Size Tested 95.5" x 84.3"	40/40	29	24	32	27	< 0.2
Picture, Transom and Specialty Windows, PG Upgrade	Class LC-PG50 Size Tested 95.5" x 71.5"	50/50*	29	24	32	27	< 0.2
Gliding Patio Doors	Class LC-PG30 Size Tested 95.3" x 95.5"	30/30	28	23	29	26	< 0.2
Patio Door Sidelights	Class LC-PG30 Size Tested 47.3" x 95.3"	30/30	29	24	31	26	< 0.2
Patio Door Transoms	Class LC-PG30 Size Tested 95.3" x 23.3"	30/30	29	24	31	26	< 0.2

- "Performance Grade (PG)" ratings may vary from tested performance rating for larger or smaller units of a particular type.
- "Sound Transmission Class (STC)" and "Outdoor/Indoor Transmission Class (OITC)" ratings are for individual units with 3 mm glass based on independent tests and represent entire unit.
- This data is accurate as of January 2022. Due to ongoing product changes, updated test results, or new industry standards, this data may change over time.
- Where designated, Andersen products are certified and labeled to the requirements of the Hallmark Certification Program. Actual performance may vary based on variations in manufacturing, shipping, installation, environmental conditions and conditions of use.
- Contact your Andersen supplier for more information.

*Available for select sizes. Contact your Andersen supplier.

Andersen® Products Total Unit Recycled Content Percentages

For current performance information, please visit **andersenwindows.com**.

Andersen Product	% Pre-Consumer Recycled Content
100 Series Windows & Patio Doors	
Casement Window	23%
Awning Window	24%
Single-Hung Window	20%
Gliding Window	21%
Picture Window	18%
Gliding Patio Door	14%
Patio Door Sidelight	18%
Patio Door Transom	21%

- "% Pre-Consumer Recycled Content" is calculated to meet ISO 14021 standards based on NFRC sizing. Actual recycled content dependent on product size.

Center of Glass Performance Data — 100 Series Windows and Patio Doors

For current performance information, please visit **andersenwindows.com**.

Andersen® Product & Glass Type	VT[1]	SC[2]	SHGC[3]	RHG[4]	Fading Tuv[5]	Fading Tdw[6]	%RH @ center[7]	IGST[8]
Low-E Glass								
Casement, Awning, Single-Hung and Gliding Windows	72%	0.48	0.41	98.2	16%	33%	61%	55.7
Picture, Transom and Specialty Windows	72%	0.47	0.41	97.5	16%	33%	60%	55.3
Gliding Patio Doors	72%	0.47	0.41	97.5	16%	33%	60%	55.3
Patio Door Sidelights and Transoms	72%	0.47	0.41	97.5	16%	33%	60%	55.3
Low-E SmartSun™ Glass								
Casement, Awning, Single-Hung and Gliding Windows	65%	0.31	0.27	65.6	5%	21%	62%	56.1
Picture, Transom and Specialty Windows	65%	0.31	0.27	64.9	5%	21%	61%	55.7
Gliding Patio Doors	65%	0.31	0.27	64.9	5%	21%	61%	55.7
Patio Door Sidelights and Transoms	65%	0.31	0.27	64.9	5%	21%	61%	55.7
Low-E Sun Glass								
Casement, Awning, Single-Hung and Gliding Windows	40%	0.29	0.25	61.1	16%	24%	60%	55.4
Picture, Transom and Specialty Windows	40%	0.29	0.25	60.4	16%	24%	59%	55.0
Gliding Patio Doors	40%	0.29	0.25	60.4	16%	24%	59%	55.0
Patio Door Sidelights and Transoms	40%	0.29	0.25	60.4	16%	24%	59%	55.0
Low-E PassiveSun® Glass								
Casement, Awning, Single-Hung and Gliding Windows	79%	0.79	0.69	161.0	29%	42%	60%	55.1
Picture, Transom and Specialty Windows	79%	0.79	0.69	161.0	29%	42%	59%	54.7
Gliding Patio Doors	79%	0.79	0.69	161.0	29%	42%	59%	54.7
Patio Door Sidelights and Transoms	79%	0.79	0.69	161.0	29%	42%	59%	54.7
Clear Dual-Pane Glass								
Casement, Awning, Single-Hung and Gliding Windows	82%	0.89	0.78	186	58%	61%	39%	43.7
Picture, Transom and Specialty Windows	82%	0.89	0.78	186	58%	61%	39%	43.6
Gliding Patio Doors	82%	0.89	0.78	186	58%	61%	39%	43.6
Patio Door Sidelights and Transoms	82%	0.89	0.78	186	58%	61%	39%	43.6

• Based on NFRC testing/simulation conditions using Windows v7.4.6.0 and NFRC validated spectral data. 0°F outside temperature, 70°F inside temperature and a 15 mph wind. 1) Visible Transmittance (VT) measures how much light comes through the glass. The higher the value, from 0 to 1, the more daylight the glass lets in. Visible Transmittance is measured over the 380 to 760 nanometer portion of the solar spectrum. 2) Shading Coefficient (SC) defines the amount of heat gain through the glass compared to a single light of clear 1/8" (3) glass. 3) Solar Heat Gain Coefficient (SHGC) defines the fraction of solar radiation admitted through the glass directly transmitted, as well as absorbed and subsequently released inward. The lower the value, the less heat is transmitted through the product. 4) Relative Heat Gain (RHG) is the amount of heat gain through a glazing incorporating U-Factor and Solar Heat Gain Coefficient. 5) Transmission Ultra-Violet Energy (Tuv). The transmission of short-wave energy in the 300-380 nanometer portion of the solar spectrum. The energy can cause fabric fading. 6) Transmission Damage Function (Tdw). The transmission of UV and visible light energy in the 300-600 nanometer portion of the solar spectrum. The value includes both the UV and visible light energy that can cause fabric fading. This rating has also been referred to as the Krochmann Damage Function. This rating better predicts fading potential than UV transmission alone. The lower the Damage Function rating, the less transmission of short-wave energy through the glass that can potentially cause fabric fading. Fabric type is also a key component of fading potential. 7) Percent relative humidity before condensation occurs at the center of glass, taken using center of glass temperature. 8) Inside glass surface temperatures are taken at the center of glass.

• This data is accurate as of January 2022. Due to ongoing product changes, updated test results or new industry standards, this data may change over time. Contact your Andersen supplier for current performance information or upgrade options.

• Contact your Andersen supplier for center of glass performance data on windows with patterned glass, tempered glass and products ordered with capillary breather tubes.

Andersen® NFRC Certified Total Unit Performance

For current performance information, please visit **andersenwindows.com**.

Refer to notes on page 106 for important information on performance data.

Andersen Product	High-Performance Dual-Pane Glass Type		U-Factor[1]	SHGC[2]	VT[3]
100 Series Casement Windows AND-N-84 2.2 mm glass	Low-E	Without Grilles	0.28	0.28	0.48
		Simulated Divided Light Grilles	0.28	0.25	0.43
		Finelight™ Grilles	0.28	0.25	0.43
		Finelight With Exterior Applied Grilles	0.28	0.25	0.43
		Full Divided Light Grilles	0.29	0.25	0.43
	Low-E w/HeatLock™	Without Grilles	0.24	0.27	0.47
		Simulated Divided Light Grilles	0.24	0.25	0.42
		Finelight Grilles	0.24	0.25	0.42
		Finelight With Exterior Applied Grilles	0.24	0.25	0.42
		Full Divided Light Grilles	0.26	0.25	0.42
	Low-E SmartSun™	Without Grilles	0.27	0.18	0.43
		Simulated Divided Light Grilles	0.27	0.17	0.39
		Finelight Grilles	0.27	0.17	0.39
		Finelight With Exterior Applied Grilles	0.27	0.17	0.39
		Full Divided Light Grilles	0.28	0.17	0.39
	Low-E SmartSun w/HeatLock	Without Grilles	0.24	0.18	0.42
		Simulated Divided Light Grilles	0.24	0.16	0.38
		Finelight Grilles	0.24	0.16	0.38
		Finelight With Exterior Applied Grilles	0.24	0.16	0.38
		Full Divided Light Grilles	0.25	0.16	0.38
	Low-E Sun	Without Grilles	0.28	0.17	0.26
		Simulated Divided Light Grilles	0.28	0.16	0.24
		Finelight Grilles	0.28	0.16	0.24
		Finelight With Exterior Applied Grilles	0.28	0.16	0.24
		Full Divided Light Grilles	0.29	0.16	0.24
	Low-E PassiveSun®	Without Grilles	0.28	0.46	0.53
		Simulated Divided Light Grilles	0.28	0.42	0.47
		Finelight Grilles	0.28	0.42	0.47
		Finelight With Exterior Applied Grilles	0.28	0.42	0.47
		Full Divided Light Grilles	0.29	0.42	0.47
	Clear Dual-Pane	Without Grilles	0.41	0.52	0.55
		Simulated Divided Light Grilles	0.41	0.48	0.49
		Finelight Grilles	0.41	0.48	0.49
		Finelight With Exterior Applied Grilles	0.41	0.48	0.49
		Full Divided Light Grilles	0.42	0.48	0.49

Andersen Product	High-Performance Dual-Pane Glass Type		U-Factor[1]	SHGC[2]	VT[3]
100 Series Awning Windows AND-N-85 2.2 mm glass	Low-E	Without Grilles	0.28	0.28	0.48
		Simulated Divided Light Grilles	0.28	0.25	0.43
		Finelight™ Grilles	0.28	0.25	0.43
		Finelight With Exterior Applied Grilles	0.28	0.25	0.43
		Full Divided Light Grilles	0.29	0.25	0.43
	Low-E w/HeatLock™	Without Grilles	0.25	0.27	0.47
		Simulated Divided Light Grilles	0.25	0.25	0.42
		Finelight Grilles	0.25	0.25	0.42
		Finelight With Exterior Applied Grilles	0.25	0.25	0.42
		Full Divided Light Grilles	0.26	0.25	0.42
	Low-E SmartSun™	Without Grilles	0.27	0.18	0.43
		Simulated Divided Light Grilles	0.27	0.17	0.39
		Finelight Grilles	0.27	0.17	0.39
		Finelight With Exterior Applied Grilles	0.27	0.17	0.39
		Full Divided Light Grilles	0.28	0.17	0.39
	Low-E SmartSun w/HeatLock	Without Grilles	0.24	0.18	0.42
		Simulated Divided Light Grilles	0.24	0.16	0.38
		Finelight Grilles	0.24	0.16	0.38
		Finelight With Exterior Applied Grilles	0.24	0.16	0.38
		Full Divided Light Grilles	0.26	0.16	0.38
	Low-E Sun	Without Grilles	0.28	0.17	0.26
		Simulated Divided Light Grilles	0.28	0.16	0.24
		Finelight Grilles	0.28	0.16	0.24
		Finelight With Exterior Applied Grilles	0.28	0.16	0.24
		Full Divided Light Grilles	0.29	0.16	0.24
	Low-E PassiveSun®	Without Grilles	0.28	0.46	0.53
		Simulated Divided Light Grilles	0.28	0.42	0.47
		Finelight Grilles	0.28	0.42	0.47
		Finelight With Exterior Applied Grilles	0.28	0.42	0.47
		Full Divided Light Grilles	0.29	0.42	0.47
	Clear Dual-Pane	Without Grilles	0.42	0.52	0.55
		Simulated Divided Light Grilles	0.42	0.48	0.49
		Finelight Grilles	0.42	0.48	0.49
		Finelight With Exterior Applied Grilles	0.42	0.48	0.49
		Full Divided Light Grilles	0.42	0.48	0.49

• This data is accurate as of January 2022. Due to ongoing product changes, updated test results, or new industry standards or requirements, this data may change over time.
Ratings are for sizes specified by NFRC for testing and certification. Ratings may vary depending on use of tempered glass, different grille options, glass for high altitudes, etc.

continued on next page

Andersen® NFRC Certified Total Unit Performance *(continued)*

For current performance information, please visit **andersenwindows.com**.

Andersen Product	High-Performance Dual-Pane Glass Type		U-Factor[1]	SHGC[2]	VT[3]
100 Series Single-Hung Windows AND-N-80 2.2 mm glass	Low-E	Without Grilles	0.30	0.31	0.54
		Simulated Divided Light Grilles	0.30	0.28	0.48
		Finelight™ Grilles	0.30	0.28	0.48
		Finelight With Exterior Applied Grilles	0.30	0.28	0.48
		Full Divided Light Grilles	0.31	0.28	0.48
	Low-E w/HeatLock™	Without Grilles	0.26	0.31	0.53
		Simulated Divided Light Grilles	0.26	0.28	0.47
		Finelight Grilles	0.26	0.28	0.47
		Finelight With Exterior Applied Grilles	0.26	0.28	0.47
		Full Divided Light Grilles	0.28	0.28	0.47
	Low-E SmartSun™	Without Grilles	0.29	0.21	0.49
		Simulated Divided Light Grilles	0.29	0.19	0.43
		Finelight Grilles	0.29	0.19	0.43
		Finelight With Exterior Applied Grilles	0.29	0.19	0.43
		Full Divided Light Grilles	0.31	0.19	0.43
	Low-E SmartSun w/HeatLock	Without Grilles	0.25	0.20	0.48
		Simulated Divided Light Grilles	0.25	0.18	0.42
		Finelight Grilles	0.25	0.18	0.42
		Finelight With Exterior Applied Grilles	0.25	0.18	0.42
		Full Divided Light Grilles	0.28	0.18	0.42
	Low-E Sun	Without Grilles	0.30	0.19	0.30
		Simulated Divided Light Grilles	0.30	0.17	0.27
		Finelight Grilles	0.30	0.17	0.27
		Finelight With Exterior Applied Grilles	0.30	0.17	0.27
		Full Divided Light Grilles	0.32	0.17	0.27
	Low-E PassiveSun®	Without Grilles	0.31	0.52	0.60
		Simulated Divided Light Grilles	0.31	0.47	0.53
		Finelight Grilles	0.31	0.47	0.53
		Finelight With Exterior Applied Grilles	0.31	0.47	0.53
		Full Divided Light Grilles	0.32	0.47	0.53
	Clear Dual-Pane	Without Grilles	0.46	0.59	0.62
		Simulated Divided Light Grilles	0.46	0.53	0.55
		Finelight Grilles	0.46	0.53	0.55
		Finelight With Exterior Applied Grilles	0.46	0.53	0.55
		Full Divided Light Grilles	0.47	0.53	0.55
100 Series Gliding Windows AND-N-81 2.2 mm glass	Low-E	Without Grilles	0.30	0.31	0.54
		Simulated Divided Light Grilles	0.30	0.28	0.48
		Finelight™ Grilles	0.30	0.28	0.48
		Finelight With Exterior Applied Grilles	0.30	0.28	0.48
		Full Divided Light Grilles	0.31	0.28	0.48
	Low-E w/HeatLock™	Without Grilles	0.26	0.31	0.53
		Simulated Divided Light Grilles	0.26	0.28	0.47
		Finelight Grilles	0.26	0.28	0.47
		Finelight With Exterior Applied Grilles	0.26	0.28	0.47
		Full Divided Light Grilles	0.28	0.28	0.47
	Low-E SmartSun™	Without Grilles	0.29	0.21	0.49
		Simulated Divided Light Grilles	0.29	0.19	0.43
		Finelight Grilles	0.29	0.19	0.43
		Finelight With Exterior Applied Grilles	0.29	0.19	0.43
		Full Divided Light Grilles	0.31	0.19	0.43
	Low-E SmartSun w/HeatLock	Without Grilles	0.26	0.20	0.48
		Simulated Divided Light Grilles	0.26	0.18	0.42
		Finelight Grilles	0.26	0.18	0.42
		Finelight With Exterior Applied Grilles	0.26	0.18	0.42
		Full Divided Light Grilles	0.28	0.18	0.42
	Low-E Sun	Without Grilles	0.30	0.19	0.30
		Simulated Divided Light Grilles	0.30	0.17	0.27
		Finelight Grilles	0.30	0.17	0.27
		Finelight With Exterior Applied Grilles	0.30	0.17	0.27
		Full Divided Light Grilles	0.32	0.17	0.27
	Low-E PassiveSun®	Without Grilles	0.31	0.52	0.60
		Simulated Divided Light Grilles	0.31	0.47	0.53
		Finelight Grilles	0.31	0.47	0.53
		Finelight With Exterior Applied Grilles	0.31	0.47	0.53
		Full Divided Light Grilles	0.32	0.47	0.53
	Clear Dual-Pane	Without Grilles	0.46	0.59	0.62
		Simulated Divided Light Grilles	0.46	0.53	0.55
		Finelight Grilles	0.46	0.53	0.55
		Finelight With Exterior Applied Grilles	0.46	0.53	0.55
		Full Divided Light Grilles	0.47	0.53	0.55

Andersen Product	High-Performance Dual-Pane Glass Type		U-Factor[1]	SHGC[2]	VT[3]
100 Series Picture and Specialty Windows AND-N-82 3.0 mm glass	Low-E	Without Grilles	0.27	0.32	0.56
		Simulated Divided Light Grilles	0.27	0.29	0.50
		Finelight™ Grilles	0.27	0.29	0.50
		Finelight With Exterior Applied Grilles	0.27	0.29	0.50
		Full Divided Light Grilles	0.29	0.29	0.50
	Low-E w/HeatLock™	Without Grilles	0.23	0.32	0.55
		Simulated Divided Light Grilles	0.23	0.29	0.49
		Finelight Grilles	0.23	0.29	0.49
		Finelight With Exterior Applied Grilles	0.23	0.29	0.49
		Full Divided Light Grilles	0.26	0.29	0.49
	Low-E SmartSun™	Without Grilles	0.27	0.22	0.50
		Simulated Divided Light Grilles	0.27	0.20	0.45
		Finelight Grilles	0.27	0.20	0.45
		Finelight With Exterior Applied Grilles	0.27	0.20	0.45
		Full Divided Light Grilles	0.29	0.20	0.45
	Low-E SmartSun w/HeatLock	Without Grilles	0.23	0.21	0.49
		Simulated Divided Light Grilles	0.23	0.19	0.44
		Finelight Grilles	0.23	0.19	0.44
		Finelight With Exterior Applied Grilles	0.23	0.19	0.44
		Full Divided Light Grilles	0.25	0.19	0.44
	Low-E Sun	Without Grilles	0.28	0.20	0.31
		Simulated Divided Light Grilles	0.28	0.18	0.28
		Finelight Grilles	0.28	0.18	0.28
		Finelight With Exterior Applied Grilles	0.28	0.18	0.28
		Full Divided Light Grilles	0.30	0.18	0.28
	Low-E PassiveSun®	Without Grilles	0.28	0.54	0.61
		Simulated Divided Light Grilles	0.28	0.48	0.55
		Finelight Grilles	0.28	0.48	0.55
		Finelight With Exterior Applied Grilles	0.28	0.48	0.55
		Full Divided Light Grilles	0.30	0.48	0.55
	Clear Dual-Pane	Without Grilles	0.44	0.61	0.64
		Simulated Divided Light Grilles	0.44	0.55	0.57
		Finelight Grilles	0.44	0.55	0.57
		Finelight With Exterior Applied Grilles	0.44	0.55	0.57
		Full Divided Light Grilles	0.45	0.55	0.57
100 Series Transom Windows AND-N-83 3.0 mm glass	Low-E	Without Grilles	0.29	0.33	0.56
		Simulated Divided Light Grilles	0.29	0.30	0.50
		Finelight™ Grilles	0.29	0.30	0.50
		Finelight With Exterior Applied Grilles	0.29	0.30	0.50
		Full Divided Light Grilles	0.30	0.30	0.50
	Low-E w/HeatLock™	Without Grilles	0.25	0.32	0.55
		Simulated Divided Light Grilles	0.25	0.29	0.49
		Finelight Grilles	0.25	0.29	0.49
		Finelight With Exterior Applied Grilles	0.25	0.29	0.49
		Full Divided Light Grilles	0.27	0.29	0.49
	Low-E SmartSun™	Without Grilles	0.28	0.22	0.50
		Simulated Divided Light Grilles	0.28	0.20	0.45
		Finelight Grilles	0.28	0.20	0.45
		Finelight With Exterior Applied Grilles	0.28	0.20	0.45
		Full Divided Light Grilles	0.30	0.20	0.45
	Low-E SmartSun w/HeatLock	Without Grilles	0.24	0.21	0.49
		Simulated Divided Light Grilles	0.24	0.19	0.44
		Finelight Grilles	0.24	0.19	0.44
		Finelight With Exterior Applied Grilles	0.24	0.19	0.44
		Full Divided Light Grilles	0.27	0.19	0.44
	Low-E Sun	Without Grilles	0.30	0.20	0.31
		Simulated Divided Light Grilles	0.30	0.18	0.28
		Finelight Grilles	0.30	0.18	0.28
		Finelight With Exterior Applied Grilles	0.30	0.18	0.28
		Full Divided Light Grilles	0.31	0.18	0.28
	Low-E PassiveSun®	Without Grilles	0.30	0.54	0.61
		Simulated Divided Light Grilles	0.30	0.48	0.55
		Finelight Grilles	0.30	0.48	0.55
		Finelight With Exterior Applied Grilles	0.30	0.48	0.55
		Full Divided Light Grilles	0.31	0.48	0.55
	Clear Dual-Pane	Without Grilles	0.46	0.61	0.64
		Simulated Divided Light Grilles	0.46	0.55	0.57
		Finelight Grilles	0.46	0.55	0.57
		Finelight With Exterior Applied Grilles	0.46	0.55	0.57
		Full Divided Light Grilles	0.47	0.55	0.57

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1) U-Factor defines the amount of heat loss through the total unit in BTU/hr-ft²-°F. The lower the value, the less heat is lost through the entire product. Window values represent non-tempered glass. Use of tempered glass can increase U-Factor ratings. See andersenwindows.com/nfrc for specific performance values. Door values represent tempered glass. 2) Solar Heat Gain Coefficient (SHGC) defines the fraction of solar radiation admitted through the glass directly transmitted, as well as absorbed and subsequently released inward. The lower the value, the less heat is transmitted through the product. 3) Visible Transmittance (VT) measures how much light comes through a product (glass and frame). The higher the value, from 0 to 1, the more daylight the product lets in over the product's total unit area. Visible Light Transmittance is measured over the 380 to 760 nanometer portion of the solar spectrum.

- NFRC ratings are based on modeling by a third-party agency as validated by an independent test lab in compliance with NFRC program and procedural requirements.
- This data is accurate as of January 2022. Due to ongoing product changes, updated test results, or new industry standards or requirements, this data may change over time.

Ratings are for sizes specified by NFRC for testing and certification. Ratings may vary depending on unit size, use of tempered glass, different grille options, glass for high altitudes, etc.

- Values are for single units with given pane thickness and 3/4" (19 mm) grilles for windows and 1" (25 mm) grilles for door products.

Andersen® NFRC Certified Total Unit Performance *(continued)*

For current performance information, please visit **andersenwindows.com**.

Andersen Product	High-Performance Dual-Pane Glass Type		U-Factor[1]	SHGC[2]	VT[3]
100 Series Gliding Patio Doors AND-N-100 3.1 mm glass	Low-E	Without Grilles	0.30	0.32	0.55
		Simulated Divided Light Grilles	0.30	0.25	0.42
		Finelight™ Grilles	0.30	0.29	0.48
		Finelight With Exterior Applied Grilles	0.30	0.29	0.48
		Full Divided Light Grilles	0.34	0.25	0.42
	Low-E w/HeatLock™	Without Grilles	0.26	0.32	0.54
		Simulated Divided Light Grilles	0.26	0.25	0.41
		Finelight Grilles	0.26	0.28	0.47
		Finelight With Exterior Applied Grilles	0.26	0.28	0.47
		Full Divided Light Grilles	0.32	0.25	0.41
	Low-E SmartSun™	Without Grilles	0.29	0.21	0.50
		Simulated Divided Light Grilles	0.29	0.17	0.38
		Finelight Grilles	0.29	0.19	0.44
		Finelight With Exterior Applied Grilles	0.29	0.19	0.44
		Full Divided Light Grilles	0.34	0.17	0.38
	Low-E SmartSun w/HeatLock	Without Grilles	0.25	0.21	0.49
		Simulated Divided Light Grilles	0.25	0.17	0.37
		Finelight Grilles	0.25	0.19	0.43
		Finelight With Exterior Applied Grilles	0.25	0.19	0.43
		Full Divided Light Grilles	0.31	0.17	0.37
	Low-E Sun	Without Grilles	0.30	0.20	0.31
		Simulated Divided Light Grilles	0.30	0.16	0.23
		Finelight Grilles	0.30	0.16	0.23
		Finelight With Exterior Applied Grilles	0.30	0.16	0.23
		Full Divided Light Grilles	0.34	0.16	0.23
	Low-E PassiveSun®	Without Grilles	0.31	0.53	0.61
		Simulated Divided Light Grilles	0.31	0.41	0.46
		Finelight Grilles	0.31	0.41	0.46
		Finelight With Exterior Applied Grilles	0.31	0.41	0.46
		Full Divided Light Grilles	0.37	0.41	0.46
	Clear Dual-Pane	Without Grilles	0.46	0.60	0.63
		Simulated Divided Light Grilles	0.46	0.46	0.48
		Finelight Grilles	0.46	0.53	0.55
		Finelight With Exterior Applied Grilles	0.46	0.53	0.55
		Full Divided Light Grilles	0.48	0.46	0.48
100 Series Patio Door Transoms AND-N-98 3.0 mm glass	Low-E	Without Grilles	0.32	0.25	0.43
		Simulated Divided Light Grilles	0.32	0.20	0.34
		Finelight™ Grilles	0.32	0.23	0.38
		Finelight With Exterior Applied Grilles	0.32	0.23	0.38
		Full Divided Light Grilles	0.34	0.20	0.34
	Low-E w/HeatLock™	Without Grilles	0.29	0.25	0.42
		Simulated Divided Light Grilles	0.29	0.20	0.33
		Finelight Grilles	0.29	0.22	0.37
		Finelight With Exterior Applied Grilles	0.29	0.22	0.37
		Full Divided Light Grilles	0.32	0.20	0.33
	Low-E SmartSun™	Without Grilles	0.31	0.17	0.38
		Simulated Divided Light Grilles	0.31	0.14	0.30
		Finelight Grilles	0.31	0.15	0.34
		Finelight With Exterior Applied Grilles	0.31	0.15	0.34
		Full Divided Light Grilles	0.34	0.14	0.30
	Low-E SmartSun w/HeatLock	Without Grilles	0.28	0.17	0.37
		Simulated Divided Light Grilles	0.28	0.14	0.30
		Finelight Grilles	0.28	0.15	0.33
		Finelight With Exterior Applied Grilles	0.28	0.15	0.33
		Full Divided Light Grilles	0.32	0.14	0.30
	Low-E Sun	Without Grilles	0.32	0.16	0.24
		Simulated Divided Light Grilles	0.32	0.13	0.19
		Finelight Grilles	0.32	0.13	0.19
		Finelight With Exterior Applied Grilles	0.32	0.13	0.19
		Full Divided Light Grilles	0.34	0.13	0.19
	Low-E PassiveSun®	Without Grilles	0.32	0.41	0.47
		Simulated Divided Light Grilles	0.32	0.33	0.37
		Finelight Grilles	0.32	0.33	0.37
		Finelight With Exterior Applied Grilles	0.32	0.33	0.37
		Full Divided Light Grilles	0.36	0.33	0.37
	Clear Dual-Pane	Without Grilles	0.45	0.47	0.49
		Simulated Divided Light Grilles	0.45	0.38	0.38
		Finelight Grilles	0.45	0.42	0.43
		Finelight With Exterior Applied Grilles	0.45	0.42	0.43
		Full Divided Light Grilles	0.45	0.38	0.38

Andersen Product	High-Performance Dual-Pane Glass Type		U-Factor[1]	SHGC[2]	VT[3]
100 Series Patio Door Sidelights AND-N-97 3.0 mm glass	Low-E	Without Grilles	0.31	0.25	0.42
		Simulated Divided Light Grilles	0.31	0.20	0.33
		Finelight™ Grilles	0.31	0.23	0.38
		Finelight With Exterior Applied Grilles	0.31	0.23	0.38
		Full Divided Light Grilles	0.34	0.20	0.33
	Low-E w/HeatLock™	Without Grilles	0.28	0.25	0.41
		Simulated Divided Light Grilles	0.28	0.20	0.33
		Finelight Grilles	0.28	0.22	0.37
		Finelight With Exterior Applied Grilles	0.28	0.22	0.37
		Full Divided Light Grilles	0.32	0.20	0.33
	Low-E SmartSun™	Without Grilles	0.31	0.17	0.38
		Simulated Divided Light Grilles	0.31	0.14	0.30
		Finelight Grilles	0.31	0.15	0.34
		Finelight With Exterior Applied Grilles	0.31	0.15	0.34
		Full Divided Light Grilles	0.34	0.14	0.30
	Low-E SmartSun w/HeatLock	Without Grilles	0.28	0.16	0.37
		Simulated Divided Light Grilles	0.28	0.14	0.29
		Finelight Grilles	0.28	0.15	0.33
		Finelight With Exterior Applied Grilles	0.28	0.15	0.33
		Full Divided Light Grilles	0.32	0.14	0.29
	Low-E Sun	Without Grilles	0.32	0.16	0.24
		Simulated Divided Light Grilles	0.32	0.13	0.19
		Finelight Grilles	0.32	0.13	0.19
		Finelight With Exterior Applied Grilles	0.32	0.13	0.19
		Full Divided Light Grilles	0.34	0.13	0.19
	Low-E PassiveSun®	Without Grilles	0.32	0.41	0.47
		Simulated Divided Light Grilles	0.32	0.33	0.37
		Finelight Grilles	0.32	0.33	0.37
		Finelight With Exterior Applied Grilles	0.32	0.33	0.37
		Full Divided Light Grilles	0.36	0.33	0.37
	Clear Dual-Pane	Without Grilles	0.44	0.47	0.49
		Simulated Divided Light Grilles	0.44	0.37	0.38
		Finelight Grilles	0.44	0.42	0.43
		Finelight With Exterior Applied Grilles	0.44	0.42	0.43
		Full Divided Light Grilles	0.45	0.37	0.38

1) U-Factor defines the amount of heat loss through the total unit in BTU/hr-ft²-°F. The lower the value, the less heat is lost through the entire product. Window values represent non-tempered glass. Use of tempered glass can increase U-Factor ratings. See andersenwindows.com/nfrc for specific performance values. Door values represent tempered glass. 2) Solar Heat Gain Coefficient (SHGC) defines the fraction of solar radiation admitted through the glass directly transmitted, as well as absorbed and subsequently released inward. The lower the value, the less heat is transmitted through the product. 3) Visible Transmittance (VT) measures how much light comes through a product (glass and frame). The higher the value, from 0 to 1, the more daylight the product lets in over the product's total unit area. Visible Light Transmittance is measured over the 380 to 760 nanometer portion of the solar spectrum.

- NFRC ratings are based on modeling by a third-party agency as validated by an independent test lab in compliance with NFRC program and procedural requirements.
- This data is accurate as of January 2022. Due to ongoing product changes, updated test results, or new industry standards or requirements, this data may change over time. Ratings are for sizes specified by NFRC for testing and certification. Ratings may vary depending on unit size, use of tempered glass, different grille options, glass for high altitudes, etc.
- Values are for single units with given pane thickness and 3/4" (19 mm) grilles for windows and 1" (25 mm) grilles for door products.

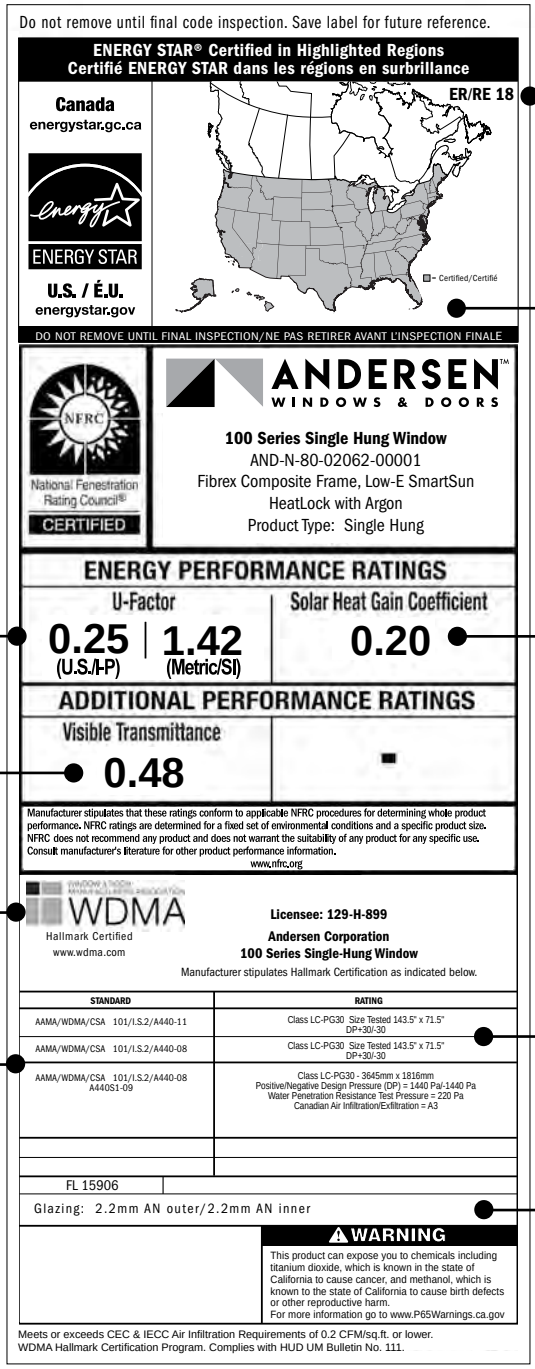
About the NFRC

The National Fenestration Rating Council (NFRC) is a nonpartisan coalition of professionals whose purpose is to provide fair, accurate and credible energy performance ratings for fenestration products. NFRC's membership includes manufacturers, suppliers, designers, specifiers, utility companies, government agencies and other building industry representatives.

Andersen Corporation is a founding member of the NFRC and continues to support its work by providing fair, accurate and credible energy performance ratings to consumers and the building industry. If you have any questions about the NFRC, its program or energy performance ratings, write them at: NFRC, 6305 Ivy Lane, Suite 410, Greenbelt, MD 20770. Phone: 301-589-1776 Website: **nfrc.org**

About the Label

Look for this certification label on every window and patio door you buy. The NFRC section was designed by the National Fenestration Rating Council to provide accurate information that helps you promote the energy efficiency of the homes you build. These ratings allow you – and your customers – to measure and compare the energy performance of similar products. If the product does not have this label, the NFRC has not verified its claims.



Energy Rating (ER) represents "Energy Rating" and is a rating used in Canada for product comparison purposes (the higher the ER number, the more energy saved during the heating season).

ENERGY STAR® Climate Zone Map is based on U-Factor and solar heat gain coefficient criteria for specific ENERGY STAR climate zones within the United States and Canada. The shading of the map shows which climate zone(s) a particular product and glass type is ENERGY STAR certified in.

U-Factor indicates how well a product prevents heat from escaping (the lower the number, the better).

Solar Heat Gain Coefficient measures how well a product blocks heat caused by sunlight (the lower the number, the more it will help reduce the use of air conditioning and as a result, reduce electrical bills and energy use).

Visible Transmittance refers to how much visible light comes through a product (the closer to 1.0, the more light is transmitted).

WDMA Hallmark Certification verifies the performance ratings of this product were tested by an independent testing laboratory and verified by a third-party certification program.

Test Standards

Performance Grade (PG) and **Design Pressure (DP) Ratings**

Glass Construction used with this product type.

• NFRC ratings are based on modeling by a third-party agency as validated by an independent test lab in compliance with NFRC program and procedural requirements.

• "ENERGY STAR" is a registered trademark of the U.S. Environmental Protection Agency.

INSTALLATION ACCESSORIES FOR WINDOWS & DOORS

Optional accessories are available for the installation of Andersen® windows and patio doors. Keep instruction guidelines and safety information in mind when considering the installation and use of any Andersen product. For questions, contact your local Andersen supplier.

FIBREX® TRIM BOARD

Available in white, canvas, prairie grass, Sandtone, Terratone, cocoa bean, dark bronze, red rock, forest green, dove gray and black, this solid cellular Fibrex trim board can be cut or ripped to size, and can be fastened using nails or screws. 3 ½" (89) x ¾" (19) thick in 10' (3048) lengths.

COLOR-MATCHED SEALANT

Color-matched sealant is available in Andersen exterior colors. This high-quality sealant can be used during the installation of all Andersen products.

VINYL CHANNELS

Rigid vinyl "J" and "h" channels are available in white, Sandtone and Terratone. "J" and "h" channels are ½" (13) deep and come in 150" (3810) lengths. "J" channels are ¾" (19) wide and "h" channels are 1" (25) wide. "H" channels are ¾" (19) deep and come in 84" (2134) and 150" (3810) lengths. White "H" channels are ¾" (19) wide. Sandtone and Terratone "H" channels are 1" (25) wide.

DRIP CAP

Heavy 24-gauge corrosion-resistant aluminum construction in two profiles to match frames. Available in white, canvas, Sandtone, Terratone, dark bronze, forest green and black in 6' (1829), 10' (3048) and 12'-7 ½" (3848) lengths.

AUXILIARY CASING

Made of cellular Fibrex material. Available in white, canvas, Sandtone, Terratone, dark bronze, forest green and black. 1 3/16" (30) x 1 3/16" (30) thick in 150" (3810) lengths.

COIL STOCK

Andersen aluminum coil stock can be ordered in white, canvas, prairie grass, Sandtone, Terratone, cocoa bean, dark bronze, red rock, forest green, dove gray and black. Made from .018" thick aluminum, coil stock is available in 24" (610) x 50' (15240) rolls. Color-matched 1 ¼" (32)-long stainless steel trim nails are also available and can be ordered in 1 lb/454 kg boxes.

INSTALLATION ACCESSORIES FOR INSERT WINDOWS

EXTERIOR SILL EXTENDER

A sill extender fits into the exterior accessory kerf in the window frame to hide the gap between the new insert window and the existing window frame at the sill. Precut to fit a 14° sill slope, it can be cut to fit other slopes as needed. Available in all exterior colors. Shown in white.

HEAD EXPANDER

A head expander assists in filling the opening at the top of the window when doing an interior installation. Available in white.

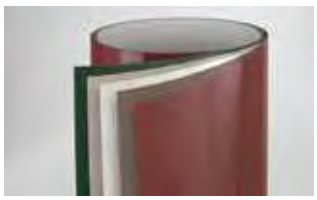
EXTERIOR FRAME EXTENDERS

Frame extenders fit into the exterior accessory kerf in the frame to hide the gap around the sides and/or head between the new insert window and the existing window frame. Extenders can be cut to length as needed. Available in all exterior colors. Shown in dark bronze.

Exterior frame and sill extenders are available in long lengths or can be ordered cut to approximate lengths for convenience at the job site.

Insert window shown with exterior frame extenders and sill extender in dark bronze.

COIL STOCK



Coil stock fits into the exterior accessory kerf in the window frame, then wraps the existing wood window trim. It can be cut and formed to profiles at the job site. Andersen aluminum coil stock can be ordered white, canvas, prairie grass, Sandtone, Terratone, cocoa bean, dark bronze, red rock, forest green, dove gray and black. Made from .018" thick aluminum, coil stock is available in 24" (610) x 50' (15240) rolls. Color-matched 1 ¼" (32) stainless steel trim nails are also available and can be ordered in 1 lb/.454 kg boxes.

COLOR-MATCHED SEALANT

Color-matched sealant is available in Andersen exterior colors and is specially formulated to adhere to Andersen products.

FOAM BACKER ROD

Available for installations, ⅜" (10) backer rod helps provide an air seal around the frame. Available in 100' (30480) rolls.

SHIMS

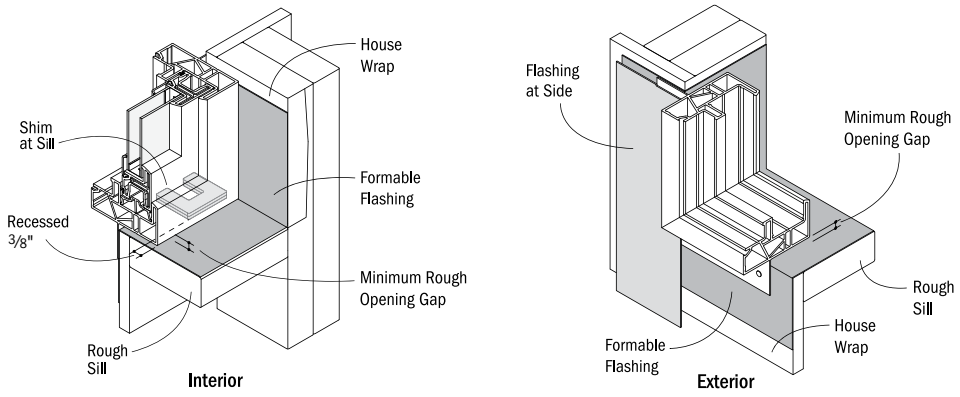
Flat self-hanging shims help with a secure installation. Available in boxes of 248 shims.

INSTALLATION INFORMATION

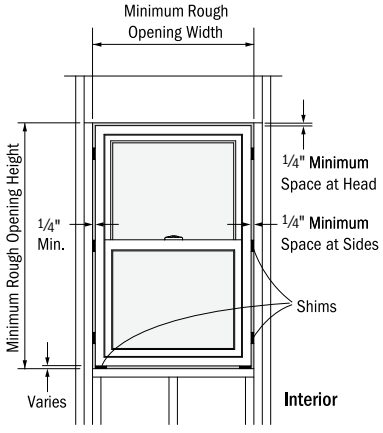
ROUGH OPENINGS

The purpose of a rough opening is to allow for proper spacing between the window or patio door unit and the building structure. The space is required for locating, leveling and squaring the unit during installation and to provide an area for insulation. A rough opening that is incorrectly sized may affect unit operation and may not allow for adequate fastening of the unit to the building structure. Andersen rough opening dimensions are provided as a guideline to help determine the minimum amount of space needed between the window or patio door and the building structure. See appropriate product sections for rough opening guidelines for each product.

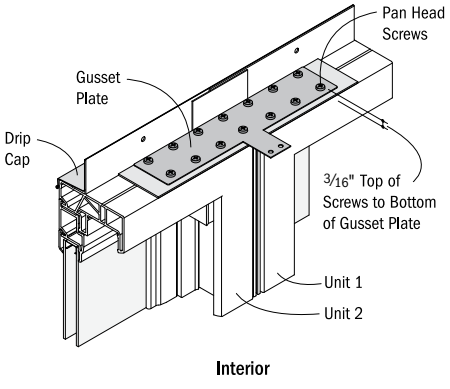
Keep in mind that rough opening dimensions may need to be altered from published guidelines, depending on installation methods, joining methods, replacement methods, etc. For example, flashing systems can reduce the amount of available rough opening space and should be factored in when calculating rough opening dimensions. The use of support or joining materials will encroach on the rough opening and may require additional rough opening space between the unit and the building structure, depending on the thickness of the flashing system and joining materials used. To facilitate drainage, the rough opening sill plate should never slope toward the interior. For challenging environments and other information, refer to EEBA's (Energy and Environmental Building Association) Water Management Guide (**eeba.org**).



Example of window sill flashing in a membrane drainage system.



Example of window unit installed using Andersen published minimum rough opening dimensions.



Example of two units joined together with the use of gusset plates and pan head screws that will require additional rough opening space.

IMPORTANCE OF PROPER INSTALLATION

Proper installation and maintenance of Andersen products is essential to attain optimum performance and operation. Installation instructions that provide guidelines for proper installation are typically provided with Andersen products. They are also available by visiting **andersenwindows.com**. Remember that every installation is different, and Andersen strongly recommends consultation with the local supplier or an experienced contractor, architect or structural engineer prior to the installation of any Andersen product. The method of attachment for Andersen products, fastener selection and code compliance is the responsibility of the architect, building owner, contractor, installer and/or consumer. For more complete installation details, visit **andersenwindows.com** or see your Andersen supplier.

GENERAL NOTES

When ordering, make certain you specify, then verify, the exact product, unit dimensions, configuration requirements, color and options you desire on each window or patio door. Before installing the product, we suggest you verify that it includes the features and options you ordered. Visit **andersenwindows.com** for product installation and joining guides. Printing limitations prohibit exact color replication of products. View actual samples for building specifications. Andersen Corporation reserves the right to change details, specifications or sizes without notice. The customer assumes all risk of alterations made to Andersen products.

CODES

Appropriate selection of Andersen® products that conform to all applicable laws, ordinances, building codes and safety requirements is the sole responsibility of the architect, designer, building owner and/or contractor. Check with your local building code officials for specific information. Unit wind load, performance grade and energy performance information is provided on pages 99-108. For up-to-date product performance information, visit **andersenwindows.com**. The performance of any building system depends on the design and construction of the building system in its entirety, which should meet building code requirements, as well as address product and material limitations, and local environment and climate.

DRIP CAPS

Drip caps are a specific type of flashing or trim used at the head of a window or door to direct water from the drainage plane out beyond the face of the unit.

FLASHING

Flashing is an important element in a building's water management system. It is used to shed and direct water to the building exterior or to the drainage plane. Flashing materials are typically applied starting from the bottom and working upward, with each successive layer overlapping the previous one in shingle fashion. Water infiltration problems in any type of building can be reduced by properly flashing and/or sealing around all building openings, including windows and doors.

USE OF SHIMS

Shims are used along the side jambs of windows and doors to center the unit in the rough opening and to position it plumb, level and square. In addition, shims are always required for windows under the sill at the side jambs to lift it off the rough opening sill plate. Shims also enable a straight frame for proper weatherstrip contact and unit operation. If not placed properly, unit performance and operation can be affected. Use waterproof shims capable of supporting the weight of the product. When using tapered shims, use them in pairs with the tapers opposing each other to avoid tilting the unit or twisting (rotating) of the jambs.

SEALANTS

Sealants are elastic materials used to block the passage of water and/or air while allowing movement between the two sides of the joint. A sealant should bond tightly, and be able to expand and contract to accommodate joint movement without cracking or tearing away from the substrate. Surfaces must be clean, dry and sound for adequate sealant adhesion. Choose a sealant that is compatible with, and that will adhere adequately to, all building materials used in the window and patio door area. Proper sealant joint design is based upon the expected movement of adjacent materials and the movement capability of the sealant. A general rule of thumb is that the depth of the sealant joint should be equal to half the width (D = W/2), but generally not less than ¼" (6) or more than ½" (13). Foam-plastic backer rod can be used to limit the depth of the sealant joint, to provide a backstop for tooling the sealant without damage to the bond. It also acts as a bond breaker to help minimize stress in the sealant. Sealants should be maintained seasonally, and repaired and/or replaced as needed.

GENERAL INSTALLATION GUIDELINES

1. Read and follow the installation guide in its entirety.
2. Decide whether you are integrating to a surface barrier or a membrane drainage system before installing the product. The appropriate method for your installation may vary based on building design, application and industry practices.
3. Make certain the drainage plane is continuous (proper overlaps to shed water, taped seams, etc.).
4. Andersen products should be installed only in the vertical position.
5. Check the rough opening to make sure it is sized properly, is square and is level.
6. Install the window or door plumb.
7. Install the window or door level.
8. Install the window or door square. Diagonal measurements should be within ⅛" (3).
9. Follow installation instructions to properly locate shims and to make sure that units are plumb, level and square. Shims are always required under the window jambs at the sill and along the jambs on the sides for windows and doors.
10. Check for squareness of unit before final anchoring of the product into the wall.
11. Anchor unit as directed with appropriate fasteners.
12. Integrate the window and door into the drainage plane of the wall using quality flashing and sealing materials. All flashing materials should be properly overlapped to shed water.
13. Allow ¼" (6) minimum space for a sealant joint around perimeter of unit between exterior finish materials and unit.
14. Insulate and seal the interior cavity between the window or door frame and the rough opening.
15. Check operation before application of interior trim.

EXTERIOR PAINTING/SEALING OF ANDERSEN® PRODUCTS

The exterior of some Andersen products may be painted or stained. However, improper painting and staining may cause damage to vinyl, aluminum and other exterior materials.

CAUTIONS

1. Do not apply any type of film to insulating glass. Thermal stress and glass damage can result. Andersen Corporation is not responsible for product performance when films are applied to Andersen products.
2. The use of removable insulating materials such as insulated window coverings, shutters and other shading devices may also cause thermal stress conditions and/or deformation of protective vinyl. In addition, excessive condensation may result, which can have a deteriorating effect on the window or door unit(s) involved. Andersen Corporation is not responsible for product performance when these kinds of materials or devices are applied to or used in conjunction with Andersen products.
3. In wall construction utilizing brick facades, leave adequate clearance between sill, jambs and brick for sealing and dimensional change of framework.
4. Acid solutions commonly used to wash brick and other masonry materials will damage glass, fasteners, hardware and metal flashing. Protect unit and follow cleaning product instructions carefully. Damage caused by acid solution is not covered under the Andersen limited warranty.
5. Andersen windows may be combined in almost unlimited ribbons or stacks if each unit is positively secured to structural elements on opposing sides and if the proper joining system is used. See page 99 for more information.

SAFETY GLASS

Unless specifically ordered, Andersen windows are not made with safety glass and, if broken, the glass could fragment, causing injury. Andersen windows may be ordered with tempered glass which may reduce the likelihood of injury when broken. All Andersen patio doors are made with tempered glass. Differences in appearance between tempered and non-tempered glass can be expected. Slight visual distortions may be noticeable and occur normally as a result of the tempering process. Building codes require safety glass in locations adjacent to or near doors and other locations.

WINDOW AND PATIO DOOR SAFETY

Windows may provide a secondary avenue of escape or rescue in an emergency, such as a fire. Every family should develop an escape plan and make sure family members know how to escape from the home in an emergency. In your plan, include two ways to escape from every room in case one way is blocked by fire or smoke, and make sure you have a designated meeting place outside. A window or a patio door is an alternate means of escape or rescue. Practice your plan until each member of the family understands it and is able to escape without assistance. Remember, you may not be able to reach children during a fire emergency. Teach children – even very young children – that they must escape from a fire in the home and never hide from the fire or from emergency personnel.

LOOKOUT FOR KIDS® PROGRAM

The Consumer Product Safety Commission has said: "Keep children away from open windows to prevent falls. Don't depend on insect screens to keep the child from falling out of the window. They are designed to keep insects out, not children in. Avoid placing furniture near windows to keep children from climbing to a window seat or sill." In an effort to educate consumers about the potential for child falls from windows, Andersen Corporation created the LookOut For Kids Program. It combines a window and door safety brochure and specific product instructions to help make window and door safety an important priority for consumers. For more information on child safety, write:

Andersen Corporation
LookOut For Kids Program
100 Fourth Avenue North
Bayport, MN 55003
Call **800-313-8889** or email
lofk@andersencorp.com

LOOK OUT! for kids®

Dimensions in parentheses are in millimeters.

Andersen® windows and patio doors can make significant contributions to the success of sustainable design strategies

As a charter member of the U.S. Green Building Council, we're active supporters of certified green buildings. Our products can help customers in pursuing green building programs, such as Leadership in Energy and Environmental Design (LEED®), the National Green Building Standard, Green Globes, GreenStar and more. Below is an overview of how our products may assist project teams with pursuing LEED v4 or the NAHB National Green Building Standard rating systems. More detailed credit summaries, as well as information about how Andersen products can support earlier versions of LEED certification (e.g., LEED v3 or LEED 2008), are available at **andersenwindows.com**.

LEED V4 FOR BUILDING DESIGN AND CONSTRUCTION: NEW CONSTRUCTION AND MAJOR RENOVATIONS

Integrative Process Credit:

Energy & Atmosphere

- Minimum energy performance prerequisite
- Optimize energy performance credit
- Renewable energy production credit
- Green power and carbon offsets credit

Materials & Resources

- Construction and demolition waste management planning credit
- Building product disclosure and optimization sourcing of raw materials credit
- Construction and demolition waste management credit

Indoor Environmental Quality

- Minimum indoor air quality performance prerequisite
- Minimum acoustic performance prerequisite – schools
- Enhanced indoor air quality strategies credit
- Low-emitting materials credit
- Thermal comfort credit
- Daylight credit
- Quality views credit
- Acoustic performance credit (option 2)

LEED V4 FOR BUILDING DESIGN AND CONSTRUCTION: HOMES AND MULTI-FAMILY MIDRISES

Energy & Atmosphere

- Minimum energy performance prerequisite
- Education of the homeowner, tenant or building prerequisite
- Annual energy use credit
- Building orientation for passive solar credit
- Air infiltration credit
- Windows credit

Materials & Resources

- Durability management prerequisite
- Environmentally preferable products credit
- Construction waste management credit

Indoor Environmental Quality

- Ventilation prerequisite
- Low-emitting products credit

ANSI ICC/ASHRAE 700-2015 NATIONAL GREEN BUILDING STANDARD

NGBS section numbers are referenced in parentheses.

Resource Efficiency

- Prefinished materials (601.7)
- Flashing (602.12)
- Exterior doors, including storm doors (602.1.10)
- Recycled construction materials (605.3)
- Bio-based products (606.1)
- Wood-based products (606.2)
- Manufacturer's environmental management system concepts (611.1)

Energy Efficiency

- Mandatory requirements (701.1)
- Building thermal envelope air sealing (701.4.3.1)
- Multi-family air leakage alternative (701.4.3.3)
- Fenestration air leakage (701.4.3.4)
- ICC IECC analysis (702.2.1)
- Energy performance analysis (702.2.2)
- UA improvement (703.2.1)
- Fenestration (703.2.5)
- Sun-tempered design (703.7.1)
- Passive cooling design (703.7.3)
- Passive solar heating design (703.7.4)

Indoor Environmental Quality

- Wood materials (901.4)
- Interior architectural coatings (901.9)
- Interior adhesives & sealants (901.9)
- Operable windows & sliding glass doors (902.1.5)

Energy Efficient

- Homeowner's manual (1001.1)
- Building construction manual (1002.1)

THE ENVIRONMENT HAS A BUSINESS PARTNER

Respect for the environment is nothing new at Andersen. For more than a century, it has been part of who we are. Our commitment to recycle and reclaim materials began simply because it was good business. Now it's part of our broader commitment to sustainability and responsible stewardship of all of our resources. Andersen is committed to providing you with long-lasting,* energy-efficient windows and patio doors. Visit **andersenwindows.com/sustainability** for more information.

Andersen® products are certified under the National Fenestration Rating Council (NFRC) voluntary third-party certification program designed to ensure accurate energy performance ratings and labeling.

The Window & Door Manufacturers Association (WDMA) Hallmark Certification program includes product testing and quality-control process audits to verify that Andersen windows and doors are produced in conformance with the industry standards for air, water resistance and structural performance.

Andersen Corporation is proud to be an ENERGY STAR® partner. For over 115 years, Andersen has built a reputation for environmental stewardship and energy-efficient products. In fact, Andersen has been part of the ENERGY STAR program since it started and was the first window manufacturer to be named an ENERGY STAR National Window Partner of the Year in 1999.

Andersen was the first window manufacturer to certify our products for indoor air quality, beginning in 2008. Our Indoor Advantage™ Gold certification by SCS Global Services (SCS) meets the rigorous high standards for healthier indoor air quality set by California Specification 01350.

Under U.S. Green Building Council (USGBC) guidelines, Andersen is able to claim a percentage of material in its Fibrex® product as pre-consumer recycled content. SCS Global Services (SCS) has certified this amount for Andersen.

*Visit andersenwindows.com/warranty for details.

ANDERSEN™
WINDOWS & DOORS

ANDERSEN WINDOWS & DOORS

PDF NAVIGATION TIPS

Welcome to an overview of the enhanced navigation tools available in this PDF. Here are some simple tips on PDF navigation. Before you begin be sure you are using the latest version of **Adobe Acrobat Reader DC**, available at – **https://get.adobe.com/reader/**

To watch a 3-minute tutorial on navigating catalog PDFs, go to: **https://youtu.be/sWWnYn60N3Y**

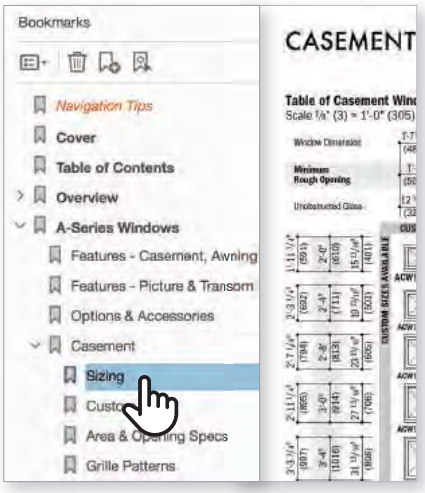
BOOKMARK NAVIGATION

①

Acrobat will display the bookmarks panel when you open the PDF.

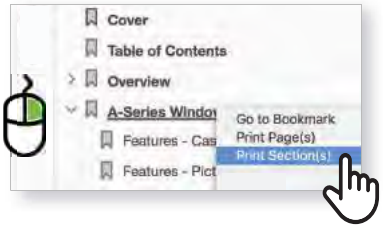
Bookmarks are the easiest way to find specific product information.

Select a topic and that page will be displayed.



②

If you need to print a specific section, **right click on that section** within in the bookmarks panel and choose **"Print Section"**.



LINKS AND URL NAVIGATION

①

You can also use the **embedded links** to navigate between sections. All links are underlined in blue.

②

Website links automatically open in your web browser.

PDF NAVIGATION TIPS Cont.

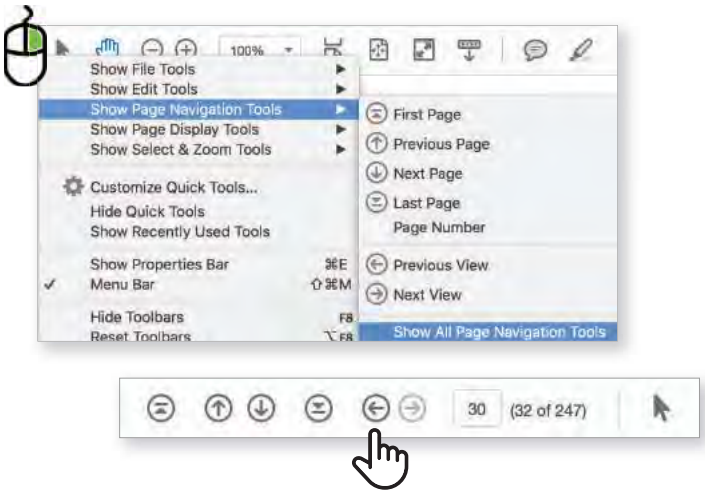
Add additional navigation tools by adjusting the default settings in Acrobat.

TOOL BAR NAVIGATION

1

To add a **"Jump Back" Button** to your tool bar. **Right click on tool bar**, select **Show Page Navigation Tools** and choose **Show All Page Navigation Tools**.

Right and left facing arrows are added to the tool bar allowing you to go back or forward to the last page you viewed.

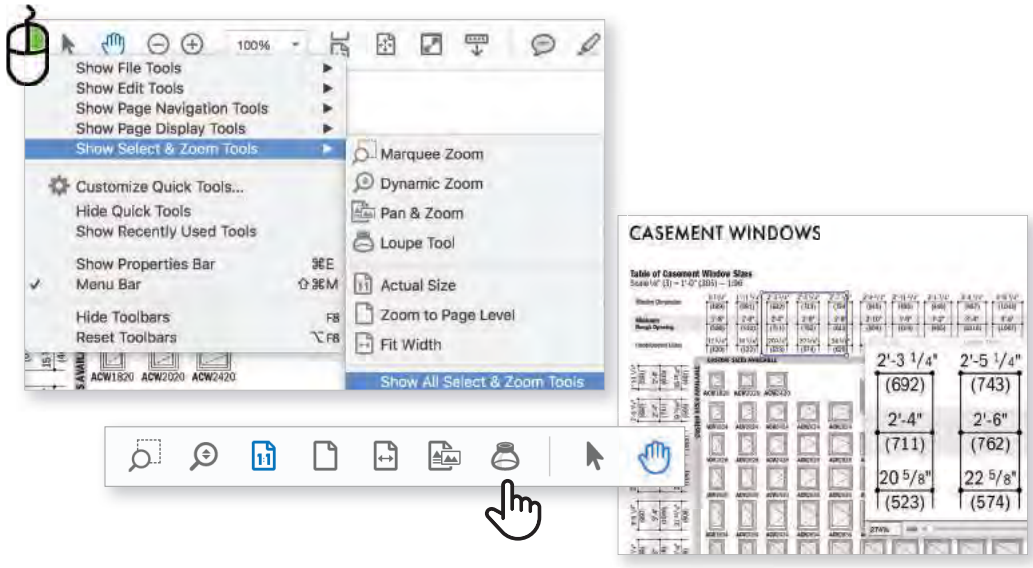


2

Another helpful tool is the **Loupe Tool**.

It allows you to zoom in on the page without having to increase the page size.

To add a **Loupe Tool** to your tool bar, **right click on tool bar**, select **Show Select & Zoom Tools** and then choose **Show All Select & Zoom Tools.**



3

You can also use the **commenting tools**. Add a post-it note with your comments or highlight important information.

Be sure to save the file.

To watch a 3-minute tutorial on navigating catalog PDFs, go to: **https://youtu.be/sWWnYn60N3Y**

We are always looking for ways to improve.

Please send feedback to **webmarketing@andersencorp.com**.

allura™
Making the Material Difference

FULL-LINE PRODUCT COLLECTION

Beyond the appeal of the products.

For more than 75 years, Allura has been building its enviable reputation by Making the Material Difference — focusing on the things that make a real difference for our customers. We begin by providing service through a team of professionals dedicated to exceeding your expectations. We're adamant about ensuring you get the right material in the right location at the right time. To do so, we offer a full line of building materials that deliver the distinctive look and unsurpassed performance you demand.

Unlike wood, vinyl and other traditional building materials, Allura Fiber Cement products resist damage from hail or termite attacks, resist rot, are noncombustible, and are free from manufacturing defects. They are also suitable in both hot and cold climates and are fire resistant. What's more, Allura products feature realistic wood grain and textures, come in an incredible array of colors and are paintable for unlimited design possibilities.

When it comes to the natural look you want with none of the hassles, Allura fiber cement products are all you need.

- *Durable, engineered to endure harsh weather and high-wind climates*
- *Noncombustible, Class A fire rating*
- *Superior aesthetics*
- *Factory pre-primed*
- *Distinctive, more realistic textures*
- *30-year limited warranty*
- *Best ROI for homeowners* for 8 years in a row*

** According to Remodeling Cost vs Value Report*

allura™
Making the Material Difference

LAP SIDING

Classic style. State-of-the-art performance.

Combining the appearance and workability of wood with the durability of specially formulated fiber cement, Allura Lap Siding not only looks great but lasts considerably longer than traditional exterior wall cladding or vinyl siding.

AVAILABLE TEXTURES *

Traditional Cedar

Smooth

DESIGNER'S CORNER

Our Traditional Cedar texture features a deep, realistic wood grain appearance for an unbeatable classic style, while the Smooth texture creates a cleaner, modern aesthetic. You can even customize your design utilizing our extensive range of widths. No matter the style, Allura Lap Siding has got yours covered.

LAP SIDING*

Thickness	Width	Length	Exposure
5/16"	5¼"	12'	4"
5/16""	7¼"	12'	6"
5/16"	9¼"	12'	8"
5/16"	12"	12'	10¾"

** 1¼" min. overlap with all Lap Siding. Check market availability, as products may vary.*

TRIM

Tie it all together.

Thanks to our special fiber cement formulation, Allura Trim has all the advantages of wood and none of the hassles. It looks like wood yet is incredibly durable. It won't rot, warp or splinter and is designed to significantly outperform wood in every way. Best of all, there is no need for special tools on the job site. Our Trim can be cut with the same saw blades and installed with the same tools normally used for wood products. Why bother with wood? Trim provides the look and long-lasting protection you need to bring your home that all-important finishing touch.

TRIM FEATURES

- Available in reversible Cedar/Smooth board for added versatility
- 15-year limited warranty

DESIGNER'S CORNER

Nothing brings the look of your home together quite like Allura Trim. Its clean lines, exceptional durability and paintability provide the ultimate in beauty and versatility. Allura Trim is the perfect finishing touch.

Size	Thickness	Nominal Width*							
		[illegible]	[illegible]	4"	[illegible]	[illegible]	8"	[illegible]	[illegible]
4/4	¾"	●	●	●		●	●	●	●
5/4	1"	●	●	●	●	●	●	●	●
8/4	1½"			●		●			

Check market availability, as products may vary.

ALLURA TRIM 15 YEAR TRANSFERABLE LIMITED PRODUCT WARRANTY

Industry-leading 15-year Transferable Trim Limited Warranty

allura™
Making the Material Difference

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Making the Material Difference

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Smooth

DESIGNER'S CORNER

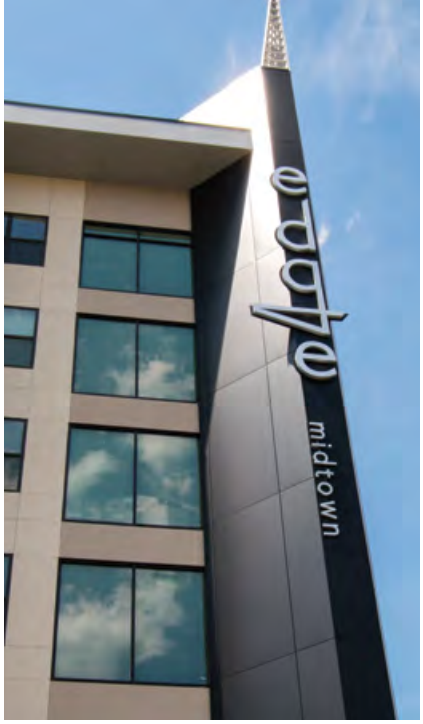
Our Traditional Cedar texture features a deep, realistic wood grain appearance for an unbeatable classic style, while the Smooth texture creates a cleaner, modern aesthetic. You can even customize your design utilizing our extensive range of widths. No matter the style, Allura Lap Siding has got yours covered.

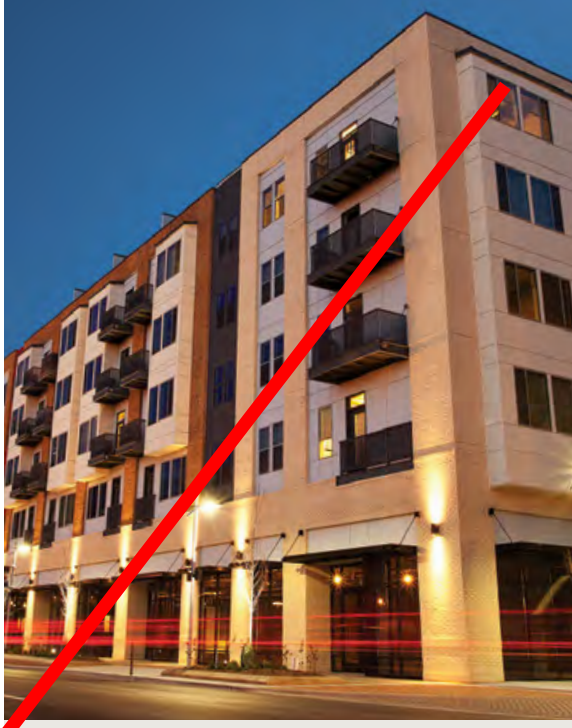
LAP SIDING*

Thickness	Width	Length	Exposure
5/16"	5¼"	12'	4"
5/16""	7¼"	12'	6"
5/16"	9¼"	12'	8"
5/16"	12"	12'	10¾"

** 1¼" min. overlap with all Lap Siding. Check market availability, as products may vary.*

PANEL SIDING





Versatility that spans traditional to contemporary.

Designed for everything from sidewalls to overhead accents, Allura Panel Siding adds beautifully versatile — and exceedingly durable — distinction to your next project.

TECHNICAL SPECIFICATIONS

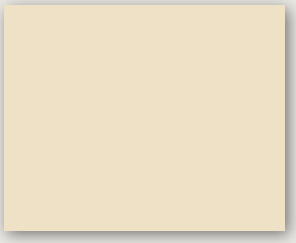
Thickness	Width	Length
5/16"	4'	8'
5/16"	4'	9'
5/16"	4'	10’
5/16"	4'	12’

** Check market availability, as products may vary.*

AVAILABLE TEXTURES*

Traditional Cedar

8” OC Groove



Smooth

SHAKE

Random Square – Straight Edge

Half Rounds

Random Square – Staggered Edge

Octagons

The undeniable allure of texture and detail.

Replacing split or rotted wood shingles is a thing of the past thanks to Allura Shake. Featuring the natural beauty of cedar, our Shake provide the appearance of wood without the wear and tear, ideal for everything from small facades to large areas to full wall applications. What's more, our Shake achieves the look of individual shingles in easy-to-install panels. To elevate the authenticity even further, opt for Allura Shake Select, the innovative interlocking 3-panel system that minimizes repeating patterns to deliver a truly random aesthetic. All of which deliver a lot of extra curb appeal without a lot of extra work.

Allura Shake*

- Primed only
- Two textures: Traditional Cedar & Combed

STAGGERED EDGE

Thickness	Dimensions	Exposure
¼"	16" x 48"	6"

STRAIGHT EDGE

Thickness	Dimensions	Exposure
¼"	16" x 48"	7"
¼"	12" x 48"	5"

HALF ROUNDS & OCTAGON

Thickness	Dimensions	Exposure
¼"	16" x 48"	7"

** Check market availability, as products may vary.*

DESIGNER'S CORNER

When it comes to creativity and versatility, Allura Shake is all you need to establish a look that's all your own. Whether you prefer the classic Straight Edge look, the "randomness" of Staggered Edge or the decorative possibilities of our Half Round, Allura Shake makes your design ideas come alive.

SHAKE SELECT

Random Square – Straight Edge

Random Square – Staggered Edge

Innovative design for random beauty.

It's possible to achieve the look of handcrafted randomly placed shake shingle siding without actually installing individual shake shingles, one by one.

Allura's Shake Select siding achieves the truly distinctive look once only possible with individual cedar shingles with a fiber cement product that's unsurpassed in its ability to stand up to the harshest weather, wood-devouring insects or whatever else Mother Nature throws its way.

Allura Shake Select*

- Available in Straight Edge & Staggered Edge
- Traditional Cedar texture
- Available in Factory Prefinished & Primed

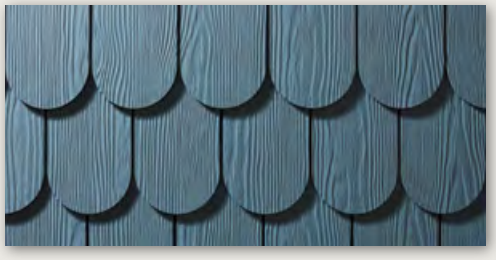
Thickness	Dimensions	Exposure
5/16"	16" x 48"	7"

** Check market availability, as products may vary.*

DESIGNER'S CORNER

A repeating pattern is the last thing you want to see when standing on the curb looking at one of your finished homes. Allura has overcome this annoyance through an ingenious, one-of-a-kind system that utilizes a series of three distinct 4' X 8' panels and an intuitive installation sequence. With Allura Random Shake, installers can knock out 4' X 8' sections in a fraction of the time it would take to place individual shingles over that same surface area. Allura Shake Select is truly unique, delivering the look of old world craftsmanship in a beautiful new way.

Octagons



Half Rounds

TRIM

Tie it all together.

Thanks to our special fiber cement formulation, Allura Trim has all the advantages of wood and none of the hassles. It looks like wood yet is incredibly durable. It won't rot, warp or splinter and is designed to significantly outperform wood in every way. Best of all, there is no need for special tools on the job site. Our Trim can be cut with the same saw blades and installed with the same tools normally used for wood products. Why bother with wood? Trim provides the look and long-lasting protection you need to bring your home that all-important finishing touch.

TRIM FEATURES

- Available in reversible Cedar/Smooth board for added versatility
- 15-year limited warranty

DESIGNER'S CORNER

Nothing brings the look of your home together quite like Allura Trim. Its clean lines, exceptional durability and paintability provide the ultimate in beauty and versatility. Allura Trim is the perfect finishing touch.

Size	Thickness	Nominal Width*							
		[illegible]	[illegible]	4"	[illegible]	[illegible]	8"	[illegible]	[illegible]
4/4	¾"	●	●	●		●	●	●	●
5/4	1"	●	●	●	●	●	●	●	●
8/4	1½"			●		●			

Check market availability, as products may vary.

ALLURA TRIM 15 YEAR TRANSFERABLE LIMITED PRODUCT WARRANTY

Industry-leading 15-year Transferable Trim Limited Warranty

SOFFIT

Elevate the look and performance.

Available in both vented and non-vented styles, Allura Soffit Panels will neither warp nor rot. Unlike traditional wood, they are engineered to repel moisture, withstand any climate, and provide extensive protection around the home. Soffit helps equalize the roof temperature from top to bottom by supplying a consistent airflow along the entire underside of the roof deck.

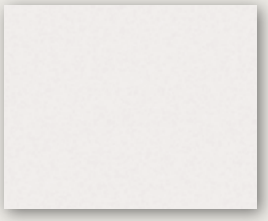
For outdoor ceiling applications, including porches and gazebos. Allura Fiber Cement Beadboard is perfect. Best of all, it's weather-, rot- and fire-resistant. Raise your expectations for any outdoor ceiling with the aesthetics and durability of Allura Beadboard.

DESIGNER'S CORNER

Whether you prefer Smooth or Cedar texture, Allura Soffit options allow you to ensure your home's design style is consistent from every angle.

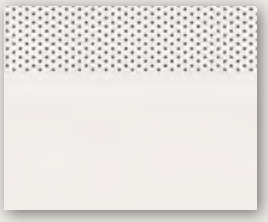
AVAILABLE TEXTURES*

Traditional Cedar

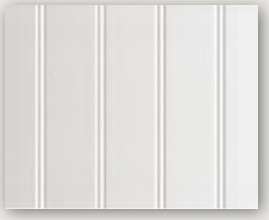


Smooth

Traditional Cedar Vented



Smooth Vented



Beadboard
(only available for Ceiling Soffit)

EAVES SPECIFICATIONS

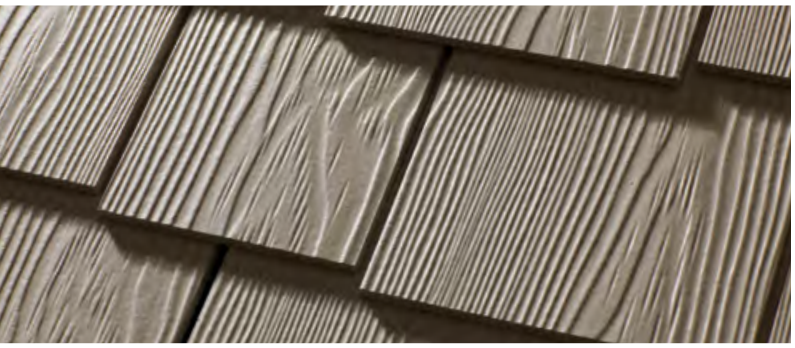
Type	Thickness	Width	Length
Vented/Non-Vented	¼"	24"	8'
Vented/Non-Vented	¼"	24"	12'
Vented/Non-Vented	¼"	16"	12'
Vented/Non-Vented	¼"	12"	12'

CEILING SPECIFICATIONS

Type	Thickness	Width	Length
Non-Vented	¼"	4'	8'
Beadboard	5/16"	4'	8'

** Check market availability, as products may vary.*

PRE-FINISHED



Build in more durability with pre-painted fiber cement.

Opt for pre-finished fiber cement siding to build in quality and durability. Unlike retail paint made from a clear base tinted with synthetic pigments, the paint formulated for fiber cement manufacturers uses natural color pigments, which are renowned for their superior durability, coverage, stability and resistance to fading. (Ancient cave drawings used natural pigments, and they haven't disappeared after 30,000 years.) Pre-painted siding from Allura is guaranteed for 15 years — up to twice the durability of an on-site application.

ALWAYS THE RIGHT CONDITIONS

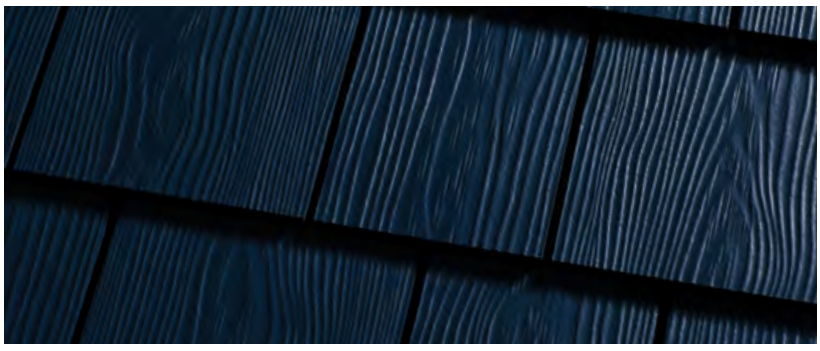
Paint will never apply with the same consistency and control on a vertical surface in outdoor conditions as it will in a cutting-edge painting facility. Not only is pre-painted siding application more consistent, but the coating is also thicker.

Moisture can prevent paint adherence to virtually any substrate. For best results, painters should delay for 24-hours after any precipitation and should avoid application altogether within 4 hours before forecasted rain. Additionally, most paint labels recommend painting when the relative humidity is between 40-60%, but in many areas around the United States, the humidity almost never drops below 60%.

When temperatures outside are too high or too low, painting the building's siding is also problematic. To create a durable film, the air temperature must be over 35° and lower than 90°. But weather is never a problem in the factory, where painting conditions are perfect 365 days a year.

DESIGNER'S CORNER

Would you prefer to have a new car delivered with just the primer applied? Imagine trying to match that factory finish out in your driveway. When a product is finished in a controlled factory setting with specially formulated coatings, it delivers unrivaled results. It's that simple.



Unleash your imagination.

Allura's proprietary Spectrum™ Finishing System not only ensures unparalleled protection against the elements, but also brings out your style in a gorgeous palette of eye-catching designer colors. But that's only part of the story. Beneath our alluring Spectrum finish lies a strong precision process. Optimal defense is built in with our primer/sealer for premium weather protection and machine-applied coats of Spectrum color.

With 25 solid colors available to choose from our Spectrum pre-painted collection, your homeowner can rest assured knowing they won't need to repaint for 15 years. We back this claim up with a 15-year warranty on all our pre-finished options.

Or if you have a special request beyond our existing samples, you can create your own custom look with our Spectrum Plus™ curated collection. This offers a palette of beautiful colors reserved exclusively for your use in your market. Contact your Allura sales representative for more details on both of these customized programs to determine what best fits your needs.

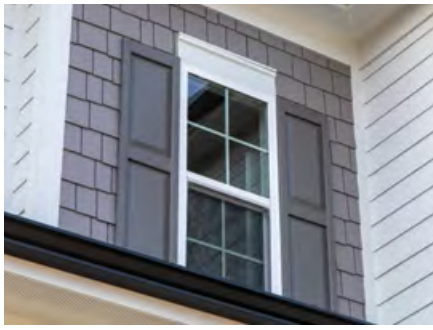
The color samples shown here are as accurate as printing methods will permit.
For a physical color card, a request form or to find a preferred dealer near you, please visit AlluraUSA.com.

We don't just promise world-class service. *We guarantee it.*

At Allura, we believe the building industry is first and foremost a service industry. We understand time is money and you deserve respectful, courteous and knowledgeable customer service. So you can always count on us for helpful technical support, customer service reps and managers who are eager to assist you with all your Allura fiber cement needs.

ON-TIME SHIPMENTS

We take pride in delivering full and on-time shipments. If for any reason your direct Allura order does not ship on your promised ship date, please contact Allura's Customer Support immediately, so we can assist you.



QUALITY PRODUCTS & PROTECTED INVESTMENT

With over 75 years of experience, Allura provides a top-line fiber cement product using our advanced formulation and quality-control monitoring. Every piece of fiber cement product delivered from Allura will be palletized and wrapped to protect your investment.

BACKED BY CONFIDENCE.

Allura fiber cement siding products are backed by our 30-year Transferable Limited Product Warranty*.

**Please review our Limited Transferable Warranty for specific details. Use of the product subjects you to a Limited Warranty and Arbitration Agreement. For a copy and further details, visit Allurausa.com/warranties.*

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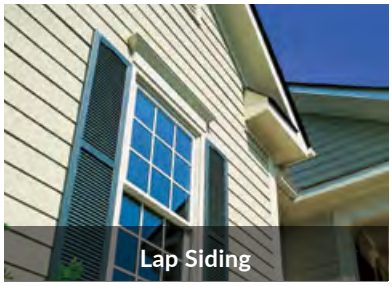
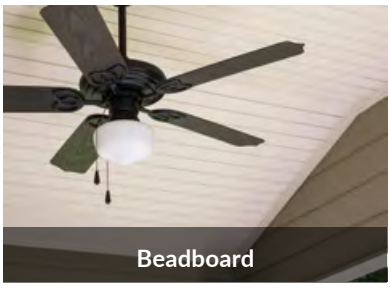
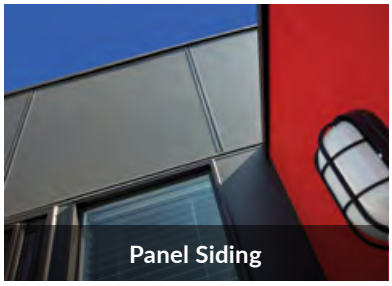
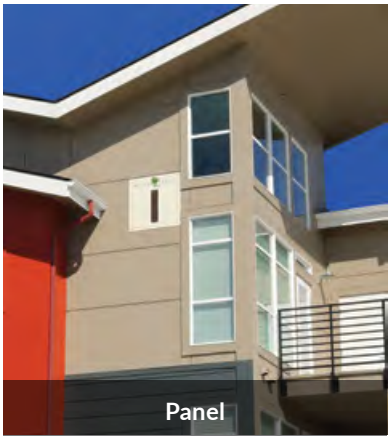
Making the Material Difference









AlluraUSA.com

396 West Greens Road, Suite 300 • Houston, Texas 77067 • (844) 4.ALLURA (844) 425.5872

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Residential **Reference Guide**

The one-stop guide from North America's largest roofing manufacturer

GAF shingles and roof accessories are made to work together. They provide a system that's built to protect homes—so the people who live inside them can enjoy what matters most.

We protect what matters most™

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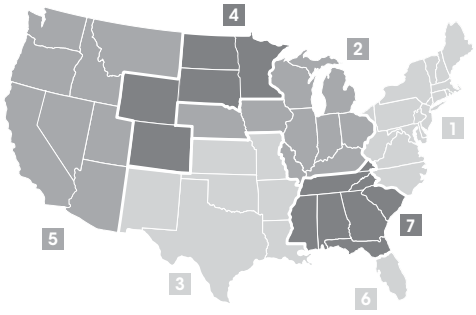
Color Availability

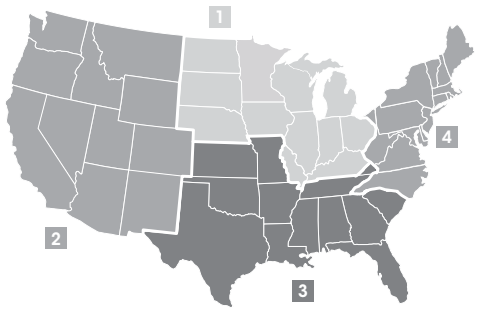
Timberline HDZ®

	1	2	3	4	5	6	7
Most Popular Colors:							
Barkwood	•	•	•	•	•	•	•
Charcoal	•	•	•	•	•	•	•
Hickory	•	•	•	•	•	•	•
Hunter Green	•	•	•	•	•	•	•
Mission Brown	•	•	•	•	•	•	•
Pewter Gray	•	•	•	•	•	•	•
Shakewood	•	•	•	•	•	•	•
Slate	•	•	•	•	•	•	•
Weathered Wood	•	•	•	•	•	•	•
Harvest Blend Colors:							
Appalachian Sky	•	•	•	•		•	•
Nantucket Morning	•	•	•	•		•	•
Golden Harvest	•	•	•	•	•	•	•
Cedar Falls	•	•	•	•	•	•	•
Regional Colors:							
Biscayne Blue	•						
Birchwood[2]		•		•	•	•	•
Copper Canyon[2]					•		
Driftwood						•	•
Fox Hollow Gray	•	•					
Golden Amber[1,2]					•		
Oyster Gray	•					•	•
Patriot Red	•						
Sunset Brick						•	
White[2]						•	
Williamsburg Slate	•	•					



Timberline® UHDZ™

	1	2	3	4
Most Popular Colors:				
Barkwood	•	•	•	•
Charcoal	•	•	•	•
Pewter Gray	•	•	•	•
Shakewood	•	•	•	•
Slate	•	•	•	•
Weathered Wood	•	•	•	•



[1] Limited availability.

[2] Rated by the Cool Roof Rating Council (CRRC) and can be used to comply with 2019 Title 24, Part 6, Cool Roof Requirements of the California Code of Regulations.

GAF TimberlineHDZ®

High Definition® Lifetime† Shingles

Now with GAF Time-Release Algae-Fighting Technology and LayerLock® Technology, Timberline HDZ® offers everything you can expect from an architectural shingle roof and more.

Charcoal	Slate	Pewter Gray	Hunter Green	Weathered Wood
Hickory	Barkwood	Mission Brown	Shakewood	Driftwood
Patriot Red	Sunset Brick	Copper Canyon	Golden Amber	Biscayne Blue
Williamsburg Slate	Oyster Gray	Birchwood	Fox Hollow Gray	White
Appalachian Sky	Nantucket Morning	Cedar Falls	Golden Harvest	

For more details visit **gaf.com/TimberlineHDZ**

Likely Candidates Clouded

[1] 15-year WindProven™ limited wind warranty on GAF Shingles with LayerLock® Technology requires the use of GAF Starter Strips, Roof Deck Protection, Ridge Cap Shingles, and Leak Barrier or Attic Ventilation. See *GAF Roofing System Limited Warranty* for complete coverage and restrictions. Visit gaf.com/LRS for qualifying GAF products. For installations not eligible for the *GAF Roofing System Limited Warranty*, see the *GAF Shingle & Accessory Limited Warranty*.

NOTE: It is difficult to reproduce the color clarity and actual color blends of these products. Before selecting your color, please ask to see several full-size shingles.

Available regionally